Cracking on Roof Module: Procedure for Damage Documentation (198/23)

Change Overview

Revision	Date	Change
0	12/20/23	• First Publication
1	09/23/26	• Addition of Information • Update to Model Year

Model Line: Taycan (Y1A/Y1B/Y1C)

Equipment: Glass roof **(M-No. 3FG)**
Glass roof with electric tinting **(M-No. 3FP)**

Concerns: **Roof module**

Information: **In order to better analyse the cause of a crack in the roof module, detailed damage documentation must be provided in the event of a complaint.**

Action: Document the crack progression, glass stamp and production label (paper label) of the roof module for the cause analysis.

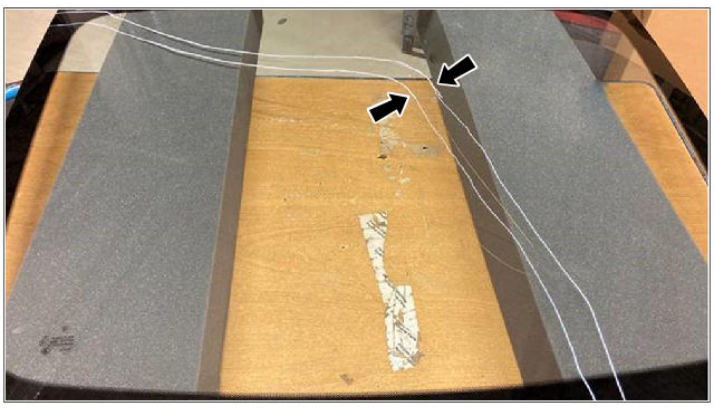
To do this, proceed as follows:
- Document consistent crack progression **BEFORE** removal
- Document glass stamp on roof module **after** removal
- Document production label (paper label) **after** removal

Information

The warranty claim can only be reimbursed if all documents submitted are complete and verifiable.

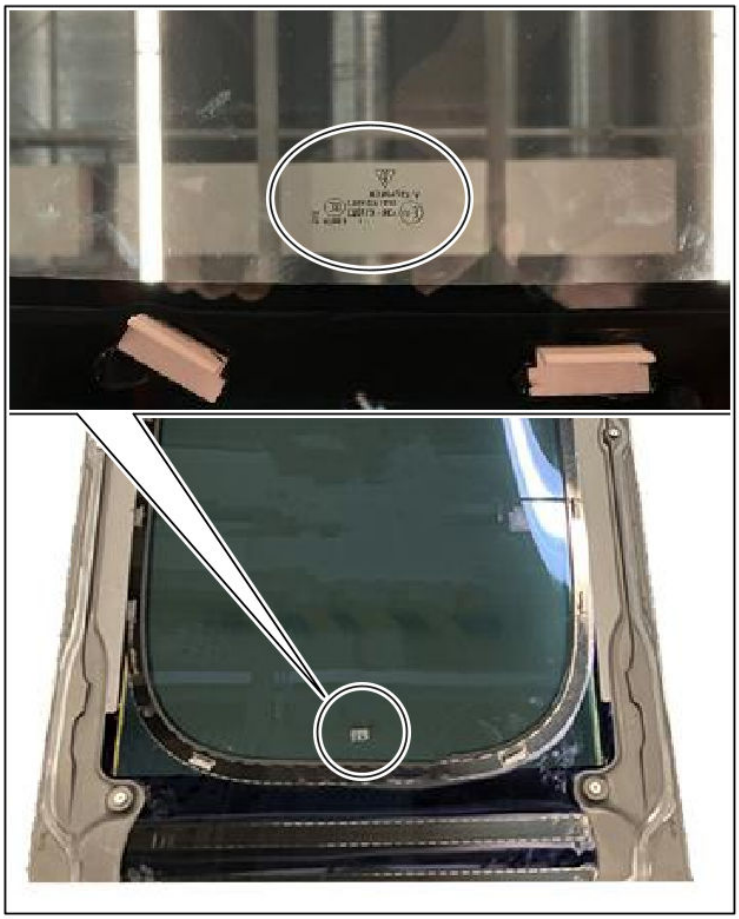
Damage documentation for cracking on the roof module

Work Procedure: **1** At a distance of 1-2 cm/0.39-0.79 in. on the left and right next to the crack, affix a continuous marking (e.g. a line with a white pen) and document it using a photo in the PCSS quality line.



Marked crack pattern (example illustration on a Cayman GT4 RS rear window)

2 Document the glass stamp according to the position graphic -Glass stamp position on roof module- using a photo in the PCSS quality line.

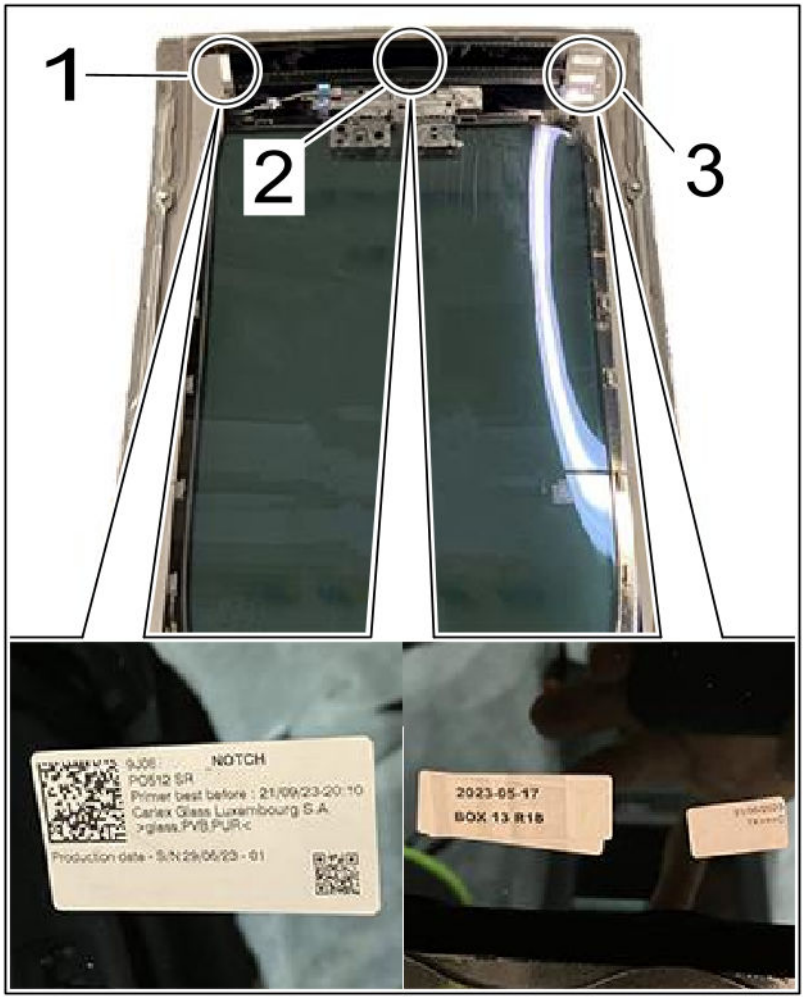


Glass stamp position on roof module

Information

The production labels (paper labels) are located on the roof module (M-No. 3FG) and on the roof module with electrical tinting (M-No. 3FP) at different positions.

3 Document the production label (paper label) according to the position graphic -Position of the production label (paper label) on the roof module- using a photo in the PCSS quality line.



Position of the production label (paper label) on the roof module

1 and 3 -Production label (paper label) electric roof module (M-No. 3FP)

2 and 3 -Production label (paper label) non-electric roof module (M-No. 3FG)

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