

ATTENTION:

GENERAL MANAGER ☐

PARTS MANAGER ☐

CLAIMS PERSONNEL ☐

SERVICE MANAGER ☐

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2025-26MY Impreza & Crosstrek

NUMBER: 07-231-26

SUBJECT: Genuine Replacement Battery

DATE: 08/05/26

INTRODUCTION:

This bulletin announces the service procedure for battery replacement on 2025MY Impreza and Crosstrek. A new battery tray, holder, holding rod, and cover are required when installing replacement battery SOA821B700 in a vehicle previously equipped with a SOA821B600 battery. Refer to the procedures outlined in this bulletin when performing battery replacement.

APPLICABILITY:

Model	Engine	Manufacturer	Original Battery	Replacement Battery	Additional Parts
Crosstrek	2	SBR	SOA821B600	SOA821B700	Required
	2.5	SIA	SOA821B700	SOA821B700	Not required
	2.5	SBR	SOA821B600	SOA821B700	Required
Impreza	2.0/2.5	SBR	SOA821B600	SOA821B700	Required

PART INFORMATION:

HOLDING ROD	HOLDER ASSY	TRAY	COVER
82161FN00A	82184AN000	82122FN00A	82123AN000
			

Note: The original Holding Rod Nut is to be reused(023806000)

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

Subaru of America, Inc. is ISO 14001 Compliant

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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SERVICE PROCEDURE / INFORMATION:

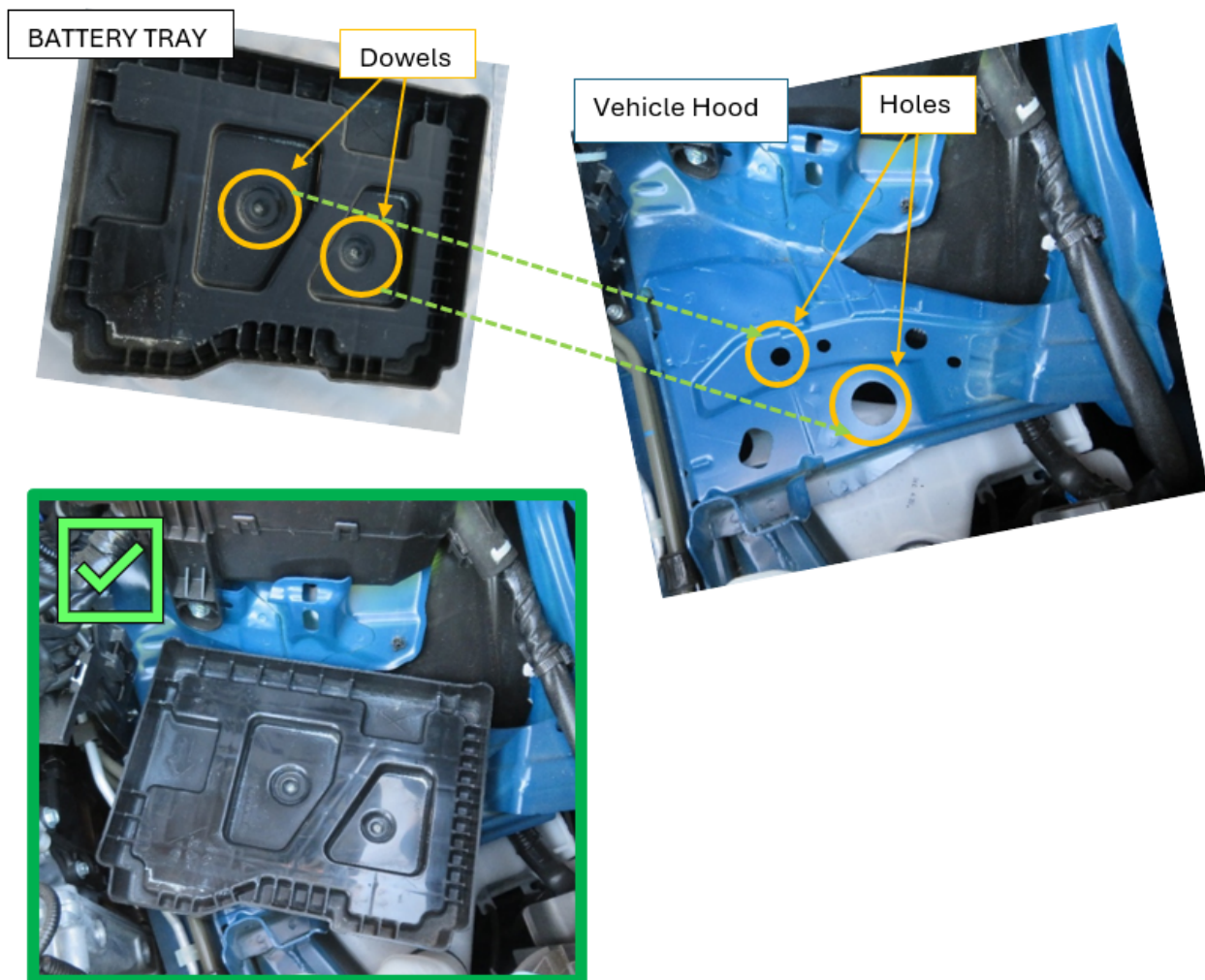
Please review the battery identification, charging, and testing information provided in Service Bulletin **07-178-21** prior to performing any battery testing and/or charging. **ALWAYS** confirm Midtronics equipment has the latest software available.

IMPORTANT: DO NOT discard the original battery tray, holder, and holding rod. These parts **MUST** be returned to the customer.

STEP 1: Refer to the applicable Service Manual and review: General Description > Repair Contents > Action required before & after Battery Disconnect. Additionally, record any stored seat position(s) before proceeding. Relearn any seat position memory after work is complete. If the power rear gate (PRG) height has been customized, that position must also be noted and relearned.

STEP 2: Remove the battery as per the applicable Service Manual: Engine > STARTING/CHARGING SYSTEMS > Battery > Removal

STEP 3: Install the BATTERY TRAY into the vehicle. Align the dowels of the lower tray with the mounting holes in the vehicle body.

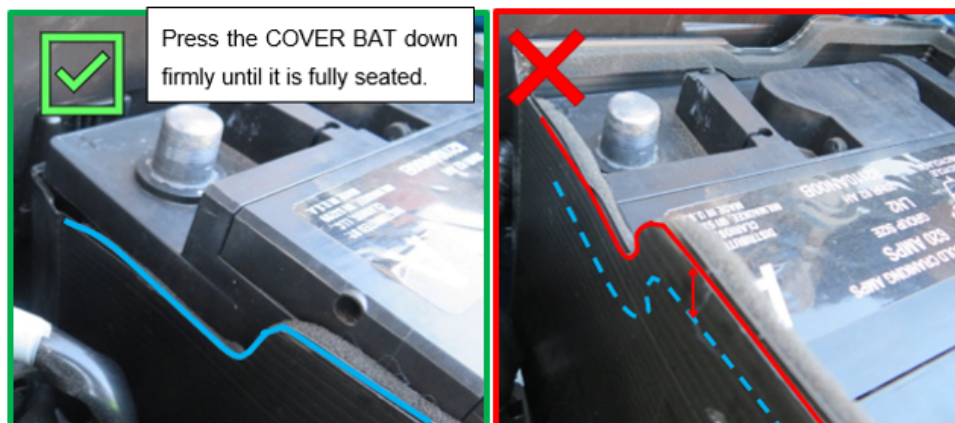
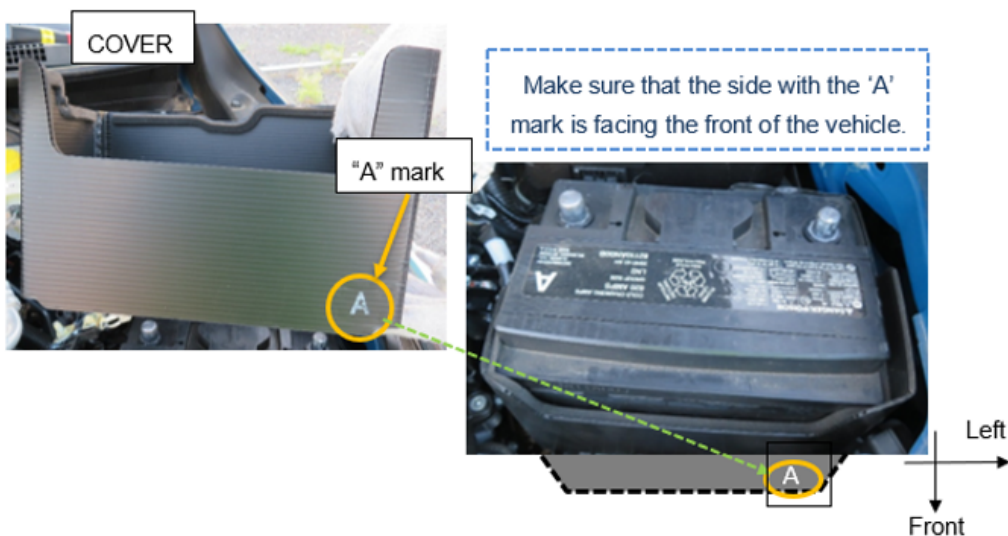


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STEP 4: CAREFULLY lower the replacement battery onto the battery tray. Confirm the battery sits flush on the tray.

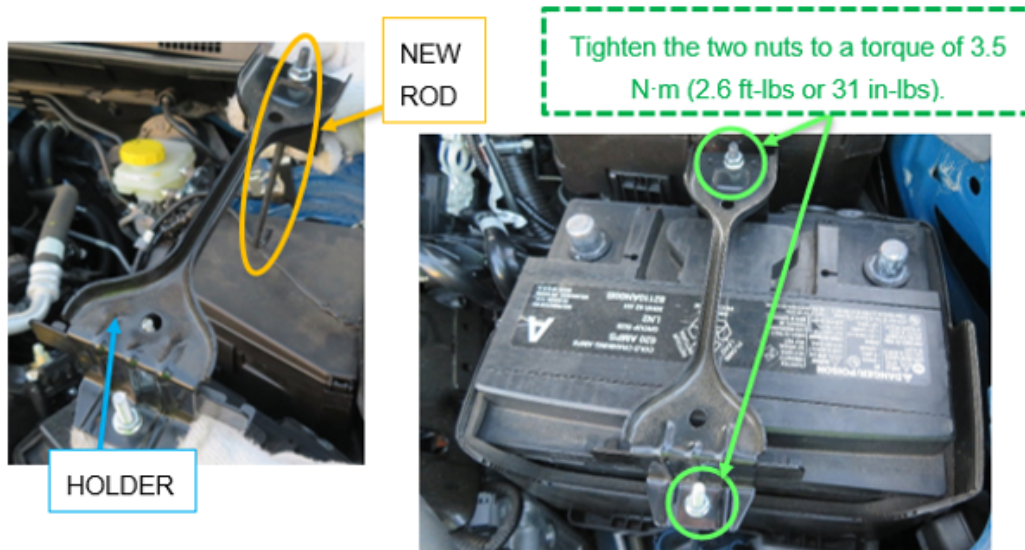


STEP 5: Slide the cover over the battery until it is fully seated. Confirm the “A” marking on the cover is facing the front of the vehicle.



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STEP 6: Attach the NEW holding rod to the NEW holder. The original rod will face the front of the vehicle, and the new rod will face the rear of the vehicle. Torque the two holding rod mounting nuts to **3.5 N·m (2.6ft-lbs. or 31inch-lbs.)**.



STEP 7: Attach the positive terminal to the battery and torque to **6 N·m (4.4ft-lbs. or 53inch-lbs.)**.



STEP 8: Attach the negative terminal to the battery and torque to **7.5Nm (5.5ft.-lbs. or 66inch-lbs.)**.

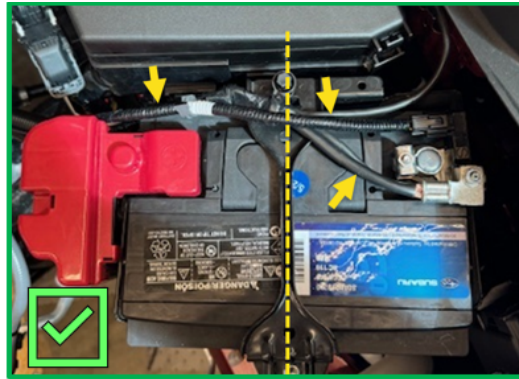


NOTE: If the battery sensor is removed or disconnected torque to 7.5Nm (5.5ft.-lbs. or 66inchlbs.) while supporting the sensor with the other hand as outlined in the applicable Service Manual under: STARTING/CHARGING SYSTEMS > Battery Sensor.

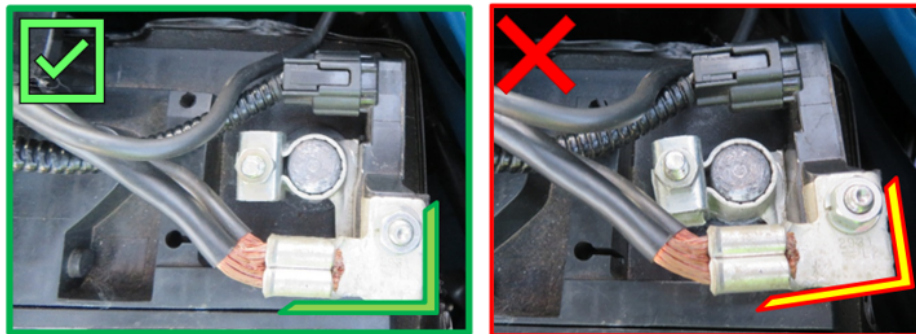
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CAUTIONS:

Confirm the battery holder is center mounted with the battery cables secured and routed correctly.



Confirm the edges of the negative battery terminal are in proper alignment.



WARRANTY / CLAIM INFORMATION:

For vehicles within the Basic New Car Limited Warranty period, this repair may be submitted using the following claim information:

Warranty Type	Labor Description	Labor Operation #	Labor Time	Fail Code	Skill Level
WC	START-STOP BATTERY TEST & REPLACE, AND HARDWARE INSTALL	A800286	.7H	FFF-42	SG1 / SL ALL

NOTE: A valid battery test code or an authorization with reason Leaking/cracked battery with be required for Claim submission.

The Skill Group and Skill Level listed in this bulletin define the qualifications recommended for this work. Repairs should be dispatched to a technician who is trained at the specified level. For more information on Labor Operation Skill Group/Level assignments, [click here to access the Gear Reduction](#). To request a Skill Group/Skill Level change, [fill out this form](#).

IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.