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Coding Information

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Title: PSI 8.8L Engine Oil Pan Gasket Leaks

Applies To: All PSI 8.8L LPG and Gasoline Engines MY2015, MY2016, MY2017, MY2018, MY2019, MY2020, MY2021, MY2022, MY2023, MY2024.

Change Log

Please refer to the change log text box below for recent changes to this article:

08/19/2026 - Updated part number for RTV with order instructions.
05/04/2026 - Edited step 7. Added repair instructions for the rear main cap with RTV application instructions. Corrected grammar and spacing errors.
05/22/2024 - Initial Article Release.

Description

The purpose of this article is to provide updated repair guidelines for the engine oil pan leak on all 8.8L gasoline and LPG engines. Engine oil can leak from the rear of the engine oil pan due to an excessive gap in the sealing area between the engine oil pan and the engine block.

Symptoms

Diagnostic Trouble Codes & Dashboard Indicator Lights:

DTC/Light	Description
No Faults or Warning Lights	None

Customer Observations or Concerns:

- Engine oil is on the lower oil pan, transmission, and bell housing inspection plate.
- Engine oil leak from the rear main seal area.
- The smell of burning engine oil.

Special Tools / Software

Tool Description	Tool Number	Comments	Instructions
Not Applicable			

Service Parts Information

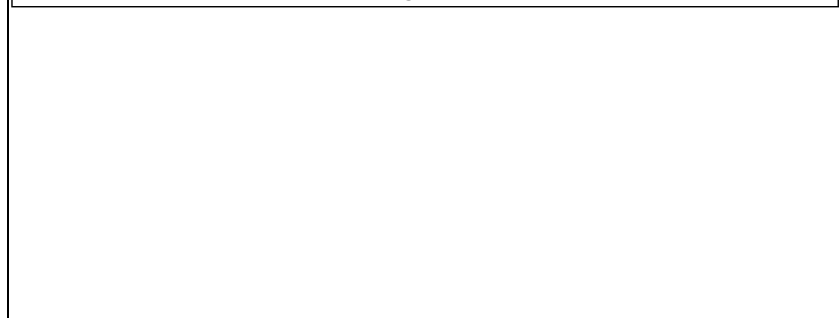
Kit Description	Part Number	Quantity Required	Notes
RTV Silicone Rubber	1830858C1KK	1	This part replaces 1830858C1 and is now a direct ship from the supplier.
Engine Oil Pan Gasket		1	

Diagnostic Steps

Step	Action	Decision
1	DIAGNOSTIC: Confirm there are no other engine oil leaks requiring diagnosis. YES/NO QUESTION? Are there multiple engine oil leaks from the engine?	Yes: Confirm the engine does not have excessive blow-by or that the PCV system is restricted. Follow PSI diagnostics to find the root cause of the condition.
		No: Go to step 2

Step	Action	Decision
2	DIAGNOSTIC: Perform a visual inspection of the intake valley plate and confirm it is not leaking, causing a false engine oil pan leak. See Figure 1 for an example of an intake valley plate leak. **NOTE** The intake manifold <u>DOES NOT</u> need to be removed to inspect the engine valley plate for an oil leak. YES/NO QUESTION? Is the engine valley plate leaking engine oil?	Yes: Repair the engine oil leak at the valley plate. Clean the engine and retest for engine oil leaks.
		No: Go to step 3

Figure 1





Step	Action	Decision
3	DIAGNOSTIC: Confirm that the engine oil cooler, lines, and fittings are not leaking.	Yes: Repair engine oil cooler leaks, clean, and then retest.
	YES/NO QUESTION? Are there any engine oil leaks from the engine oil cooler area?	No: Go to step 4.

Step	Action	Decision
4	DIAGNOSTIC: Confirm that the engine oil dipstick tube is not leaking.	Yes: Repair engine oil dipstick tube leak. Confirm that the correct part number dipstick tube is installed per that style of engine oil pan. (front sump, flat bottom oil pan rear sump). Clean the area of oil and debris then retest for concern.
	YES/NO QUESTION? Is the engine oil dipstick tube leaking?	No: Go to step 5.

Step	Action	Decision
5	DIAGNOSTIC: Confirm that the front crankshaft seal is not leaking.	Yes: Repair the front crankshaft seal outlined in the PSI 8.8L service manual, then retest for oil leak.
	YES/NO QUESTION? Is the front crankshaft seal leaking?	No: Go to step 6.

Step	Action	Decision
6	DIAGNOSTIC: Remove the bell housing inspection plate. Inspect for leaking rear main seal using a boroscope or similar tool.	Yes: Repair rear main seal, clean, then retest.
	YES/NO QUESTION? Is the rear main seal leaking?	No: Go to step 7.

Step	Action	Decision
7	DIAGNOSTIC: Confirm that anaerobic sealant was not used when the original oil pan was installed. Please see attached Figure 2 below.	Yes: Remove the rear main cap and reseal with RTV. Please see Figure 2A for RTV application instructions.
	NOTE The transmission may need to be removed to better inspect for a leak. Verify with a boroscope that the engine oil leak is present inside the bell housing. YES/NO QUESTION? Was anaerobic sealant used with the factory engine oil pan installation?	***NOTE*** Rear main cap bolts are not classified as torque-to-yield and are approved for reuse. Refer to the PSI 8.8L Engine Service Manual for the specified torque procedure. No: Go to step 8.

Figure 2

Observations or Concerns

- Oil pan gasket leaks on PSI Engines
 - Some may be reported as rear or front crank seal leaks

Cause of Issue

- Two different sealants are being used in the assembly, RTV and Anaerobic sealer
- Two different sealers do not adhere onto each other causing leaks

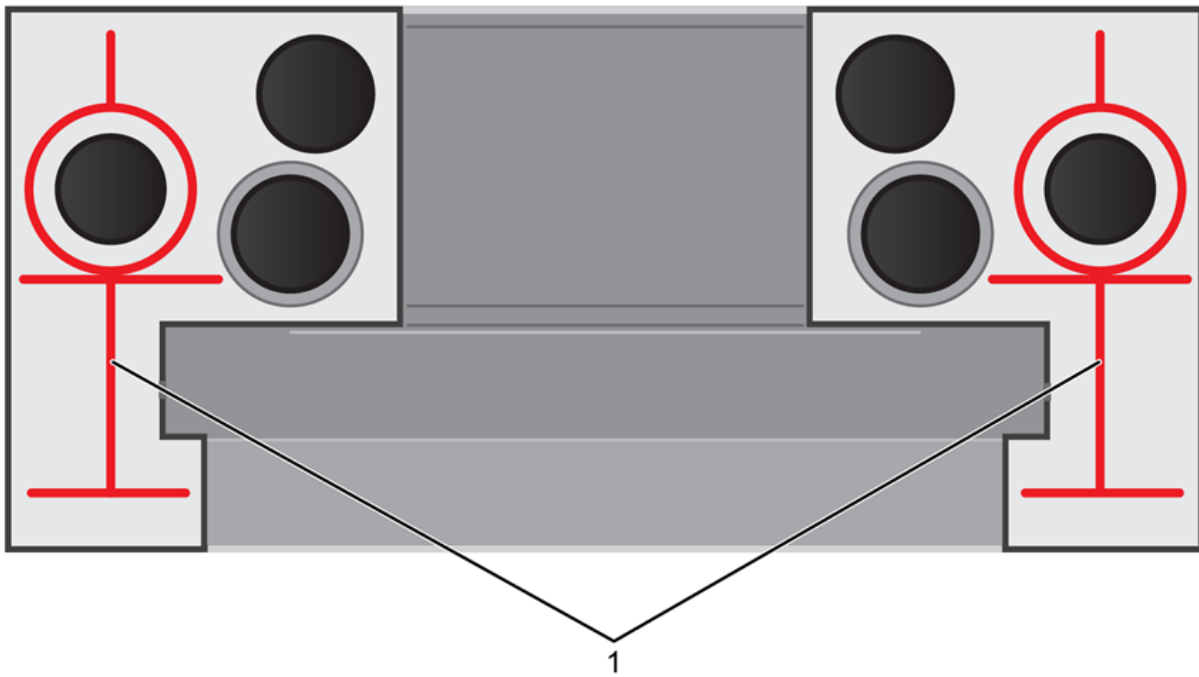


Anaerobic Sealant used at the main cap to block joint



RTV sealant used on oil pan seal

Figure 2A RTV Application Instructions



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RTV Application Instructions:

1. It is imperative that the engine block and rear main cap mating surfaces are completely free of oil and debris. Verify that no anaerobic sealant or RTV is present within any rear main cap bolt holes.
2. Apply a continuous 1/8-inch bead of RTV, ensuring the bead does not exceed 3/16 inch. Excessive RTV may damage the rear main bearing. Apply sealant as specified in Figure 2A, Callout 1 (highlighted in red).
3. Allow the RTV to skin over prior to assembly. Wait a minimum of five minutes and no more than 10 minutes before installing the rear main cap. The sealant must be tacky at the time of installation and not fully cured.

Excessive squeeze-out indicates over-application of RTV. A minimal, uniform bead should be visible at the mating surfaces once the rear main cap is installed.

4. Torque the rear main cap to specification per the service manual. Remove any excess RTV from the rear main seal sealing surface to prevent contamination or sealing issues.

5. Install a new rear main seal per the procedures outlined in the PSI 8.8L Engine Service Manual.

Step	Action	Decision
8	DIAGNOSTIC: Confirm that the engine oil pan is leaking.	Yes: Repair the engine oil pan with the procedure outlined below.
	YES/NO QUESTION? Is the engine oil pan leaking?	No: Clean and retest for engine oil leak.

Repair Step(s)

WARNING! To prevent property damage, personal injury, and / or death, park vehicle on a hard, flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in either direction.

WARNING! To prevent property damage, personal injury, and / or death, if the vehicle must be raised, do not work under the vehicle supported only by jacks. Jacks can slip or fall over.

WARNING! To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

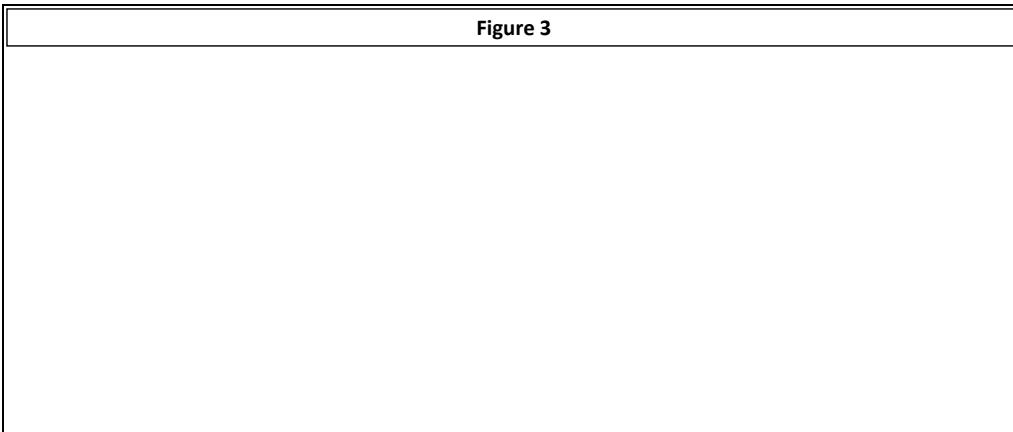
WARNING! To prevent property damage, personal injury, and / or death, keep flames or sparks away from vehicle and do not smoke while servicing the vehicle's batteries. Batteries expel explosive gases.

WARNING! To prevent property damage, personal injury, and / or death, remove the ground cable from the negative terminal of the battery box before disconnecting any electrical components. Always connect the ground cable last.

Oil Pan Reseal Procedure:

1. Remove the engine oil pan assembly.
 1. Be sure to clean all oil, RTV, and debris from the engine block and oil pan.
2. Inspect for leaks at the corners of the rear main cap.
 1. If a leak is present, remove the main cap, apply the correct amount of RTV, then torque to specification.
 1. ****NOTE**** Rear main bolts are not torque-to-yield (TTY) and can be reused.
3. Install the oil pan with a new engine oil pan gasket.
 1. Do NOT apply RTV yet.
 2. Torque the engine oil pan fasteners to 10 lb-ft.
4. Determine the oil pan gap.
 1. Using feeler gauges, measure the gap between the oil pan gasket and the rear main bearing cap. (**Figure 3**)
 1. ****NOTE**** If no gap is present, do not install any additional cork gasket. Proceed with installing the oil pan per the service manual.
5. Remove oil pan.
6. Using the measurement from step 4, determine which thickness gasket is needed. (1/8-in or 1/16-in.)
 1. Cut a strip of 1/8in or 1/16in cork gasket that fits along the rear main cap (**Figure 4**)
 2. Apply a Navistar-approved RTV to both sides of the cork gasket, then allow the RTV to become slightly tacky before installing it.
7. Apply RTV to the corners of the engine oil pan and rear main cap mating surfaces. (See service manual for application locations.)
 1. Allow RTV to become slightly tacky before installing the engine oil pan.
8. Apply the RTV-coated cork gasket to the rear main cap (Figure 3)
9. Install and torque the oil pan as described in the PSI 8.8L service manual. (The link to the manual is below)

Figure 3



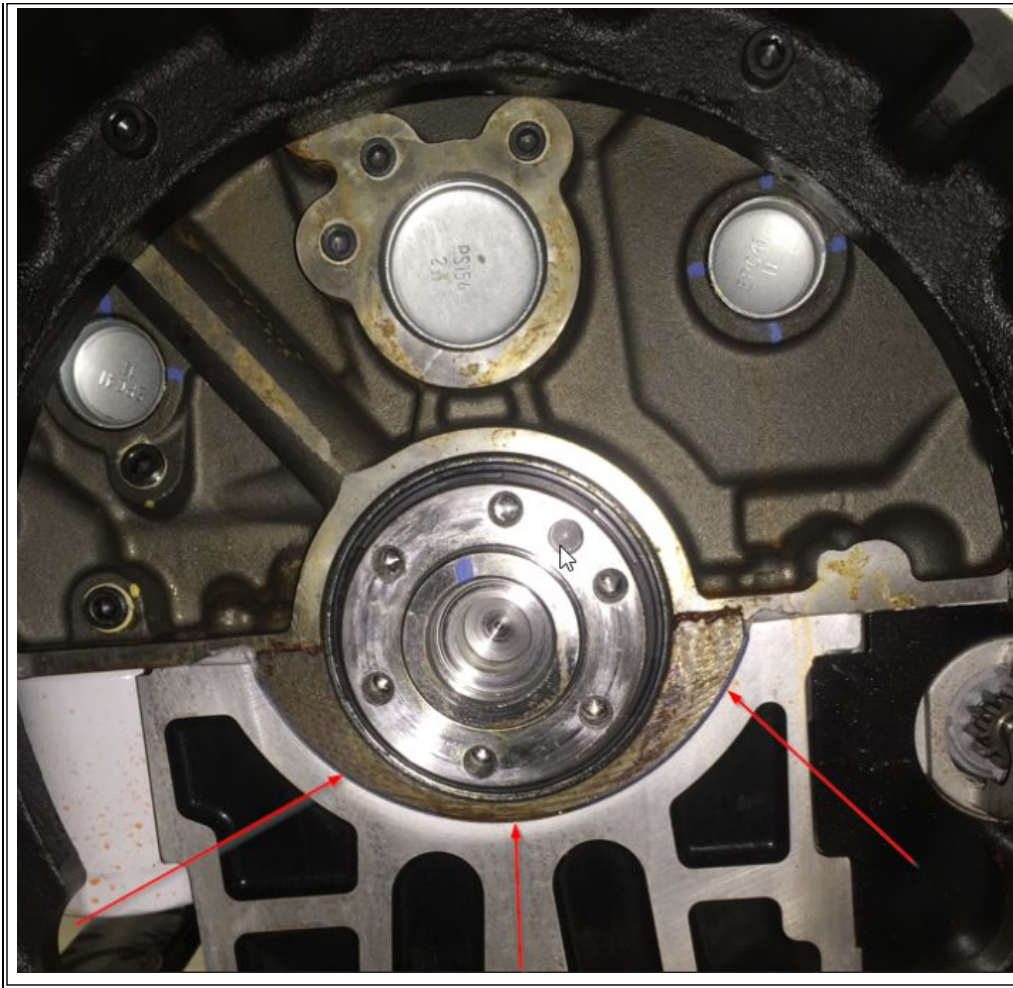


Figure 4: Cork installed with RTV on the rear main bearing cap



Supporting Information:

1. PSI 8.8L Propane and Gasoline Engine Service Manual -
<https://evaluate.internationaldelivers.com/service/SVCDOCS/Navistar/SVCMANPDF/7610016.pdf>

Warranty Information

Warranty Claim Coding:

Refer to the [Warranty Coding Manual](#) for Group and Noun Codes.

Standard Repair Time(s):

Refer to the [SRT Manual](#) for Repair Times

Other Resources

[Master Service Information Site](#)

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