

**SIB 18 01 26****DELIVERY STOP: REPLACE THE EXHAUST GASKET RING**

2026-08-14

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

This Service Information Bulletin (Revision 1) replaces SI B13 01 26 **dated August 2026**.

What's New:

- SIB main group changed from 13 to 18
- Situation updated
- Procedure added
- Parts Information added
- Claim Information added

☐	THIS REPAIR IS MOBILE FRIENDLY
☐	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Production Date
G05	X5 Sports Activity Vehicle	May 2, 2026 – May 7, 2026

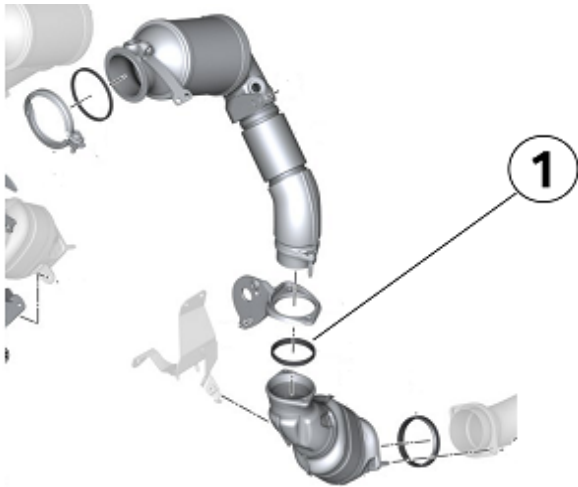
AFFECTED VEHICLES

BMW AG has issued a Delivery Stop (effective July 15, 2026) on a small number of Model Year 2026 BMW vehicles that were produced between May 2, 2026, and May 7, 2026.

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of July 16, 2026, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION



An exhaust gas sealing ring between the lower catalytic converter and upper catalytic converter may be missing (1).

The result can cause hot exhaust gases to escape. Exhaust gases escaping into the engine compartment can be smelled.

PROCEDURE

Replace the exhaust gasket rings between the lower and upper catalytic converters.

Follow **Repair Instruction RA 1832162 Removing and installing/replacing both lower catalytic converters**.

PARTS INFORMATION

Use and invoice the part numbers listed below.

Part Number	Description	Quantity
18 30 7843213	Sealing ring	2
18 30 7597650	Collar nut	4
07 14 6886617	Multi-purpose bolt ASA	12
18 30 9504710	Gasket	2
07 11 9906089	Collar nut	2
18 30 9909376	Hexagon bolt	2
07 11 9906447	Countersunk head screw	4
07 11 9906938	Hexagon bolt with flange	6

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants (in sublet), one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group’s resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above.

Defect Code:	0018030200	---
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 80 507	Replacing the sealing rings between the close-coupled catalytic converter at the bottom	30 FRU

Or:

The vehicle arrives for this Action; no other Main work will be performed/claimed during this workshop visit.

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 80 004	Replacing the sealing rings between the close-coupled catalytic converter at the bottom	31 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician’s RO notes, and in the claim comments (For example: B18 01 26 Replace exhaust gas sealing ring WP 1), unless otherwise required by State law.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Action’s repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department