



Technical Service Bulletin

GROUP**CAMPAIGN****NUMBER****26-01-064G****DATE****JULY 2026****MODEL(S)****G70 (IK),
G80 (RG3)****SUBJECT:****WATER-FLOWING/GURGLING NOISE - ENGINE COOLANT AIR
BLEEDING (LIMITED COVERAGE CAMPAIGN L18G)***** IMPORTANT**

Retailers must perform this field action on all affected vehicles within 5 / 60,000 New Vehicle Limited Warranty (NVLW) prior to retail delivery to a guest and whenever an affected vehicle is in the shop for any maintenance or repair. See Warranty Information section for more details.

Access the "Vehicle Information" screen via WebDCS to verify "Warranty Start Date" and ensure the vehicle is within NVLW, observing mileage prior to any repair work.

Description: Certain 2026MY G70 (IK) and 2027MY G80 (RG3) vehicles may exhibit a water-flowing or gurgling noise from the front center air vents during engine start-up. This condition may be caused by trapped air within the engine cooling system. Follow the procedure below to properly bleed the cooling system and remove any trapped air.

Applicable Vehicles (Certain):

Model Year	Model	Engine	Production Dates
2026	G70 (IK)	2.5T GDI / 3.3T GDI	05/23/2026 - 06/10/2026
2027	G80 (RG3)	2.5T GDI	06/02/2026 - 06/09/2026

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SST Information:

Tool Name	Tool Number	Figure	Ordering Information
VCI 3	G0VPNNN006		Website: https://genesisessentialtools.com/ Email: Genesisistools@snapon.com Phone: 1-855-763-6630 Hours: 7 AM – 7 PM CST
VCI 2	G1XDDMN002		

NOTE: VCI 2 can **NO** longer be ordered but can be used.

Required Equipment/Supplies:

Name	Equipment/Supply #	Figure	Remarks
Pink Coolant/ Antifreeze	00232-19098		* 500 ml/vehicle for air bleeding process per VIN Coolant will be reimbursed per the claim submitted
No-Spill Coolant Funnel Kit	MSCLIS24680		Commercially Available Additional units can be purchased from genesisessentialtools.com / Item # MSCLIS24680

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Warranty Information:

Model & Engine	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
G70 (IK) 2.5T-GDI	60D202R2	Coolant Air Bleeding	0.5 M/H	97171-G9000	I12	ZZ7
G80 (RG3) 2.5T-GDI				97138-T1000		
G70 (IK) 3.3T-GDI	60D202R3	Coolant Air Bleeding	0.6 M/H	97171-G9000		

NOTE 1: Submit a campaign claim on the "Claim Entry/Edit/Submit" screen on WebDCS and attach all required Digital Documentation per TSB to the claim.

NOTE 2: 5 / 60,000 New Vehicle Limited Warranty (NVLW) applies to the part(s) and repair procedure(s) outlined in this TSB. Prior to beginning any repair work, ensure the part(s) associated with the repair procedure are within NVLW, observing mileage and Warranty Start Date or date of first use. If the subject part(s) are out of warranty coverage, the retailer has the option to submit a PA Request for goodwill consideration on a case-by-case basis.

NOTE 3: If any part(s) not subject to this TSB are found in need of replacement while performing the repair procedure, and the affected part(s) are still under warranty, the retailer may submit a separate claim using the same repair order. If the part(s) not subject to this TSB are out of warranty coverage, the retailer has the option to submit a PA Request for goodwill consideration on a case-by-case basis.

NOTE 4: This TSB includes repair validation photos. Op times include VIN, mileage, and repair validation photo(s) as outlined in the Digital Documentation Policy.

NOTE 5: Operation Codes 60D202R2 and 60D202R3 will reimburse 1 gallon of coolant.

Service Procedure:**DIGITAL DOCUMENTATION**

This TSB includes repair validation photos. Refer to the latest Warranty Digital Documentation Policy for requirements.

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COOLANT AIR BLEEDING (G70, G80: 2.5 T-GDI ENGINE)

1.

 WARNING

NEVER remove the radiator cap when the engine is hot.

Severe scalding can be caused by hot fluid under high pressure escaping from the radiator.

Open the radiator cap and install a no-spill coolant funnel as shown in the figure.



2. Fill the no-spill coolant funnel with **500 mL** of pink coolant, mixed at a **50/50** concentration with distilled water.

 NOTICE

Use only the specified, genuine coolant. Do **NOT** mix different brands of coolants.

 Information

Press the upper and lower radiator hoses several times to aid in purging air from the cooling system.



3. With the engine ON and the transmission in P (Park), maintain engine speed between **2,000–5,000 rpm** until the cooling fan operates.

 Information

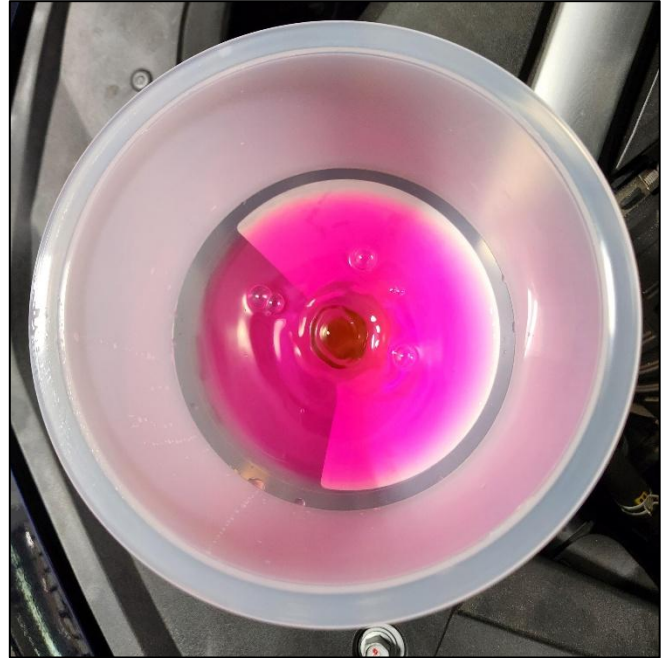
From a cold condition to the initial cooling fan operation, it takes approximately **5 to 10 minutes**.



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4. After confirming that the cooling fan is operating, verify that air bubbles are being released.



5. Repeat **steps 3 and 4** a total of **5 times**.

- 6.

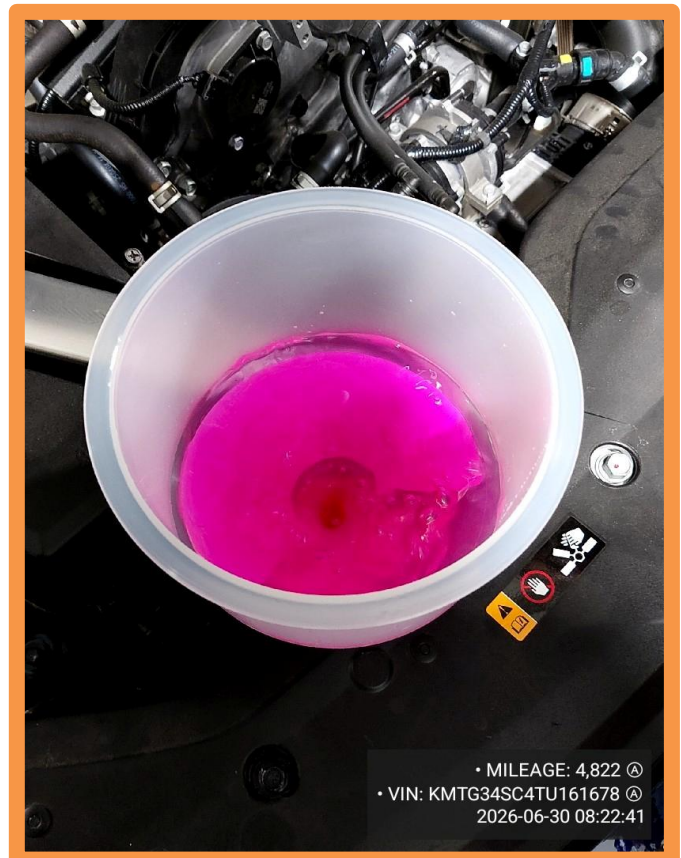
**DIGITAL
DOCUMENTATION**



Using the STUI camera function, take a photo of the coolant funnel with coolant present in it while the system is being bled.

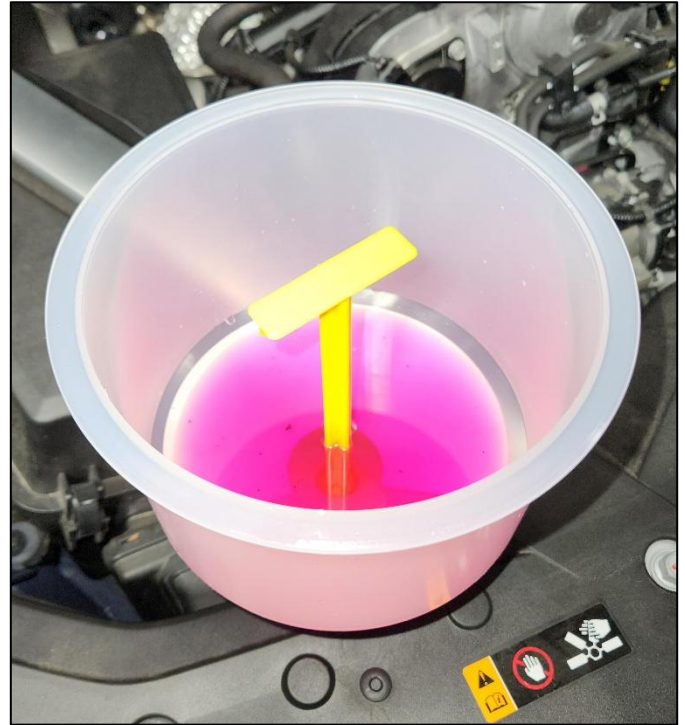
Upload the photo to STUI.

NOTE: If the STUI camera function is **NOT** used, write the last 6 digits of the VIN and date of repair on a piece of paper to include in the photo.



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7. Turn the engine OFF.
8. Install the plunger supplied with the coolant funnel kit to seal the intake opening and prevent coolant loss, then remove the funnel.



9. Clean any residual coolant and reinstall the radiator cap.
10. Fill the coolant reservoir tank to the "MAX" (or "F") mark using the remaining coolant from the coolant funnel.
11. Start the engine to verify proper operation of the vehicle and no water-flowing/gurgling noise is present.
12. The service procedure is complete.

COOLANT AIR BLEEDING (G70: 3.3 T-GDI ENGINE)

1.

 WARNING

NEVER remove the radiator cap when the engine is hot.

Severe scalding can be caused by hot fluid under high pressure escaping from the radiator.

Open the radiator cap and install a no-spill coolant funnel as shown in the figure.



2. Fill the no-spill coolant funnel with **500 mL** of pink coolant, mixed at a **50/50** concentration with distilled water.

NOTICE

Use only the specified, genuine coolant. Do **NOT** mix different brands of coolants.

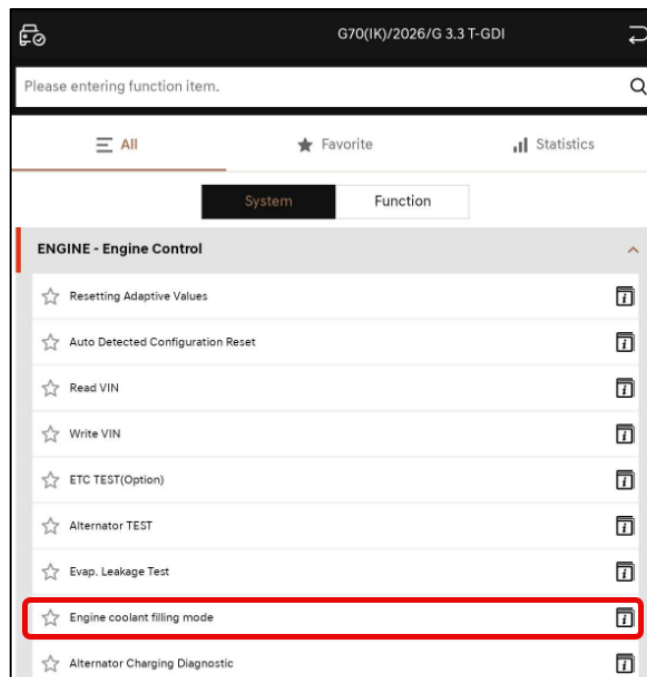
**Information**

Press the upper / lower hoses on the radiator so that the air can get out easily.



3. Connect the GDS and VCI to the vehicle and start the engine.

4. Use GDS to activate **Engine Coolant Filling Mode**.



- 5.

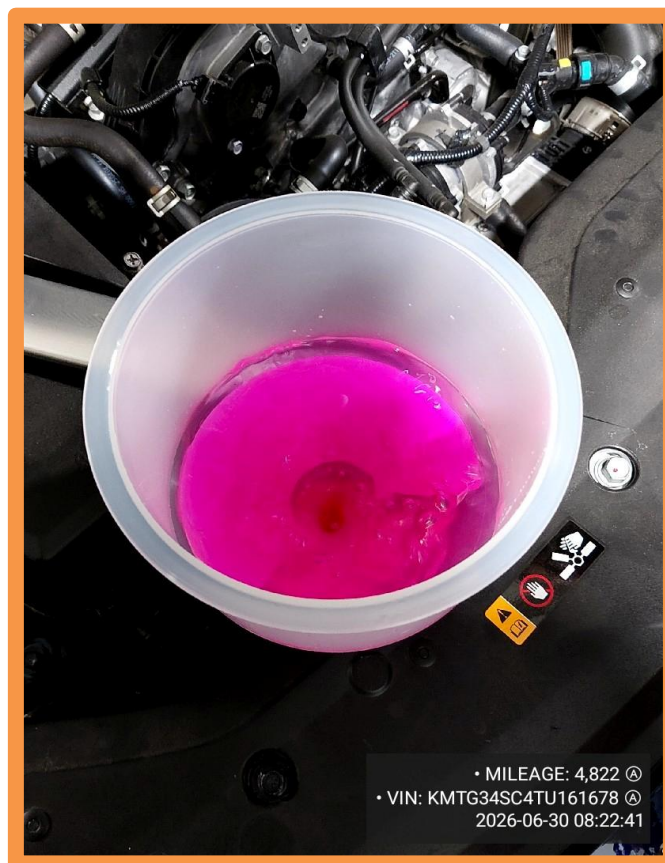
**DIGITAL
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Using the STUI camera function, take a photo of the coolant funnel with coolant present in it while the system is being bled.

Upload the photo to STUI.

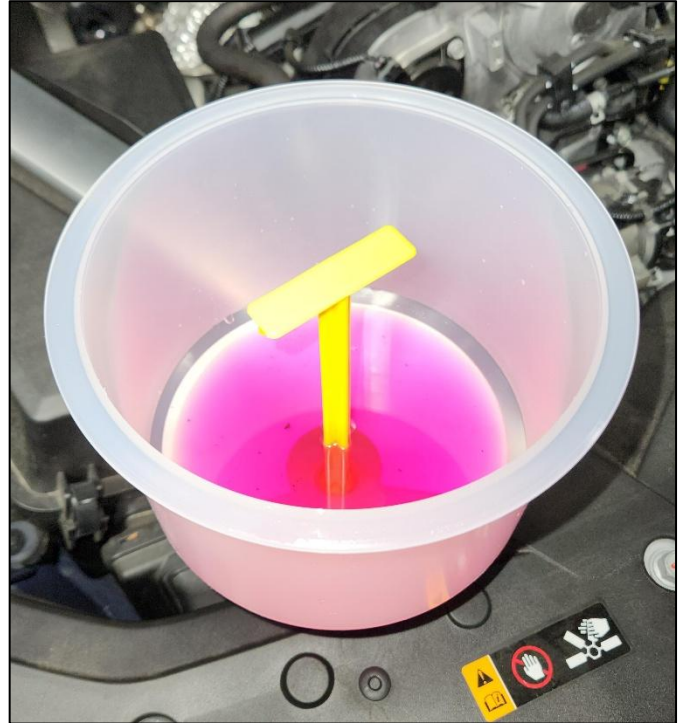
NOTE: If the STUI camera function is **NOT** used, write the last 6 digits of the VIN and date of repair on a piece of paper to include in the photo.



6. After the Engine Coolant Filling Mode is complete, turn the engine OFF.

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