



TECH TIP

ID No. TT 26-007

Ref. No. TT 004-26

Release Date 7/16/2026

SCR Strap Revised Torque 2023-2026 XL Trucks

OVERVIEW

If an SCR mounting bracket assembly requires replacement on a subject vehicle, there is a revised tightening torque for the SCR strap that must be followed for the service part numbers listed below.

NOTICE: If replacing only one SCR bracket assembly on a 2023 -2026 model year, both should be changed to the new part number.

NOTICE: If you are NOT replacing the front and rear SCR mounting brackets with the updated part numbers listed below, this technical tip does not apply. Reference the 2023 – 2026 service manual for the correct tightening torque.

SUBJECT VEHICLES

2023 through 2026 model year Hino XL-Series vehicles.

NOTICE: This Technical Tip is provided as technical information and is not authorization for a warrantable repair.

PARTS

Front SCR Mounting Bracket	S1702EW031
Rear SCR Mounting Bracket	S1703EW021

REVISED TORQUE PROCEDURE

For complete removal and installation procedures refer to the online service manual, XL Series, Vol. 3, section EN05-1.

When installing the updated SCR bracket assembly, tighten the SCR strap nuts to the specified torque in two stages.

Specified Torque:

- **Stage One** - 8 ft-lb (10 Nm)
- **Stage Two** - 15 ft-lb (20 Nm)

