

Installation and Conversion Instructions

Cayenne (9YA)

3/24 ENU 2634

2

Sports Tailpipe, Single-Flow – Silver (OP3)/Dark Bronze (OP6)

Vehicle Type: **Cayenne (9YA)/Cayenne E-Hybrid (9YA)/Cayenne S E-Hybrid (9YA)**
including associated coupé variants (9YB)

Model Year: **As of 2024**

Engine Type: **DCB** (basic engine – T9I/DC5) = 3.0-liter V6 turbo engine

- **DCBF** = Cayenne = 260 kW (353 hp)
- **DCBG** = Cayenne E-Hybrid = 224 kW (304 hp)/system power = 346 kW (470 hp)
- **DCBF** = Cayenne S E-Hybrid = 260 kW (353 hp)/system power = 382 kW (519 hp)

DRY (basic engine – T4H) = 2.0-liter R4 turbo engine

- **DRYA** = Cayenne E-Hybrid (C33) = 195 kW (265 hp)/system power = 293 kW (398 hp)

Information: **Retrofitting**



Figure 1

Notes: The tailpipes can be retrofitted worldwide and are also available for new vehicles straight from the factory by requesting optional equipment "I-no. OP3" = silver or "OP6" = dark bronze (⇒ Figure 1).

Parts Information: Sets **ONLY** for Cayenne (C33)/Cayenne E-Hybrid/Cayenne S E-Hybrid:
9Y0.044.211 ⇒ Sports tailpipe – silver (OP3), set
9Y0.044.211.A ⇒ Sports tailpipe – dark bronze (OP6), set

Sets **ONLY** for Cayenne:

9Y0.044.213

⇒ Sports tailpipe – silver (OP3), set

9Y0.044.213.A

⇒ Sports tailpipe – dark bronze (OP6), set

Parts List:

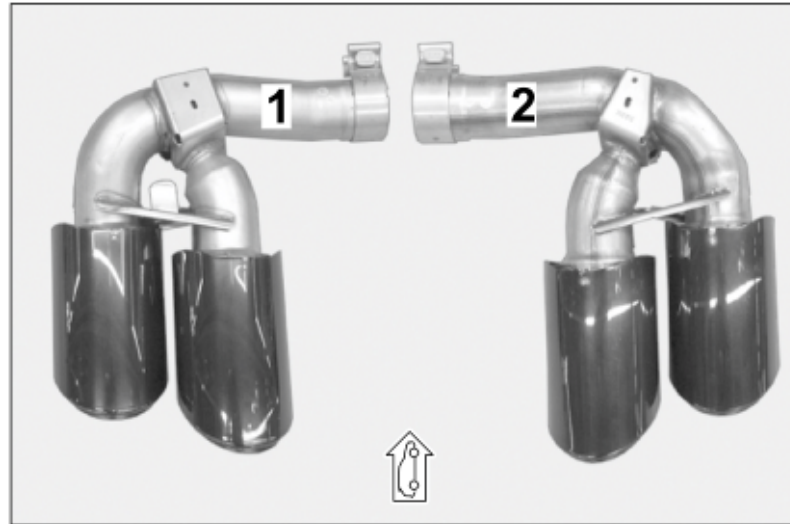


Figure 2

Sports tailpipe – silver chrome-plated (OP3), set:

9Y0.253.823.DS ¹	1 x	Sports tailpipe, silver – left (not shown)
9Y0.253.823.DR ²	1 x	Sports tailpipe, silver – left (not shown)
9Y0.253.824.DK	1 x	Sports tailpipe, silver – right (not shown)

Sports tailpipe – dark bronze chrome-plated (OP6), set (⇒ Figure 2):

9Y0.253.823.EB ³	1 x	Sports tailpipe – left ⇒ Figure 2 -1-
9Y0.253.823.EA ⁴	1 x	Sports tailpipe – left (not shown)
9Y0.253.824.DJ	1 x	Sports tailpipe – right ⇒ Figure 2 -2-

¹ **ONLY** contained in set 9Y0.044.211!

² **ONLY** contained in set 9Y0.044.213!

³ **ONLY** contained in set 9Y0.044.211.A!

⁴ **ONLY** contained in set 9Y0.044.213.A!



Information

ONLY in the event of repairs/replacement:

Items **WITH** / **WITHOUT** a part number in the parts list can be found/ordered from the Porsche Electronic Parts Catalogue = PET.

Check model year and vehicle equipment (I-no.) in the standard catalogue!



Figure 3 (similar)

- 1 – Porsche logo
- 2 – Porsche part no.
- 3 – Week/year of manufacture

This information can be read when installed using a mirror, for example.



Information

Please pass all this information on to the customer.

Also give the customer a copy of the first pages of these Installation and Conversion Instructions, including the legal regulations.

Tools:

- **P90999 - Porsche Tester 4**
- **V.A.G 1331A - Torque wrench 6-50 Nm (4.5-37 ftlb.)**

Work Procedure: 1 Preparatory work

- 1.1 Drive the vehicle onto a lifting platform and connect a battery charger. ⇒ *Workshop Manual '2X00INC8 Battery trickle charge'*
- 1.2 Raise the vehicle. ⇒ *Workshop Manual '4X00INE2 Raising vehicle'*

 CAUTION**Hot components**

- **Risk of burns**

⇒ **Let hot components cool down.**

⇒ **Wear personal protective gear.**

1.3 Removing standard tailpipe

**Information**

The procedure for removing and installing is described for one side as an example. The procedure for the other side is practically identical.

- 1.3.1 Loosen hexagon nut on clamp for tailpipe – (left/right). ⇒ *Figure 4*

- 1 – Tailpipe (right)
- 2 – Cut-out on rear apron (right)

- 1.3.2 Carefully pull (left/right) tailpipe off the rear silencer connection piece and remove it through the cut-out on the rear apron.



Figure 4

- 1.4 Clean rear silencer connection piece with sandpaper if necessary. ⇒ *Figure 5*

- 1 – Rear silencer connection piece (left side)
- 2 – Cut-out on rear apron (left)

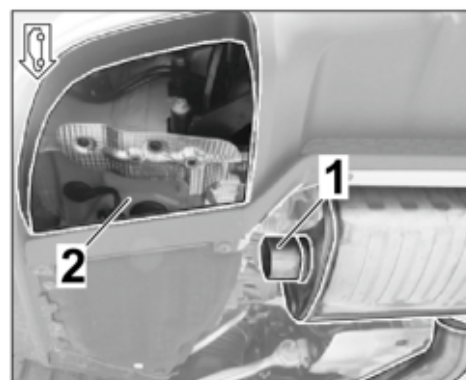


Figure 5

2 Installing Sports tailpipe

- 2.1 Carefully guide sports tailpipe (left $\Rightarrow$ Figure 6/right) through the cut-out on the rear apron and onto the rear silencer connection piece as far as it will go.

- 1 – Sports tailpipe (left)
- 2 – Clamp (pre-fitted)
- 3 – Cut-out on rear apron (left)

- 2.2 Sports tailpipe - roughly align symmetrically in the cut-out on the rear apron and tighten hexagon nut on clamp **hand-tight**. $\Rightarrow$ Figure 6 -2-

- 2.3 Align the sports tailpipe with the rear paneling ($\Rightarrow$ Figure 7).

- 1 – Sports tailpipe – inner (right)
- 2 – Sports tailpipe – outer (right)
- 3 – Exhaust system panel (rear panel)

- 2.3.1 Check and adjust a symmetrical and constant gap between the new sports tailpipes and the exhaust system cover (rear panel – left and right side of vehicle).

$\Rightarrow$ Figure 7 -Z-: **Check value 0.82 in / 21 mm $\pm$ 1 mm**

- 2.3.2 Tighten the hexagon nut on the clamp for the sports tailpipe. **Tightening torque 35 Nm (25.8 ftlb.)**

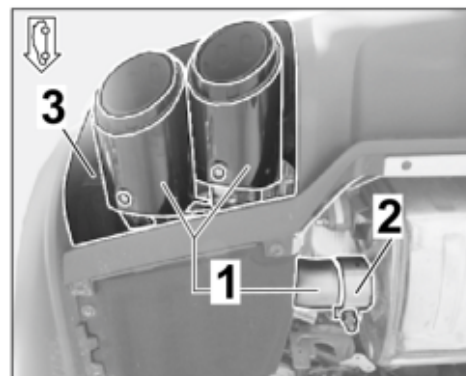


Figure 6

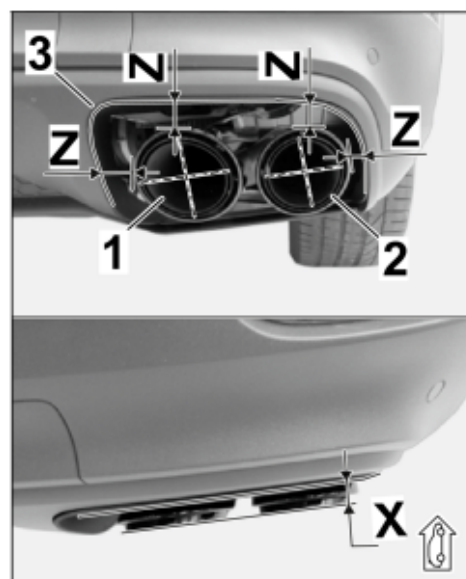


Figure 7

**Information**

The tailpipes are adjusted in X direction using the slots in the tailpipe.

- 2.3.3 Loosen pan head screw, M6 x 12 (underside of sports tailpipe cover), check projection of sports tailpipe cover/exhaust system panel (on rear apron) and make adjustments if necessary (⇒ Figure 8 -Arrows-).

- 1 – Sports tailpipe (inner right tailpipe cover)
- 2 – M6 x 12 pan head screw

⇒ Figure 7 -X- (right side of vehicle)
= same projection as left side of vehicle.



Figure 8

- 2.3.4 Tighten pan head screw, M6 x 12 (underside of sports tailpipe cover).

Tightening torque 8 Nm (5.9 ftlb.) +/- 1 Nm (0.7 ftlb.)

Coding: 3 Code/program sports tailpipes (OP3 or OP6)

3.1 Preparatory work – Coding

NOTICE

Voltage drop

- Risk of irreparable damage to control unit
 - Risk of damage to control unit
 - Fault entries in the control unit
 - Coding in the control unit is aborted
 - Malfunctions in control unit, even during programming
- ⇒ Prior to disconnecting the control unit, switch off ignition and remove ignition key.
- ⇒ Ensure that the power supply is not interrupted during programming.
- ⇒ Connect a battery charger with a current rating of at least 90 A to the vehicle battery.

NOTICE

Control unit programming will be aborted if the WLAN connection is unstable.

- An unstable WiFi connection can interrupt communication between the PIWIS Tester and the vehicle communication module (VCI). As a result, control unit programming may be aborted.

⇒ **During control unit programming, always connect the PIWIS Tester to the vehicle communication module (VCI) via the USB cable.**

3.1.1 Connect the PIWIS Tester to the vehicle and switch it on.

3.1.2 Switch on ignition **AND** hazard warning lights on the vehicle.



Information

The **PIWIS Tester** instructions take precedence since the description may be different with later Tester releases.

The procedure described here has been structured in general terms. Different text or additional information may appear on the **PIWIS Tester**.

3.1.3 Select the "Diagnostics" menu item on the PIWIS Tester.

3.1.4 If the PIWIS Tester is connected correctly, a connection to the vehicle will be established: "Cayenne" model line is detected.

3.2 Enter the new vehicle equipment in the vehicle data

3.2.1 Press **F7** in the control unit overview to switch to the "Additional menu".

3.2.2 Select the "Vehicle data maintenance" function. Press **F12** until "PR numbers" appears in the Value group column.

3.2.3 Look for the option "EXHAUST TAILPIPE" in the "Family" column.

Select "OP3 – SPORTS TAILPIPE COVERS IN SILVER" or "OP6 – SPORTS TAILPIPE COVERS IN BLACK" from the drop-down menu in the "Value" column, depending on which option is installed.

3.2.4 Press **F12** to continue. A table containing coding values (old and new value) is displayed in the overview.

3.2.5 Press **F8** to continue. Data is then written/saved.

3.2.6 Wait for the message "Vehicle data has been created" . Press **F12** to go to Report management.

3.2.7 Press **F10** to open the log. Check that the selected vehicle equipment has been entered and close the log.

3.3 Code/program the new vehicle equipment.

3.3.1 Select all control units in the control unit overview (**CTRL+A**) and go to the column "Coding/programming".

3.3.2 Select "Automatic coding" in coding mode. Press **F12** to continue.

3.3.3 Once "Automatic coding" is complete, the message "Coding was completed successfully" appears in the header. Press **F12** to continue.
Switch to the control unit overview.

- 3.4 Read out the fault memory of all systems, work through any existing faults, and erase the fault memory (⇒ *Workshop Manual '0X03IN Maintenance diagnosis: Diagnostic system and maintenance inter...*).
- 3.5 Switch off ignition and disconnect the PIWIS Tester.

26 34 20 00:	– Removing and installing tailpipes (2 units) –	Labor time: 43 TU
Includes:	Standard tailpipe (2 pcs) removed and new sports tailpipe (2 pcs) installed. Align new sports tailpipe (2 pcs) with respect to the rear apron.	
Without:	Encode sports tailpipes (I-No. OP3 or I-No. OP6) in the vehicle data using the PIWIS Tester. Separate LO No.!	
03 35 00 50:	–On-board diagnosis–	Labor time: 12 TU
Includes:	Use the PIWIS Tester to code the sports tailpipes (I no. OP3 or I no. OP6) in the vehicle data.	

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