



SIB 51 08 26

SERVICE ACTION: CHECK FRONT DOOR TRIM PANELS

2026-07-02

This Service Information bulletin (Revision 01) supersedes SI B51 08 26 **dated June 2026**

What's New:

- The Situation, Procedure, Parts and Claim Information sections have been updated.

MODEL

E-Series	Model Description	Production Date
G20	330i, 330i XDrive, M340i, M340xD	4/9/2026 – 4/20/2026

SITUATION

For the identified G20 vehicles, there may be cosmetic material separation issue in the top vinyl layer of the front door trim panels that does not interfere with the operation of the vehicle.

CAUSE

Separation of the top vinyl layer on the door trim panels.

CORRECTION

Check front door trim panel and replace it if necessary.

PROCEDURE

Before proceeding, please check the ETK/AIR part numbers' availability timeframe first. Since this is only a cosmetic issue if it occurred, the goal is to not hold up returning an affected vehicle back to the owner because your center had to order and wait for the replacement parts to arrive to perform this repair.



Check whether there is any separation or bubble of the vinyl surface on the front door trim panels.

If no separation or bubbles are visible, use your index and middle fingers attempt to drag the vinyl top layer up and down in the areas shown.

If a noise is heard or the vinyl top layer is moving, the trim panel must be classified as not OK and the affected door trim panel replaced in accordance with **Repair Instruction 5141001 "Replace left or right front door trim panel"**

PARTS INFORMATION

Before proceeding, please check the ETK/AIR part numbers' availability timeframe first. Since this is only a cosmetic issue if it occurred, the goal is to not hold up returning an affected vehicle back to the owner because your center had to order and wait for the replacement parts to arrive to perform this repair.

When applicable, to determine the part number that applies to the specific vehicle being repaired, enter the VIN/chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the vehicle.

Part Number	Description	Quantity
Refer to ETK/AIR	Front Door Trim Panel (left)	1
Refer to ETK/AIR	Front Door Trim Panel (right)	1

CLAIM INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information, and when required, the part numbers that apply.

Repair Code:	0051510600	G20 Checking front door trim panel and replacing if necessary
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 79 874	Check front door trim panels (No replacement is necessary)	1 FRU
Or:			
# 2	00 79 875	Check the door trim panel and replace one door trim panel (See the Procedure section above)	11 FRU
Or:			
# 3	00 79 876	Check the door trim panel and replace both door trim panels (See the Procedure section above)	22 FRU

Or:

The vehicle arrives at your center, and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 4	00 79 291	Check front door trim panels (No replacement is necessary)	2 FRUs
Or:			
# 5	00 79 292	Check the door trim panel and replace one door trim panel (See the Procedure section above)	13 FRU
Or:			
# 6	00 79 293	Check the door trim panel and replace both door trim panels (See the Procedure section above)	24 FRU

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B51 08 26 Repair Front Door Trim Panel WP 2), unless otherwise required by State law.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI B01 29 16 for additional information.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department