



SIB 51 07 26

SERVICE ACTION: REPLACE DOOR LATCH MOUNTING BOLTS

2026-07-10

☐	THIS REPAIR IS MOBILE FRIENDLY
☐	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Production Date
G05	X5 Sports Activity Vehicle	November 19, 2019 – February 13, 2025

SITUATION



In the affected vehicles, an incorrect screw locking device (circled) may have been used for the mounting bolts of the door latch locks.

CAUSE

Over time, one or more mounting bolts of the door latch lock could loosen, causing rattling noises.

CORRECTION

Replace the mounting bolts of the door latch lock on all four doors.

PROCEDURE

Replace the mounting screws (12 screws in total) on all four doors using repair instructions 51 21 092 (front door lock ...) under Section 13 Door Lock... and 51 22 090 (rear door lock ...) under Section 5 Door Lock...

Note: All threads in the hinge lock must be cleaned with a suitable thread chaser. Blow out left behind residue with compressed air.

PARTS INFORMATION

Use and invoice the part number at the quantities below.

Please refer to the weekly Parts Matrix for ordering instructions.

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Part Number	Description	Quantity
51 21 5 BAF C22	Bolts	12

Sublet – Bulk Supply Materials

Part Number	Description	Quantity
83 19 2210339	Screw lock Loctite 243 (Medium Strength 10 mL)	Sublet

CLAIM INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above.

Repair Code:	0051480600	---
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 79 824	Replace rotary striker lock screws on all four doors	4 FRU

Or:

The vehicle arrives at your center, and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 79 248	Replace rotary striker lock screws on all four doors	6 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B51 07 26 Replace rotary striker lock screws WP 1), unless otherwise required by State law.

Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the repair-related supported bulk supply material (Do not use the BMW part number for claim submission)	Up to \$5.00
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (BMW part number) is at the dealer net (DN) price for the proportional quantity used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department