



SIB 17 01 26

DELIVERY STOP: CHECK AND IF NECESSARY, REPLACE THE CHARGE AIR COOLER VENT LINE

2026-07-10

This Service Information Bulletin (Revision 1) replaces SI B17 01 26 **dated May 2026**.

What's New:

- SIB title changed
- Situation updated
- Correction added
- Procedure added
- Parts Information added
- Claim Information added

☐	THIS REPAIR IS MOBILE FRIENDLY
☐	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

MODEL

E-Series	Model Description	Production Date	Engine Type
G70	7 Series Sedan	July 5, 2022 – April 8, 2025	S68T

AFFECTED VEHICLES

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG has issued a Delivery Stop (effective May 15, 2026) on certain Model Year 2023 – 2025 BMW vehicles that were produced between July 5, 2022, and April 8, 2025.

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

The coolant vent lines of the low-temperature circuit are designed to remove air bubbles from the system to ensure optimal cooling performance. Internal quality inspections have revealed that leaks may occur due to localized material aging on the vent lines. These leaks occur because the material originally used is not sufficiently resistant to the continuously high temperatures.

A coolant leak may result and cause a yellow check control message and reduced engine performance.

CORRECTION

Inspect the index number on the vent lines.

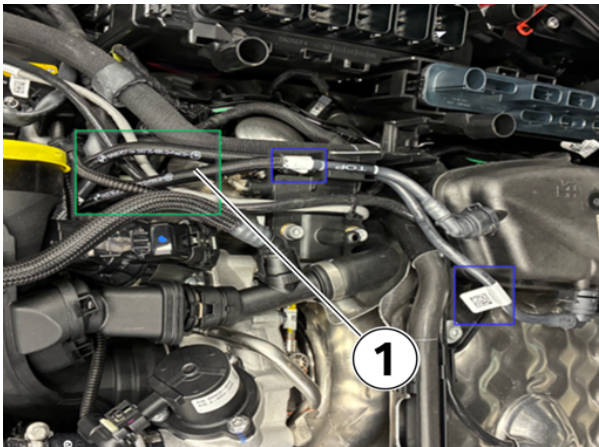
- **If the Index number is less than AI-04, replace that vent line**

© 2026 BMW OF NORTH AMERICA, LLC. ALL RIGHTS RESERVED

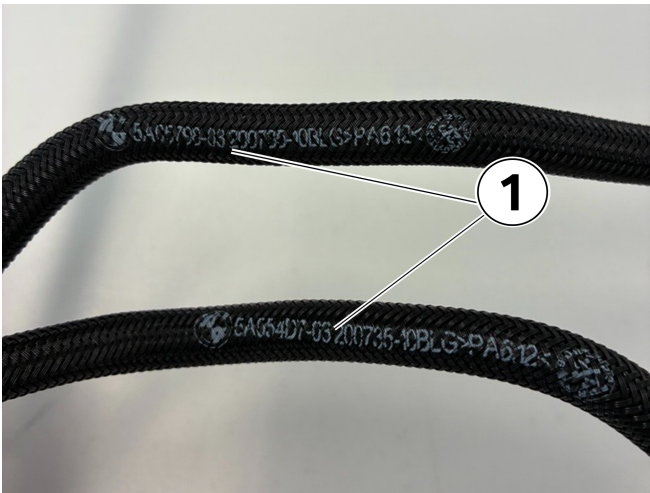
- If the index number is AI-04, or higher, no further repair is necessary

PROCEDURE

1. Remove the engine acoustic cover (Repair Instruction **RA 1112070 Remove and install/replace acoustic cover**)



2. Check the Index number on hose PN 5A054D7 and 5A05798 (1), located within the marked boxes.



3. The index number is the two digits after the PN (1). NOTE: Example shows index AI-03

4. Are the lines indexed AI-04 or higher? Yes, go to step 6. Index lower than AI-04? Go to Step 5.

5. Replace the affected line/s.

NOTE: There is the possibility that only one of the two vent lines has an index lower than 04.

Follow repair instructions **RA 17 12 626 Low-temperature expansion tank - charge air cooler coolant hose, left** and/or **17 12 627 Low-temperature expansion tank - charge air cooler coolant hose, right**.

NOTE: It is not necessary to drain the entire low temperature cooling system during this repair (contrary to the repair instructions).

6. Reinstall the engine cover. No further action is needed.

PARTS INFORMATION

Use and invoice the part numbers below that apply.

Part Number	Description	Quantity
-------------	-------------	----------

17 12 5 A05 4D7	Venting line for charge air cooler	1
Or/and:		
17 12 5 A05 798	Venting line for charge air cooler	1

And with the above:

Sublet - Bulk Supply Materials

Part Number	Description	Quantity
83 19 5A32851	HT-12 Antifreeze RTU (Bulk DN = 1/10 Liter) (Pre-mix)	As required
Or:		
83 19 2468442	BMW Antifreeze/Coolant (DN = 1 Gallon Concentrate) - HT-12	As required

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, and applicable part numbers above.

Repair Code:	0017300200	---
---------------------	-------------------	-----

Below are the special flat rate labor operation code choices for this action.

The vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 79 831	Check ventilation lines/coolant hose, low-temperature expansion tank – replace left-hand charge air cooler	4 FRU
Or:			
# 2	00 79 832	Check ventilation line/coolant hose; replace the low-temperature expansion tank and the charge air cooler on the right	4 FRU
Or:			
# 3	00 79 833	Check both ventilation lines and replace both	5 FRU
Or:			
# 4	00 79 830	Check both coolant ventilation lines (OK)	1 FRU
Or:			
# 5	00 79 834	Vehicle was already taken care of through another repair or Technical Campaign	1 FRU

Or:

The vehicle arrives at your center, and this Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 6	00 79 254	Check ventilation lines/coolant hose, low-temperature expansion tank – replace left-hand charge air cooler	6 FRU
Or:			
# 7	00 79 255	Check ventilation line/coolant hose; replace the low-temperature expansion tank and the charge air cooler on the right	6 FRU
Or:			
# 8	00 79 256	Check both ventilation lines and replace both	6 FRU
# 9	00 79 253	Check both coolant ventilation lines (OK)	3 FRU
Or:			
# 10	00 79 257	Vehicle was already taken care of through another repair or Technical Campaign	1 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B17 01 26 Check Vent Lines WP 1), unless otherwise required by State law.

Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the repair-related top-up quantity of bulk supply material (Do not use the BMW part number for claim submission)	Up to \$15.00
----------------------	---	---------------

Sublet reimbursement calculation for claiming the applicable repair-related **top-up quantity** bulk supply material (BMW part number) is at the dealer net (DN) price for the full or proportional quantity used plus your center's handling.

BMW Antifreeze/Coolant: Claim the corresponding sublet dollar amount for the **top-up quantity** needed to replace what was drained. The one-gallon concentrate's part number quantity is at what is needed to obtain a 50/50 coolant/water solution.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department