WORK DESCRIPTION FOR FIELD MEASURE

Code: 25P8892007 **Version: 2.1**

Check hood clinch points, rework if necessary
Model 118

Check/test procedure:

1. Open hood.

2. Check clinch points against fault pattern A (Figure 2) or fault pattern B (Figure 3).
   Visual inspection of the 12 potentially affected clinch points (Figure 1).

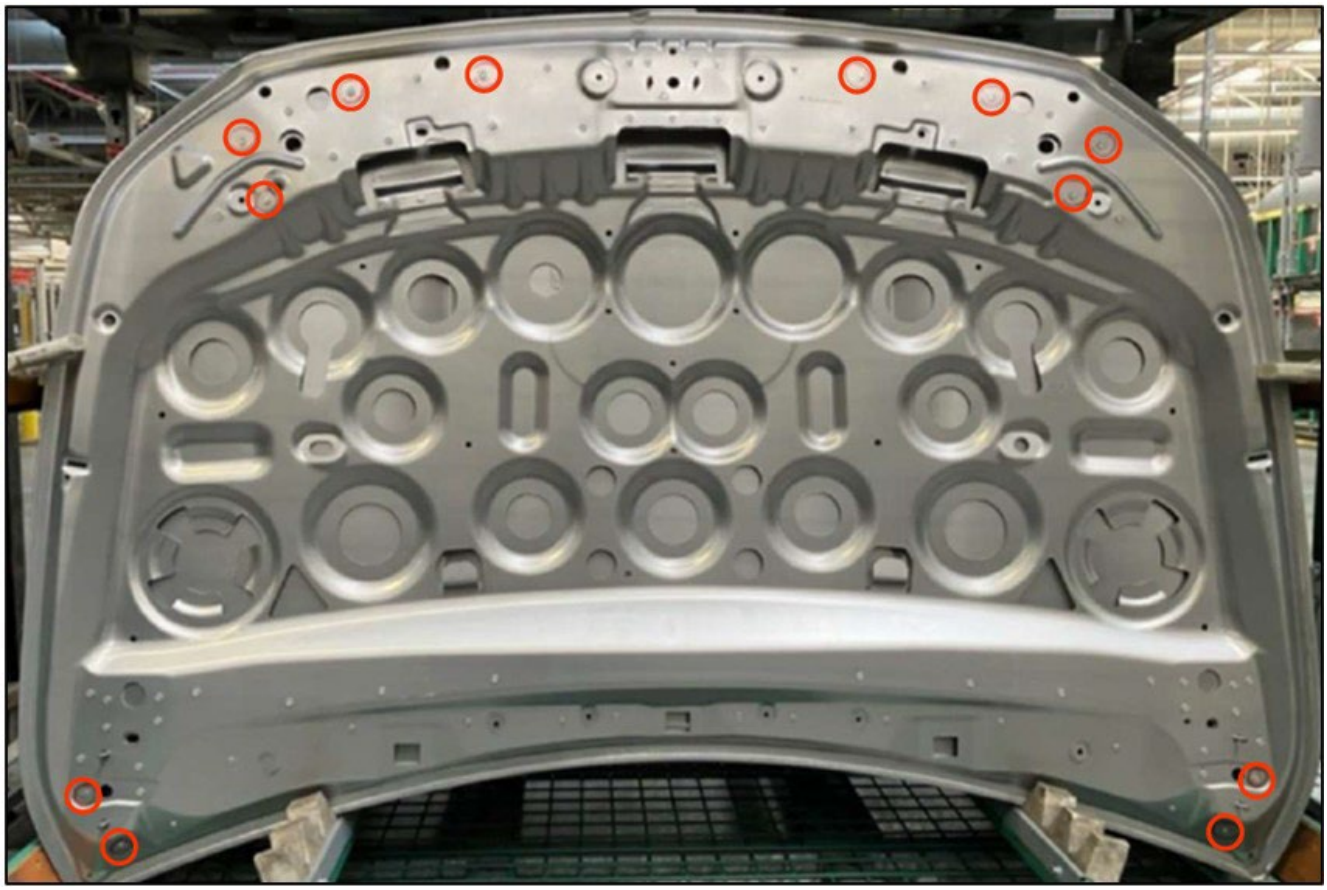

Figure1: 12 potentially affected clinch points

A. If clinch points (Figure 1) are found to have defects consistent with fault pattern A (Figure 2),
proceed with **Work procedure for fault pattern A**.

B. If clinch points (Figure 1) are found to have defects consistent with fault pattern B (Figure 3),
proceed with **Work procedure for fault pattern B**.

C. If all 12 clinch points (Figure 1) are found to be correct (Figure 4), **terminate measure**.

Figure 2: Clinch point with fault pattern A

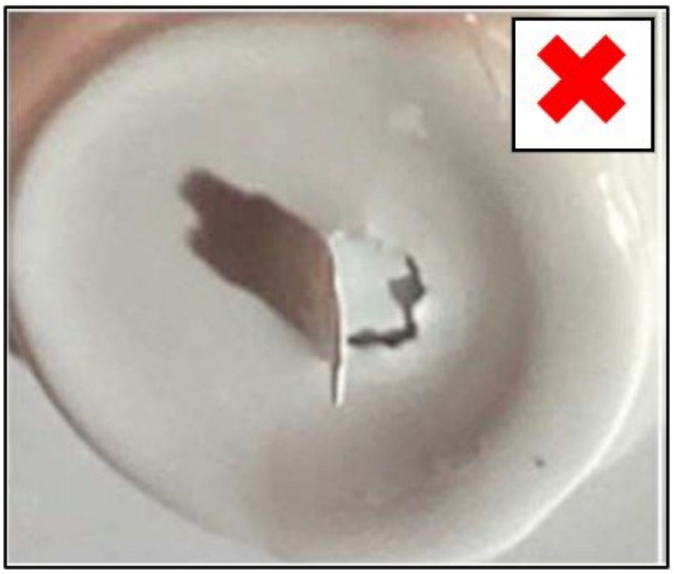

Figure 3: Clinch point with fault pattern B

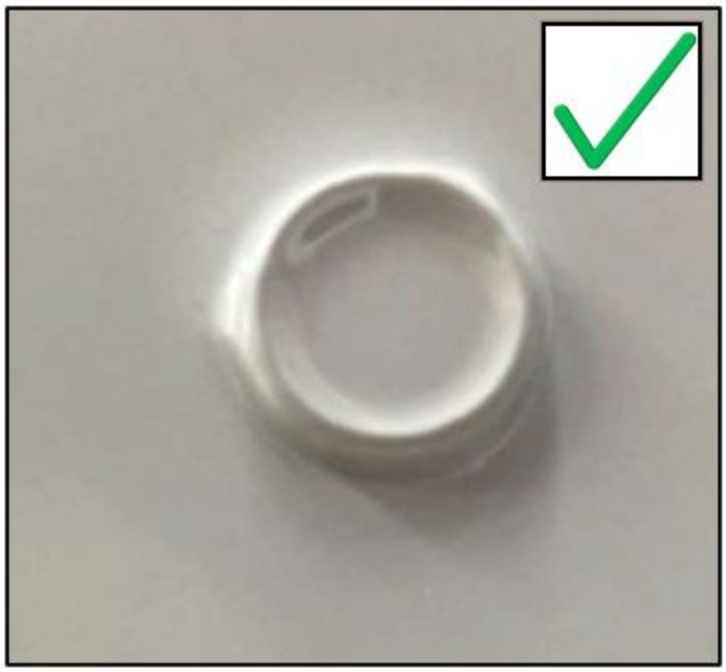

Figure 4: Correct clinch point

If all 12 clinch points are correct (Figure 4), terminate measure.

Work procedure for fault pattern A:

1. Degrease surface of work area.
2. Apply transparent seam seal to the work area.
3. Use a paintbrush to spread the transparent seam seal in the work area.

Work procedure for fault pattern B:

1. Degrease work area.
2. Sand down work area.
3. Remove any protruding pieces of the affected clinch points (Figure 1 & 3).
4. Restore the paintwork with a touch-up paint pen matching the color of the vehicle.
5. Degrease work area.
6. Apply transparent seam seal to the work area.
7. Use a paintbrush to spread the transparent seam seal in the work area.

Parts:

Quantity	Designation	Part no.
1	*Transparent seam seal	A 000 989 72 11
1	*Touch-up paint pen to match vehicle color	

***One unit can be used for several vehicles.**

*** The replacement parts must be determined according to the equipment variant for the chassis number via the parts job in the Xentry Portal.**

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list, but may be claimed as needed. The required small parts are taken into account in the budgeting.

Operation text and target time:

Operation no.	Operation text	Target time	Accounting no./ damage code
11-0027	Work: Check hood clinch points	0.2	88 920 07
11-0028	Work: Apply transparent seam seal to the affected clinch points (after inspection) **Includes:** Prepare cartridge press for seam seal	0.2	88 920 07
11-0029	Work: Repair paint damage with touch-up paint pen (after inspection)	ZM up to 0.8	88 920 07

The prescribed times can be found in the relevant systems (e.g. XENTRY Operation Time).