

CRASH PLATE WELDING INFORMATION



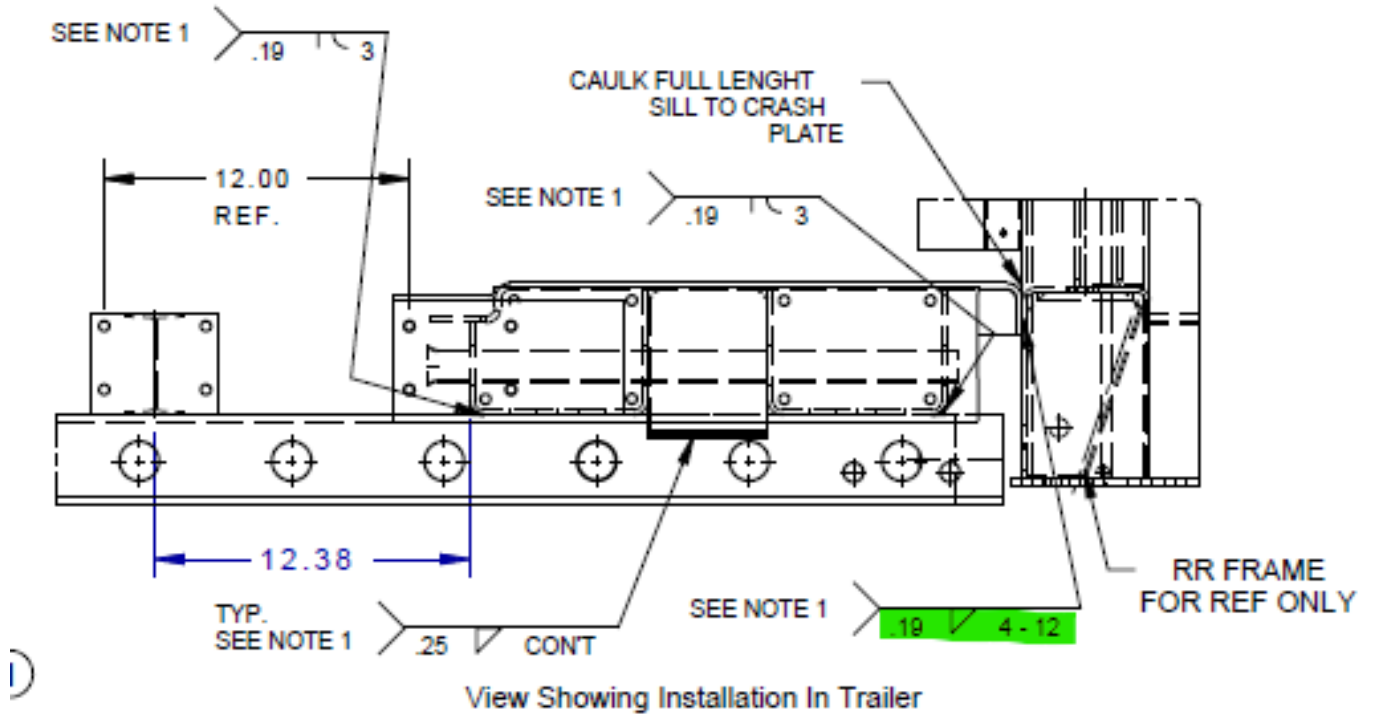
ISSUE

The issue that has occurred is the rear of the crash plate was not welded to the rear frame. The circled seam should have welds present.



ENGINEERING DRAWING ZOOMED IN

The welds called out are highlighted on the attached drawing. There should be a 4" long 0.19" sized weld spaced every 12".



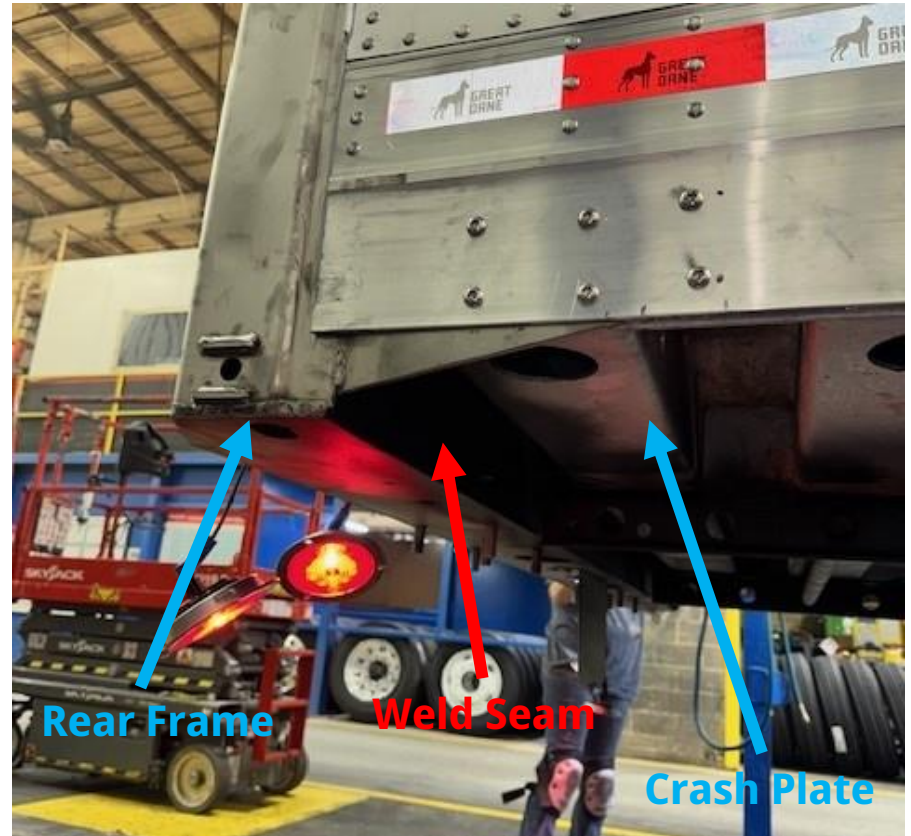
FIX

The location of the issue is at the rear of the trailer, up underneath on the front side of the rear frame. The arrow below depicts where to look



FIX (CONT.)

When looking on the underside of the trailer, the seam is located between the front side of the rear frame and the rear of the crash plate



FIX (CONT.)

Each weld should be 4" long and
0.19" in size



FIX (CONT.)

The welds should be spaced every 12".



FIX (CONT.)

The welds should be spaced every 12".



FINISHED PRODUCT

Once finished welding, coat welds with undercoat to prevent rusting.

