

## Field campaign

<b>Topic</b>	Software Update   Window Short Drop Deletion   Continental GT/GTC   26MY (SC26 /08)
<b>Market area</b>	United States E05 Bentley USA and rest America (6E05)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2081624/1
<b>Campaign number</b>	ED87
<b>Note</b>	
<b>Type</b>	
<b>US code</b>	

## Vehicle data

### 26MY Continental GT/GTC

#### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
Z23*	2026	E		*	*	*
Z24*	2026	E		*	*	*

## Documents

Document name
<a href="#">master.xml</a>
<a href="#">retailer_glass_measurement_procedure_gt.pdf</a>
<a href="#">retailer_glass_measurement_procedure_gtc.pdf</a>
<a href="#">sc2608vinlist.pdf</a>

 Connection offline

ED87

Transaction No.: 2081624  
/1

Software Update | Window Short Drop Deletion | Continental GT/GTC | 26MY  
(SC26/08)

Release date: May 19,  
2026

## Notes

 [Repair instructions](#)

## Technical background

### CAUTION

Please refer to all of the instructions within the Work section. The instructions MUST be followed in the exact order as detailed

## Remedy

All instructions within the Work section must be conducted as detailed

Software update is available for the left and right hand rear door control modules - Diagnostic address 00BB Driver side and 00BC Passenger side

The software eliminates the rear window short drop function

## Customer notification

Please ensure the instructions within the Service campaign must be conducted at the nearest opportunity

## Warranty

Warranty type: 710 or 790

Damage service number: ED87

Damage code: 00 66

Criterion ID: 01

### Time to conduct initial measurement checks Profile (Y-Axis) and Interlock (X-Axis)

Labour operation code: 64 38 02 02 (*Live on 30.04.2026, use 64 38 02 99 prior to this date*)

Time: 100 TU

### Time to conduct the Software Version Management (SVM) update - Rear door control modules

Labour operation code: 01 51 00 00

Time: As per ODIS log Must not exceed 50 TU

### Time to conduct post SW update measurement checks Profile (Y-Axis) and Interlock (X-Axis)

Labour operation code: 64 38 02 02 (*Live on 30.04.2026, use 64 38 02 99 prior to this date*)

Time: 100 TU

### CAUTION

**The labour codes below must only be claimed if the Profile (Y-Axis) and Interlock (X-Axis) were out of specification.**

### Time to conduct the front glass adjustment procedure

Labour operation code: 64 40 15 00

Time: 140 TU (per side)

### Time to conduct the rear glass adjustment procedure

Labour operation code: 64 75 15 00

Time: 170 TU (per side)

### Water leak test

Labour operation code: 64 38 01 99 (Use this code when conducting the water leak test)

Time: 20 TU

### Additional Time Allowance

A 100TU allowance may be claimed only if a SVM update fails to complete successfully. This is intended to cover additional diagnostic or recovery work directly resulting from the failed update. It must not be used for unrelated delays or issues.

ODIS logs must be attached to a DISS ticket for evidence of failure. Claims without valid documentation will be rejected. Warranty Adjudicators will review associated ODIS logs and DISS queries to determine actual software update time.

## Parts

Not applicable

## Parts supply

### NOTICE

Should one or both of the measurements not be within specification the operative must refer to Rep.Gr 64 - Rear door drop glass - To adjust and conduct the front and rear glass adjustment procedure for the affected side left and / or right hand side to completion (all steps)

### NOTICE

Adjustment of all side glass requires the interior trim to be removed. Refer to "Rear quarter trim – To remove and fit". Rep. Gr. 70



To carry out the "Rear quarter trim – To remove and fit". Rep. Gr. 70 procedure, the following one-time-use parts must be replaced during the reinstallation:

N 989 244 01 x4 (Front seat belt slider bar fixing x2 each side)

N 989 244 01 x2 (Rear seat belt fixing x1 each side)

Refer to ETKA parts catalogue

## Parts despatch control

Not applicable

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## Repair instructions



### Technical background

#### CAUTION

Please refer to all of the instructions within the Work section. The instructions MUST be followed in the exact order as detailed

### Check

If the vehicle is not already listed as repaired in "Repair history" (in Elsa pro), check for the presence of the blue paint completion mark as shown within the Identification section

If neither are evident, please conduct the instructions within the Work section to completion.

### Parts

Not applicable

### Work

#### CAUTION

Ensure the vehicle is connected to a suitable 12V Lithium-Ion battery charger before conducting any work

#### Section 1 – Initial Glass Set Measurement Instructions

Conduct glass set measurements as per the measurement document attached.

Record the results in the measurement document attached (see documents section).

If you require any technical assistance, please raise a full technical DISS query.

#### CAUTION

All measurements must be recorded in the attached measurement documentation and saved as they will be required to be attached to a non-technical DISS query at the end of the procedure



**FAILURE TO ATTACH THE MEASUREMENTS TO THE DISS WILL RESULT IN NON-PAYMENT OF THE WARRANTY CLAIM**

#### Section 2 - Software update to the rear door control modules 00BB and 00BC - Short drop function elimination

#### CAUTION

**ONLY Chargers that meet the approved specification on the Mandatory Equipment List (available on the Bentley Hub) MUST be used.**

- The charger must be set to a mode where a **MINIMUM** of 90a is supplied to the battery during the process. Typically, this is known as 'Power Supply Mode' or 'DIAG+ Mode'.
- A voltage of exactly 14.8v must be set and maintained throughout the process.
- Please refer to the manual to ensure that these requirements are met before beginning any SVM update



The following software update eliminates the rear window short drop function

1) Preparation before update

- Conduct a full guided fault find of the vehicle.



If a 'Check installation list' pop-up appears, select 'close' (Figure 9)

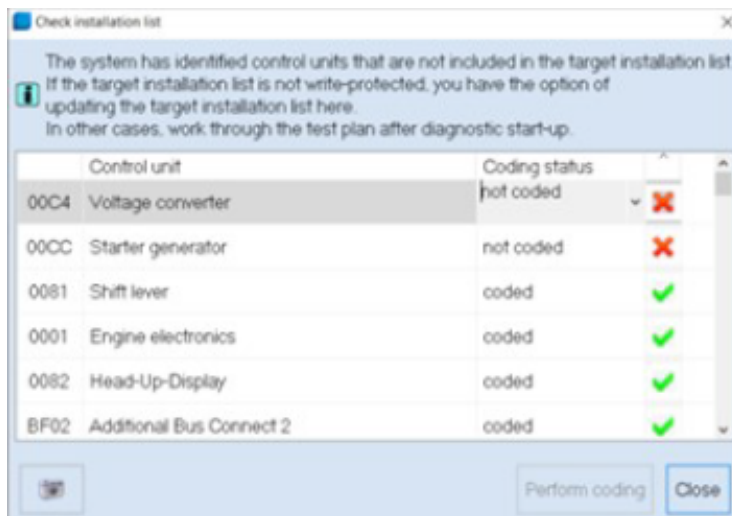


Figure 1

Referring to TPI 2075920, address any unknown faults **BEFORE** conducting any of the below updates.

2) Referring to Figure 2 - Within the Special functions tab - Select SVM - Code Input (Point A)

- Select Perform test (Point B)

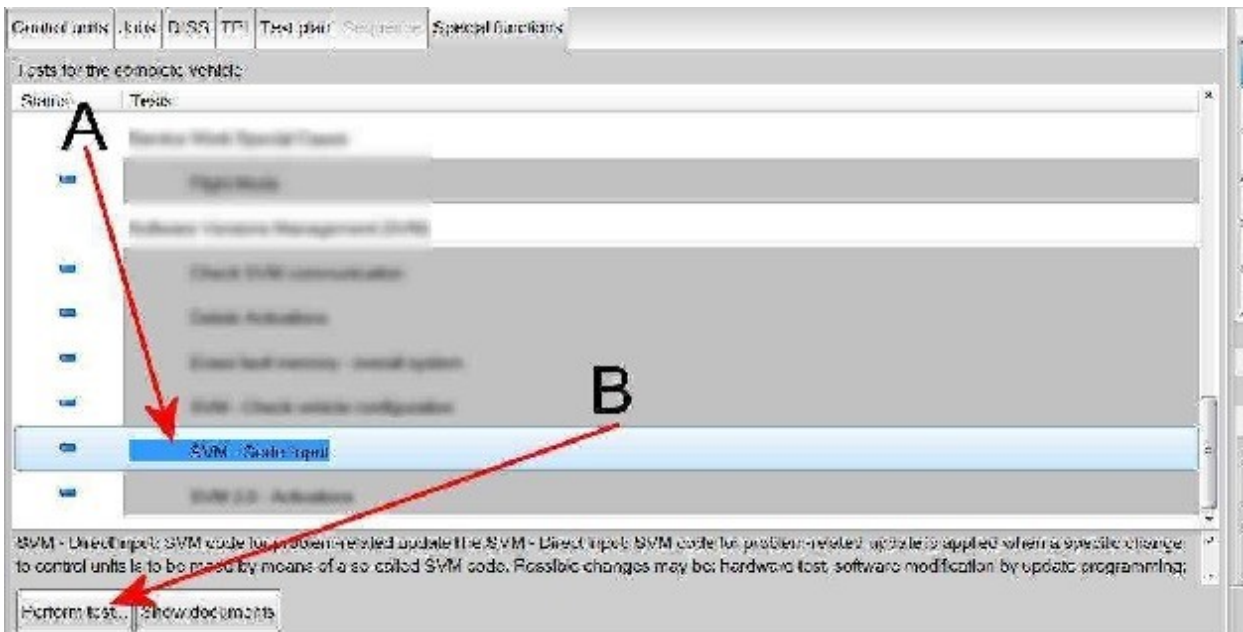


Figure 2

3) Referring to Figure 3 - Enter the SVM code 372WDD02



Figure 3

4) The control modules will automatically be updated one by one, starting with 00BB (Driver rear) and then 00BC (passenger rear)



Upon successful completion you will get a failure message of 8113 SVM Error



**NOTICE**

If you get any other error code, such as 8118, please refer to TPI 2078962

5) On completion open the doors and ensure that the rear windows no longer drop.

6) Switch off the ignition

- Remove the diagnostic interface from the OBD port
- Switch off and remove the battery charger from the vehicle
- Close the bonnet, boot and all doors
- Lock the vehicle
- Wait 5 minutes to allow the vehicle to go into bus silence
- When 5 minutes has elapsed, unlock the vehicle and open the driver's door
- Switch on the ignition

7) Once the software update has been conducted continue with the remaining instructions

**Hint:** The remaining instructions MUST be conducted regardless if adjustments were conducted or not

### Section 3 – Post SW update Glass Set Measurement Instructions

1) Conduct glass set measurements as per the measurement document attached.

Record the results in the measurement document attached (see documents section).

If you require any technical assistance, please raise a full technical DISS query.



#### **CAUTION**

When completing the glass set measurement procedure, strictly adhere to the instructions below.

Should one or any measurement not be within specification the operative must refer to Rep.Gr 64 - Rear door drop glass - To adjust and conduct the front and rear glass adjustment procedure for the affected side left and / or right-hand side to completion (all steps) and record a final measurement in the attached document.



#### **CAUTION**

All measurements must be recorded in the attached measurement documentation and saved as they will be required to be attached to a non-technical DISS query at the end of the procedure



**FAILURE TO ATTACH THE MEASUREMENTS TO THE DISS WILL RESULT IN NON-PAYMENT OF THE WARRANTY CLAIM**

**Note:** Once the adjustment has been conducted, please go to step 2 and follow all remaining steps until completion.

2) **VERY IMPORTANT** - Referring to Rep.Gr 64 - Side glass - To initialise

3) If adjustments have been made, conduct a water leak check to ensure that water is not leaking into the vehicle's interior - Water leaks must be resolved before handing over the vehicle to the customer.



#### CAUTION

When conducting step 3 extra care must be taken to ensure the interior trim is suitably protected, any water which enters the vehicle due to a leak must be dried / cleaned immediately. Ensure all windows, sunroof and convertible roof (where applicable) are fully closed before conducting step 3.

4) If adjustments have been made, conduct the PDI road test to check for any wind noise related issues.



#### NOTICE

Should the vehicle fail the water leak check or a wind noise check, please raise a full technical DISS query.

5) Upon successful completion of the PDI road test, raise a non-technical DISS query titled SC26/08 -X and Y Axis measurement feedback ensuring the following is attached:

- Online ODIS log
- A fully completed measurement table titled 'INITIAL RECORDED MEASUREMENTS' as provided in the attached document.
- A fully completed measurement table titled 'POST SW UPDATE RECORDED MEASUREMENTS' as provided in the attached document.

6) Referring to the Identification section - Apply a blue paint completion mark on the engine partition brace.

### Identification

Once the applicable action has been conducted, the operative must submit a warranty claim as this will show the campaign action as complete within Elsa Pro "Repair history".

Blue paint completion mark on the engine partition brace.



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▲ Repair instructions ▲ Notes

SCBDP4ZGXTC029824

SCBCP2ZGXTC029970

SCBDP4ZG2TC030062

SCBCR2ZG5TC030129

SCBDR4ZG3TC030095

SCBCR2ZG4TC030106

SCBDP4ZG3TC030281

SCBCP2ZG6TC030288

SCBDP4ZG8TC030065

SCBCP2ZG5TC030220

# Retailer Glass Measurement Procedure for GT BY634



*For measurement specifications refer only to the information in this TPI, refer to ElsaPro for all adjustment instructions as required.*

# INTERLOCK POINT 1

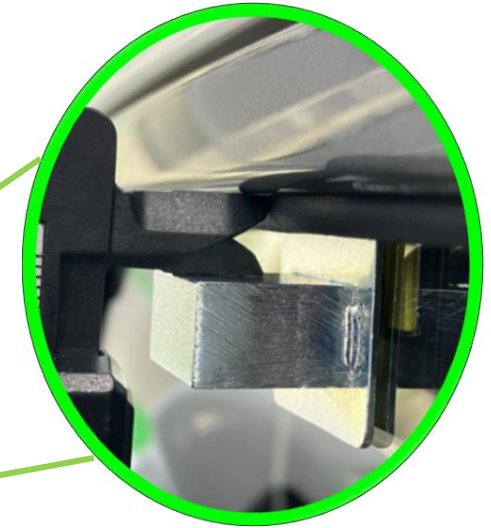
The steel rule shown in the images is for reference purposes only. To avoid potential damage to vehicle surfaces, it is recommended to use a plastic rule when performing measurements or alignments.



Place block 50mm in front of front div bar



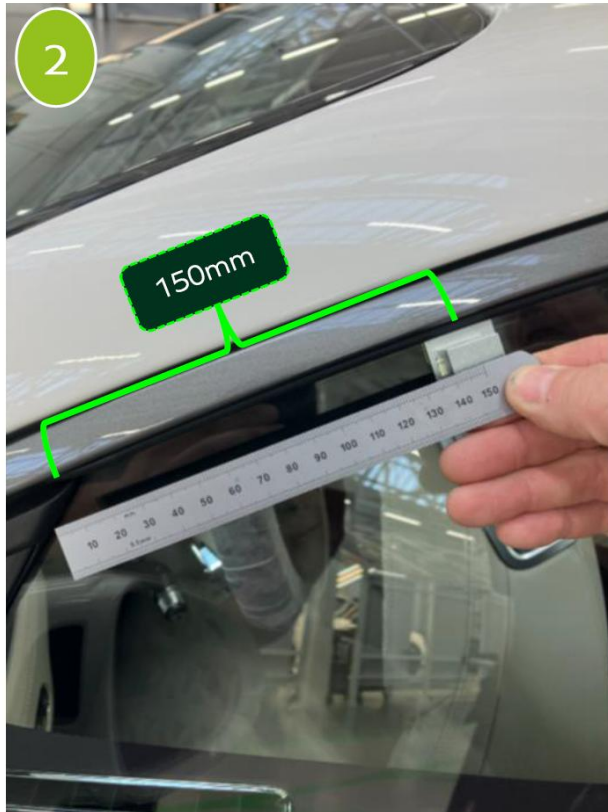
Record measurement for all interlock points



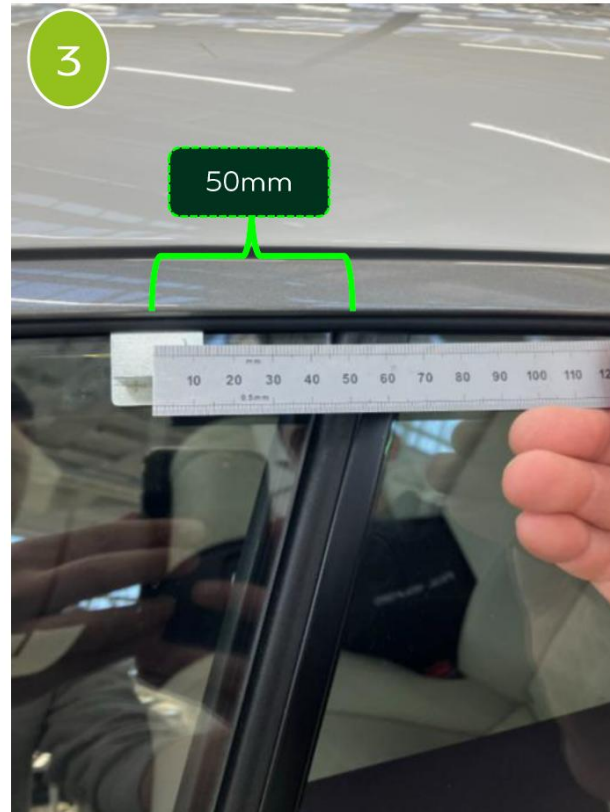
From block to bright ware for all interlock points

(Interlock Tool WT10549/1)

# INTERLOCK POINTS 2, 3, 4



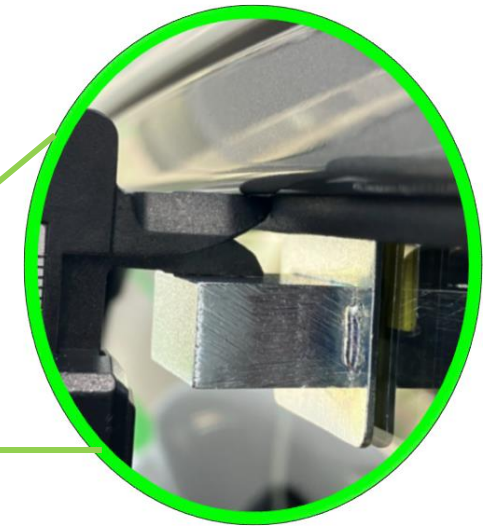
Place block 150mm  
behind corner of  
front div bar



Place block 50mm  
in front of rear div  
bar

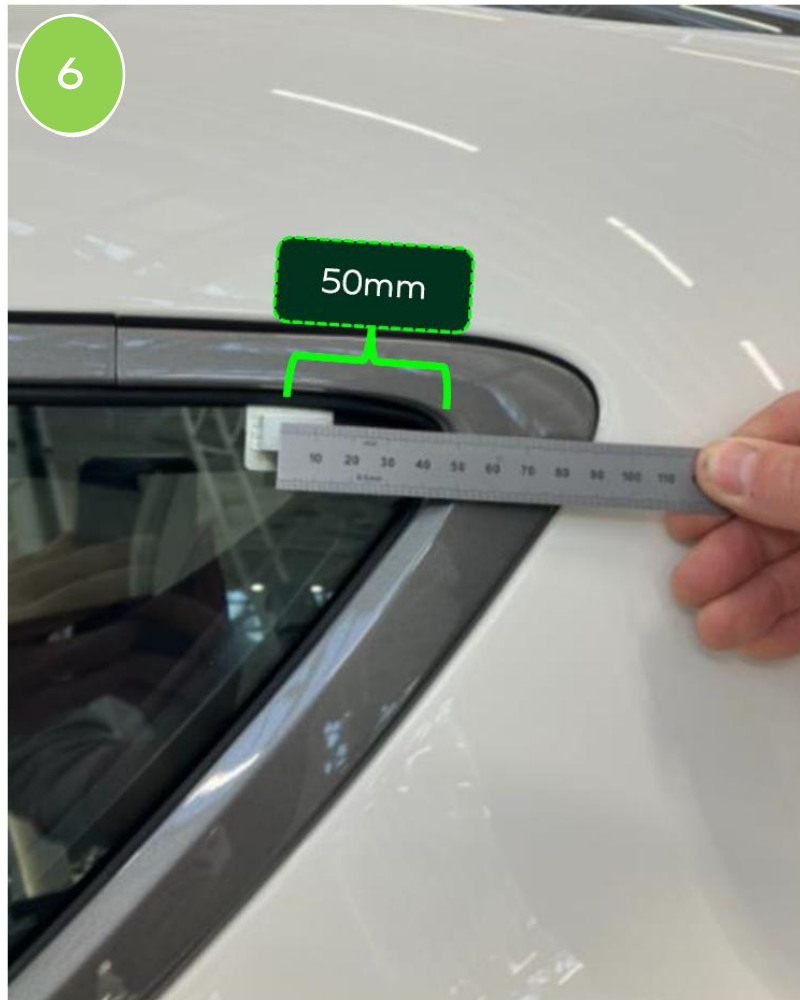


Place block 50mm  
to rear of rear div  
bar



Record measurements  
(Interlock Tool WT10549)

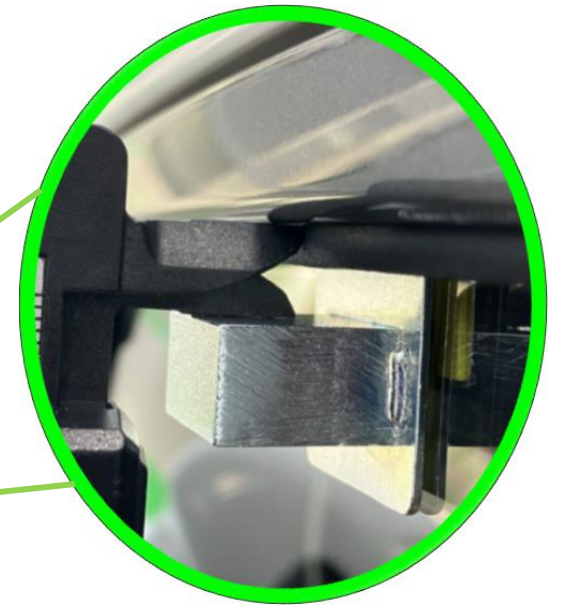
# INTERLOCK POINT 5



Place block 50mm from corner point of bright ware



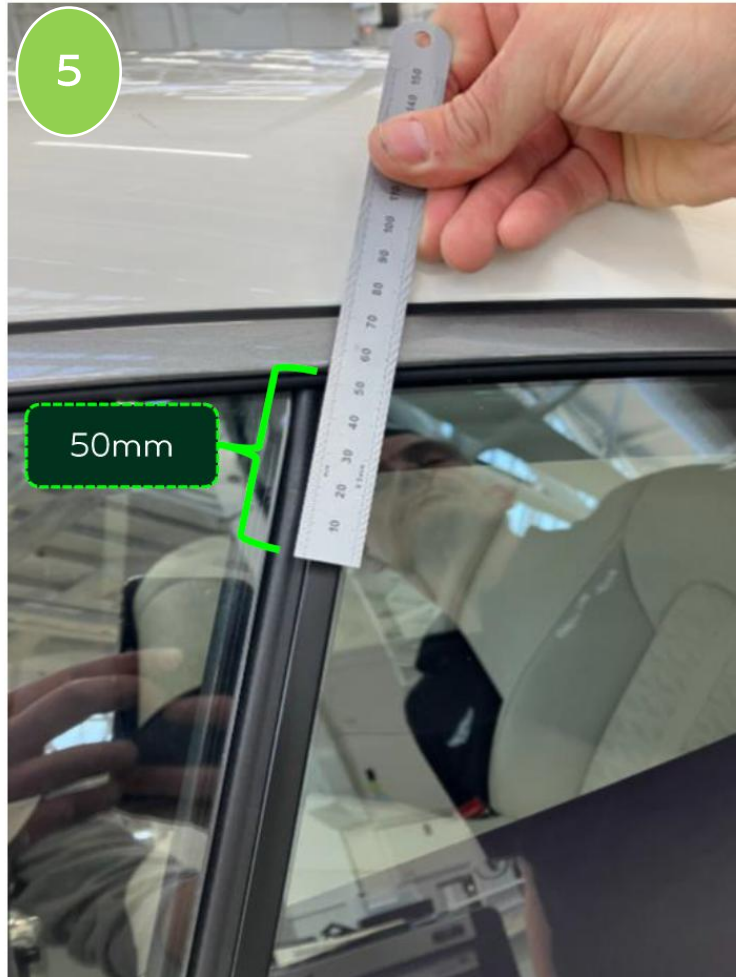
Record measurement for all interlock points



(Interlock Tool WT10549/1)

# INTERLOCK POINT 6

*Do not use a Steel Rule against the div bar to measure, use a plastic vernier/rule*



50mm from seal



Record measurement

**Specification**  
11mm ± 1mm  
(Ruler/vernier)

If the measurement is out of specification refer to ElsaPro

**Repair Group 64 'Slide glass checking and adjusting'**

# INTERLOCK POINT 7

*Do not use a Steel Rule against the div bar to measure, use a plastic vernier/rule*



50mm from seal



Record measurement

**Specification**  
11mm ± 1mm  
(Ruler/vernier)

**If the measurement is out of specification refer to ElsaPro**

**Repair Group 64 'Slide glass checking and adjusting'**

# PROFILE POINT 1



50mm in front of front div  
bar



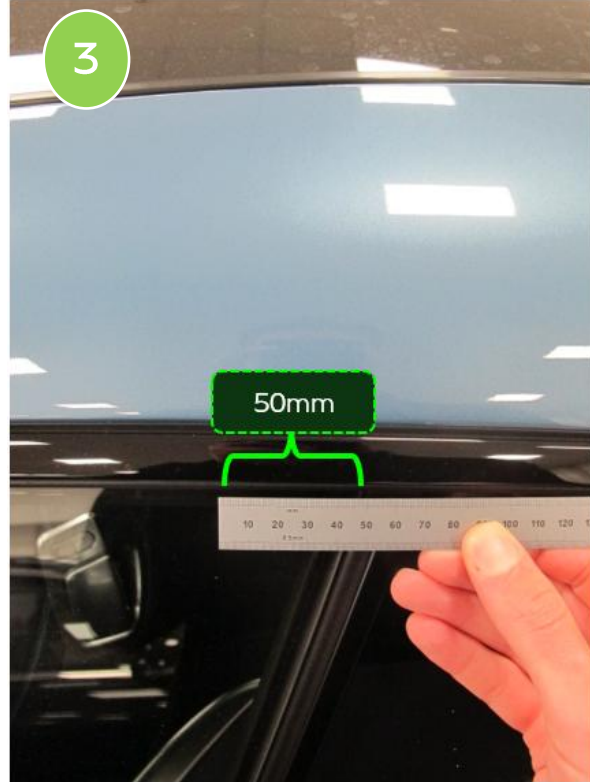
Flat against glass to  
brightware

Record measurement  
(Profile Tool WT10549/2)

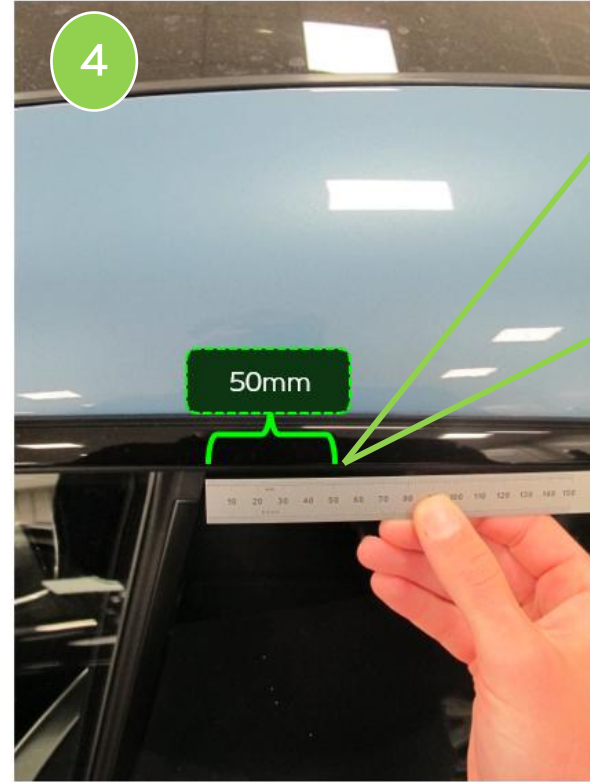
# PROFILE POINT 2, 3, 4



150mm behind front  
div bar



50mm in front of  
rear div bar



50mm behind  
rear div bar



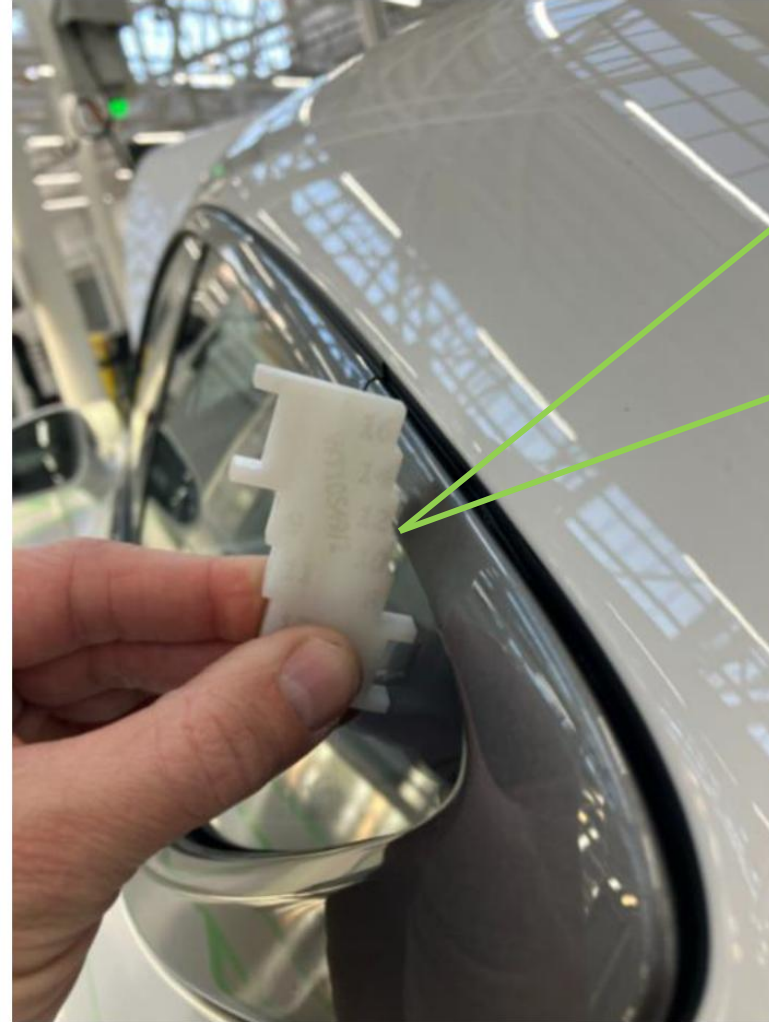
Flat against glass to  
brightware

Record measurement  
(Profile Tool WT10549/2)

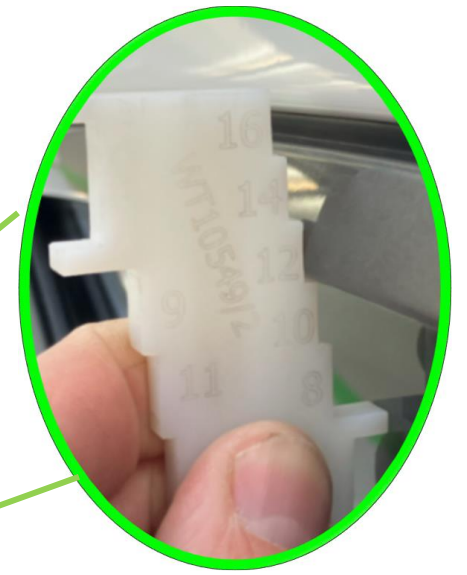
# PROFILE POINT 5



50mm from corner point of bright ware



Flat against glass to brightware



Flat against glass to brightware

Record measurement

(Profile Tool WT10549/2)

# PROFILE POINT 6 (DIGITAL DTI GAUGE) \*USE TO SET\*



Align and position the tool on the front window so that its contact face rests flat against the upper bright ware trim, zero / origin the tool.



Then slide it along the surface until it makes full, even contact with the rear glass.  
Record the measurement.

**Specification**  
0mm +0 / -2.5mm

Profile Tool  
WT10719 RHS  
WT10714 LHS

**If the measurement is out of specification refer to ElsaPro Repair Group 64 'Slide glass checking and adjusting'**

# PROFILE POINT 6 (STEP GAUGE) \*FOR CHECK PURPOSES ONLY\*



50mm from upper corner



Flat against front window, measure gap

Record measurement

Profile Tool  
WT10549/3

## PROFILE POINT 7 (DIGITAL DTI GAUGE) \*USE TO SET\*



Align and position the tool on the front window so that its contact face rests flat against the lower bright ware trim, zero / origin the tool.



Then slide it along the surface until it makes full, even contact with the rear glass.  
Record the measurement.

**Specification**  
0mm +0 / -2.5mm

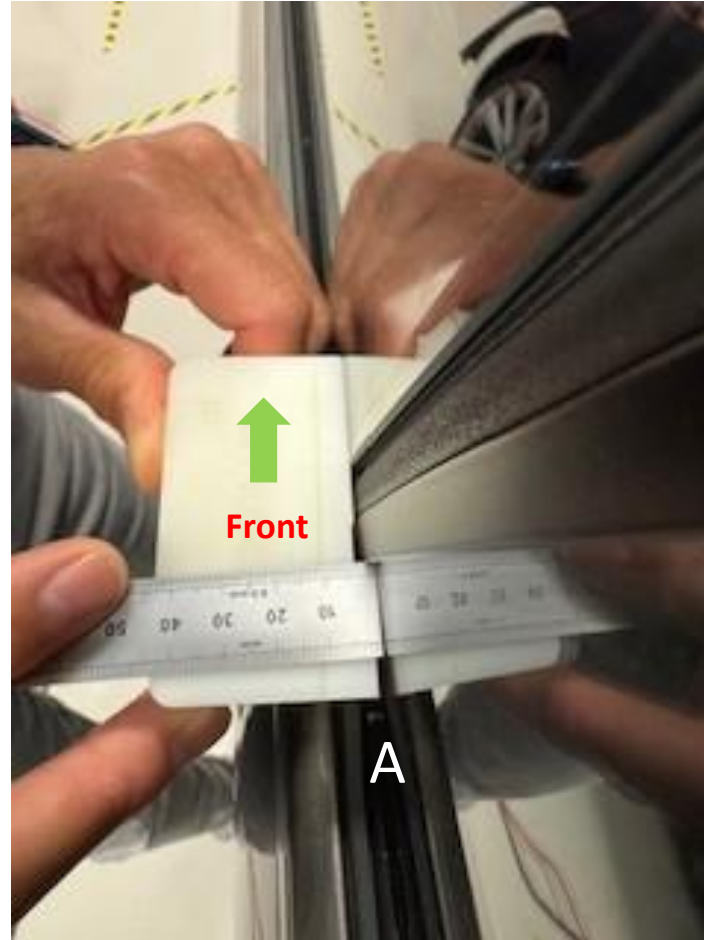
Profile Tool  
WT10719 RHS  
WT10714 LHS

**If the measurement is out of specification refer to ElsaPro Repair Group 64 'Slide glass checking and adjusting'**

# PROFILE POINT 7 (STEP GAUGE) \*FOR CHECK PURPOSES ONLY\*



50mm from lower corner

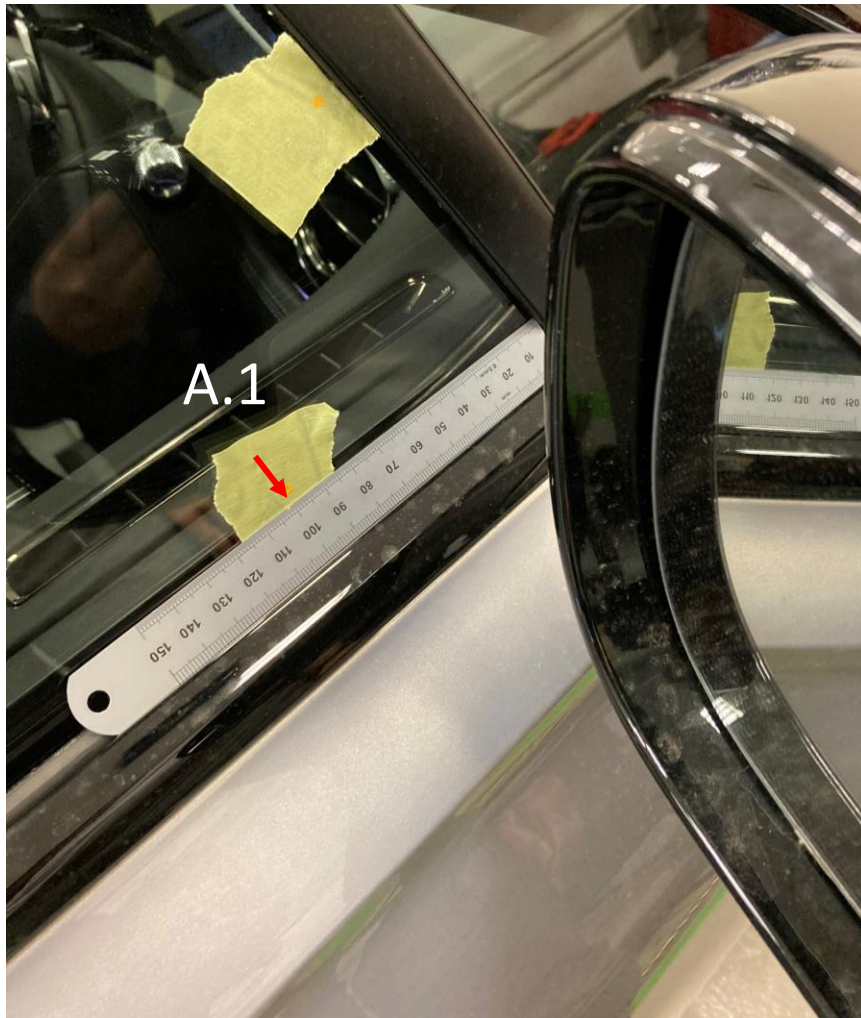


Flat against front window,  
measure gap

Record measurement

Profile Tool  
WT10549/3

# WAIST SEAL MEASUREMENT POINT A



Mark on tape 100mm from div bar (A.1)



Measure from first lip rubber seal to window glass (A.2)

Record measurement

# WAIST SEAL MEASUREMENT POINT B



Mark on tape 100mm from div bar (B.1)



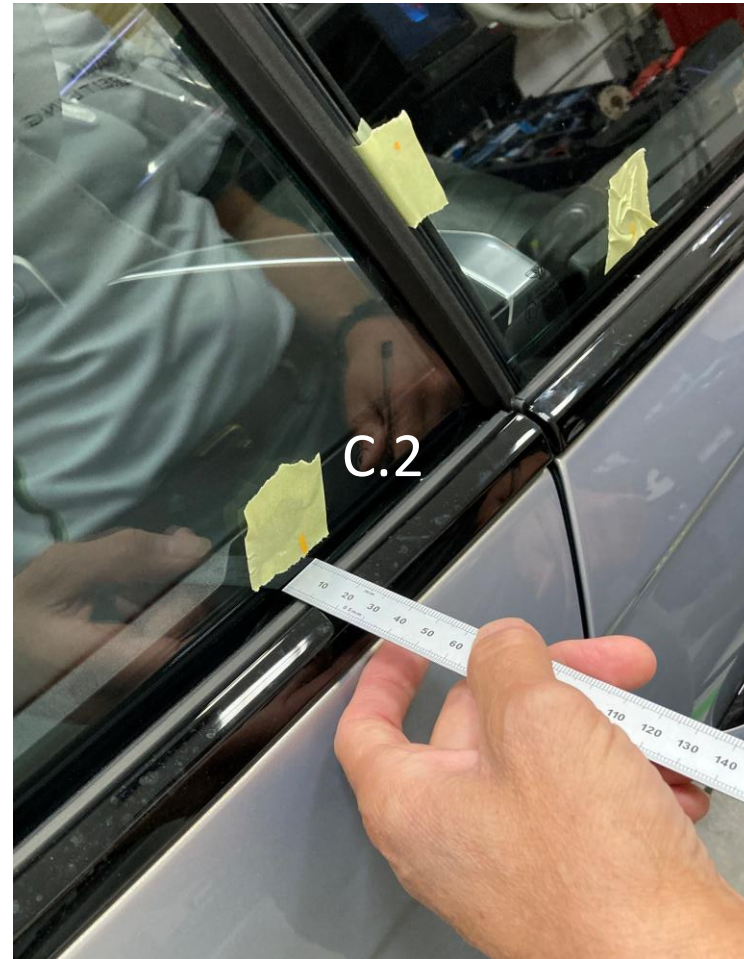
Measure from first lip rubber seal to window glass (B.2)

Record measurement

# WAIST SEAL MEASUREMENT POINT C



Mark on tape 100mm from div bar (C.1)



Measure seal to window gap (C.2)

Record measurement

# BEFORE SW UPDATE RECORDED MEASUREMENTS

Record all measured results as per the table below and attach to Technical DISS query.

Use the digital DTI gauge tool to set profile points 6 and 7.  
The step gauge tool is to be used for secondary verification only.

	Point	Position	Specification	LH	RH	In/Out of specification (Tick/Cross)
<b>Interlock</b>	Interlock Point 1	50mm in front of front div bar	RECORD ONLY			N/A
	Interlock Point 2	150mm behind corner of front div bar	RECORD ONLY			N/A
	Interlock Point 3	50mm in front of rear div bar	RECORD ONLY			N/A
	Interlock Point 4	50mm to rear of rear div bar	RECORD ONLY			N/A
	Interlock Point 5	50mm from corner point of bright ware	RECORD ONLY			N/A
	Interlock Point 6	50mm from seal	11mm ± 1mm			
	Interlock Point 7	50mm from seal	11mm ± 1mm			
<b>Profile</b>	Profile Point 1	50mm in front of front div bar	RECORD ONLY			N/A
	Profile Point 2	150mm behind front div bar	RECORD ONLY			N/A
	Profile Point 3	50mm in front of rear div bar	RECORD ONLY			N/A
	Profile Point 4	50mm behind rear div bar	RECORD ONLY			N/A
	Profile Point 5	50mm from corner point of bright ware	RECORD ONLY			N/A
	Profile Point 6 (DTI Gauge)	50mm from upper corner	0mm +0 / -2.5mm			
	Profile Point 6 (Step Gauge)	50mm from upper corner	RECORD ONLY			N/A
	Profile Point 7 (DTI Gauge)	50mm from lower corner	0mm +0 / -2.5mm			
	Profile Point 7 (Step Gauge)	50mm from lower corner	RECORD ONLY			N/A
<b>Waist Seal</b>	Point A	100mm behind front div bar	RECORD ONLY			N/A
	Point B	100mm in front of rear div bar	RECORD ONLY			N/A
	Point C	100mm behind rear div bar	RECORD ONLY			N/A

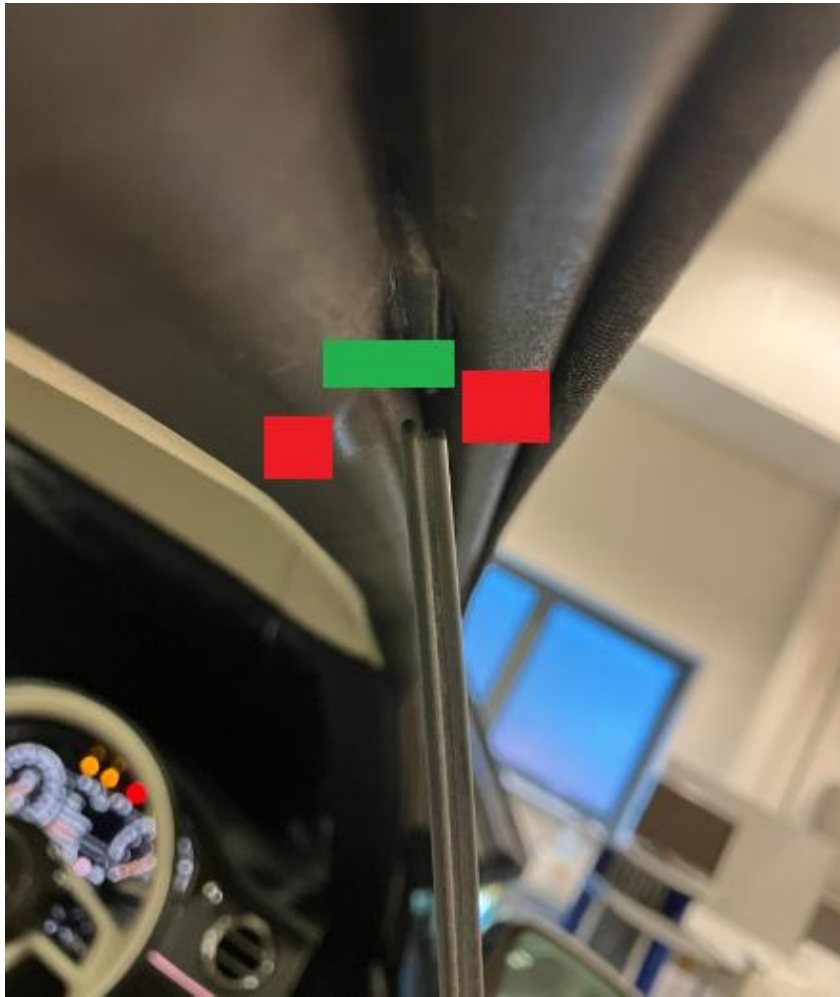
# POST SW UPDATE RECORDED MEASUREMENTS

Record all measured results as per the table below and attach to Technical DISS query.

Use the digital DTI gauge tool to set profile points 6 and 7.  
The step gauge tool is to be used for secondary verification only.

	Point	Position	Specification	Before adjustment		After adjustment (IF RQD)		In/Out of specification (Tick/Cross)
				LH	RH	LH	RH	
<b>Interlock</b>	Interlock Point 1	50mm in front of front div bar	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 2	150mm behind corner of front div bar	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 3	50mm in front of rear div bar	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 4	50mm to rear of rear div bar	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 5	50mm from corner point of bright ware	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 6	50mm from seal	11mm ± 1mm					
	Interlock Point 7	50mm from seal	11mm ± 1mm					
<b>Profile</b>	Profile Point 1	50mm in front of front div bar	RECORD ONLY			N/A	N/A	N/A
	Profile Point 2	150mm behind front div bar	RECORD ONLY			N/A	N/A	N/A
	Profile Point 3	50mm in front of rear div bar	RECORD ONLY			N/A	N/A	N/A
	Profile Point 4	50mm behind rear div bar	RECORD ONLY			N/A	N/A	N/A
	Profile Point 5	50mm from corner point of bright ware	RECORD ONLY			N/A	N/A	N/A
	Profile Point 6 (DTI Gauge)	50mm from upper corner	0mm +0 / -2.5mm					
	Profile Point 6 (Step Gauge)	50mm from upper corner	RECORD ONLY			N/A	N/A	N/A
	Profile Point 7 (DTI Gauge)	50mm from lower corner	0mm +0 / -2.5mm					
	Profile Point 7 (Step Gauge)	50mm from lower corner	RECORD ONLY			N/A	N/A	N/A
<b>Waist Seal</b>	Point A	100mm behind front div bar	RECORD ONLY			N/A	N/A	N/A
	Point B	100mm in front of rear div bar	RECORD ONLY			N/A	N/A	N/A
	Point C	100mm behind rear div bar	RECORD ONLY			N/A	N/A	N/A

# WINDOW ENTRY INTO CANT RAIL/ROOF SEAL



Front Window example showing correct operation

Windows should enter cant rail seal smoothly, making contact with green area.

Too far inboard increases the risk of the cant rail seal pinching, too far outboard will clash with cant rail brightware (red squares)

For the front door, poor door profile point is a major contributing factor here and should be checked/adjusted if window found to be entering seal incorrectly.

If this is not correct, it will cause the window to bounce back causing a loss of basic settings.

# Retailer Glass Measurement Procedure for GTC BY635



*For measurement specifications refer only to the information in this TPI, refer to ElsaPro for all adjustment instructions as required.*

# INTERLOCK POINT 1

The steel rule shown in the images is for reference purposes only. To avoid potential damage to vehicle surfaces, it is recommended to use a plastic rule or vernier when performing measurements or alignments.



Place block 50mm in front of front div bar

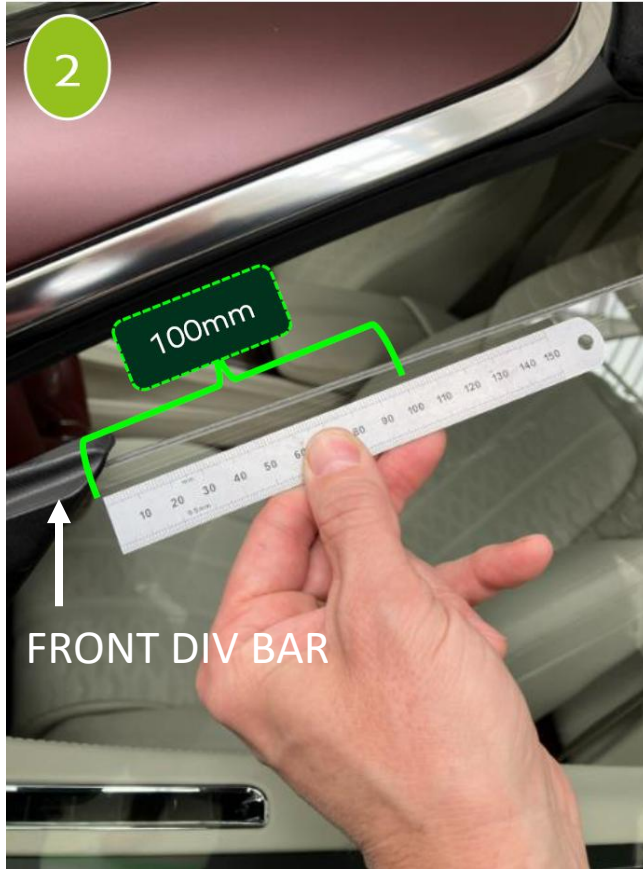


Record measurement for all interlock points

From block to bright ware for all interlock points

(Interlock Tool WT10549/1)

# INTERLOCK POINT 2



Place block 100mm behind front div bar

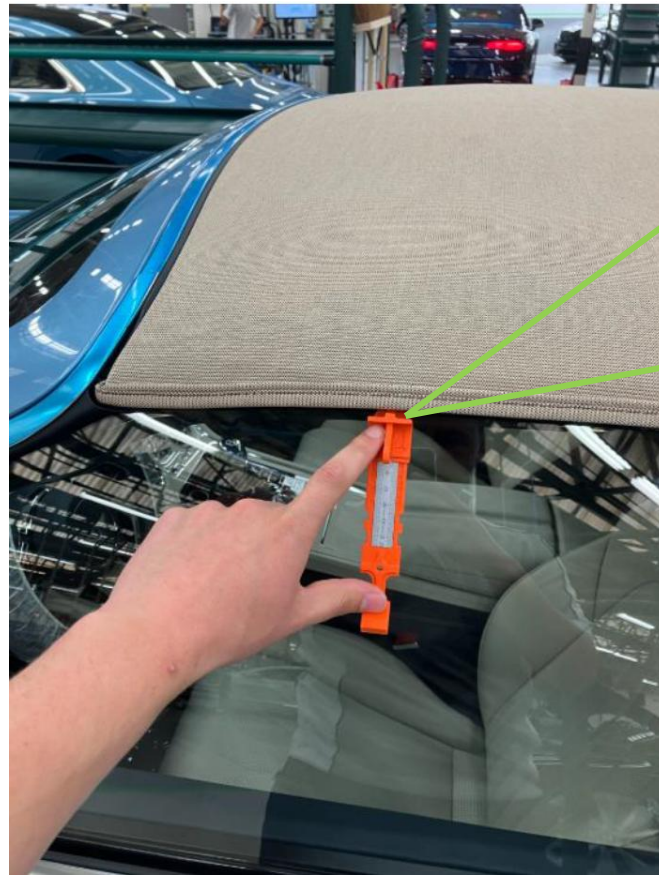


Record measurement for all interlock points

# INTERLOCK POINT 3



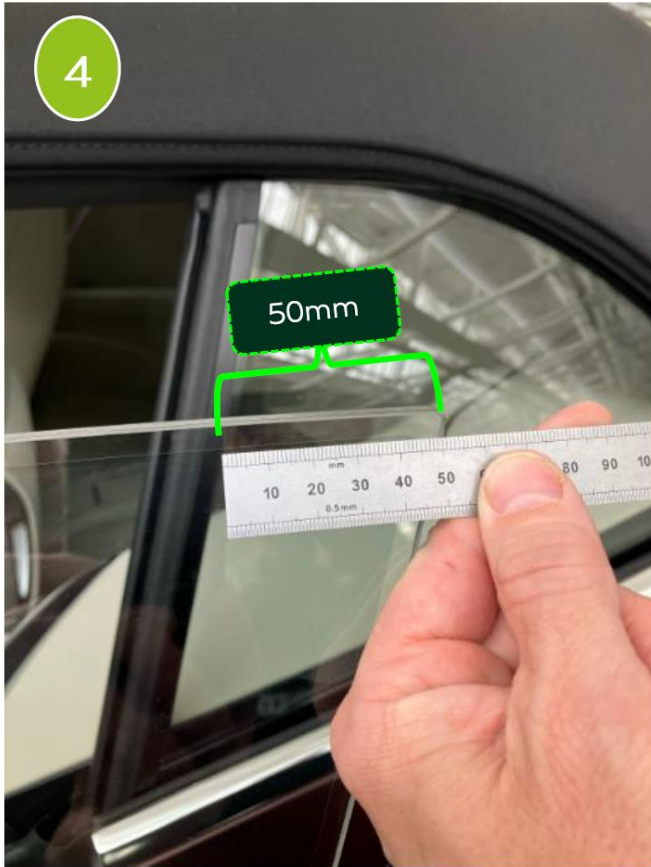
150mm from front corner of window glass as shown



Record measurement  
(Interlock Tool WT10554)

1. Hook onto glass with door open at measured point
2. Close door and allow glass to close
3. Lightly push gauge to top and take measurement at indicated point. Do not deform the seal.

# INTERLOCK POINT 4



50mm from rear edge of the front door glass as shown



Record measurement  
(Interlock Tool WT10554)

1. Hook onto glass with door open at measured point
2. Close door and allow glass to close
3. Lightly push gauge to top and take measurement at indicated point. Do not deform the seal.

# INTERLOCK POINT 5 ROOF UP

*Do not use a Steel Rule against the div bar to measure, use a plastic vernier/rule*



50mm from corner



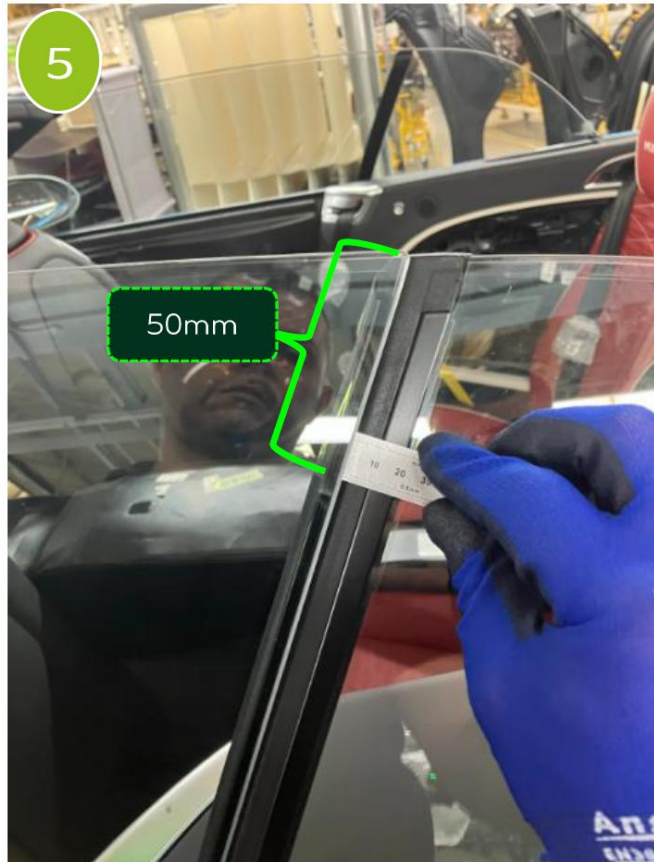
Record measurement

**Specification**  
11mm ± 1mm  
(Ruler/vernier)

**If the measurement is out of specification refer to ElsaPro Repair Group 64 'Front door quarter glass – To adjust'**

# INTERLOCK POINT 5 ROOF DOWN

*Do not use a Steel Rule against the div bar to measure, use a plastic vernier/rule*



Take measurement  
50mm from top of glass



Record measurement

**Specification**  
11mm  $\pm$  1mm  
(Ruler/vernier)

**If the measurement is out of  
specification refer to ElsaPro  
Repair Group 64 'Front door  
quarter glass – To adjust'**

# INTERLOCK POINT 6 ROOF UP & DOWN

*Do not use a Steel Rule against the div bar to measure, use a plastic vernier/rule*



50mm from corner



Record measurement

**Specification**  
11mm ± 1mm  
(Ruler/vernier)

**If the measurement is out of specification refer to ElsaPro Repair Group 64 'Front door quarter glass – To adjust'**

# INTERLOCK POINT 7



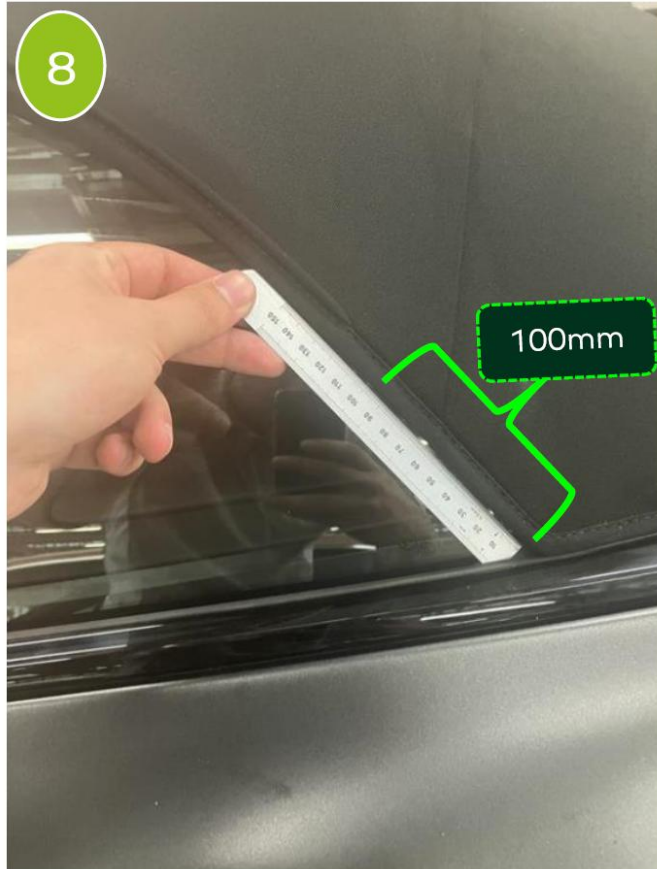
50mm behind rear div bar



Record measurement  
(Interlock Tool WT10554)

1. Hook onto glass with door open at measured point
2. Close door and allow glass to close
3. Lightly push gauge to top and take measurement at indicated point. Do not deform the seal.

# INTERLOCK POINT 8



100mm from corner



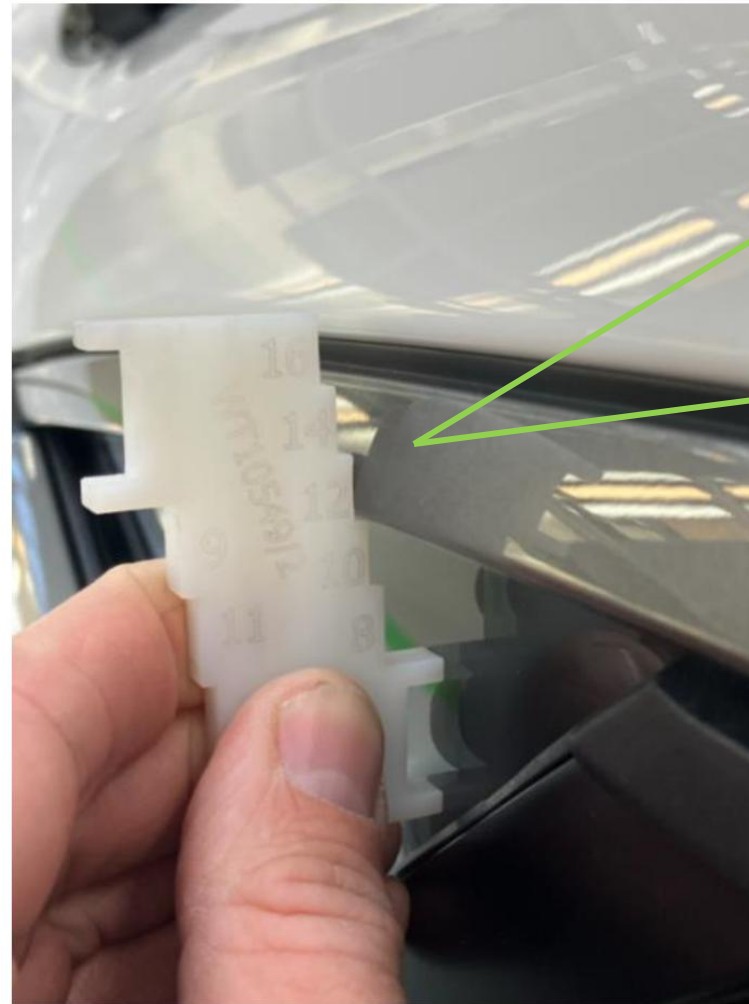
Record measurement  
(Interlock Tool WT10554)

1. Hook onto glass with door open at measured point
2. Close door and allow glass to close
3. Lightly push gauge to top and take measurement at indicated point. Do not deform the seal.

# PROFILE POINT 1



50mm in front of front div  
bar

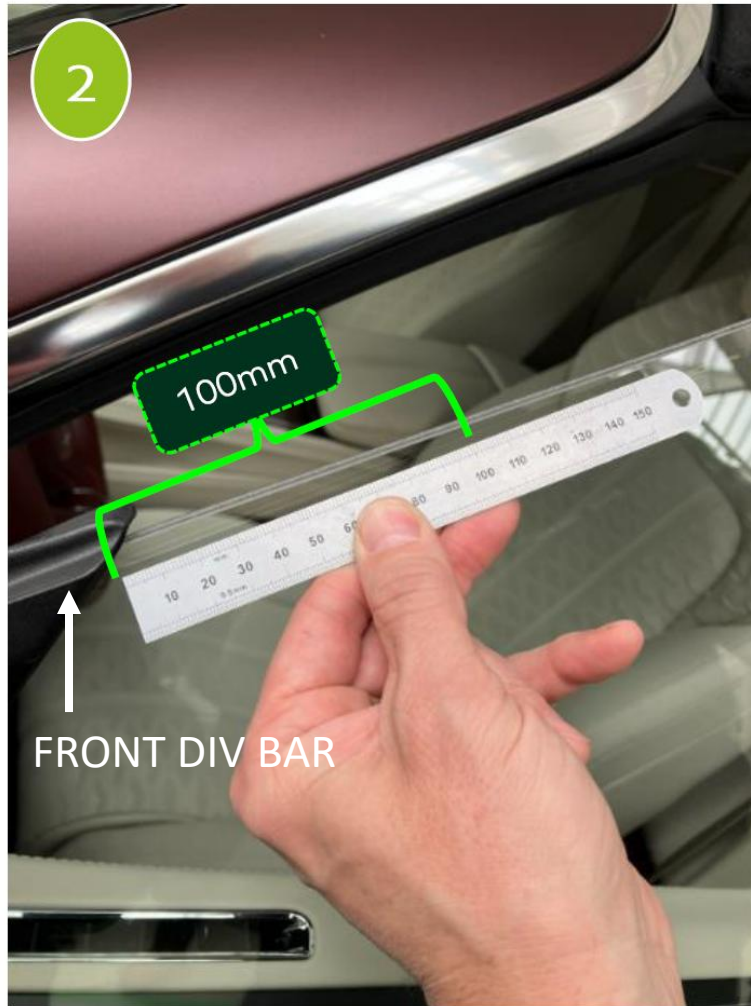


Flat against glass to  
brightware



Record measurement  
(Profile Tool WT10549/2)

# PROFILE POINT 2



Place block 50mm in front of front div bar



Record measurement  
(Profile Tool WT10549/2)

Flat against glass to brightware

## PROFILE POINT 3 ROOF UP (DIGITAL DTI GAUGE) \*USE TO SET\*



**Specification**  
0mm +0 / -2.5mm

Profile Tool  
WT10719 RHS  
WT10714 LHS

**If the  
measurement is  
out of  
specification refer  
to ElsaPro**

**Repair Group 64  
'Slide glass  
checking and  
adjusting'**

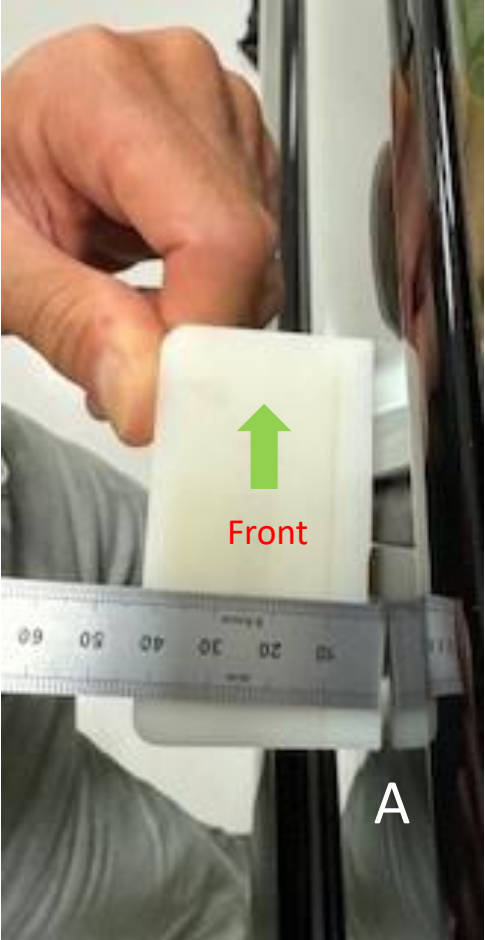
Align and position the tool on the front window so that its contact face rests flat against the roof trim, zero the tool.

Then slide it along the surface until it makes full, even contact with the rear glass. Record the measurement.

PROFILE POINT 3 ROOF UP (STEP GAUGE) \*FOR CHECK PURPOSES ONLY\*



50mm from upper corner



Flat against front window, measure gap

Record measurement

Profile Tool  
WT10549/3

## PROFILE POINT 3 ROOF DOWN (DIGITAL DTI GAUGE) \*USE TO SET\*



Align and place the tool on the front window, ensuring the contact face sits level with the top of the glass, zero the tool.



Then slide it along the surface until it makes full, even contact with the rear glass.  
Record the measurement.

**Specification**  
0mm +0 / -3mm

Profile Tool  
WT10719 RHS  
WT10714 LHS

**If the measurement is out of specification refer to ElsaPro**

**Repair Group 64 'Slide glass checking and adjusting'**

PROFILE POINT 3 ROOF DOWN (STEP GAUGE) \*FOR CHECK PURPOSES ONLY\*



50mm from upper corner



Flat against front window,  
measure gap

Record measurement

Profile Tool  
WT10549/3

## PROFILE POINT 4 ROOF UP (DIGITAL DTI GAUGE) \*USE TO SET\*



Align and position the tool on the front window so that its contact face rests flat against the lower bright ware trim, zero the tool.



Then slide it along the surface until it makes full, even contact with the rear glass.  
Record the measurement.

**Specification**  
0mm +0 / -2.5mm

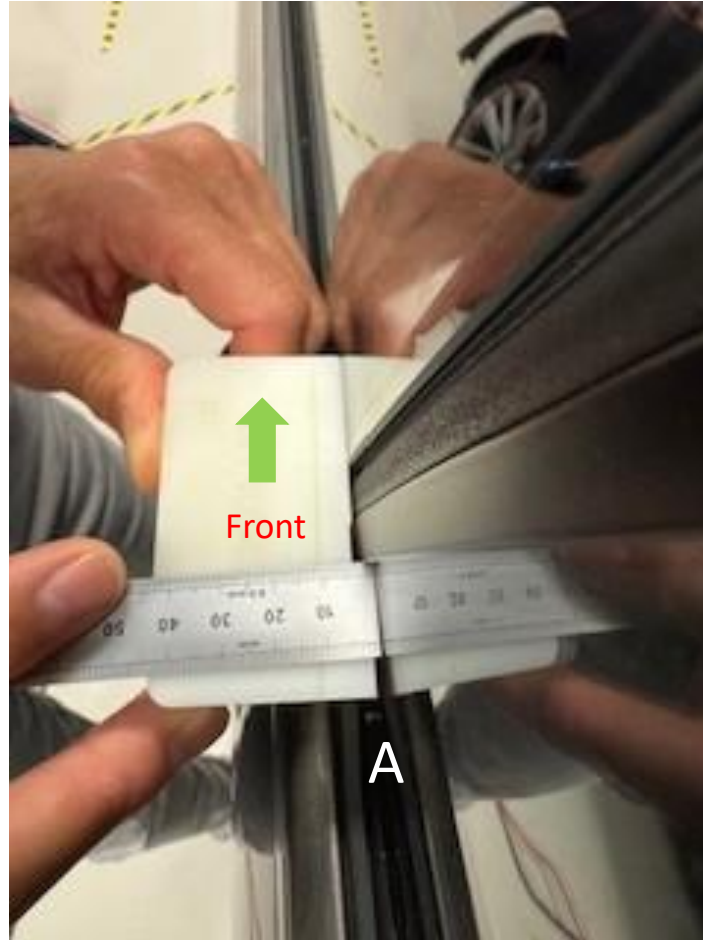
Profile Tool  
WT10719 RHS  
WT10714 LHS

**If the measurement is out of specification refer to ElsaPro Repair Group 64 'Slide glass checking and adjusting'**

PROFILE POINT 4 ROOF UP (STEP GAUGE) \*FOR CHECK PURPOSES ONLY\*



50mm from lower corner

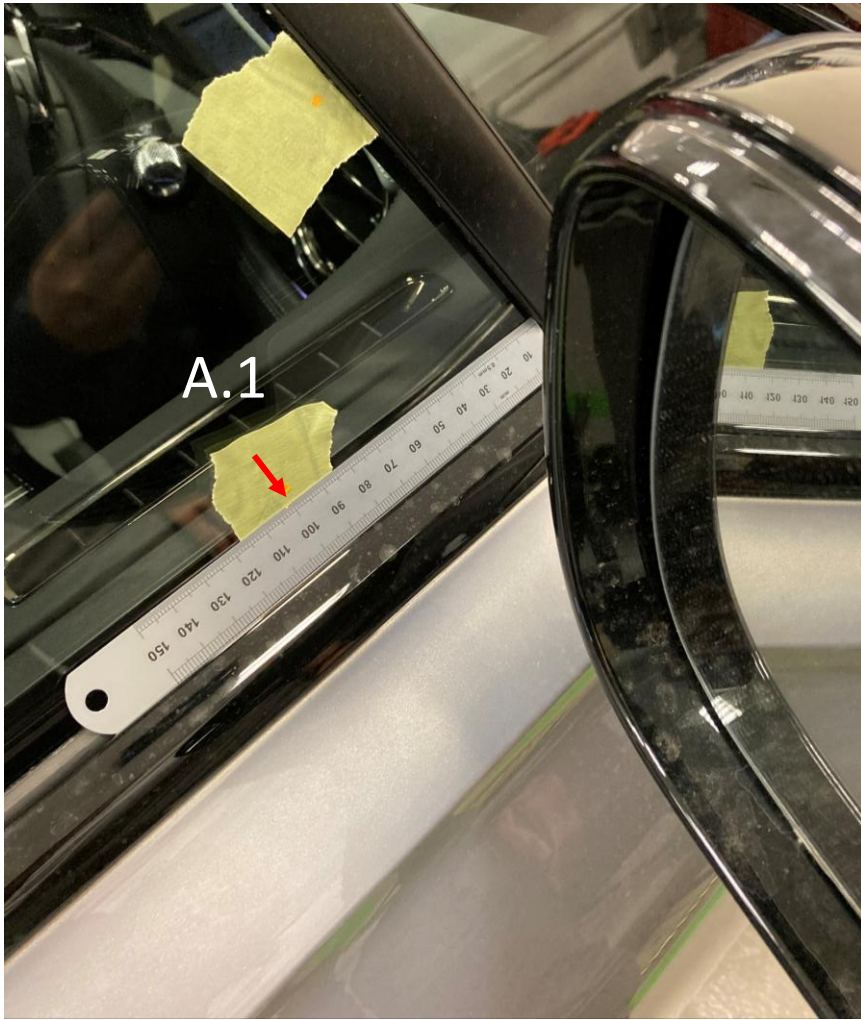


Flat against front window, measure gap

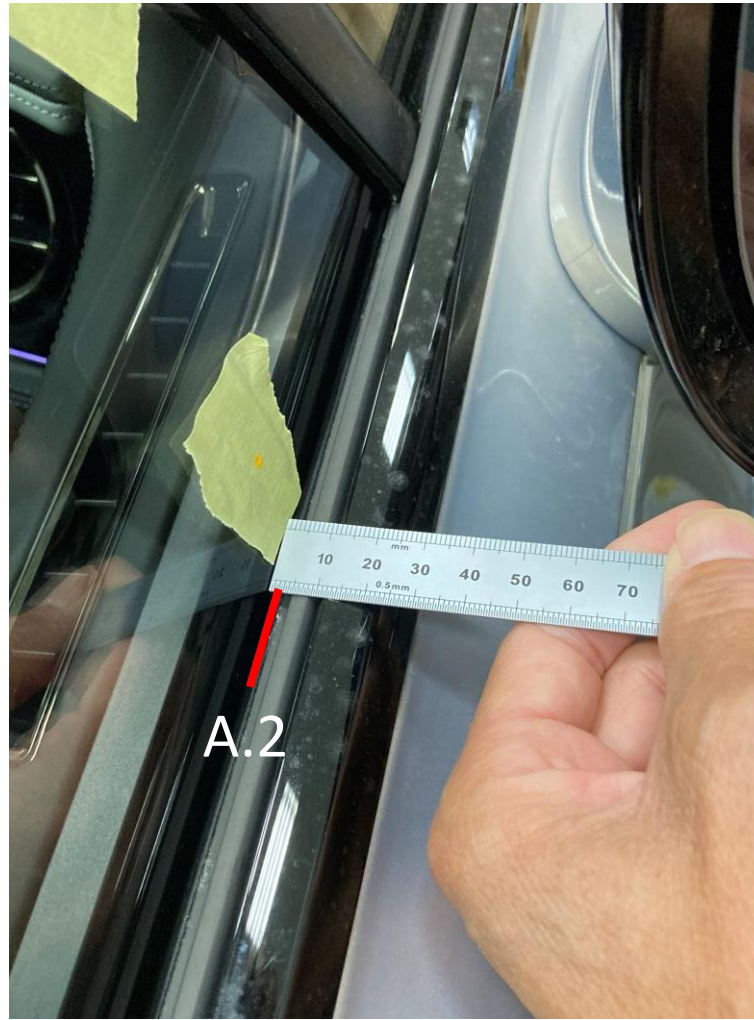
Record measurement

Profile Tool  
WT10549/3

# WAIST SEAL MEASUREMENT POINT A



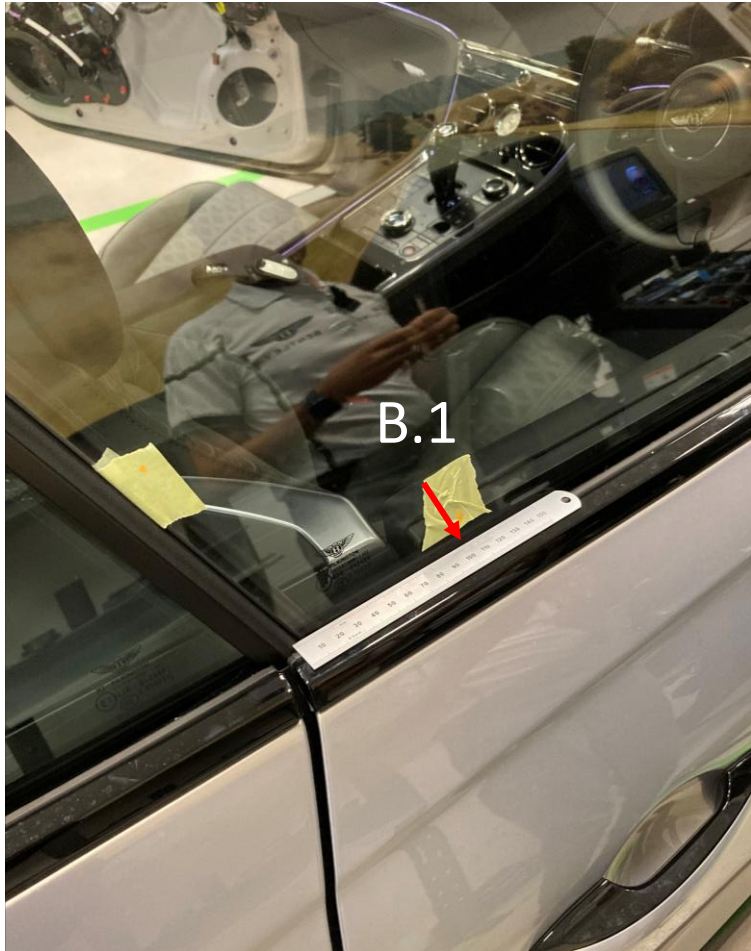
Mark on tape 100mm from div bar (A.1)



Measure from first lip rubber seal to window glass (A.2)

Record measurement

# WAIST SEAL MEASUREMENT POINT B



Mark on tape 100mm from div bar (B.1)



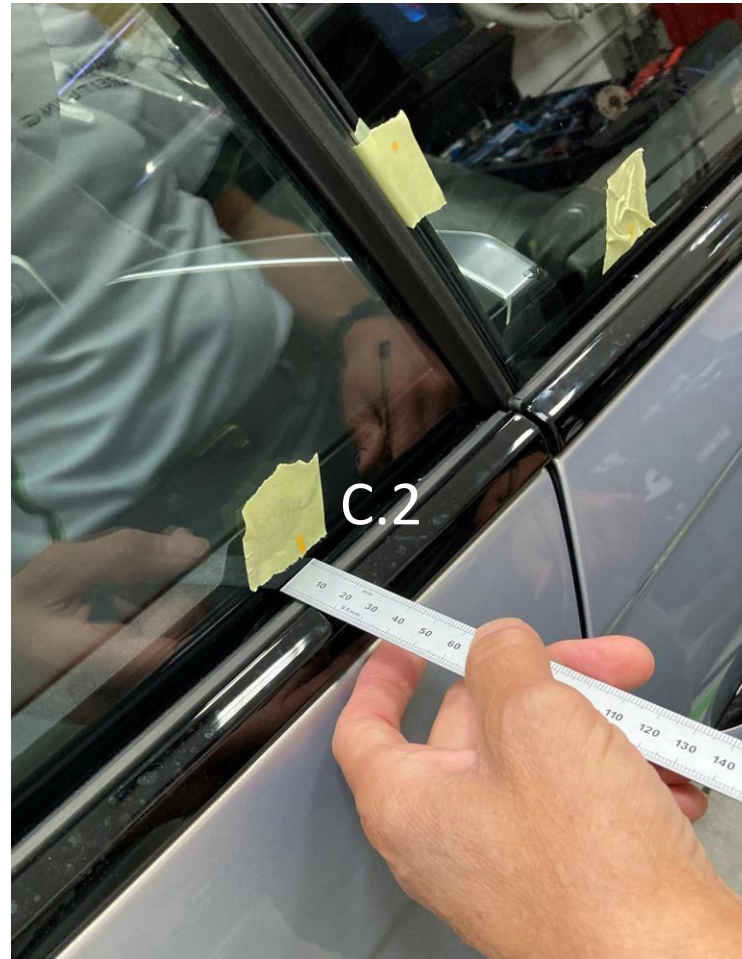
Measure from first lip rubber seal to window glass (B.2)

Record measurement

# WAIST SEAL MEASUREMENT POINT C



Mark on tape 100mm from div bar (C.1)



Measure seal to window gap (C.2)

## Specification

- (C.1) 100mm from corner
- (C.2)  $5\text{mm} \pm 2\text{mm}$   
(Ruler)

If the measurement is out of specification refer to ElsaPro **Repair Group 64** 'Slide glass checking and adjusting'

# BEFORE SW UPDATE RECORDED MEASUREMENTS

Record all measured results as per the table below and attach to Technical DISS query.

Use the digital DTI gauge tool to set profile points 3 and 4.

The step gauge tool is to be used for secondary verification only.

	Point	Position	Specification	LH	RH	In/Out of specification (Tick/Cross)
<b>Interlock</b>	Interlock Point 1	50mm in front of front div bar	RECORD ONLY			N/A
	Interlock Point 2	100mm in front of front div bar	RECORD ONLY			N/A
	Interlock Point 3	150mm from front corner of window glass	RECORD ONLY			N/A
	Interlock Point 4	50mm from rear edge of the front door glass	RECORD ONLY			N/A
	Interlock Point 5 (Roof up)	50mm from corner	11mm ± 1mm			
	Interlock Point 5 (Roof down)	50mm from top of glass	11mm ± 1mm			
	Interlock Point 6 (Roof up & down)	50mm from corner	11mm ± 1mm			
	Interlock Point 7	50mm behind rear div bar	RECORD ONLY			N/A
Interlock Point 8	100mm from corner	RECORD ONLY			N/A	
<b>Profile</b>	Profile Point 1	50mm in front of front div bar	RECORD ONLY			N/A
	Profile Point 2	50mm in front of front div bar	RECORD ONLY			N/A
	Profile Point 3 Roof up (DTI Gauge)	50mm from upper corner	0mm +0 / -2.5mm			
	Profile Point 3 Roof up (Step Gauge)	50mm from upper corner	RECORD ONLY			N/A
	Profile Point 3 Roof down (DIT Gauge)	50mm from upper corner	0mm +0 / -3mm			
	Profile Point 3 Roof down (Step Gauge)	50mm from upper corner	RECORD ONLY			N/A
	Profile Point 4 (DTI Gauge)	50mm from lower corner	0mm +0 / -2.5mm			
	Profile Point 4 (Step Gauge)	50mm from lower corner	RECORD ONLY			N/A
<b>Waist Seal</b>	Point A	100mm behind front div bar	RECORD ONLY			N/A
	Point B	100mm in front of rear div bar	RECORD ONLY			N/A
	Point C	100mm behind rear div bar	RECORD ONLY			N/A

# POST SW UPDATE RECORDED MEASUREMENTS

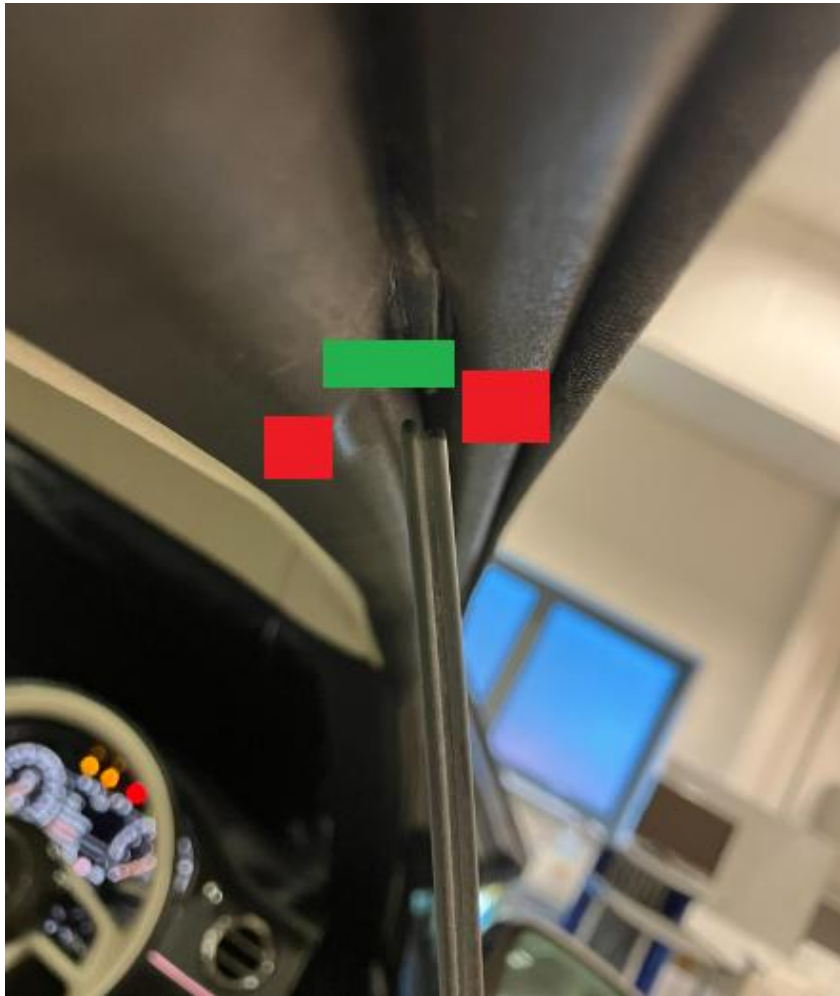
Record all measured results as per the table below and attach to Technical DISS query.

Use the digital DTI gauge tool to set profile points 3 and 4.

The step gauge tool is to be used for secondary verification only.

	Point	Position	Specification	Before adjustment		After adjustment (IF RQD)		In/Out of specification (Tick/Cross)
				LH	RH	LH	RH	
<b>Interlock</b>	Interlock Point 1	50mm in front of front div bar	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 2	100mm in front of front div bar	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 3	150mm from front corner of window glass	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 4	50mm from rear edge of the front door glass	RECORD ONLY			N/A	N/A	N/A
	Interlock Point 5 (Roof up)	50mm from corner	11mm ± 1mm					
	Interlock Point 5 (Roof down)	50mm from top of glass	11mm ± 1mm					
	Interlock Point 6 (Roof up & down)	50mm from corner	11mm ± 1mm					
	Interlock Point 7	50mm behind rear div bar	RECORD ONLY			N/A	N/A	N/A
Interlock Point 8	100mm from corner	RECORD ONLY			N/A	N/A	N/A	
<b>Profile</b>	Profile Point 1	50mm in front of front div bar	RECORD ONLY			N/A	N/A	N/A
	Profile Point 2	50mm in front of front div bar	RECORD ONLY			N/A	N/A	N/A
	Profile Point 3 Roof up (DTI Gauge)	50mm from upper corner	0mm +0 / -2.5mm					
	Profile Point 3 Roof up (Step Gauge)	50mm from upper corner	RECORD ONLY			N/A	N/A	N/A
	Profile Point 3 Roof down (DIT Gauge)	50mm from upper corner	0mm +0 / -3mm					
	Profile Point 3 Roof down (Step Gauge)	50mm from upper corner	RECORD ONLY			N/A	N/A	N/A
	Profile Point 4 (DTI Gauge)	50mm from lower corner	0mm +0 / -2.5mm					
Profile Point 4 (Step Gauge)	50mm from lower corner	RECORD ONLY			N/A	N/A	N/A	
<b>Waist Seal</b>	Point A	100mm behind front div bar	RECORD ONLY			N/A	N/A	N/A
	Point B	100mm in front of rear div bar	RECORD ONLY			N/A	N/A	N/A
	Point C	100mm behind rear div bar	RECORD ONLY			N/A	N/A	N/A

# WINDOW ENTRY INTO CANT RAIL/ROOF SEAL



Front Window example showing correct operation

Windows should enter cant rail seal smoothly, making contact with green area.

Too far inboard increases the risk of the cant rail seal pinching, too far outboard will clash with cant rail brightware (red squares)

For the front door, poor door profile point is a major contributing factor here and should be checked/adjusted if window found to be entering seal incorrectly.

If this is not correct, it will cause the window to bounce back causing a loss of basic settings.