

Special Parts Collection

Code: 69RH

Subject	Seat Belt Parts Collection				
Document History	Date		Summary		
	05/28/2026		Original publication		
Affected Vehicles	Country	Beginning Model Year	Ending Model Year	Vehicle	Vehicle Count
	USA	2025	2025	Q5	93
	USA	2025	2025	Q5 SPORTBACK	9
	USA	2025	2025	SQ5	6
	USA	2025	2025	SQ5 SPORTBACK	1
	CAN	2025	2025	Q5	1
Special Parts Collection Program	<p>Check Campaigns/Actions screen in Elsa on the day of repair to verify that a VIN qualifies for repair under this action. Elsa is the <u>only</u> valid campaign inquiry & verification source.</p> <ul style="list-style-type: none"> ✓ Campaign status must show "open." ✓ If Elsa shows other open action(s), inform your customer so that the work can also be completed at the same time the vehicle is in the workshop for this campaign. 				
	<p>Audi is conducting a special parts collection program involving the driver and/or front passenger seat belts from selected 2025 model year Audi vehicles. This is <u>not</u> a recall.</p> <p>Under this program:</p> <ul style="list-style-type: none"> • All eligible vehicles will show the Special Parts Collection code 69RH in ELSA. • The driver and/or front passenger seat belt will be replaced free of charge by an authorized Audi dealer. <p>Return of removed parts is mandatory under this action. Claims are subject to cancellation if the removed parts are not returned, or if they are improperly returned.</p>				
	<p>Code Visibility On or about May 28, 2026, the campaign code will be applied to affected vehicles.</p>				
Owner Notification	<p>Owner notification will take place in June 2026. Owner notification examples are included in this bulletin for your reference.</p>				
Expiration Date	<p>Time is of the essence. This action will be closed once the number of required parts have been collected.</p>				
Additional Information	<p>Please alert everyone in your dealership about this action, including Sales, Service, Parts and Accounting personnel. Contact Warranty if you have any questions.</p>				
	<p>Dealers must ensure that every affected inventory vehicle has this campaign completed <u>before</u> delivery to consumers.</p>				

Parts Information

Criteria	Quantity	Part Number	P.O.C. Part Description	Notes
20	1	8MA-857-706-N KPZ	SEAT BELT	(right – pearl beige)
21	1	8MA-857-706-N V04	SEAT BELT	(right – black)
22	1	8MA-857-705-M V04	SEAT BELT	(left – black)
23	1	8MA-857-705-M KPZ	SEAT BELT	(left – pearl beige)

Ordering Method:	Reference POC comments individually by part number, or in the POC Campaign List
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Initial Allocation: YES	If no allocation was received, please reference your dealer's Estimated Remaining Repairs by campaign to view your potential VIN population.
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NOTE

Your dealer's Estimated Remaining Repairs by campaign can be found in Parts on Command. Click on "View Campaign List" and review the Estimated Remaining Repairs column.

NOTE

Campaign parts should always be ordered as per the parts information in this circular. The ordering system will supersede the part, if applicable.

Claim Entry Instructions

The labor times listed here may differ from the labor operations and labor times listed in ELSA.

After campaign has been completed, enter claim as soon as possible to help prevent work from being duplicated elsewhere. Attach the Elsa screen print showing action *open on the day of repair* to the repair order.

If a customer declines campaign work, refer to the "Customer Declines Campaign/Update Repair" section in the Campaign/Update Policy and Procedures Manual.

Service Number	69RH
Damage Code	0099
Parts Vendor Code	002
Claim Type	Sold vehicle: 7 10 Unsold vehicle: 7 90
Causal Indicator	Mark any SEAT BELT* as causal part
Vehicle Wash/Loaner	Do not claim wash/loaner under this action

**Vehicles will have more than one criteria.
See chart below and enter criteria on claim accordingly.**

Overview of criteria:

Criteria	Criteria Description	Criteria Claim Entry Notes
01	Replace left front and right front seat belts	Must be entered on claim
02	Replace left front seat belt	Must be entered on claim
03	Replace right front seat belt	Must be entered on claim
20	Order right seat belt, pearl beige 8MA-857-706-N KPZ	DO NOT enter on claim
21	Order right seat belt, black 8MA-857-706-N V04	DO NOT enter on claim
22	Order left seat belt, black 8MA-857-705-M V04	DO NOT enter on claim
23	Order left seat belt, pearl beige 8MA-857-705-M KPZ	DO NOT enter on claim

LABOR			
Criteria	Labor Op	Time Units	Description
01	6911 20 50	SEE ELSA	2 Seat belt, front remove+reinstall (left and right)
	7067 20 00	SEE ELSA	2 B-pillar trim remove+reinstall
02	6911 19 50	SEE ELSA	Seat belt, front remove+reinstall (left)
	7067 19 00	SEE ELSA	B-pillar trim remove+reinstall
03	6911 19 50	SEE ELSA	Seat belt, front remove+reinstall (right)
	7067 19 00	SEE ELSA	B-pillar trim remove+reinstall
ALL	2706 89 50	SEE ELSA	Connect battery charger
	0150 00 60	Time stated on diagnostic protocol	GFF/Guided functions . (GFF Operations)
PARTS			
Criteria	Quantity	Part Number	Description
20	1.00	8MA-857-706-N KPZ	SEAT BELT (right – pearl beige)
21	1.00	8MA-857-706-N V04	SEAT BELT (right – black)
22	1.00	8MA-857-705-M V04	SEAT BELT (left – black)
23	1.00	8MA-857-705-M KPZ	SEAT BELT (left – pearl beige)
<i>NOTE: All removed seat belts will be returned for analysis</i>			

Customer Notification Example - POSTCARD TEXT (USA)

This notice applies to your vehicle: <MODEL YEAR> <BRAND> <CARLINE>, <VIN>

Audi Special Parts Collection 69RH – Seat Belts

Audi is conducting a parts collection program targeting certain 2025 model year Audi vehicles. Our records show that your vehicle is included in this program. This is not a recall.

Under this program, the driver and/or front passenger seat belt in your vehicle will be replaced at no charge. The parts are being recovered to aid analysis by Audi. This work will take up to three hours to complete. Please contact your authorized Audi dealer to schedule this work or visit www.audiusa.com to find a dealer near you.

Time is of the essence. This action will be closed once the number of required parts have been collected.

Audi Customer Protection

To check your vehicle's eligibility under this or any other recall/service campaign, please visit www.audiusa.com and enter your Vehicle Identification Number (VIN) into the Recalls and Service Campaigns Lookup tool.

Customer Notification Example - POSTCARD TEXT (CAN)

This notice applies to your vehicle: <MODEL YEAR> <BRAND> <CARLINE>, <VIN>

Audi Special Parts Collection 69RH – Seat Belts

Audi is conducting a parts collection program targeting certain 2025 model year Audi vehicles. Our records show that your vehicle is included in this program. This is not a recall.

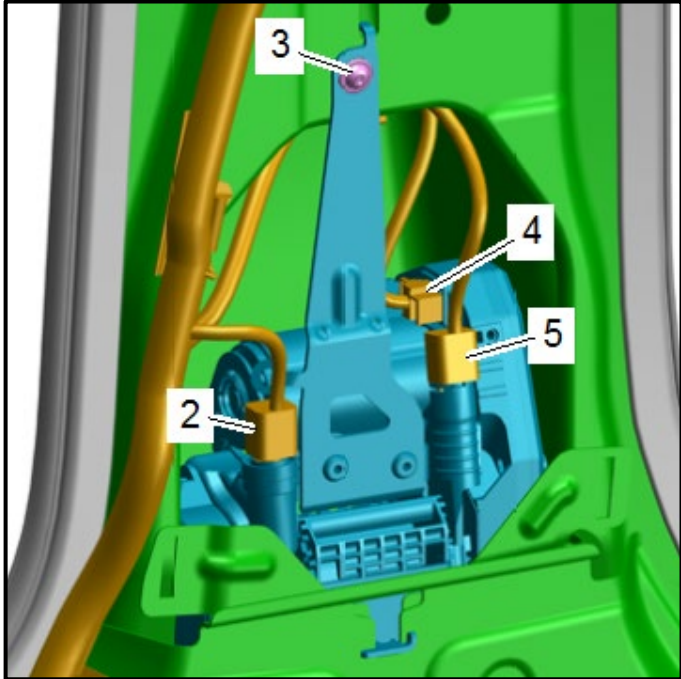
Under this program, the driver and/or front passenger seat belt in your vehicle will be replaced at no charge. The parts are being recovered to aid analysis by Audi. This work will take up to three hours to complete. Please contact your authorized Audi dealer to schedule this work or visit www.audi.ca to find a dealer near you.

Time is of the essence. This action will be closed once the number of required parts have been collected.

Audi Customer Protection

To check your vehicle's eligibility under this or any other recall/service campaign, please visit www.audi.ca and enter your Vehicle Identification Number (VIN) into the Recalls and Service Actions Lookup tool.

Repair Overview



- Replace affected front seat belt(s).

! NOTE

- These repair instructions may differ from the labor operations and labor times listed in ELSA.
- Damages resulting from improper repair or failure to follow these work instructions are the dealer's responsibility and are not eligible for reimbursement under this action.
- This procedure must be read in its entirety prior to performing the repair.
- Due to variations in vehicle equipment and options, the steps/illustrations in this work procedure may not identically match all affected vehicles.
- Diagnosis and repair of pre-existing conditions in the vehicle are not covered under this action.
- When working during extreme temperatures, it is recommended that the vehicle be allowed to acclimate inside the shop to avoid temperature-related component damage/breakage.

Required Tools



Omega Clip Tool
-T40280-
(or equivalent)



Removal Wedge Set
-VAS895015-
(or equivalent)



Diagnostic Tester
-VAS6150X/6160X-
(or equivalent)



Battery Tester/Charger
capable of **minimum 100 Amp** continuous supply

Repair Instruction

Section A - Check for Previous Repair

Applicable criteria ID(s)	Campaign/Action Status
01 ← 2	Open ← 1

EXAMPLE

Campaign/Action	Start	Designation
← 3 →	2015-11-10	W-SERV_ACT -
	2018-12-13	RECALL -
	2017-05-16	A-RECALL -

EXAMPLE

- Enter the VIN in Elsa and proceed to the “Campaign/Action” screen.

TIP

On the date of repair, print this screen and keep a copy with the repair order.

- Confirm the Campaign/Action is open <arrow 1>. If the status is closed, no further work is required.
- Note the Applicable Criteria ID <arrow 2> for use in determining the correct work to be done and corresponding parts associated.

CRITICAL REPAIR STEP

 **STOP!** 

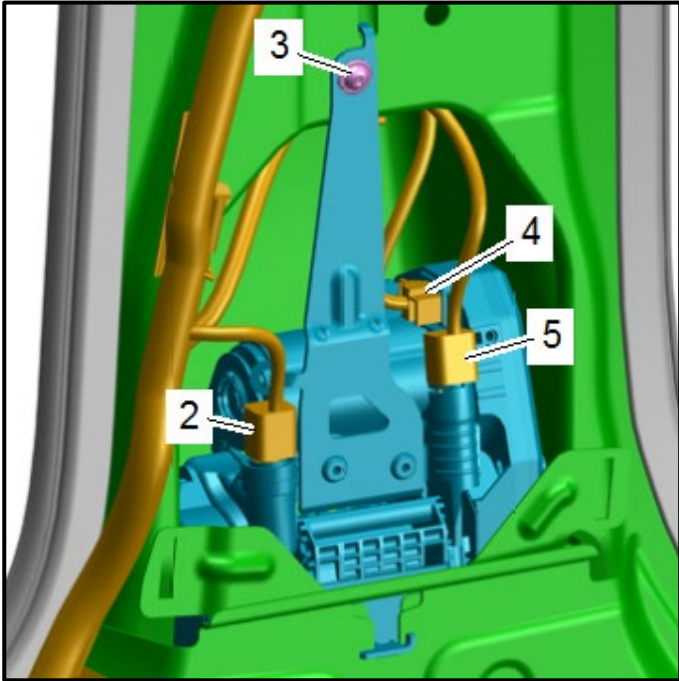
All campaigns/actions with a repair available must be performed in order of the Start date <arrow 3>. The oldest should be performed first (unless otherwise noted in the repair instructions).

Proceed to Section B

Section B – Repair Procedure

⚠ WARNING

Risk of injury. Refer to “Warning and Safety Precautions”, found in **Appendix A** at the end of this document.



⚠ CAUTION

Pyrotechnic components can deploy unexpectedly. A risk of injury is possible.

- Keep as far away as possible from the pyrotechnic component when switching the ignition on.
- Discharge static electricity by briefly touching the door striker prior to working on the airbag system.

ⓘ NOTE

The criteria assigned to the vehicle will determine which seat belt requires replacement:

- 01 = Both front seat belts
- 02 = Driver front seat belt
- 03 = Passenger front seat belt

ⓘ NOTE

ALL seat belts will be returned for analysis.

- Replace the affected seat belt assembly per the ELSA repair manual:
 - *Repair manual > Body > Body Interior > 69 Passenger Protection, Airbags, Seat Belts > Seat Belts > Front Three-Point Seat Belt, Removing and Installing.*

 **IMPORTANT!**

The new seat belts must be adapted to the vehicle using ODIS per the ELSA repair manual instructions.

 **WARNING**

When performing the output diagnosis function of the seat belts, the scan tool states to “not be alarmed” when the seat belt reels in. Please pay attention when performing this function as the seat belt will aggressively reel in.

- Connect the battery charger.
- Adapt the new seat belt(s):
 - **All vehicles:** *Repair manual > Body > Body Interior > 00 General, Technical Data > Electrical Components > Diagnostic Entries > 4. Reversible Seat Belt Tensioner, Replacing.*
 - Select the applicable test plan in ODIS.
 - Follow the on-screen prompts.

 **NOTE**

Faults “B1340455 Left front seat belt tension control module, not configured” and/or “B130555: Right front seat belt tensioner control module not configured” may not clear when performing the basic settings. Perform these steps if the fault is not able to be cleared by the test plan:

- Exit GFF and clear all faults.
- Perform a bus sleep.
- Rescan the vehicle and the fault(s) should either not appear or can be cleared and the basic setting test plan can be completed.

Proceed to Section C

 **IMPORTANT!**

If any test plan failures are encountered, ODIS feedback must be sent. This ensures the failure/error is reported.

Section C - Parts Return/Disposal

Properly store (retain), destroy or dispose of removed parts in accordance with all state/province and local requirements, unless otherwise indicated and/or requested through the Warranty Parts Portal (WPP) for U.S. and the Part Destruction and Core Disposition Report for Canada.

Appendix A – Warning and Safety Precautions

WARNING

General Safety Precautions when Working with Pyrotechnic Components:

- Pyrotechnic components always contain propellant that generates a gas during combustion. In some components, there is also a supply of pressurized gas to ensure this gas is generated
- This pressurized gas is stored under high pressure in a compressed gas container. Pyrotechnic components are triggered by electrical/mechanical igniters.
- Only trained personnel should perform testing, assembly and servicing work. Airbags do not have a replacement interval.
- Never check with test lamps, voltmeter or ohmmeters.
- Only check pyrotechnic components when they are installed in the vehicle using vehicle diagnosis, testing and information systems approved by the manufacturer.
- When working on pyrotechnic components and the airbag control module, disconnect the battery ground strap while the ignition is switched on. Then cover the negative terminal.
- Wait 10 seconds after disconnecting the battery.
- The ignition must be SWITCHED ON when connecting the battery. There should not be anyone inside the vehicle when doing this.
- Exception: vehicles with batteries in the passenger compartment. In this case, stay outside the range of the airbags and seat belts.
- Wash your hands after touching ignited pyrotechnic components from the restraint system.
- Do not open or repair pyrotechnic components. Use only new components to reduce the risk of injury.
- Do not install pyrotechnic components that have fallen onto a hard surface or show signs of damage.
- Discharge static electricity before handling pyrotechnic components, for example before disconnecting the electrical connector. This can be done by touching grounded metal objects such as the door striker pin.
- Install pyrotechnic components immediately after removing them from their transport packaging. If you must stop working, store the pyrotechnic component in its original transport packaging.
- Do not leave pyrotechnic components lying in the open unattended.
- Do not treat pyrotechnic components with grease, cleaning solutions or similar products.
- Do not expose pyrotechnic components to temperatures above 100 °C, even for brief periods of time.
- People in the immediate vicinity of the workplace must be protected from possible noise and projectiles.
- Pyrotechnic components can trigger unintentionally.
- In the event of deployment:
 - Single-stage inflators: allow airbag to cool down completely. Wait at least 10 minutes before handling.
 - Two-stage inflators: wait for second airbag ignition. Allow airbag to cool down completely. Wait at least 10 minutes before handling.