

WTA9 - Replacing High-Voltage Battery (Workshop Campaign)

Vehicle Type: **Panamera E-Hybrid (97A/97C)/Cayenne E-Hybrid (9YA/9YB)**

Model Year: **As of 2019 up to 2023**

Concerns: **High-voltage battery**

Information: **Due to a faulty and unclear parts allocation in the Porsche Parts Catalogue, components that were not intended for the high-voltage battery may have been installed on the affected vehicles.**

Action: Replacing high-voltage battery

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).



Information

Every vehicle is assigned just one campaign scope

⇒ To determine the scope assigned to the relevant vehicle, see PCSS Vehicle Information.

Required parts and materials



Information

The **part numbers** of the **required parts** for the respective vehicle can be seen in the **respective scopes** ; see "Warranty Processing" section.

Replacing high-voltage battery

Work Procedure: 1 Replace the high-voltage battery.
 ⇒ *Workshop Manual 'Replacing high-voltage battery'*



Information

Create clear and informative photographic documentation of the labels on the newly installed high-voltage battery.

- 2 **Create Vehicle Analysis Log (VAL) using the PIWIS Tester.**
 Mark the vehicle analysis log you have just created with the attribute "Post-VAL" and after carrying out the campaign, return it using the PIWIS Tester.
- 3 Attach photo documentation of the warranty line in PCSS.
- 4 Enter the campaign in the Warranty and Maintenance logbook

Warranty processingScope 1: **Replacing high-voltage battery**

- Valid for Panamera

Labor time:

Replacing high-voltage battery
Includes: Draining and filling coolant

Labor time: **1003 TU****Parts required:**

Part No.	Designation	Quantity
971915099G	High-voltage battery	1 piece(s)
PAB010001C	Information plate	1 piece(s)
12E010006Q	Warning sign	1 piece(s)
12E010849G	Information plate	1 piece(s)
12E010849F	Warning sign	1 piece(s)
95511110830	Clamp	2 piece(s)
00004330516	Coolant additive	0.02 piece

Additional costs:

WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
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* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.

Please document a copy of the invoice for this in the warranty claim.

⇒ **Damage number WTA9 66 000 2**

Scope 2: **Replacing high-voltage battery**

- Valid for Panamera

Labor time:

Replacing high-voltage battery Labor time: **1003 TU**
 Includes: Draining and filling coolant

Parts required:

Part No.	Designation	Quantity
V04015001MR	High-voltage battery	1 piece(s)
PAB010001C	Information plate	1 piece(s)
12E010006Q	Warning sign	1 piece(s)
12E010849G	Information plate	1 piece(s)
12E010849F	Warning sign	1 piece(s)
95511110830	Clamp	2 piece(s)
00004330516	Coolant additive	0.02 piece

Additional costs:

WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
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* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.
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Scope 3: **Replacing high-voltage battery**

- Valid for Cayenne

Labor time:

Replacing high-voltage battery Labor time: **560 TU**
 Includes: Draining and filling coolant

Parts required:

Part No.	Designation	Quantity
PAB915099BX	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)

PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece
Additional costs:		
WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)

* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.

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⇒ **Damage number WTA9 66 000 2**

Scope 4:

Replacing high-voltage battery

- Valid for Cayenne

Labor time:

Replacing high-voltage battery
Includes: Draining and filling coolant

Labor time: **560 TU**

Parts required:

Part No.	Designation	Quantity
PAB915099DX	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)
PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece

Additional costs:

WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
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* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.

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⇒ **Damage number WTA9 66 000 2**

Scope 5:

Replacing high-voltage battery

- Valid for Cayenne

Labor time:

Replacing high-voltage battery Labor time: **560 TU**
 Includes: Draining and filling coolant

Parts required:

Part No.	Designation	Quantity
V04015001SB	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)
PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece

Additional costs:

WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
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Scope 6:

Replacing high-voltage battery

- Valid for Cayenne

Labor time:

Replacing high-voltage battery

Labor time: **560 TU**

Includes: Draining and filling coolant

Parts required:

Part No.	Designation	Quantity
V04015001SA	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)
PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece

Additional costs:

WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
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* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.

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Scope 7: **Replacing high-voltage battery**

- Valid for Cayenne

Labor time:

Replacing high-voltage battery Labor time: **560 TU**
 Includes: Draining and filling coolant

Parts required:

Part No.	Designation	Quantity
V04015001SC	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)
PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece

Additional costs:

WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
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* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.
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Scope 8: **Replacing high-voltage battery**

- Valid for Cayenne

Labor time:

Replacing high-voltage battery

Labor time: **560 TU**

Includes: Draining and filling coolant

Parts required:

Part No.	Designation	Quantity
V04015001MT	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)
PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece
WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)

* For warranty processing in the warranty claim, the **part number WTA90000001** can be invoiced with the designation of "Disposal costs" as an **additional part** and with the amount as per invoice. Maximum amount \$1000.96.

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Scope 9: **Replacing high-voltage battery**

- Valid for Cayenne

Labor time:		
Replacing high-voltage battery		Labor time: 560 TU
Includes: Draining and filling coolant		
Parts required:		
Part No.	Designation	Quantity
V04015001MQ	High-voltage battery	1 piece(s)
PAB121809	Seal	1 piece(s)
PAB010001C	Information plate	1 piece(s)
PAB010006C	Information plate	1 piece(s)
12E010849G	Recycling sign	1 piece(s)
N 10505602	Hexagon-head bolt	2 piece(s)
PAF910940	Hexagon-head bolt with hex socket head	2 piece(s)
PAF911179	Hexagon-head bolt with hex socket head	2 piece(s)
00004330516	Coolant additive	0.02 piece
Additional costs:		
WTA90000001*	Disposal costs (high-voltage battery)	Quantity as required (for warranty invoicing only)
<p>* For warranty processing in the warranty claim, the part number WTA90000001 can be invoiced with the designation of "Disposal costs" as an additional part and with the amount as per invoice. Maximum amount \$1000.96. Please document a copy of the invoice for this in the warranty claim.</p> <p>⇒ Damage number WTA9 66 000 2</p>		

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