



TECHNICAL SERVICE BULLETIN

Squeak Or Rattle Noise From The Center Display Screen

26-2198

29 April 2026

This bulletin supersedes 23-2395. Reason for update: update the affected vehicle model years, add a production cut off date, and include a parts list with the Rotunda part number of the flock tape.

Model:

Lincoln 2023-2025 Corsair	Built on or Before 30-May-2025
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Markets: North American markets only

Issue: Some of the vehicles listed in the Model statement above may exhibit a squeak or rattle noise from the center display screen. This may be due to improperly installed or missing center display screen grommets, causing contact between the center display screen and the instrument panel ambient light bar.

Action: For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to inspect and replace the center display screen grommets with flock tape.

Parts

Service Part Number	Claim Quantity	Description	Note
164-R4903	1	Rotunda Flock Tape (Fuzzy) Strips-24 pieces	
164-R4900	Only If Necessary	Rotunda Squeak and Rattle Kit	Used if the individual Flock tape stripes are not available

Claim Quantity refers to the total number of individual pieces required to repair the vehicle. This may differ from the number of service part number packages due to the unit of issue (UOI).

As Needed indicates the part is necessary but amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

Only If Necessary indicates the part is not mandatory. Refer to the Service Procedure to determine the inspection/inclusion criteria.

Warranty Status: Warranty coverage limits and policies are not altered by a TSB. Warranty coverage limits are determined by the identified causal part.

Labor Times

Description	Operation No.	Time
2023-2025 Corsair: Inspect And Replace The Center Display Grommets Includes Time To Measure, Cut And Install Flock Tape (Do Not Use With Any Other Labor Operations)	262198A	0.3 Hrs

Repair/Claim Coding

Causal Part:	7804338
Condition Code:	01

Service Procedure

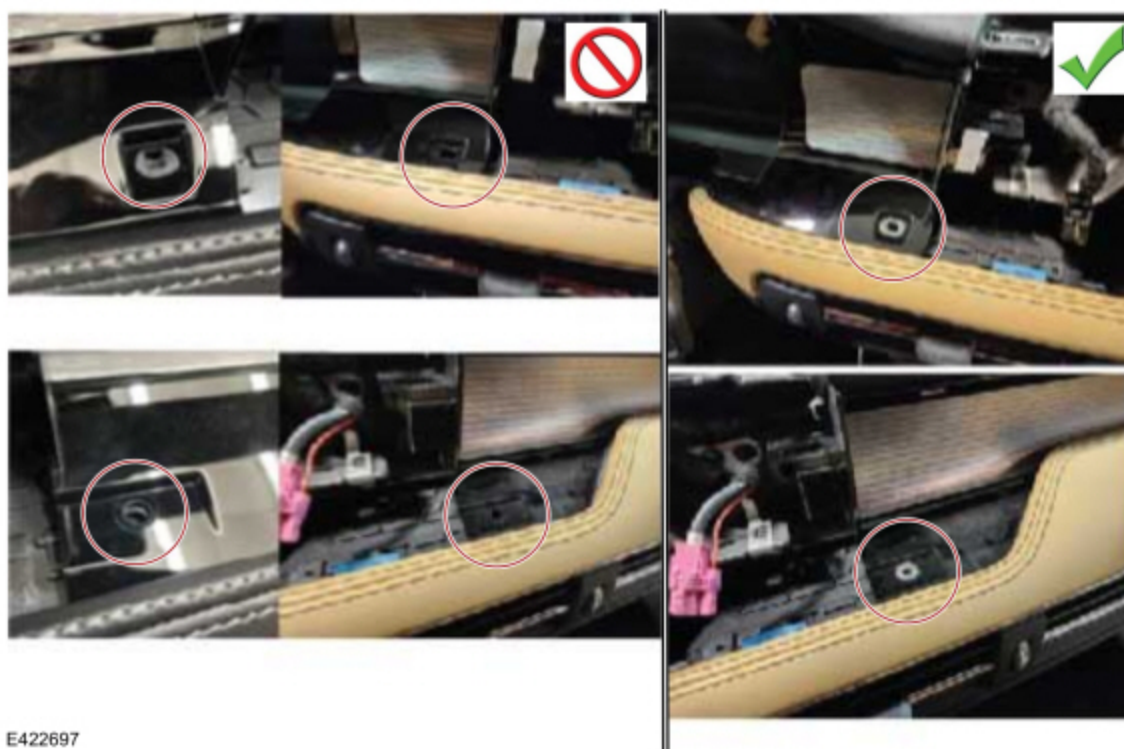
1. Remove the center display screen. Refer to the WSM, Section 415-00 > Information and Entertainment System - General Information - Vehicles With: SYNC 4 > Removal and Installation.

(1). Do not remove the right center registers, it is not required.

NOTE: The center display screen may need to be tilted up towards the rear of the vehicle and the lower section of the display slid towards the front of the vehicle to allow the retaining tabs of the trim to separate from the center display screen.

2. Inspect the grommets in the instrument panel for the center display screen dowels. Are one or both of the grommets in the instrument panel damaged or missing? (Figure 1).

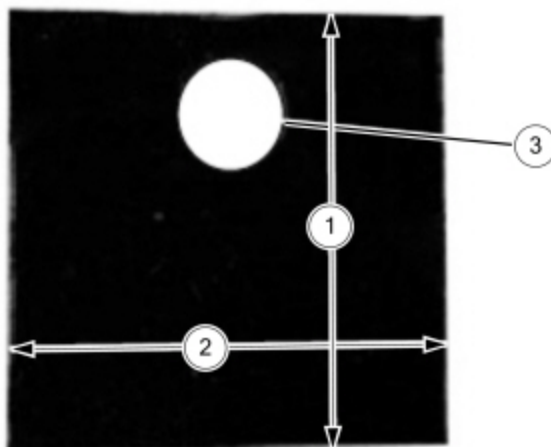
Figure 1



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- (1). Yes - if one grommet is damaged or missing, remove any remaining grommets. Proceed to Step 3.
 - (2). No - proceed to Step 4.
3. Cut 2 pieces of flock tape to the following dimensions: 30mm long x 30mm wide and create 7mm diameter hole as indicated in Figure 2.

Figure 2



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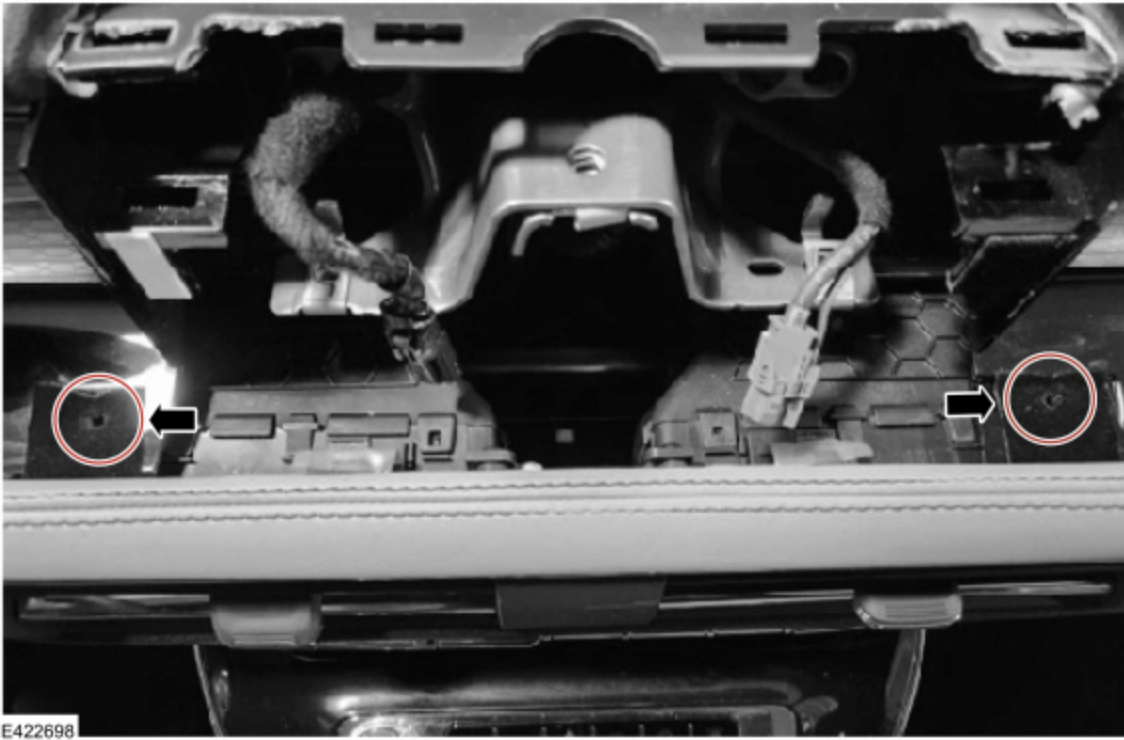
Item	Description
1	30 mm long
2	30 mm wide

3

7 mm diameter

(1). Position the 2 pieces of flock tape in the grommet locations. (Figure 3)

Figure 3



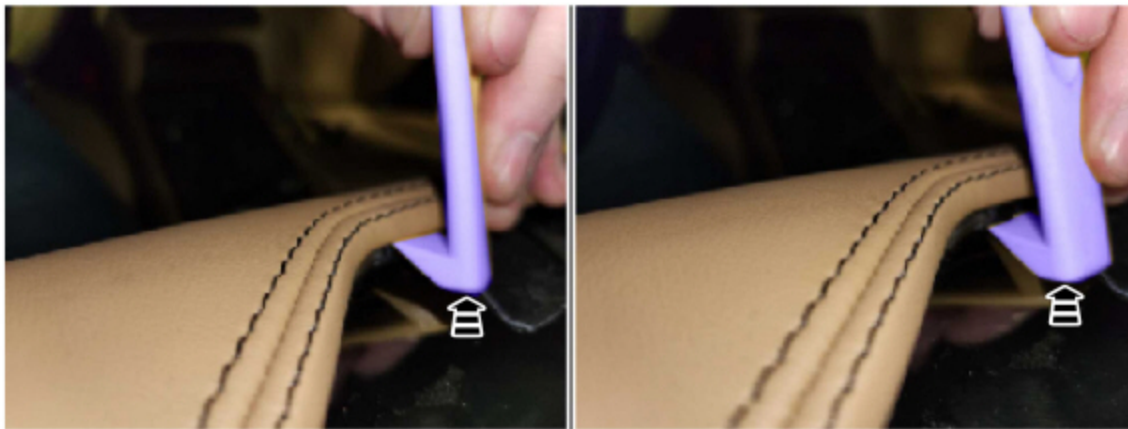
4. Cut 1 piece of flock tape 9 mm long and 6 mm wide. Wrap the flock tape 1 mm on the end of the light bar.

(1). Position 1 piece of flock tape on the end of the light bar. (Figure 4)



NOTE: A plastic trim tool can be used to fit the tape and carefully tuck it underneath the leather trim panel. (Figure 5)

Figure 5



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5. To assemble the vehicle, reverse the removal procedure.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.