

		WORK INSTRUCTIONS MODEL Ix SLIMRACK CORNER SEAL COVER		4 3 2 1 0 2 Difficulty Level	
WI:	WI-078-2026 Model Ix SlimRack Corner Seal Cover				
PRODUCT:	Model Ix Travel Trailer	VIN Range:	000001 - 002325	REVISION:	REV-A
DATE:	April 15, 2026	LABOR RATE:	1.0 Hour		

Instruction Overview

Under certain conditions exterior ambient light may shine through the lower corners of the slide-out in Model Ix Travel Trailers. This document provides instruction for installing a seal for this condition.

This is applicable to Model Ix Travel Trailers from VIN 00001 to 002325.

Safety:

Safety is and should always be observed when performing any type of repair or installation. ANSI (American National Standards Institute) has created a standardized labeling system for different levels of safety and danger. The labels below provides information regarding those levels of danger, and should be observed and adhered to at all times.

CAUTION

The “CAUTION” symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.

CAUTION

CAUTION: Always wear Personal Protection Equipment (PPE), such as eye protection, ear protection, gloves and possibly a full face shield depending on the nature of the task to be performed.

TOOLS REQUIRED (NOT PROVIDED):

1. Screw gun
2. #2 Square drive extended bit
3. Industrial shears **OR**
4. Industrial cutters



PARTS INFORMATION

Kit Number K130074

PART #	Description	Qty
127858	COMBINATION WIPER AND BULB SEAL	1' (2X6")
103565	FASTENER SCREW 10 X 1 BLACK PAN QUAD SELF DRILLING T-3	8
102312	SUPPLY GLUE ACCELERATOR 2 OZ INSTA SET 151	1
102168	SUPPLY SUPER GLUE 2 OZ CYANOACRYLATE	1
109801	KIT INSTRUCTIONS	1

WARRANTY INFORMATION

NO ADVANCED CONTACT OR PRIOR AUTHORIZATION REQUIRED

CLAIM REIMBURSEMENT PROCESSING:

All reimbursement requests with completed work orders, including any freight expenses and photographs, should be submitted via a claim in the Brinkley RV Dealer Portal. If you do not have access to our Portal, a claim can be emailed to VCB-Claims@Brinkleyrv.com.

REQUIRED INFORMATION FOR IMMEDIATE REIMBURSEMENT PROCESSING INCLUDES:

1. The full 17 digit VIN;
2. The Retail Name if retail sold;
3. Dealer Name;
4. Dealer Address;
5. Dealer Phone Number;
6. Dealer Hourly Labor Rate;
7. Work Order detailing the work performed and labor time, and
8. A photograph of the completed repair.

Reimbursement checks for claims submitted with all requested information are issued weekly.



Work Instructions: WI-078-2026 Model Ix SlimRack Corner Seal Cover

Revision Level: REV-A

Product: Model Ix Travel Trailer

Page 2 of 7

AFFECTED AREAS



Work Instructions: WI-078-2026 Model Ix SlimRack Corner Seal Cover

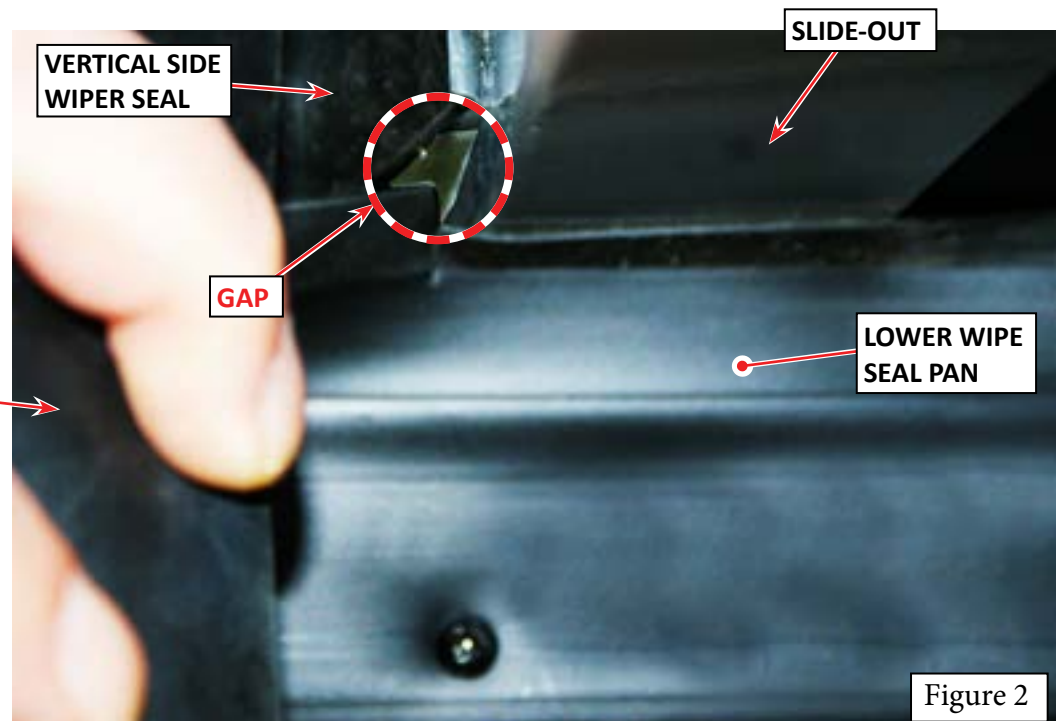
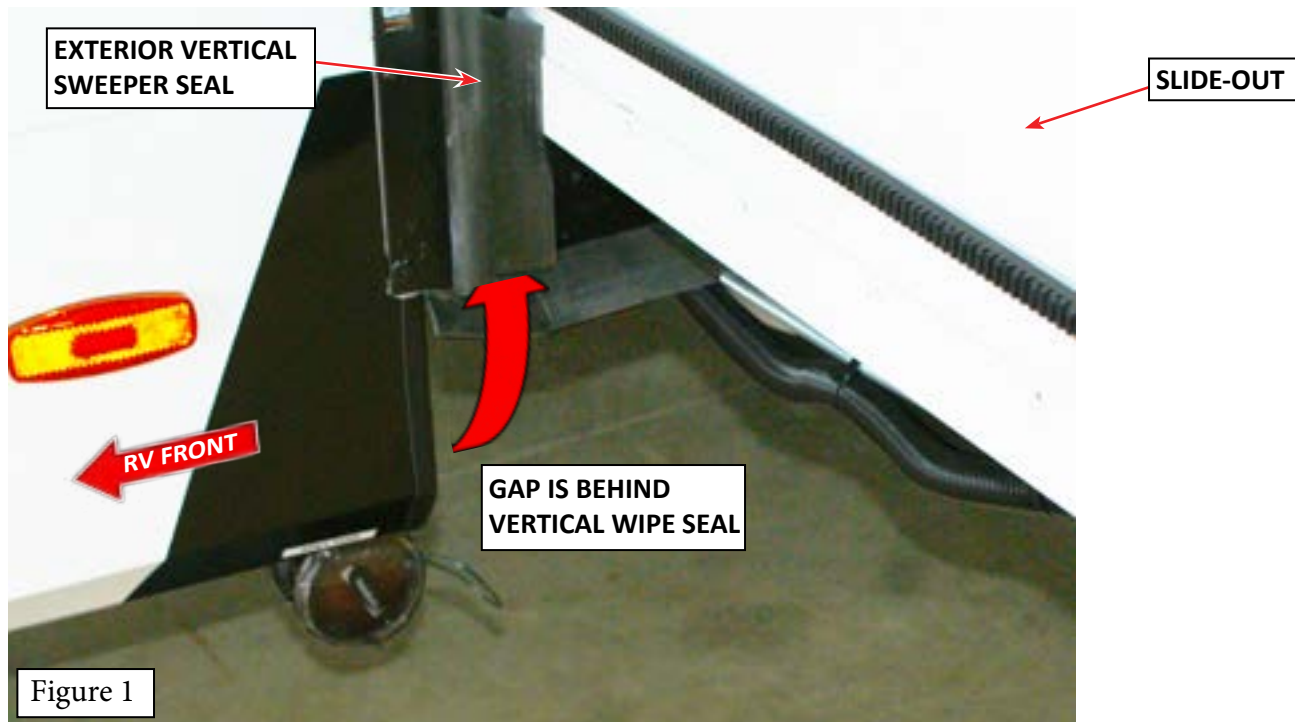
Revision Level: REV-A

Product: Model Ix Travel Trailer

Page 3 of 7

WORK INSTRUCTIONS:

1. READ AND UNDERSTAND ALL INSTRUCTIONS PRIOR TO BEGINNING WORK.
2. Starting at the front of the slide-out, pull back the exterior lower vertical slide-out sweeper seal (Figure 1).
3. Locate the lower wipe seal pan where it meets the corner of the slide-out (Figure 2).



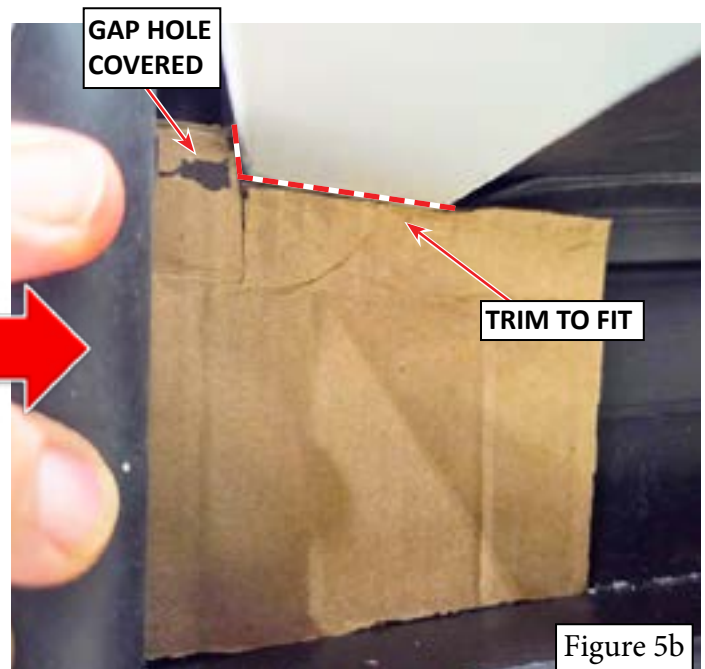
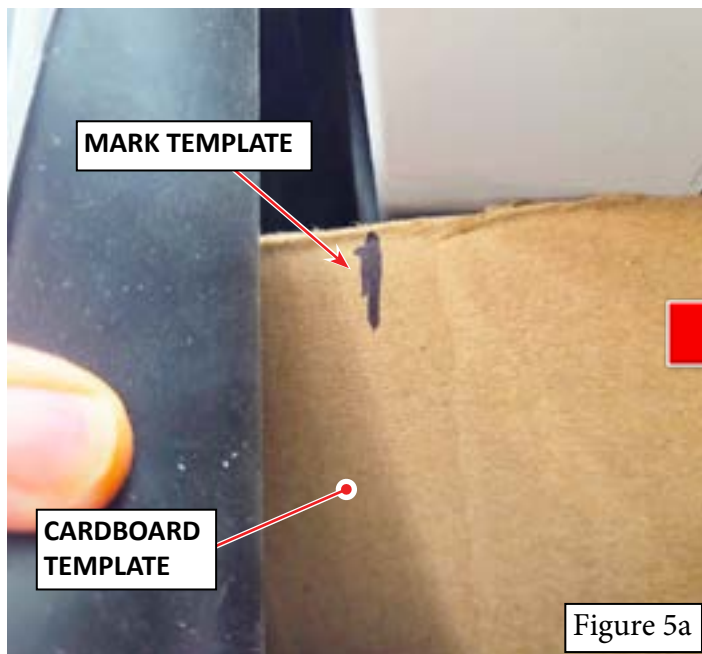
⚠ CAUTION

CAUTION: Scissors and shears are sharp and create an injury hazard. Always use extreme caution to guard against injury when using sharp cutting tools!

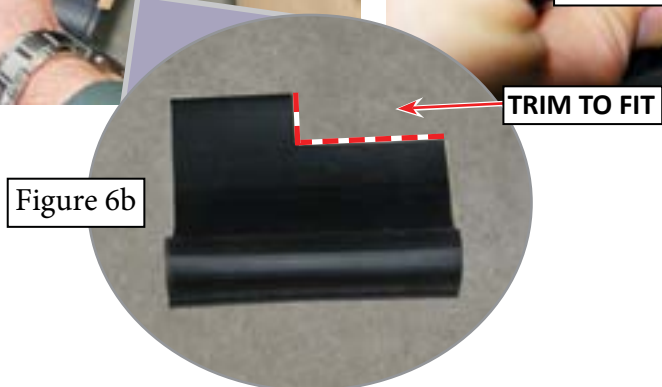
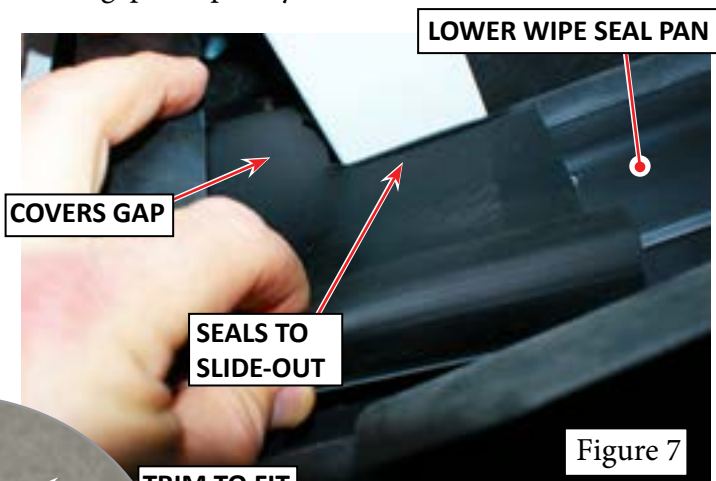
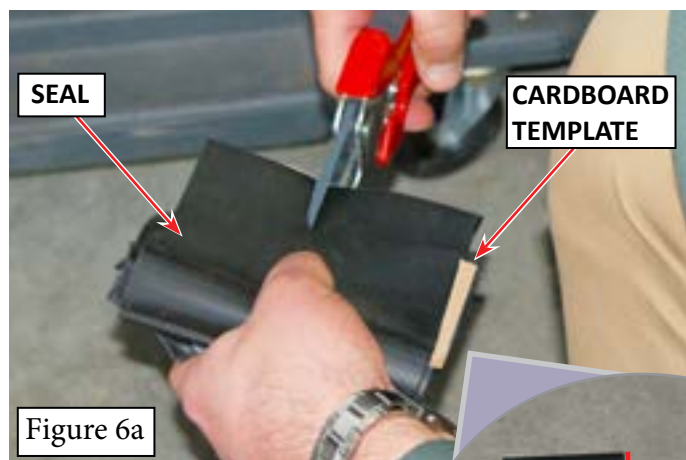
4. The seals come pre-cut to length (Figure 3).
5. Cut a cardboard template to match the size of the seal (Figure 4).



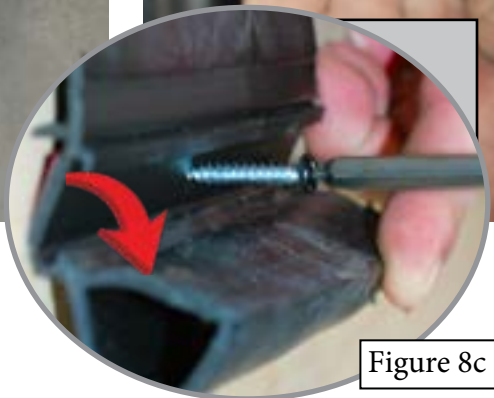
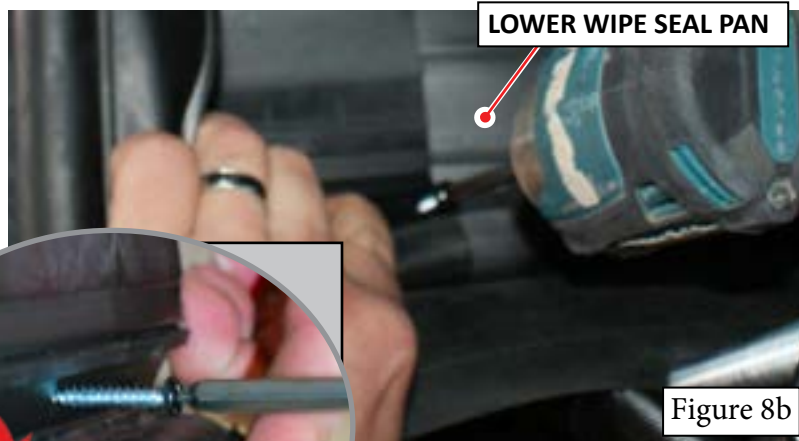
6. Place the cardboard template in position under the gap and mark the cut locations for optimum coverage of the gap area (Figure 5a).
7. Cut and trim the cardboard template to position it where it completely covers the gap (Figure 5b).



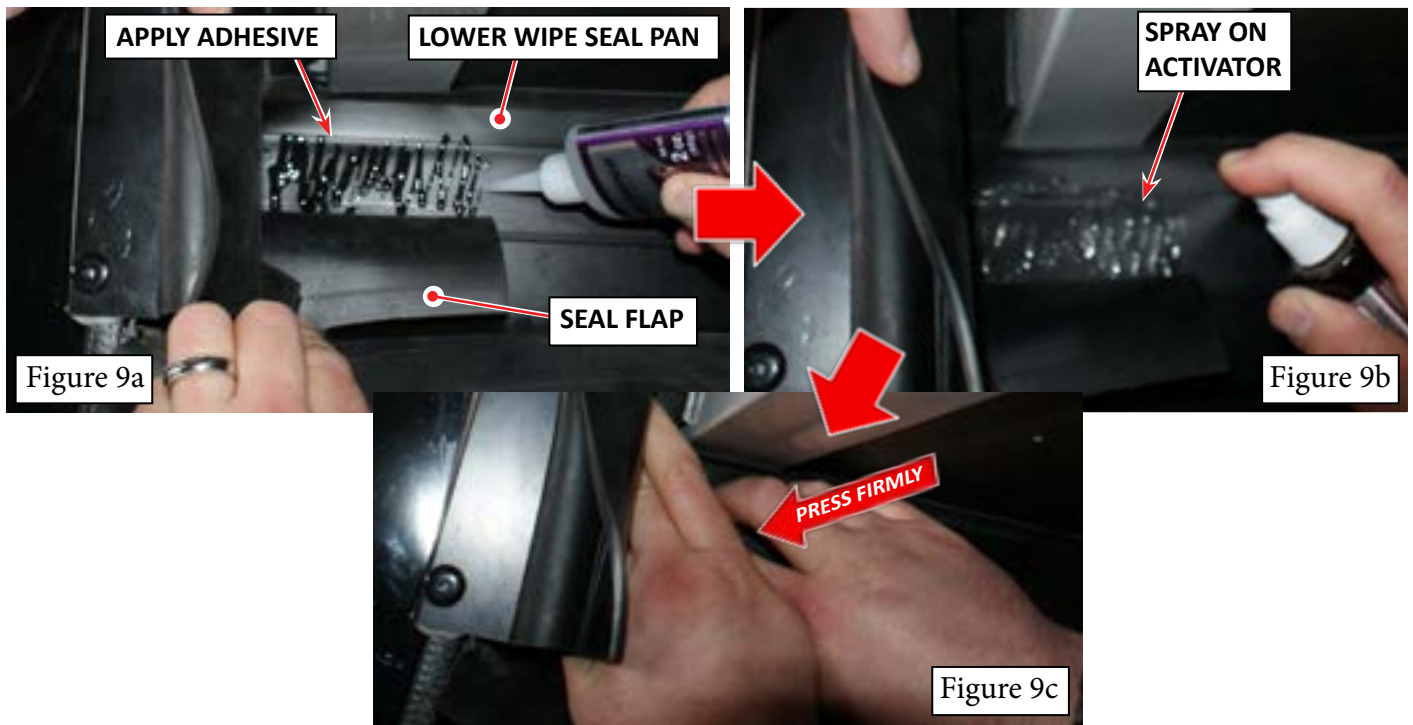
8. Place the template and the first seal together and cut the seal to match the template (Figure 6a and 6b).
9. Test fit the seal in place. Note how it will need to be trimmed to fit the opening (Figure 7).
10. Trim seal to snugly fit the opening (Figure 6a and 6b). It should press against the bottom of the slide-out corner and up the vertical side of the slide-out to cover the gap completely.



11. Install the seal by first removing the red adhesive cover on the back of the seal (Figure 8a).
12. Press the seal into position and install on the lower wipe seal pan using a screw gun with a #2 square drive bit and three (3) #10 X 1" fasteners (P/N 103565) (Figure 8b) through the plastic tray behind the bulb seal (Figure 8c).



13. Pull the seal flap down and apply adhesive to the lower wipe seal pan where the backside of the corner seal cover will contact it (Figure 9a).
14. Spray activator on the adhesive (Figure 9b) and press the seal flap into place immediately. Press and hold firmly in place against the lower wipe seal pan for approximately 30 seconds (Figure 9c).



15. Cycle slide-out in and out to test gap seal - inspect to make sure it is still properly positioned (Figure 10).
16. Repeat process for the rear lower corner of the slide-out.
17. Installation complete.

