

Plant Torque Quality

TOPIC BACKGROUND:

PRIMARY EFFECT:

- Torque components out of the plant. Many examples of feedback from dealers and customers of under torque fasteners.

AFFECTED MODELS:

- ALL

PROGRESS UPDATES:

- Capability studies completed in 2025 at SAN & MTH for M2+/SD+ related to frame bolt torque tools to validate residual torque meets spec
- Assembling team to further investigate updated torque tool standards

TOPIC RESOLUTION INFORMATION: Info:

PRODUCTION CHANGEOVER WEEK/MONTH:

- TBD

RESOLUTION:

- Non-DC tool capability studies to be completed and recertification process to be updated
- Internal standards and ownership to be updated
- Final resolution TBD

VISUALIZATION:

