

Repeat DPRs for Chassis Leans

TOPIC BACKGROUND:

PRIMARY EFFECT:

- Many trucks arriving at dealers and body builders with chassis leans greater than 3/8 of an inch.

AFFECTED MODELS:

- All vocational products

VISUALIZATION:



PROGRESS UPDATES:

- Some chassis lean issues were supplier (Maxion) driven which were addressed through a FRACAS. FRACAS clean date October 2024
- Some trucks measure good at factory then have a lean when delivered.

TOPIC RESOLUTION INFORMATION: Info:

PRODUCTION CHANGEOVER WEEK/MONTH:

- July 2025

RESOLUTION:

- It was found that all plants were using different methods, tools, & Wis and in some cases not enforcing the chassis lean check process
- Service hosted a series of meetings with the plant QA managers, Corp. ME, & Engineering to heighten awareness and the need for all plants to measure & document chassis lean data in ShopTech the same
- New Wis K09-P0015-049 and measuring tools were developed for the plants