

RETIGHTENING OF THE ROTOR SCREW CONNECTION #0912060206 AH SCREW DIN 912 M6X20

AFFECTED MODELS:

2025 1390 SUPER DUKE R/EVO

2026 1390 SUPER DUKE R/EVO

2026 1390 SUPER ADVENTURE S/S EVO/R

RESTRICTIONS: AFFECTED MODELS ARE LINKED BY VIN IN DEALER.NET

BASIC INFORMATION:

During routine quality checks, it was discovered that the rotor screws #0912060206 AH SCREW DIN 912 M6X20 on the above-mentioned vehicles were not correctly tightened in isolated cases.

To prevent a possible malfunction, KTM North America, Inc. is instructing that the screw connection be revised.

Note:

When reworking the screw connection on KTM 1390 SUPER DUKE R/R EVO models that have not yet been taken into operation, the engine oil must be reused. For this rework, please use action code 00. When reworking the screw connection on KTM 1390 SUPER DUKE R/R EVO models that have already been taken into operation, the engine oil must be replaced. For this rework, please use action code 01.

When reworking the screw connection on KTM 1390 SUPER ADVENTURE S/S EVO/R models that have not been taken into operation, the engine oil must be reused. For this rework, please use action code 02. When reworking the screw connection on KTM 1390 SUPER ADVENTURE S/S EVO/R models that have already been taken into operation, the engine oil must be replaced. For this rework, please use action code 03.

If further damage is noticed, contact the Dealer Services Department and open a separate warranty claim

Dealers must retighten the rotor screws #0912060206 AH on all affected motorcycles in their inventory prior to any customer delivery. Please contact all of your customers who own affected motorcycles to have the rotor screw connection retightening procedure performed.

PROCEDURE FOR REPAIR:

We shall not provide a description of general workshop methods. Likewise, safety rules that apply in a workshop are not specified here. It is assumed that the repair work will be performed by a fully trained mechanic who has completed training or has a corresponding qualification. In the event of uncertainty, the most recent repair manual must be consulted.

In the interest of clarity, some components may be shown disassembled or may not be shown at all. It is not always necessary to disassemble the component to perform the activity in question. Please follow the instructions in the text.

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KTM NORTH AMERICA, INC.

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Please note:

The rotor must be removed from the motor to be cleaned in order to prevent from any residue of threadlocker and to ensure that the thread surface is free of oil and grease.

Reworking the screw connection #0912060206 - AH SCREW DIN 912 M6X20:

- Remove the rotor from the motor according to the repair manual.
- Place the rotor on a clean, non-slip surface and secure it by hand to prevent it from turning, see Fig. 1.

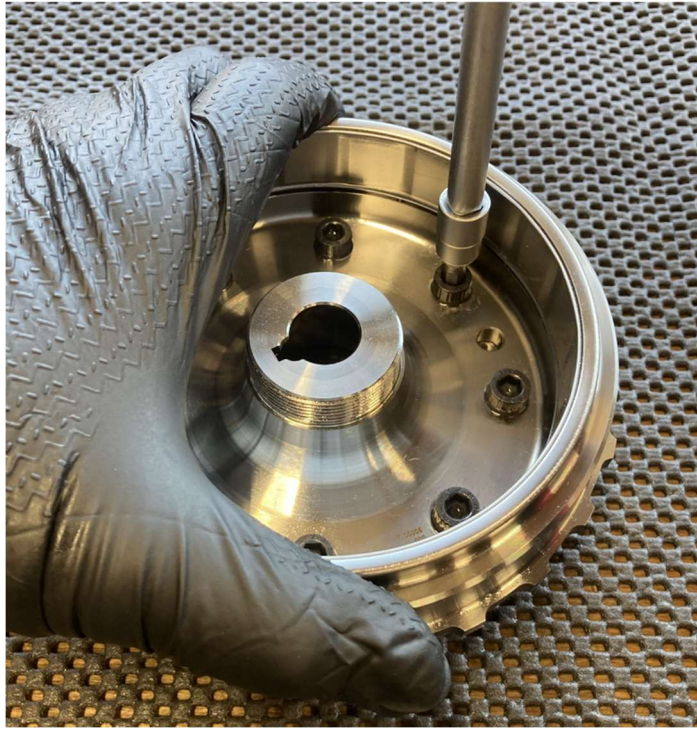


Fig.:1 Place and secure the rotor.

- Loosen 8 pcs. #0912060206 AH SCREW DIN 912 M6X20 (see Fig. 2) one after the other, remove them from the rotor, and clean them.
- Clean the internal thread on the rotor and ensure that the thread surface is free of oil and grease.
- Apply threadlocker to 8 pcs. #0912060206 AH SCREW DIN 912 M6X20 and tighten to the specified torque (14 Nm. – see Table 1).
- Install the rotor and tighten to the specified torque according to the repair manual and complete the vehicle (115 Nm – see Table 1).
- Perform a test drive and create a warranty claim in DealerNet.

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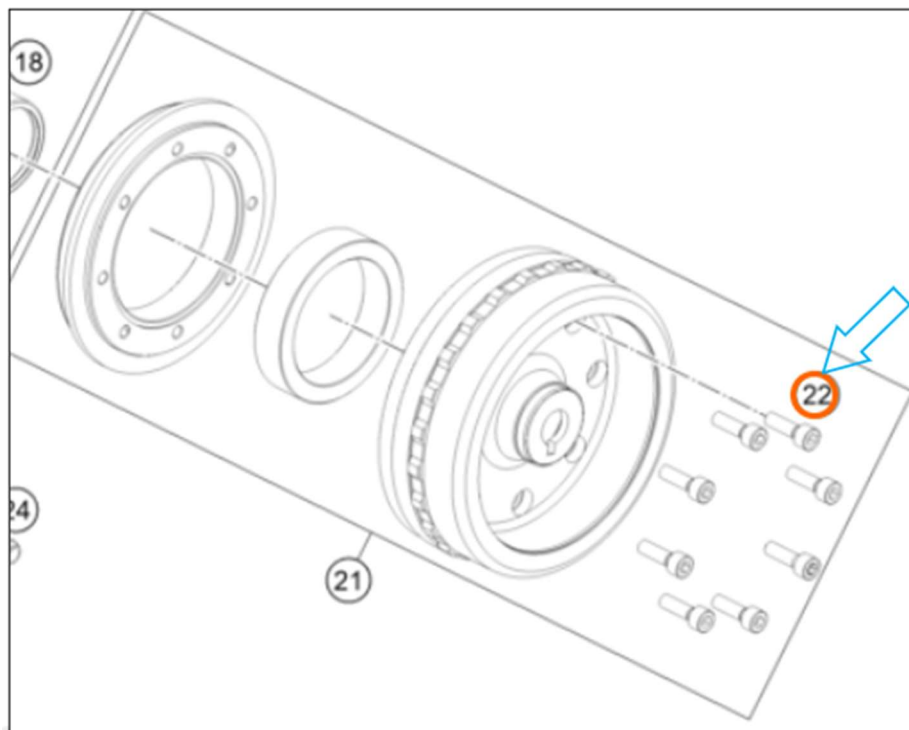


Fig.: 2 #0912060206 AH SCREW DIN 912 M6X20

Table 1

Component	Screw	Torque	Comment
#0912060206 AH SCREW DIN 912 M6X20	M6X20	14 Nm	Loctite®2701™
Rotor special screw M12x1.5 WS15	M12×1.5	115 Nm	

PARTS ORDERING:

Please order the following for each affected motorcycle:

1 piece 61230040100 – Generator cover gasket

WARRANTY INPUT INFORMATION:

This Technical Bulletin only affects certain VIN numbers! Please check the VIN by performing a Motorcycle History search in KTM Dealer.net to determine if it's affected. If the motorcycle is affected, you will see a link to the bulletin and its repair status in the history results. KTM North America will not warranty motorcycles whose VIN numbers are not linked as this bulletin does not apply to them. It is the responsibility of the dealer to determine if the motorcycle requires this update by checking the vehicle history and understanding the instructions provided by this bulletin.

To submit a TI claim click the arrow on the right side of the corresponding technical information message to start the claim process.

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You can now choose the TI Number from the list. The TI number for this procedure is according to the repairs performed and listed in the warranty claim input information; click **Continue with selected action code**. The Warranty Claim is automatically entered for you, including parts & labor. You must enter additional information in the required fields marked with an asterisk "*" before submitting the claim to KTM. The flat rate time for this repair is based on the action performed and provided in minutes.

Warranty type:
TI warranty
Assembly:
40 – ELECTRIC STARTER
Damage code:
900 – Damage determined by manufacturer
Component causing damage:
0912060206 - AH SCREW DIN 912 M6X20
Action code, parts, labor time:
Revision of screw connection #0912060206 AH SCREW DIN 912 M6X20 Action code: 40_2632446_00 (1390 SUPER DUKE R/R EVO) Labor time: 90 minutes Parts: 1 x #61230040100 – Generator cover gasket Action code: 40_2632446_01 (1390 SUPER DUKE R/R EVO) Working time: 90 minutes Parts: 1 x #61230040100 – Generator cover gasket 36 x GA01 – Engine oil 0.1 L Action code: 40_2632446_02 (1390 SUPER ADVENTURE S/S EVO/R) Working time: 120 minutes Parts: 1 x #61230040100 – Generator cover gasket Action code: 40_2632446_03 (1390 SUPER ADVENTURE S/S EVO/R) Working time: 120 minutes Parts: 1 x #61230040100 – Generator cover gasket 36 x GA01 – Engine oil 0.1 L
Are stock parts affected:
YES – Rework of the screw connection can be submitted via a separate warranty claim (working time: 15 min).

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