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Bulletin Category: Service Advisory

Business Unit: HEIL ESG

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Affected Products: Half/Pack® and Half/Pack® (Featuring Odyssey® Controls)

To: Heil Dealers and Heil Customer Care

Subject: Preventive Maintenance for Fork Bearing Block Bolts & Clamp-On Arm Bolts

ISSUE / INFORMATION:

As a reminder, preventive maintenance must be performed on the fork bearing block bolts and the clamp-on arm bolt according to the service intervals outlined in the service manual for safe and reliable operation of your unit.

ACTION:

1. The fork bearing block bolts must be torqued to 460 ft-lbs every 200 hours.
 - Refer to the Maintenance & Adjustment Section, *Body Preventive Maintenance Chart, page 58 (for Half/Pack® (Featuring Odyssey® Controls)) & page 84 (Half/Pack®)*, in the service manual applicable to your unit for more details.
2. The clamp-on arm bolts must be inspected monthly for tightness. Torque the lock-nut to 600 ft-lbs.
 - Refer to the Maintenance & Adjustment Section, *Clamp-On Arm Bolts Maintenance, page 75 (Half/Pack® (Featuring Odyssey® Controls)) & page 109 (Half/Pack®)*, in the service manual applicable to your unit for more details.

If you have any questions regarding the information detailed in this Bulletin, please contact **Heil Technical Service at 800-528-5308 option 6.**

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