

# 14-036: One-Piece Aluminum Crossmember Repair Information

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## Subject

One-Piece Aluminum Crossmember Repair Information

## Whats New Abstract

Repair procedures are available to support the replacement of intermediate or midship one-piece aluminum crossmembers.

## Condition

When replacing a damaged intermediate or midship one-piece aluminum crossmember, the service crossmember should be installed, using the attached procedures for guidance.

## Chassis Affected

Peterbilt Model 567 / 579 / 589 equipped with intermediate or midship one-piece aluminum crossmembers

## Action

### Informational

This bulletin is for informational purposes only. It provides a repair path to install a service cross member that is not currently available in our service documentation.

When replacing a damaged intermediate or midship one-piece aluminum crossmember, refer to the repair procedures in the Attachments section of this bulletin.

## Warranty

**This bulletin is for informational purposes only and is not a proactive campaign.** Do not reference this bulletin number in the campaign code section when filing claims. Refer to the SRT tables in PACCAR Registration and Warranty System (PRWS) for applicable SRTs. Please consult Service Information Record (SIR) for chassis warranty coverage, if applicable.

## Procedure



### WARNING!

**Repair or maintenance procedures may pose a safety risk in limited circumstances. You must read all procedure steps before performing any work and follow all dealership safety procedures or precautions. Failure to comply may result in death, personal injury, or property damage.**

Please see the Attachments section below for procedures to replace the intermediate or midship one-piece aluminum crossmembers.

## Attachments

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[14-036: One-Piece Aluminum Crossmember Repair Information – Repair Procedure](#)