

**WSD8 - Replace Electric Passenger Compartment Heater (Workshop Campaign)**

Change  
Overview:

Release	Date	Change
0	04/17/2025	▪ Original publication
1	11/25/2025	▪ Update to include Scope 2 along with corresponding information throughout TI
2	12/15/2025	▪ Removal of Scope 1 along with corresponding information throughout TI
3	03/03/2026	▪ Update to required parts and materials

Model Year: **As of 2020 up to 2025**

Model Line: **Taycan (Y1A/Y1B/Y1C)**

Concerns: **Electric passenger compartment heater**

Cause: **During ongoing quality analyses, it was determined that the optimized electric passenger compartment heaters are failing (e.g. spare parts from campaign WPL8).**

For this reason, we will regularly review existing FAPs (workshop and OTA FAPs) for active fault memory entries for the electric passenger compartment heater. Flagged vehicles with the corresponding error code for a defective passenger compartment heater are continuously being assigned to the present campaign.

Action: Replace electric passenger compartment heater.



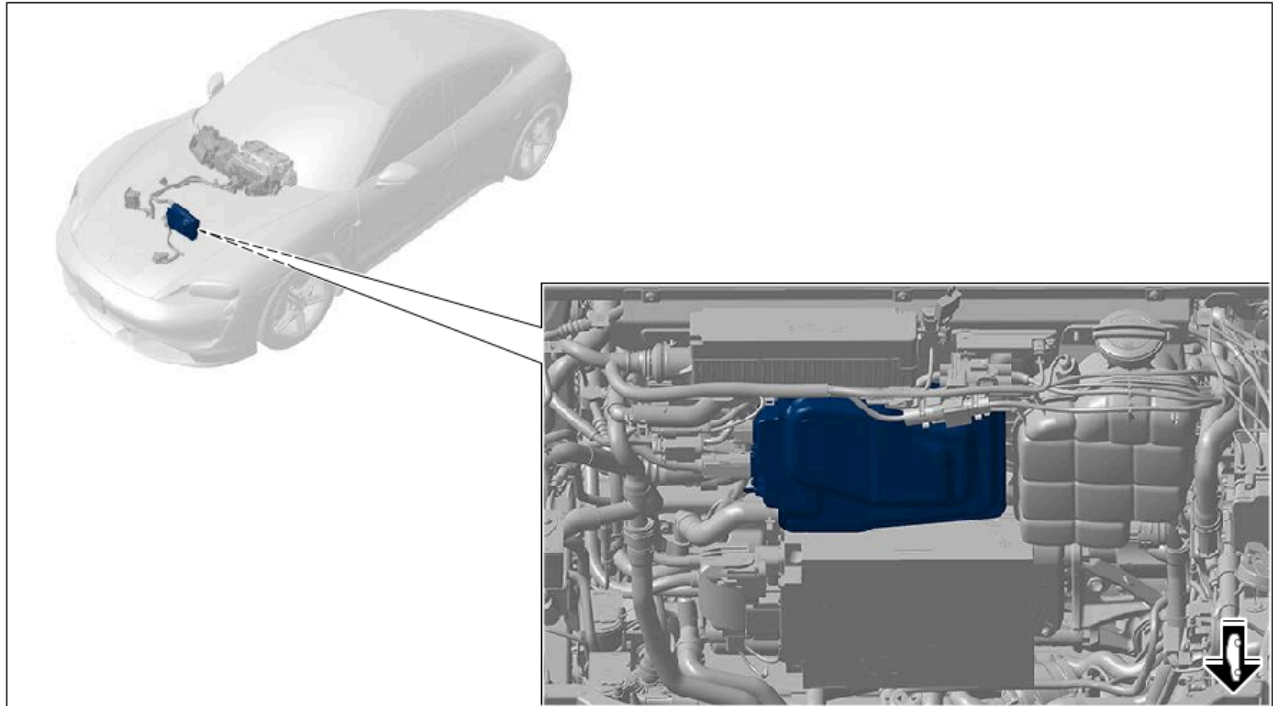
**Information**

As of calendar week 50/2025, partial draining of the coolant is approved for all Taycan models when replacing the interior heater.

Therefore, all vehicles are assigned to scope 2. Scope 1 (complete emptying of the cooling system) is no longer valid.

Affected Vehicles: Only vehicles assigned to the Campaign (see also PCSS Vehicle Information).

Installation  
Position:



*Installation position*

– **(Replacing)** electric passenger compartment heater

### Required parts and materials

Parts Info:

Part No.	Designation	Quantity
PAD963507A or PAD963507B	⇒ Electric passenger compartment heater	1 piece

Material: **Only if required** (usually already available in the Porsche Center):

Part No.	Designation	Quantity
N 10737001	⇒ Hexagon nut, self-locking	4 pieces
00004330516	⇒ Coolant additive, 20-liter (5.28 gal) container – Cooling system	Quantity as required (approx. 0.15 liters (5.0 fl oz) required per vehicle)

## Required tools

- **VAS 6883A - Insulated tool set**
- **VAS 6890 - Spring band clamp pliers**
- Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g. **V.A.G 1783 - Torque wrench, 2-10 Nm (1.5-7.5 ftlb.)**
- **VAS 531 011 - Cooling system service equipment**
- **3093 - Hose clamp**
- **VAS 6675A - Funnel**
- Battery charger with a current rating of **at least 90 A** and - if required - **also** with a **current and voltage controlled charge characteristic** for lithium starter batteries, e.g. **90 A battery charger**
- **P90999 - Porsche Tester 4**

## Replacing electric passenger compartment heater



### WARNING

#### Incorrect handling of high-voltage components

- Electric shock
  - Short circuit
  - Fire
  - Explosion
- ⇒ Only appropriately trained and authorized persons are permitted to work on high-voltage vehicles and components.
- ⇒ Required qualification: High voltage technician or high voltage expert.
- ⇒ Observe national requirements and legislation for this work.
- ⇒ Always use insulated tools such as the insulated tool set when working on these parts.
- ⇒ Observe general warning notices for working on the high-voltage system. ⇒ *Workshop Manual '2X00INB5 General warning notices for working on the high-voltage system'*



### WARNING

#### Hot fluid

- Danger of scalding
- ⇒ Avoid contact with hot fluid.
- ⇒ Wear personal protective gear.



### CAUTION

#### Hot components

- Risk of burns

⇒ **Let hot components cool down.**

⇒ **Wear personal protective gear.**



#### Information

- Protect high-voltage plug connections from dampness.
- Do not release high-voltage plug connections until you have opened the cooling system.



#### Information

##### Handling high-voltage lines:

- Do not support yourself or your tools on high-voltage lines and their components.
- Work involving metal-cutting, deforming and sharp-edged tools close to high-voltage components and lines is prohibited.
- Work involving heat sources such as welding, soldering, hot air and thermal bonding close to high-voltage components and lines is prohibited.
- High-voltage lines must not be extensively bent or kinked.
- A visual inspection of the high-voltage connectors must be performed before installing the high-voltage lines. If there are signs of damage to the connectors, contacts and gaskets, the high-voltage line must be replaced.
- If you have questions or if you are unclear about anything, consult the relevant high-voltage technician.

Work Procedure: 1 Deactivate the high-voltage system.

⇒ *Workshop Manual '277583A2 Deactivating and activating the high-voltage system'*

2 Remove the luggage compartment tray.

⇒ *Workshop Manual '501919A1 Removing and installing the luggage compartment tray'*

3 Loosen the front end fuse box.

⇒ *Workshop Manual '978409A1 Loosening and fastening the front end fuse box'*

4 Read the warning notices.

⇒ *Workshop Manual '2X00INB4 General warning notices for working on the high-voltage vehicle electrical system'*

- 5 Mark the current coolant level on the reservoir.

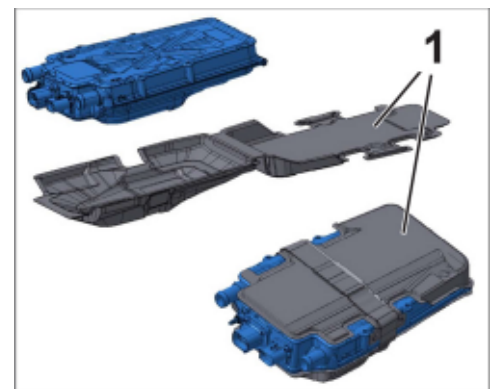


Reservoir



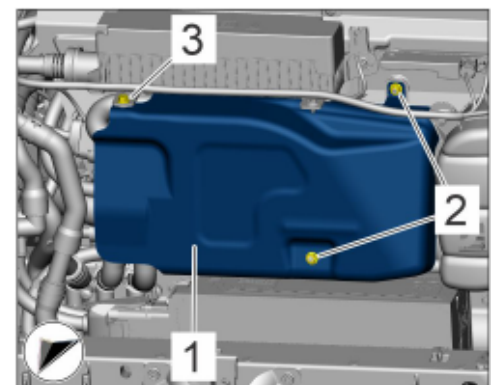
**Information**

Please note that only vehicles with equipment add-on **auxiliary heater (M No. 9M3)** is a thermal insulation (case) **additionally** ⇒ *Thermal insulation (case) -1-* installed on the electric passenger compartment heater. This must be converted from the old to the new electric passenger compartment heater.



Thermal insulation (case)

- 6 Remove the protective cover ⇒ *Protective cover -1-*.
  - 6.1 Unscrew nuts ⇒ *Protective cover -2-*.
  - 6.2 Unscrew screw ⇒ *Protective cover -3-*.
  - 6.3 Remove the protective cover ⇒ *Protective cover -1-*.



Protective cover

- 7 Disconnect the coolant hoses **as close as possible** to the coolant connection piece for the electric passenger compartment heater using commercially available hose clamps ⇒ *Coolant hoses*.



*Coolant hoses*

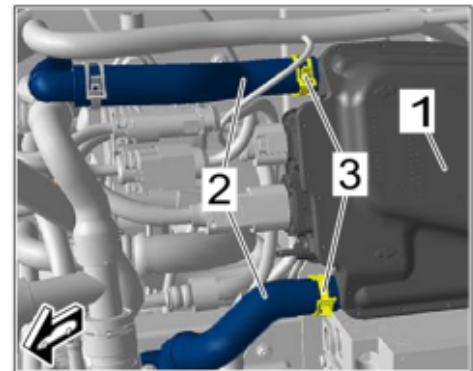
- 8 Disconnect the coolant hoses ⇒ *Coolant hoses on the electric passenger compartment heater -2-* from the electric passenger compartment heater ⇒ *Coolant hoses on the electric passenger compartment heater -1-*.

8.1 Position suitable collection tank and cloths for leaking coolant and ensure that no coolant can reach the electrical contacts.

8.2 Loosen spring band clamps ⇒ *Coolant hoses on the electric passenger compartment heater -3-*.

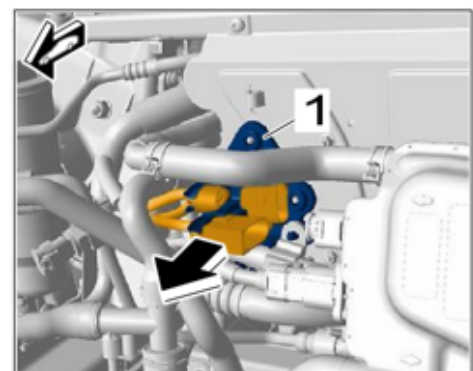
8.3 Disconnect the coolant hoses ⇒ *Coolant hoses on the electric passenger compartment heater -2-* and close them off immediately using suitable stoppers.

8.4 Close off the connection openings on the electric passenger compartment heater ⇒ *Coolant hoses on the electric passenger compartment heater -1-* using suitable stoppers.



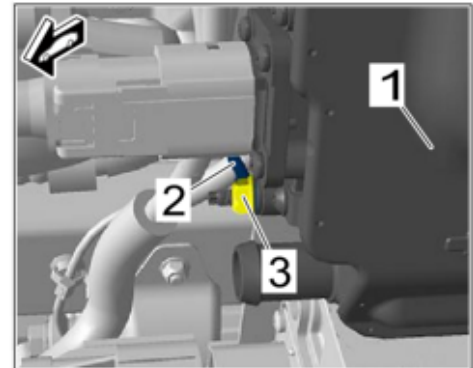
*Coolant hoses on the electric passenger compartment heater*

- 9 Release and disconnect the electric plug connections and pull the bracket ⇒ *Connector bracket on body -1-* off the body ⇒ *Connector bracket on body -Arrow-*.



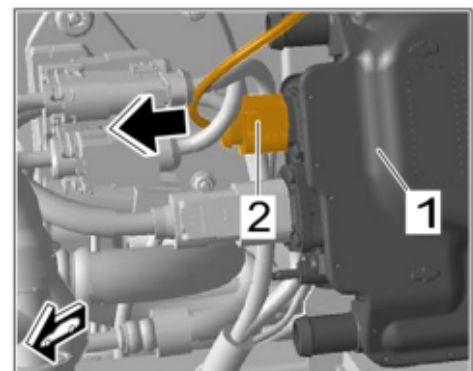
*Connector bracket on body*

- 10 Unscrew the nut ⇒ *Potential equalization line on electric passenger compartment heater -3-* from the potential equalization line ⇒ *Potential equalization line on electric passenger compartment heater -2-* on the electric passenger compartment heater ⇒ *Potential equalization line on electric passenger compartment heater -1-* and remove the potential equalization line ⇒ *Potential equalization line on electric passenger compartment heater -2-*.



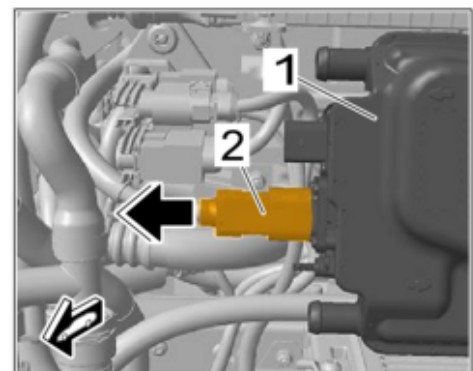
*Potential equalization line on electric passenger compartment heater*

- 11 Unlock and pull off electric plug connection ⇒ *Electric plug connection for electric passenger compartment heater -2-*.



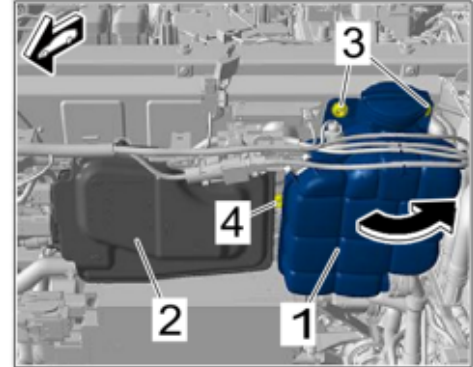
*Electric plug connection for electric passenger compartment heater*

- 12 Release and disconnect high-voltage plug connection ⇒ *High-voltage connection for electric passenger compartment heater -2-*.



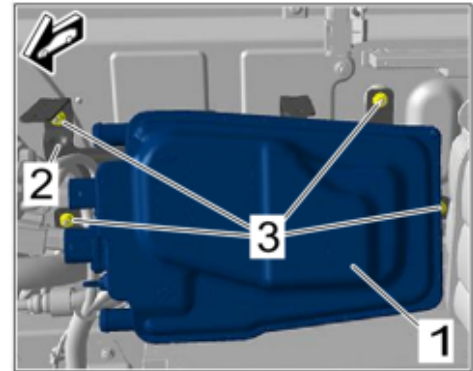
*High-voltage connection for electric passenger compartment heater*

- 13 Loosen the reservoir ⇒ *Reservoir on body -1-*.
- 13.1 Unscrew nuts ⇒ *Reservoir on body -3-*.
- 13.2 Turn reservoir ⇒ *Reservoir on body -1-* to the side ⇒ *Reservoir on body -Arrow-* until nut becomes ⇒ *Reservoir on body -4-* accessible.



*Reservoir on body*

- 14 Remove the electric passenger compartment heater ⇒ *Electric passenger compartment heater on body -1-*.
- 14.1 Remove nuts and one screw (center left) ⇒ *Electric passenger compartment heater on body -3-* from the bracket.
- The nuts ⇒ *Electric passenger compartment heater on body -3-* must be replaced.
- 14.2 Remove the electric passenger compartment heater ⇒ *Electric passenger compartment heater on body -1-*.





*Electric passenger compartment heater on body*

- 15 Pre-fill the **new** electric passenger compartment heater with **new** coolant.
- 15.1 Fill 250 ml of coolant (filling volume of electric passenger compartment heater) into a measuring cup.
- 15.2 Use a funnel to fill coolant into the vertical electric passenger compartment heater. Fill coolant in both connection pieces.  
⇒ *Electric passenger compartment heater*
- 15.3 Close off the connection pieces using stoppers.
- 15.4 Slowly tilt the electric passenger compartment heater in all directions one after the other to remove any remaining air bubbles from the electric passenger compartment heater.
- 15.5 Remove the stoppers and check the coolant level in the electric passenger compartment heater.



*Electric passenger compartment heater*

- 15.6 Repeat work steps 15.2 to 15.5 until the electric passenger compartment heater is completely filled with coolant.
- 15.7 Close off the connection pieces using stoppers.
- 16 Install in reverse order, paying particular attention to the following:
-  **Information**  
 During assembly of the pre-filled electric passenger compartment heater, make sure that as little coolant as possible leaks.  
 High loss of coolant has a negative effect on the subsequent activities.
-  **Information**  
 If the bulkhead has been replaced, the studs fastening the electric passenger compartment heater holder are replaced by welded nuts.  
 In this case, tighten screws (see PET) to the same tightening torque (as for nuts used previously).
- 16.1 Tighten nut for equipotential bonding line with **Tightening torque 8 Nm (5.9 ftlb.)**.
- 16.2 Tighten **new** nuts in electric passenger compartment heater with **Tightening torque 8 Nm (5.9 ftlb.)**.
- 16.3 Tighten screw on electric passenger compartment heater with **Tightening torque 8 Nm (5.9 ftlb.)**.
- 16.4 Tighten screw and nuts on protective cover with **Tightening torque 8 Nm (5.9 ftlb.)**.
- 16.5 Tighten nut for reservoir with **Tightening torque 8 Nm (5.9 ftlb.)**.
- 17 Secure the front end fuse box.  
 ⇒ *Workshop Manual '978409A1 Loosening and fastening the front end fuse box'*
- 18 Perform the "Bleeding the cooling system" tester routine **twice** in succession (**without** draining and filling coolant beforehand).  
 ⇒ *Workshop Manual '190107A5 Bleeding the cooling system'*
- 19 Add coolant to the reservoir up to the marking (see removal, action step ⇒ 5).  
 If **more** than 150 ml of coolant must be refilled, further activities are required.  
 For this purpose, log in with a PRMS ticket to the PAG\_Campaign\_TI\_SY\_Support group for further instructions.
- 20 Teach the electric passenger compartment heater.  
 ⇒ *Workshop Manual '828055 Replacing electric passenger compartment heater'*
- 21 Activate high-voltage system.  
 ⇒ *Workshop Manual '277583A2 Deactivating and activating the high-voltage system'*

**Information**

For the technical information for the new electric passenger compartment heater to be **back-documented correctly, the Porsche Tester must be logged in online** and in the Porsche Partner Network (PPN).

- 22 Install the luggage compartment tray.  
⇒ *Workshop Manual '501919A1 Removing and installing the luggage compartment tray'*
- 23 Enter the campaign in the warranty and maintenance logbook.

**Warranty processing****Information**

The stated labor time was determined specifically for carrying out this campaign and includes all necessary preliminary work and rework. The labor time can differ from the labor time published in the Labor Operation List in the PCSS.

Scope 1: **Not valid.**

Scope 2: Replacing electric passenger compartment heater

**Labor time:**

Replacing electric passenger compartment heater

Labor time: **432 TU**

Includes: Deactivating and activating high-voltage system  
Bleeding the cooling system  
Removing and installing the luggage compartment tray  
Removing and installing front cover  
Loosening and fastening the front end fuse box  
Loosening and fastening ground strap for battery

**Required parts:**

PAD963507A or PAD963507B	Electric passenger compartment heater	1 piece
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**Required materials (only if needed):**

N 10737001	Hexagon nut, self-locking	4 pieces
00004330516	Coolant additive (20-liter (5.28 gal) container)	0.01 piece

⇒ **Damage number WSD8 066 000 2**

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