

WTB3 - Applying Corrosion Protection to the Door (Workshop Campaign)

Vehicle Type: **Macan**

Model Year: **As of 2016 up to 2023**

Concerns: **Door**

Information: **There is a possibility that not enough corrosion protection wax was applied on the affected vehicles.**

If this is the case, corrosion can occur on the lower door fold over the service life, depending on weather conditions.

Action required: Rework door with corrosion protection wax

Affected Vehicles: Only vehicles assigned to the Campaign (see also PCSS Vehicle Information).



Information

Every vehicle is assigned exactly to one campaign scope.

⇒ You can recognize in the assigned scope which door must be reworked. You will find the relevant scope in PCSS under "Vehicle information".

Depending on the scope, the following actions ensue:

- **Scope 1-4:** Apply corrosion protection to one door
- **Scope 5-9:** Apply corrosion protection to two doors
- **Scope 10:** Apply corrosion protection to all four doors

Scope:	Apply corrosion protection wax			
	Front left door	Front right door	Rear left door	Rear right door
1	■			
2		■		
3			■	
4				■
5	■	■		
6	■			■
7	■		■	
8		■		■
9			■	■
10	■	■	■	■

Required parts

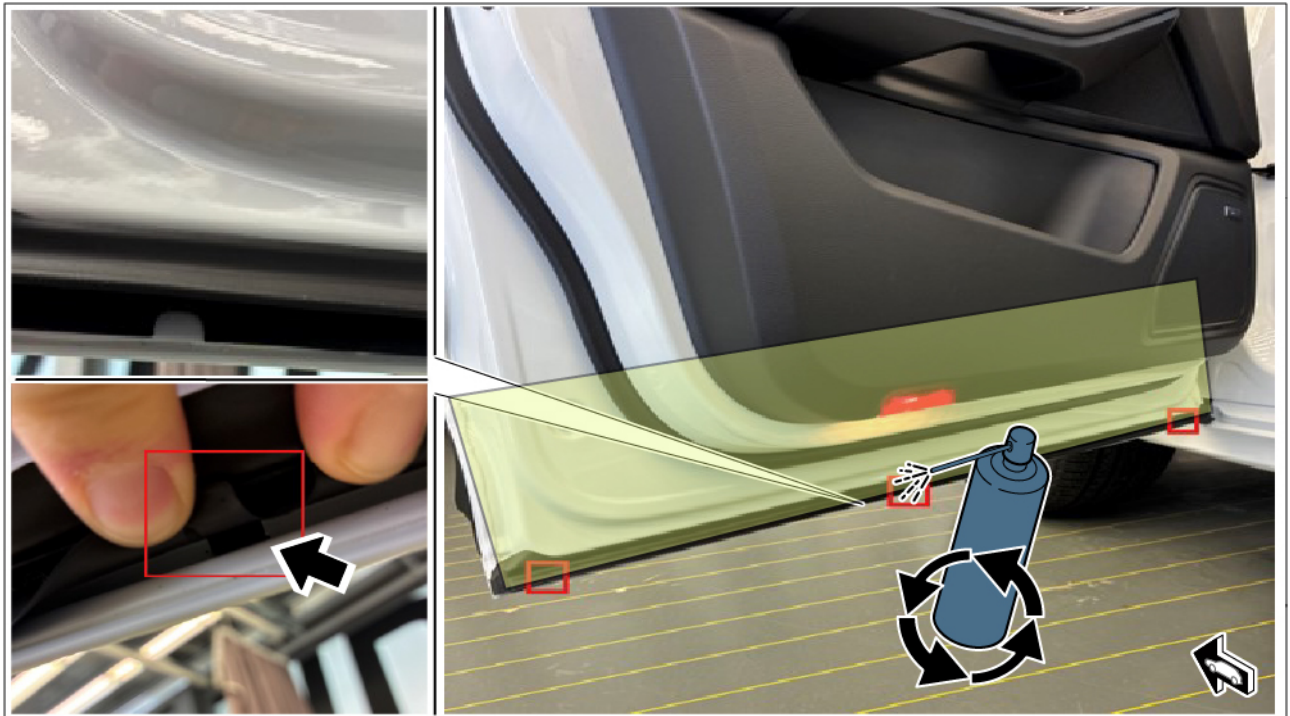
Parts Info:	Part No.	Designation	Quantity
	V04015001AG	⇒ Cavity preservative	400 ml/ 13.53 fl oz cartridge (approx. 40 ml/ 1.35 fl oz required per door)

Applying corrosion protection to the door**Information**

The procedure described below must be carried out for the affected door in the entire lower fold area.

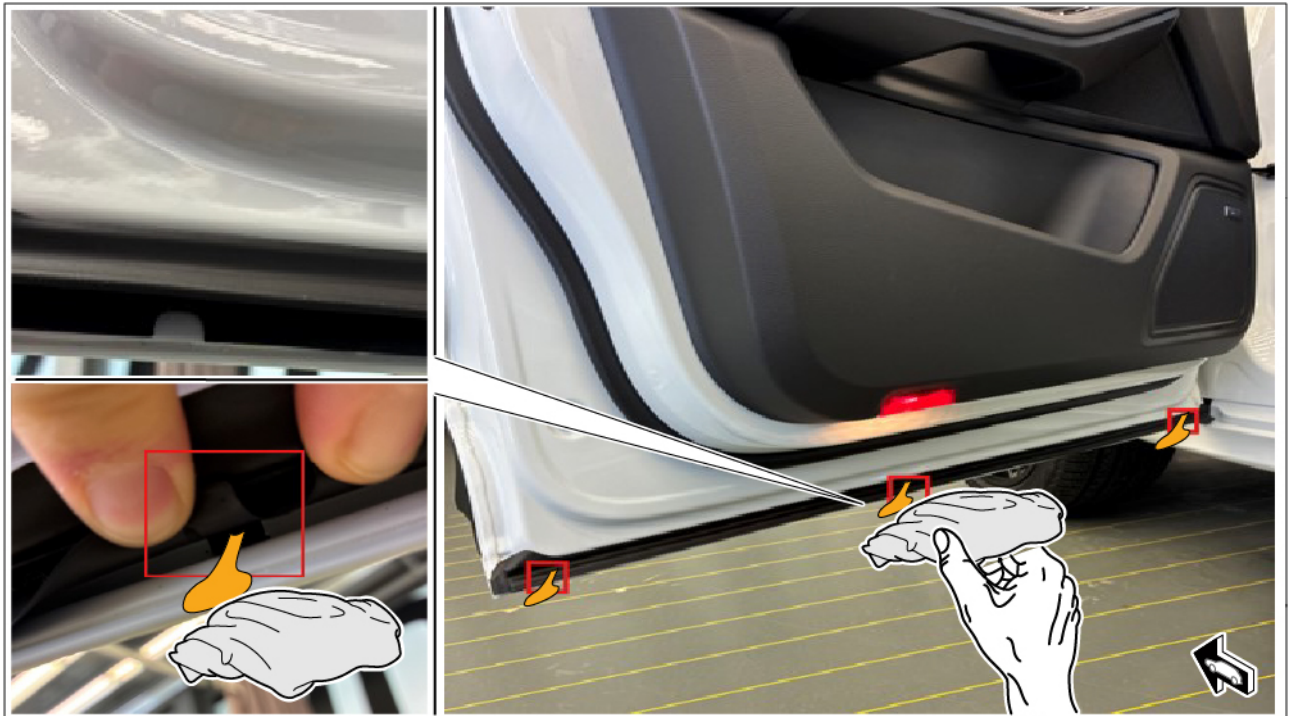
The illustrations shown refer to the work on the left side of the vehicle in the direction of travel. The work on all other affected doors must be carried out in the same way.

- Work Procedure: 1 Apply corrosion protection to the door.
- 1.1 Before applying the corrosion protection wax in the inner door, the door window must be fully closed. This prevents spray mist from settling as a film on the glass.
 - 1.2 Insert spray pipe as far as possible into the door through the openings (drain holes) at the bottom of the door ⇒ *Apply corrosion protection wax -Arrow-*. The door seal does not need to be removed.



Apply corrosion protection wax

- 1.3 Operate **spray can** and pull the **spray tube slowly and evenly** out of the door while spraying. Repeat **spraying process at least twice** until a homogeneous wax coating in the bottom area of the door is guaranteed and emerges from the three openings.
- 1.4 Remove any excess or dripping corrosion protection wax completely using a grease-free and lint-free cloth.



Removing corrosion protection wax

- 2 Enter the campaign in the Warranty and Maintenance logbook.

Warranty processing

Scope 1-4 : Scope 1-4 must be invoiced if corrosion **protection has been applied to one door.**

Working time:

Apply corrosion protection to one door

Labor time: **20 TU**

Parts required:

V04015001AG

Cavity preservative

0.1 piece(s)

⇒ **Damage number WTB3 066 000 1**

Scope 5-9 : Scope 5-9 must be invoiced if corrosion **protection has been applied to two doors.**

Working time:

Apply corrosion protection to two doors

Labor time: **36 TU**

Parts required:

V04015001AG	Cavity preservative	0.2 piece(s)
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⇒ **Damage number WTB3 066 000 1**

Scope 10 : Scope 10 must be invoiced if corrosion **protection has been applied to four doors.**

Working time:

Apply corrosion protection to four doors

Labor time: **72 TU**

Parts required:

V04015001AG	Cavity preservative	0.4 piece(s)
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⇒ **Damage number WTB3 066 000 1**

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