

Pioneer Grille Surround Trim

Release: 2**Technician Skill Level:** C**Revision Note:** Updated image/Clip quantity**Market:** North America**Service Category:** Service Department**Applicability:** Please refer to VDA+**Section:** Function Group 823

Description:

Certain model PR's could experience grille surround trim detaching due to insufficient retention.

Concern:

The grille trim is not properly secured and could separate during vehicle operation.

Action:

Follow the instructions below to install adhesive tape and install new clips for the grille surround trim. If trim has detached, install new trim.

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)		B
Main Labor Code	Description	Hours
1720-16-09-01 (Tape Installation)	Campaign, General (0.1 x 1)	0.1 hrs
Labor Code	Description	Hours
8231-03-02-15	Grille, trim, Replacement	0.4 hrs
Causal Part	78514615	
SCC Authorization Code	S4808	
Expiration Date	March 31, 2027	

Pioneer Grille Surround Trim

Parts Information

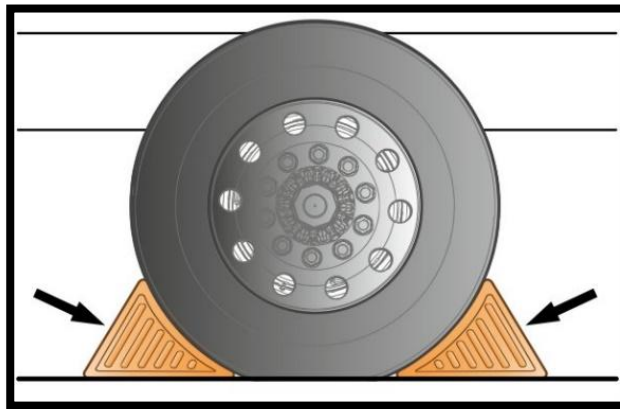
Order using the normal process.

NOTE: When ordering double sided adhesive tape, ensure tape is 1" wide. The grille surround will require at least 20" of tape to be used. TAPE MUST BE 3M VHB 4991 and will be claimed in "other costs."

Part Numbers	Part Names	Quantity
78514615	Clip	As needed (12 max)
24017438	BEZEL, ASSY LHS GRAPHITE	1 (if required)
24017447	BEZEL, ASSY RHS GRAPHITE	1 (if required)
24017443	BEZEL, ASSY LHS BRIGHT	1 (if required)
24047960	BEZEL, ASSY RHS BRIGHT	1 (if required)
N/A	3M VHB 4991 Tape	1

Repair Procedure

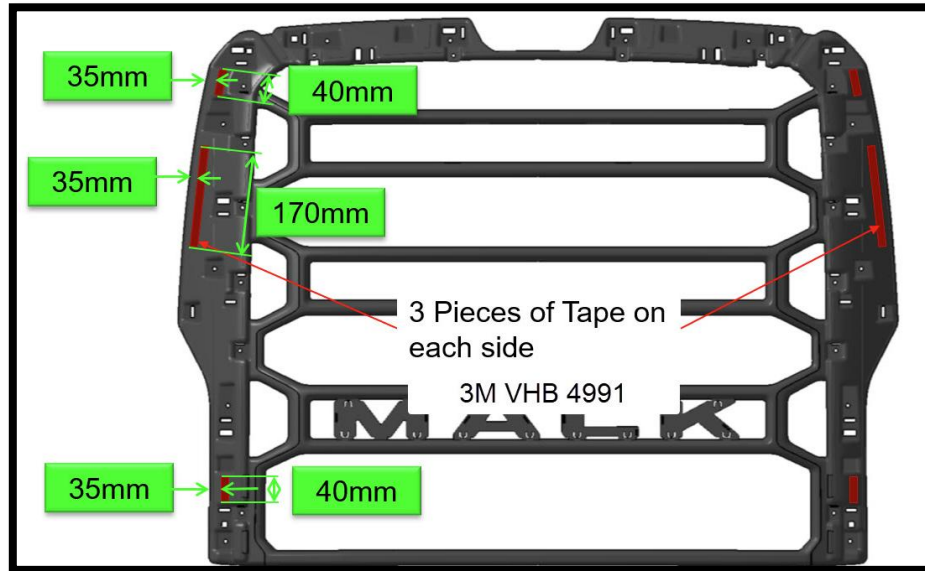
1. Secure vehicle for service.
2. Install wheel chocks.



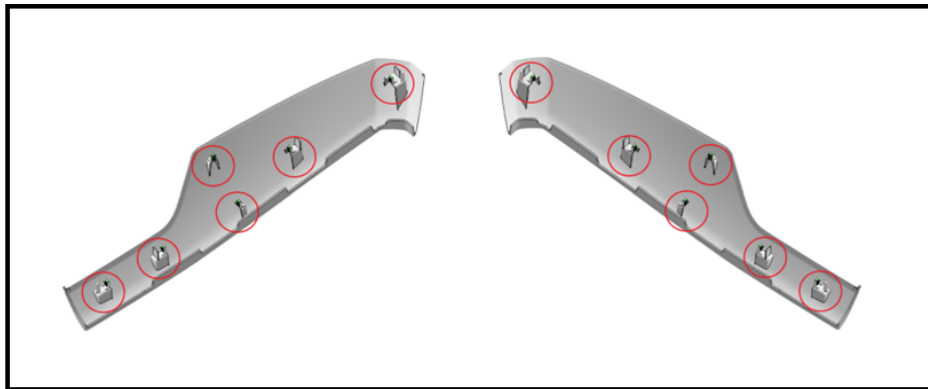
3. Follow Impact procedure 8231-03-02-15 Grille, Trim, Replacement steps 5-9 to remove grille surround trim.
4. Clean grille frame with a 50/50 solution of isopropyl alcohol and water using a lint free wiping cloth.
5. Grille frame should be completely clean and dry before installing VHB 4991 tape.

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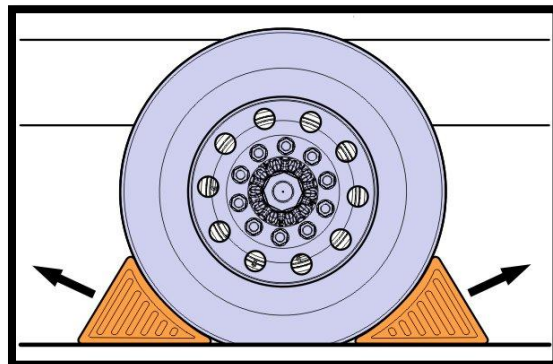
6. Using the image below, install new adhesive pieces in the locations shown.



7. Install new spring clips (PN: 78514615) on the trim.



8. Follow Impact procedure 8231-03-02-15 Grille, Trim, Replacement steps 10-14 to install trim back into grille frame.
9. Remove wheel chocks.



10. Return the truck to service.