

M2 with Cummins B6.7 Belt issues

COMMUNICATION:

FIELD SOLUTION: *Fix as fail*

PUBLISH DATE: N/A

TOPIC BACKGROUND:

PRIMARY EFFECT:

- Dealers & customers have reported some M2's equipped with Cummins 6.7 engines have experienced.
 - Belts slipping, shredding, misalignment or jumping off their pulleys.
 - Through analysis the cause of the issue is due to several part tolerance not being held to a tighter spec.

AFFECTED MODELS:

- M2's Equipped with Cummins B 6.7 Engines Built between 11/24-4/25.

VISUALIZATION:



PROGRESS UPDATES:

- New Belt Part (01-35643-031) loaded to SKUGLE 12/1/25.
- Change over for all plants was 02/02/26.
- Supersession for service was on 1/15/26.
- Trucks manufactured after 4/25 have not been reported having belt issues.

TOPIC RESOLUTION INFORMATION:

PRODUCTION CHANGEOVER WEEK/MONTH:

- Change over for all plants was 02/02/26.

RESOLUTION:

- Trucks manufactured within suspect date range will be fix as fail.
- For M2's with the B6.7 having belt issues in the field tech's need to refer to.
- The workshop manual & install new belt (01-35643-031) and complete alignment.
- New Cummins platform 7.2 engine production planned for 2027.