

**Title: Oil Sump Replacement procedure update**

**Applicability:** Revero GT and GTS, GS-6, MY25 Revero

**Market Region:** All

**PURPOSE:** Update to procedure for oil sump removal & reinstallation

In order to aid service centers in repair of the oil sump reseal, updates have been provided through our powertrain partners. Oil pan (or Oil sump) bolts are not to be re-used. These are one time use only (aluminum screws may only be used once) and new bolt should be sourced at a local dealership (Fig.1 and Fig.1 a). The required items are “ASA-Bolts” and the recommended sealant listed below.

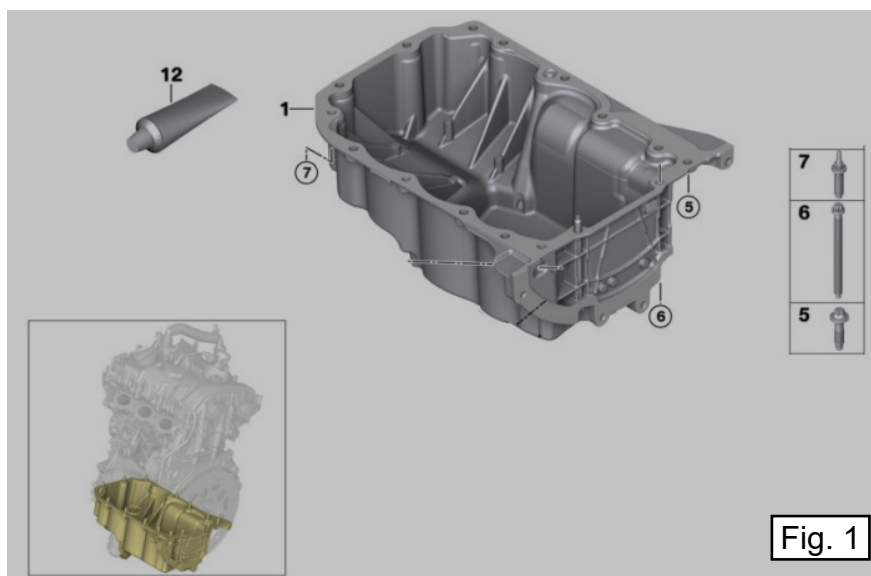


Fig. 1

No.	Description	QTY	Part Number
5	ASA-Bolt (8Nm + 90°)	10	11 13 8 604 855
6	ASA-Bolt (8Nm + 180°)	2	11 13 8 601 312
7	ASA-Bolt (8Nm + 90°)	4	11 13 8 607 075
12	Liquid sealant, Loctite® 5970	1	83 19 0 404 517



Fig. 1a

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Type: Communication

Year: 2026

System: Engine (12)

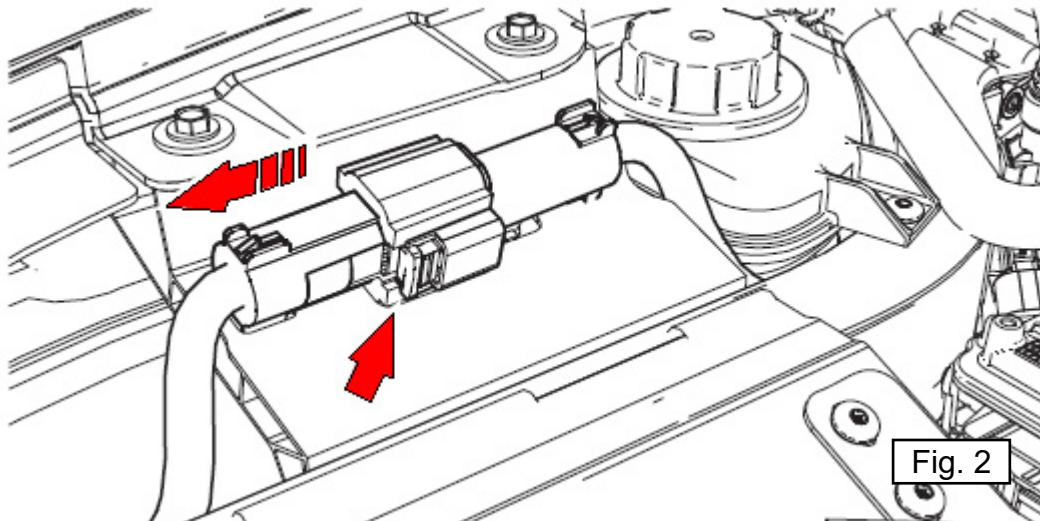
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As always rack the vehicle safely, record all radio settings, and disconnect the 12V (fig.2) and remove the MSD (Fig.3) from the HV battery (found under the rear LH seat cushion). Drain the vehicle engine oil for this procedure, replace the engine oil filter and related seals.



Pull up orange tab



rotate handle 90°



Refer the workshop manual to aid in lowering the front subframe, removing the center exhaust, and follow the supplementary instructions provided here for oil sump replacement.

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For the oil sump fasteners be sure to use the correct E torx sockets, E10 and E12.



The flex plate dust cover is attached and can be remove for best access. (T30 socket)



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Remove the center exhaust, and lower and set aside the subframe and steering rack. Access to all the oil sump fasteners is available now. (Fig 4 and 4a)



Fig. 4



Fig. 4a

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Unlock and disconnect connector for oil-level sensor (Fig. 5). The sensor itself will stay attached to the oil sump.



Fig. 5

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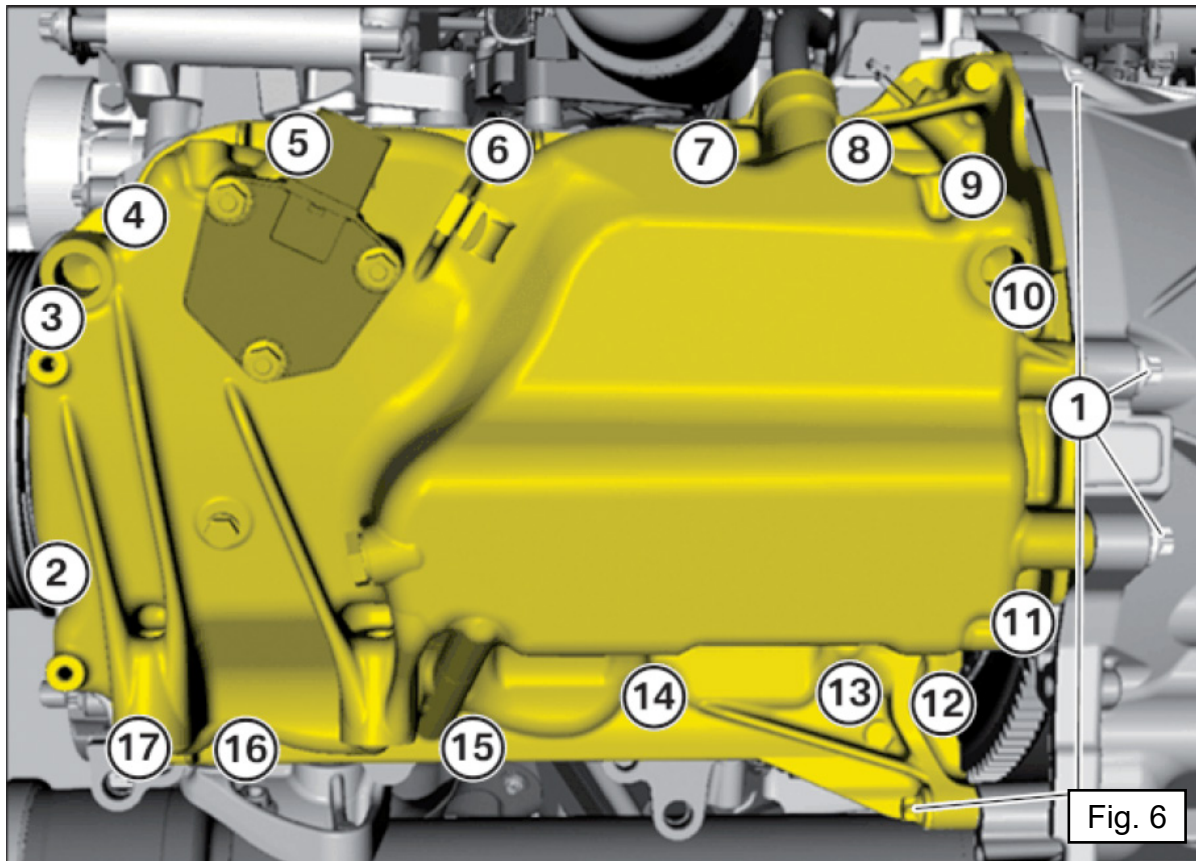
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Remove and release bolts from the pan (Fig. 6 and Fig.6a).



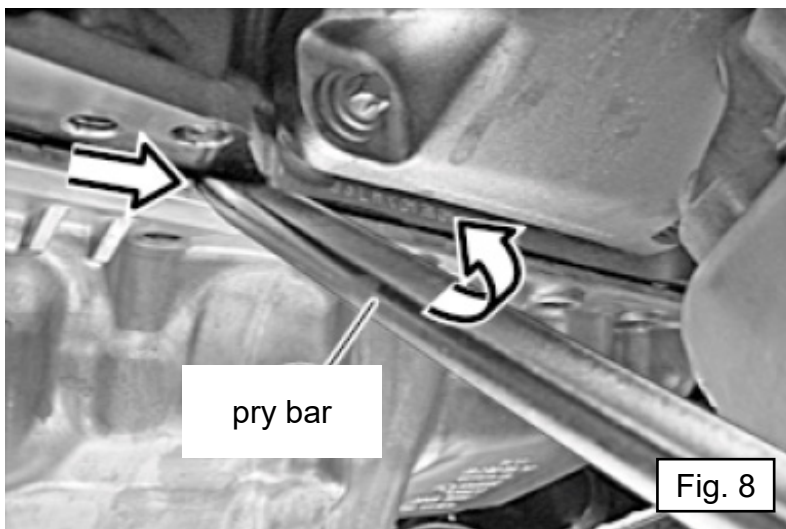
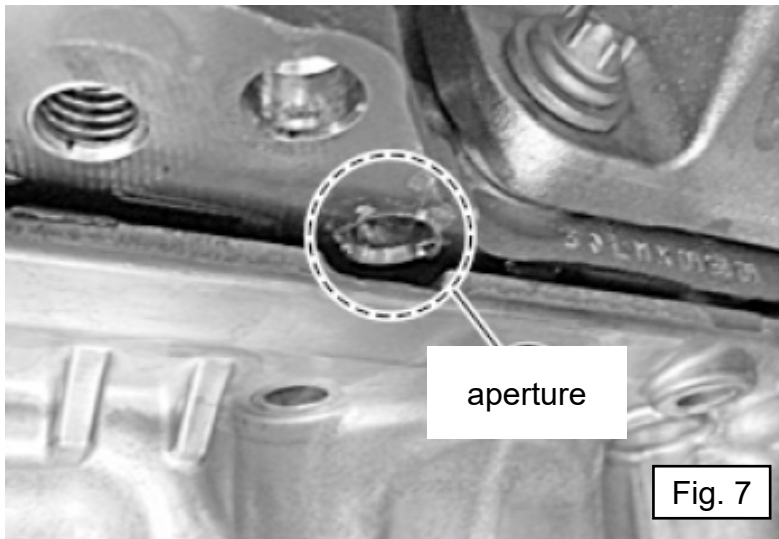
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When separating the sump from the engine block, it can only be loosened from areas the opening is present in the sump (Fig 7 and 7a). Work a pry bar in this area as shown (Fig 8).



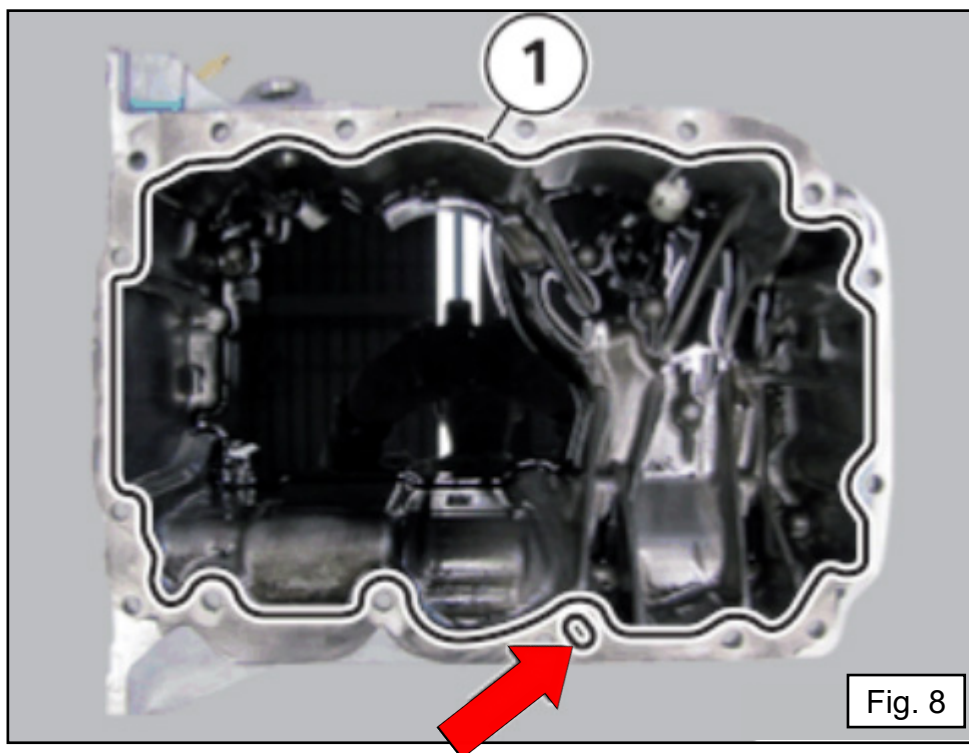
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Clean the surface of the sump, this surface on the engine and sump must be free of oil, grease and any cleaning agent. Once clean and free of material apply the bead of sealant. The following is performed when the bottom gear case cover is *not* replaced.



Apply the sealing compound (Loctite 5970) in area marked (1, in Fig.8)

Make sure that the sealing bead runs along the inner edge.

The oil return duct must be completely encircled.

**Installation note:**

The oil sump must be installed approximately 10 minutes after sealant is applied.

Sealant bead height approximately 2 to 2.5 mm.

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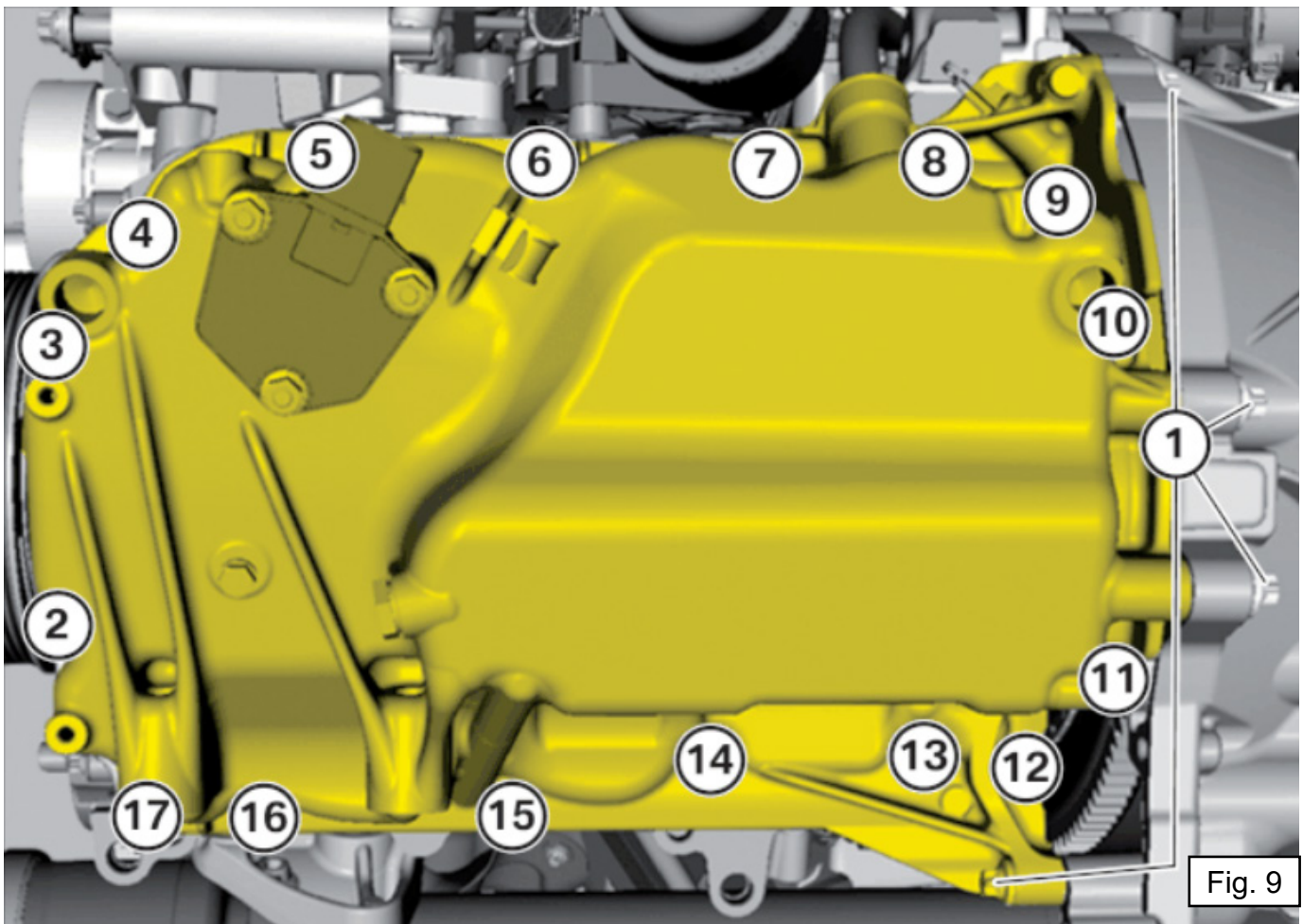
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Place the sump into position and fasten the bolts in the order shown (Fig. 9). All aluminum material screws are one time use, as per manufacturer.



M8 x 30 bolts are torqued to 8Nm + 90° (perimeter bolts)

M8 X 110 are torqued to 8Nm + 180° (bolts passing through deeper pan sections)

Drain plug is 25 NM

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**PARTS REQUIRED:**

PART NUMBER	DESCRIPTION	QUANTITY
N/A	N/A	N/A

Please contact the parts department ([parts@karmaautomotive.com](mailto:parts@karmaautomotive.com)) and order this part by email if not available in on-line at time of repair.

**SHOP SUPPLIES:**

DESCRIPTION
N/A

**SPECIAL TOOLS:**

DESCRIPTION
N/A

**CAUSAL PART: (use one of the parts for the complaint)**

PART NUMBER	DESCRIPTION
C131166101901WD	Scalp - Body Color Mirror Shell Cover LH

**LABOR CODES: (use one appropriate for the part(s) replaced)**

CODE	DESCRIPTION	TIME	DEFECT CODE
12-25-15-00	Oil Pan R&R	4.2	12-25-01-98
46-01-01-00	Alignment	1.5	46-01-01-13

**SUBLET:**

CODE	DESCRIPTION	AMOUNT
N/A		

**WARRANTY DISPOSITION:** This repair is covered under the New Vehicle Limited Warranty, in effect for four (4) years from the in-service date or 50,000 miles for Model Year 2025 Revero

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