



SIB 46 01 26

SERVICE ACTION: Replace Windscreen Screws

2026-03-02

MODEL

Model	Model Description	Model Code
K80/11	F 800 GS	0K53
K81/11	F 900 GS	0R21
K82/11	F 900 GS Adventure	0K73
K69/11	S 1000 XR	0P13
KM9	M 1000 XR	0E93

AFFECTED VEHICLES

The affected vehicles have been marked with campaign number **0046690000**.

In order to determine if a specific motorcycle is affected by this campaign, it will be necessary to verify the vehicle VIN in AIR (Aftersales Information Research), and/or AWP (Aftersales Workplace). Based on the response of the system, either proceed with the repair or take no further action. Please note, open campaigns or vehicle stops may not appear in DCS Warranty Vehicle Inquiry or sales systems until 24-72 hours after they are announced, therefore AIR is always the recommended method for determining open campaigns and vehicle stops.

Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

Due to a manufacturing issue, the threaded blind holes in the windscreen adjuster for the connection of the windscreen are not deep enough. Using the M5×20 screws supplied in the enclosed parts package from the factory will lead to insufficient tension on the windscreen and consequently leads to a rattling noise or vibration.

For vehicles that have not yet been delivered, the service action must be completed before vehicle handover. If the service action cannot be completed due to a parts, software, or special tool shortage, the service action then must be performed during the next possible workshop visit when parts, software, or special tools become available. In such instances where work cannot be performed, it is essential to inform the customer of the situation.

In all instances in which the vehicles have already been handed over to customers, the Technical Campaign must be performed at the next workshop visit.

CORRECTION

Replace the factory provided screws for the windscreen with M5×16 screws.

PROCEDURE

If during PDI discard the M5x20 factory provided screws and install the M5x16 screws instead.

If after PDI and/or delivery remove the M5x20 Screws and install the M5x16 screws.

Using the following torques:

M5x16 windscreen to windscreen holder	F 800 GS, F 900 GS, and F 900 GS Adventure	4 Nm
	S 1000 XR and M 1000 XR	2 Nm

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in ETK, which takes into account specific equipment and/or options.

Additional parts like gaskets, hardware, and chemicals may be required for the complete repair.

Part Number

46 63 8 568 781	Body screw without collar (M5×16-A2-70)	QTY 4
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CLAIM INFORMATION

Please submit claims via the normal claim process using the information below:

Defect code

00 46 69 00 00	Replace windscreen screws
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Labor Operation

46 63 031	Replacing windscreen	2 FRU
+46 63 830	Replacing windscreen	1 FRU

FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Labor operation code 46 63 031 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation instead.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

Supporting Materials

[picture_as_pdf 46 01 26 SA Replace Windscreen Screws.pdf](#)

