

**SUBJECT:** MORE SPECIFICATIONS IN MOTORCYCLE ASSEMBLY INSTRUCTIONS

**VEHICLE(S) AFFECTED:** MY2025 CFMOTO MOTORCYCLES

**ISSUED:** February 12, 2025

PLEASE NOTE: This notice is intended to provide service information to dealership personnel regarding CFMOTO products. No warranty coverage is to be implied or inferred unless specifically listed. Questions regarding this publication should be directed to CFMOTO Technical Service.

<b>Dealer Sign-off Section – Please notify the appropriate personnel</b>	
Sales Manager	
Warranty/SVC Manager	
Technician(s)	

CFMOTO-USA is adding several specifications to assembly instructions for model year 2025 motorcycles.

- Papio SS
- Papio CL
- 300NK
- 300SS
- 450NK
- 450SS
- Ibex 450
- 450CL-C
- 675SS
- 800NK
- Ibex 800 E
- CFX-2E

This improvement reduces the burden of looking up these specifications during the pre-delivery inspection, which is required for every vehicle sold. Checking these specifications and all other checks listed in the CFMOTO Pre-Delivery Inspection Form, available for download on the dealer portal, helps ensure customer satisfaction.

This service notice summarizes the details being added to motorcycle assembly instructions. Tables below list the specifications, and instructions follow on the remaining pages. Specifications and related instructions can change, so independent verification is recommended. Most details can be found in the owner's manual for the vehicle, but details for throttle cable free play can be found only in the service manual for the vehicle.

<b>Specification</b>	<b>Papio SS</b>	<b>Papio CL</b>	<b>300NK</b>	<b>300SS</b>	<b>450NK</b>	<b>450SS</b>
A: clutch free play	2 mm	2 mm	2 mm	2 mm	2 mm	2 mm
B: brake lever free play	10-15 mm	10-15 mm	3-6 mm	3-6 mm	3-6 mm	3-6 mm
C: brake pedal free play	10-20 mm	10-20 mm	10 mm	10 mm	10 mm	10 mm
D: throttle cable free play	2-6 mm	2-6 mm	2-3 mm	3-6 mm	2-5 mm	2-5 mm
E: chain or belt tension	30-40 mm	30-40 mm	30-40 mm	30-40 mm	25-35 mm	25-35 mm
F: tire pressure	Front: 29 psi Rear: 32 psi	Front: 29 psi Rear: 32 psi	Front: 32 psi Rear: 32 psi	Front: 32 psi Rear: 32 psi	Front: 32 psi Rear: 35 psi	Front: 32 psi Rear: 35 psi

<b>Specification</b>	<b>Ibex 450</b>	<b>450CL-C</b>	<b>675SS</b>	<b>800NK</b>	<b>Ibex 800 E</b>	<b>CFX-2E</b>
A: clutch free play	2 mm	2 mm	2 mm	2 mm	2 mm	n/a
B: brake lever free play	5-10 mm	3-6 mm	8-10 mm	10-15 mm	10-15 mm	8-12 mm
C: brake pedal free play	10-20 mm	10-15 mm	10 mm	5-10 mm	5-10 mm	8-12 mm
D: throttle cable free play	2-5 mm	2-5 mm	2-5 mm	n/a	n/a	n/a
E: chain or belt tension	30-40 mm	68 Hz ± 2 Hz	30-40 mm	30-40 mm	30-50 mm	10-20 mm
F: tire pressure	Front: 32 psi Rear: 32 psi	Front: 30 psi Rear: 30 psi	Front: 33 psi Rear: 37 psi	Front: 34 psi Rear: 37 psi	Front: 34 psi Rear: 40 psi	Front: 32 psi Rear: 32 psi

Please add this notification to any CFMOTO service documents you may have printed and stored.