



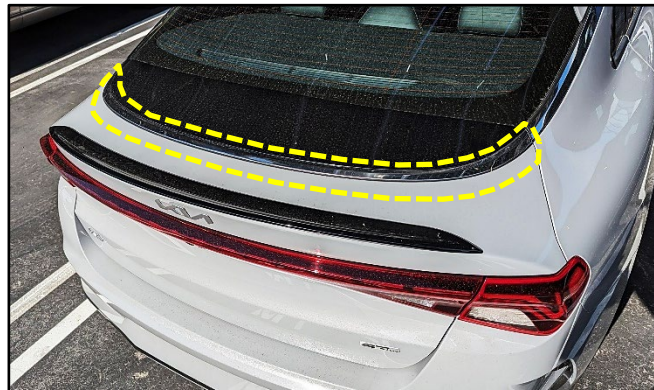
GROUP	MODEL
BOD	2023-2024MY K5 (DL3a)
NUMBER	DATE
350	March 2026

TECHNICAL SERVICE BULLETIN

CUSTOMER ACTION: CHROME TRUNK LID MOLDING REPLACEMENT (CA2514)

SUBJECT:

This bulletin provides information regarding replacement of the chrome trunk lid molding on certain 2023-2024MY K5 (DL3a) vehicles produced from October 3, 2022 through January 23, 2024. The chrome faceplate may be partly loose while remaining secured to the molding and vehicle. Follow the procedure outlined in this publication to replace the molding on the applicable vehicle. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



NOTICE

A Technical Service Bulletin is a field fix repair program without customer notification that may be performed during the warranty period.

This bulletin should only be performed with a validated customer complaint of loose trunk lid molding chrome faceplate, which must be stated in the opening RO and Claim Notes.

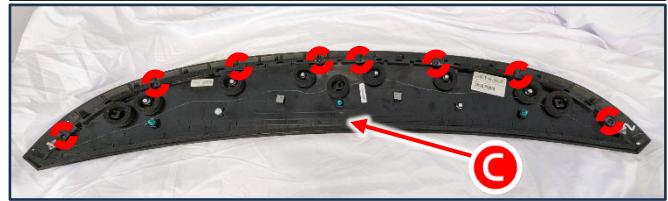
Repair status for a VIN is provided on KDealer+ (Service → Warranty Coverage → Warranty Coverage Inquiry → Campaign Information). **If BOD350/CA2514 is complete, any subsequent or follow up concerns need to be addressed under the terms of Kia's Basic Limited Warranty Coverage.**

Replacement Procedure:

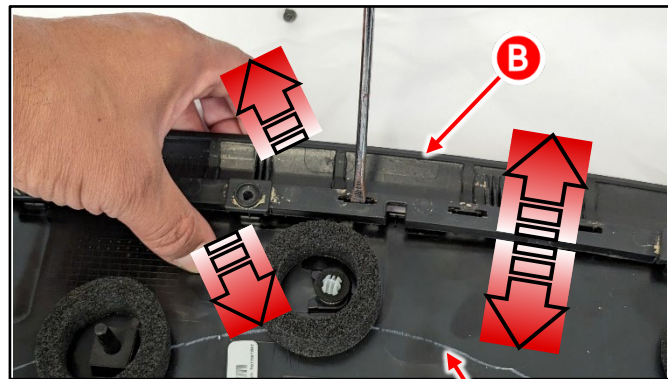
1. Remove the rear trunk lid garnish assembly (A) by referring to "Body (Interior and Exterior) → Body Side Molding → Trunk Lid garnish → Repair Procedures" in the applicable Shop Manual in KGIS.
2. Carefully place the removed rear trunk lid garnish assembly face down over a clean cloth to protect the gloss black painted surface.

Note: If any retaining clips are damaged during removal, replace each clip as needed. (Two types, Max. 11 pcs.)

3. Loosen the eight (8) chrome molding trim (B) retaining screws.
4. Using a flat head screwdriver, detach/unlock the eighteen (18) locking tabs to detach the chrome trim (B) from the gloss black trim (C).

**TECH TIP**

Use your thumb to hold down the black trim (C) while lifting on the chrome trim (B) using your other four fingers while unblocking tabs.

**IMPORTANT**

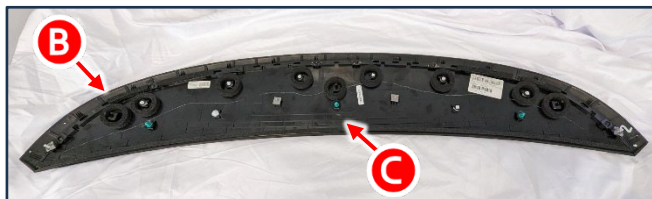
The removed black trim (C) will need to be reused as **ONLY** the chrome trim (B) is being replaced.



SUBJECT:

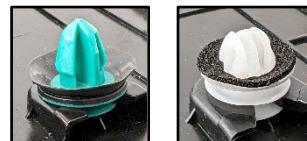
CHROME TRUNK LID MOLDING REPLACEMENT (CA2514)

5. Take the 'new' chrome molding trim (B) and attach it to the 'original' removed painted gloss black garnish trim (C).

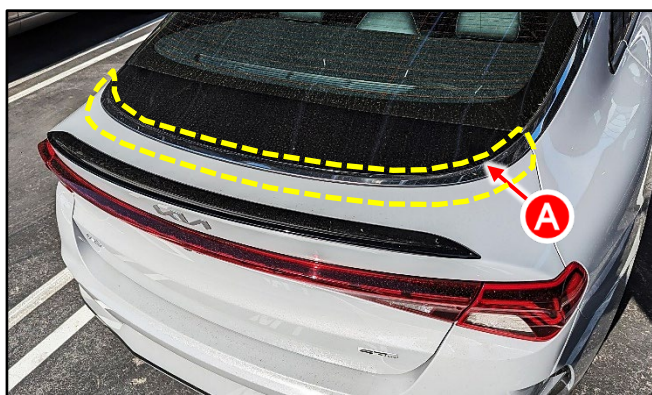


6. Reassemble the trunk lid garnish assembly in the reverse order of disassembly.

Replace any broken clips as needed.



7. Carefully reinstall the rear trunk lid garnish assembly (A) onto the vehicle in the reverse order of removal.
8. Confirm that the rear trunk lid garnish assembly is secured and sits flush on the trunk lid.



SUBJECT:

CHROME TRUNK LID MOLDING REPLACEMENT (CA2514)**AFFECTED VEHICLE RANGE:**

Model	Production Date Range
K5 (DL3a)	October 3, 2022 to January 23, 2024

REQUIRED PART:

Part Name	Part Number	Figure	Qty.	Comments
Trunk Lid Molding	87362 L3000QQK	N/A	1	Chrome Trim
Clips	82315 L0000QQK <u>and/or</u> 87381 R1000QQK		As Needed (up to 11)	Two (2) Types

WARRANTY INFORMATION:**N Code: N99 C Code: C99**

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
V	87362 L3000	1	(CA2514) Trunk Lid Molding Replacement	250A09R0	0.5 M/H	87860 L2000QQK	1
						82315 L0000QQK <u>and/or</u> 87381 R1000QQK	As Needed (up to 11)

Note: When necessary, manually enter sublet code 'X2' for rental expense reimbursement or one roundtrip rideshare expense. Make sure to submit any substitute transportation claim at the time of the warranty expense.

NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference **CA2514** when accessing the KDealer+ system.