

GENERAL MOTORS
DCS7452
URGENT - DISTRIBUTE IMMEDIATELY

Date: March 11, 2026

Subject: N252531450 - Service Update
Missing Wheelhouse Sealer Bead

Models: 2025-2026 Cadillac XT5

General Motors is releasing Service Update N252531450 today.

What Should Dealers Do: Dealers should review IVH, or the Dealer Maxis reports for open VINs in their inventory. Dealers can view the attached bulletin, and it will also be displayed in Service Information tomorrow.

The Stock VIN list of vehicles in dealer inventory or in-transit is attached to this message. Note: this list is only accurate at the time of report creation and all VINs should be validated in IVH prior to repair.

The Inventory tab of the Open Vehicle Report will contain Service Update Bulletin VINs that apply to this field action. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will not contain Service Update Bulletin VIN data because the intent of a Service Update Bulletin is to not inconvenience a customer with a special trip for service. Service Update Bulletins are to be completed when the customer is in for a regularly scheduled visit.

END OF MESSAGE

Service Update

N252531450 Missing Wheelhouse Sealer Bead



Release Date: March 2026

Revision: 00

Attention: This service update includes vehicles in dealer inventory and customer vehicles that return to the dealership for any reason. This bulletin will expire March 31, 2028.

Investigate Vehicle History (IVH) in the GM Global Warranty Management system MUST always be checked to confirm vehicle involvement and MUST be in OPEN status prior to beginning any required inspections and/or repairs. DO NOT use Service Information with VIN search, as it will not verify the VIN eligibility for field actions.

| Make | Model | Model Year | |
|----------|-------|------------|------|
| | | From | To |
| Cadillac | XT5 | 2025 | 2026 |

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| | |
|-------------------|---|
| Condition | Certain vehicles listed above may have a condition in which the sealer bead is missing on the right-side rear wheelhouse. |
| Correction | Dealers will install the sealer. |

Parts

| Quantity | Part Name | Part No. |
|----------|-----------------------------------|----------|
| 1 | Kent High-Tech Seam Sealer P10200 | * |

Warranty Information

| Labor Operation | Description | Labor Time | Trans. Type | Net Item |
|-----------------|-------------------------------|------------|-------------|----------|
| 9108311 | Apply Sealer to RR Wheel Well | 0.7 | ZFAT | * |

* The amount identified in "Net Item" should represent the actual sum total of the current GMCC&A Dealer net price for Kent High-Tech Seam Sealer P10200 needed to perform the required repairs, not to exceed \$38.55 USD, \$52.78 CAD, plus applicable Mark-Up or Landed Cost (for Export).

Service Procedure

1. Hoist the vehicle. Refer to *Lifting and Jacking* in SI.
2. Remove the right rear wheel. Refer to *Tire and Wheel Removal and Installation* in SI.
3. Remove the right rear wheelhouse liner. Refer to *Rear Wheelhouse Liner Replacement* in SI.

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4. Locate the body seam indicated above, located at the lower front portion of the wheel well. Clean the area thoroughly prior to applying seam sealer. Blow out the area with compressed air.



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5. Apply Kent High-Tech Seam Sealer or equivalent along the entire seam as shown above.

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6. Using an acid/flux brush or equivalent tool, brush sealer into the seam ensuring it covers the entire area leaving no gaps or holes. Work the sealer into the outer corner of the seam.



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7. Verify the entire seam is sealed as shown above.
8. Reinstall the wheelhouse liner. Refer to Rear *Wheelhouse Liner Replacement* in SI.
9. Reinstall the right rear wheel.

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Dealer Responsibility

Whenever a vehicle subject to this service update enters your vehicle inventory or is in your facility for service through the end date as noted in the Attention box, you must take the steps necessary to be sure the service update correction has been made before selling or releasing the vehicle.

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this field action must be held and inspected/repared per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

Dealer Reports – For USA and Export

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GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer for information on whether your vehicle may benefit from the information.



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Certification**