



TECHNICAL SERVICE BULLETIN

Headliner Rattle Or Sagging Around Roof Opening Panel

26-2092

06 March
2026

This bulletin supersedes 25-2466. Reason for update: remove vehicle models Expedition/Navigator, include new vehicle models (Bronco Sport/Escape/Maverick and Corsair) and update the parts list.

Model:

Ford
2021-2026 Bronco Sport
2019-2024 Edge
2020-2026 Escape
2021-2025 F-150
2023-2025 F-Super Duty
2022-2026 Maverick
Lincoln
2020-2026 Corsair
2019-2023 Nautilus

Markets: North American markets only

Issue: Some of the vehicles listed in the Model statement above may exhibit a headliner rattle or sagging condition around the roof opening panel. This may be due to the adhesive separating from the headliner substrate.

Action: For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to reattach the headliner substrate.

Parts

Service Part Number	Claim Quantity	Number in Package	Description	Note
FL3Z-9929024-AK	2		Garment Hook - Black	F-150 Only
FL3Z-9929024-AJ	2		Garment Hook - Slate	F-150 Only
W716300-S450B	4		Rear Seat Backrest Rear Nuts	Nautilus Only
M1PZ-17D550-AA	1		Rain Sensor Cover	Bronco Sport Only
W714972-S300	1		IPMA Cover Tether Clip	Corsair Only
Obtain locally	As Needed		3M™ Scotch-Weld™ EPX Plus II Applicator With Plungers 48.5 ml/50 ml - 7100148764	
Obtain locally	As Needed		3M™ Scotch-Weld™ EPX™ Mix Nozzles Square Orange - For 45 ml 10:1 Duo-Pak Cartridges, Bag Of 12 - 7100007806	
Obtain locally	As Needed		3M™ Scotch-Weld™ Acrylic Adhesive - DP8910NS	
Obtain Locally	As Needed		Isopropyl Alcohol	

Claim Quantity refers to the total number of individual pieces required to repair the vehicle. This may differ from the number of service part number packages due to the unit of issue (UOI).

As Needed indicates the part is necessary but amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

Warranty Status: Warranty coverage limits and policies are not altered by a TSB. Warranty coverage limits are determined by the identified causal part.

Labor Times

Description	Operation No.	Time
2021-2025 F-150 Without Center Console: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092A	3.5 Hrs
2021-2025 F-150 With Center Console: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092B	3.7 Hrs
2023-2025 F-Super Duty Without Center Console: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092C	3.6 Hrs
2023-2025 F-Super Duty With Center Console: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092D	3.8 Hrs
2021-2026 Bronco Sport / 2020-2026 Escape: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092E	3.3 Hrs
2022-2026 Maverick Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092F	3.5 Hrs
2019-2024 Edge: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092G	2.9 Hrs
2019-2020 Nautilus: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092H	3.6 Hrs
2021-2023 Nautilus: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092J	3.7 Hrs
2020-2026 Corsair: Clean And Reinstall Bracket Onto Headliner Includes Time To Remove And Install Headliner	262092K	3.9 Hrs

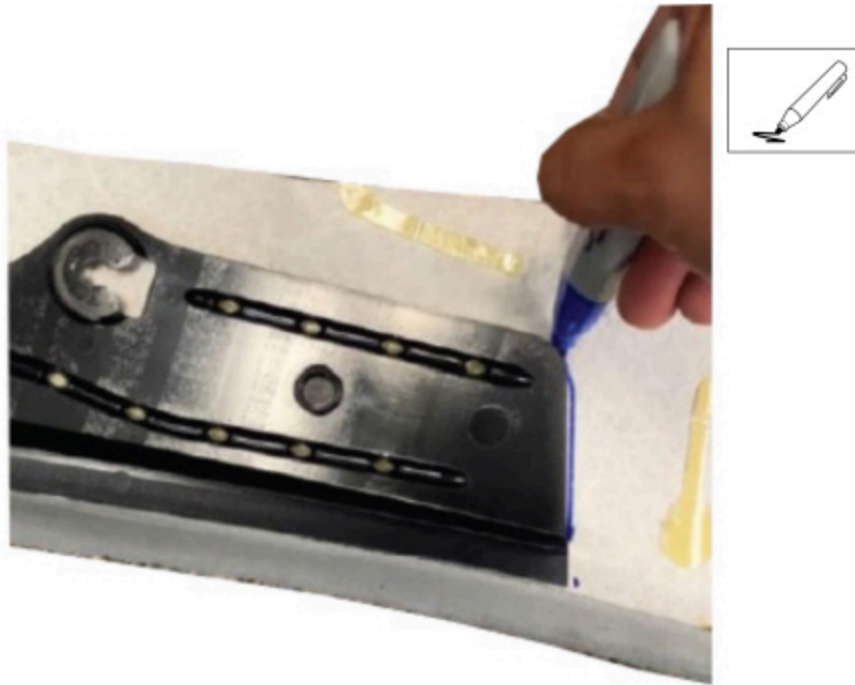
Repair/Claim Coding

Causal Part:	51916
Condition Code:	33

Service Procedure

1. Remove the headliner and place it on clean table to avoid any damage to the material. Refer to the WSM, Section 501-05.
2. Using a pen or equivalent, gently mark the location of the separated bracket on the headliner substrate (Figure 1). Exercise caution to avoid creasing, cracking, or staining the headliner fabric during this process.

Figure 1



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3. Remove the bracket from the headliner substrate. (Figure 2)

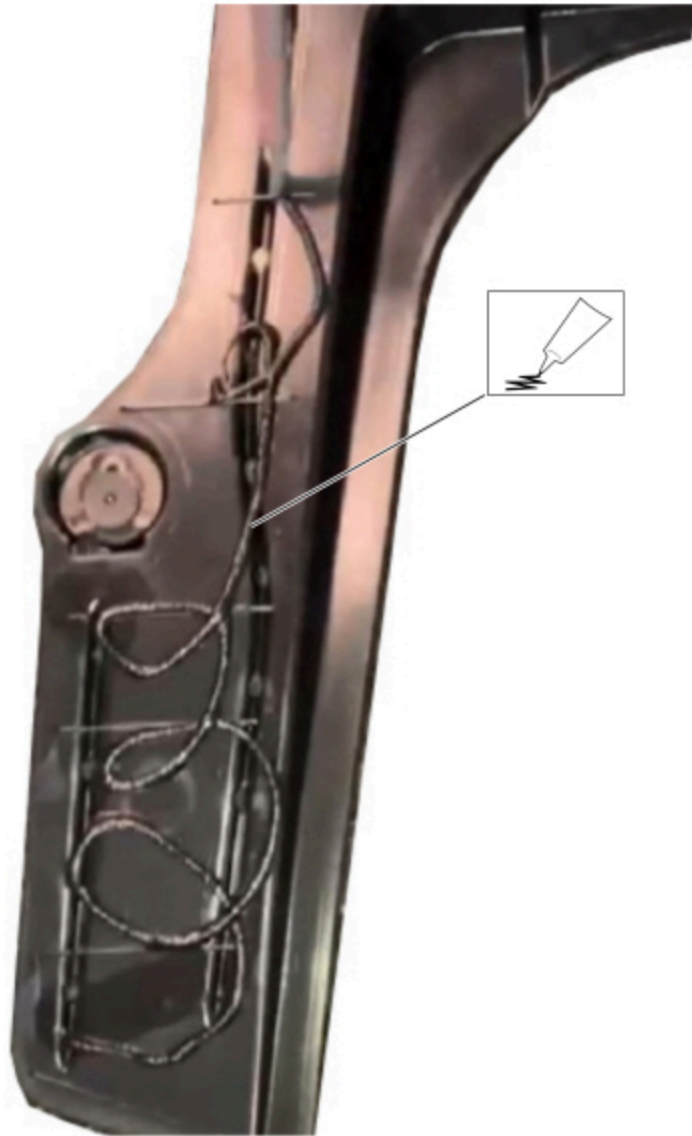
Figure 2



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4. Inspect the separated bracket and the corresponding area on the headliner substrate to assess the condition of the original bonding surface and the headliner substrate.
5. Carefully remove any old adhesive residue from both the headliner substrate and the bracket using isopropyl alcohol or equivalent and allow to dry completely.
6. Prepare 3M™ Scotch-Weld™ Acrylic Adhesive DP8910NS or equivalent with the appropriate applicator. Refer to the adhesive manufacturer directions.
7. Apply the adhesive in a circle pattern on the back of the bracket. (Figure 3)

Figure 3



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8. Carefully position the detached bracket back into the original location on the headliner substrate following the marked location from step 2 within 10 minutes.
9. Apply firm, even pressure to the components to ensure good contact with the adhesive and the substrate. Hold the components securely in place while the adhesive cures with temporary props or weights. Make sure these securing methods do not damage the headliner fabric. Take care to provide extra support for components being reglued at an angle as they can slip.
10. After 30 minutes, the headliner can be handled to move but not reinstalled. 3M™ Scotch-Weld™ Acrylic Adhesive cures within one hour if temperature is at 68°F (23°C) or above. If temperatures are below this threshold, let cure for 2 hours minimum.
11. Reinstall the headliner. Refer to the WSM, Section 501-05.

NOTE: For installations occurring within 24 hours of the repair, ensure the customer is advised not to make contact with the headliner until 24-hour adhesive cure period has elapsed.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.