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## Document Information

**Location:** Body Panels & Closures

**Topic:** McLaren Artura Door Glass Poor Engagement

**Condition:** Permanent

**Diagnostic Trouble Codes:** N/A

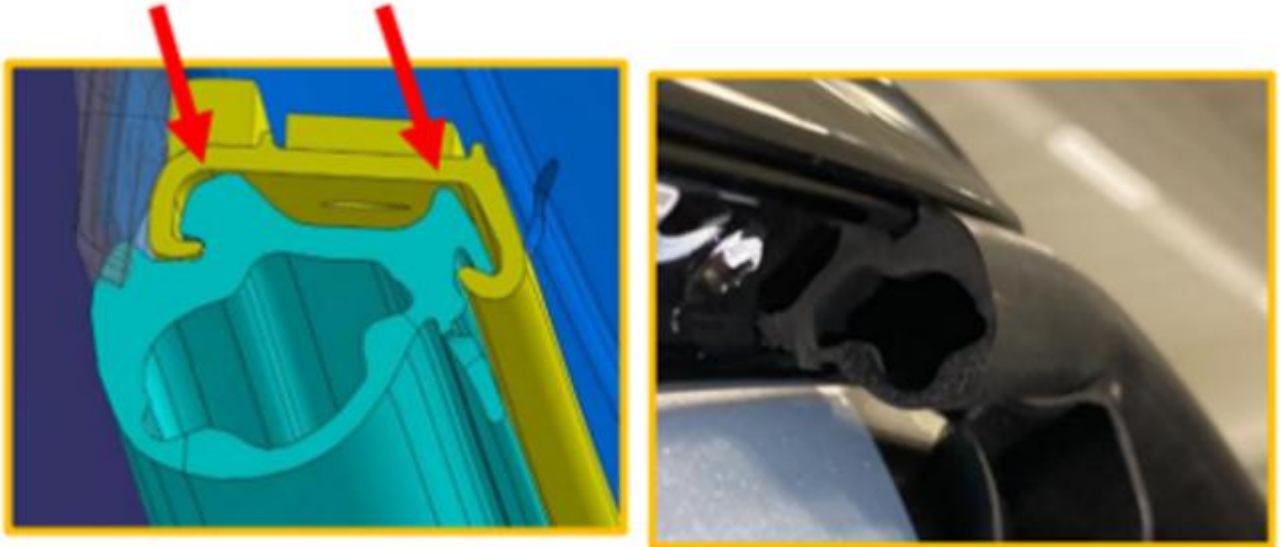
## Measure

In case any repair is required to P16 Window glass follow below instructions to ensure proper fitment of the seal to ensure proper engagement with Header Seal.

1. Apply CARBAFLO XTR 5F or P80 Emulsion to seal carrier and header seal cantrail section.



2. Locate the cantrail section of the header seal into end of the cantrail carrier. Ensure the seal is engaged fully around the carrier as per the images. Begin sliding the seal until the seal no longer moves easily.



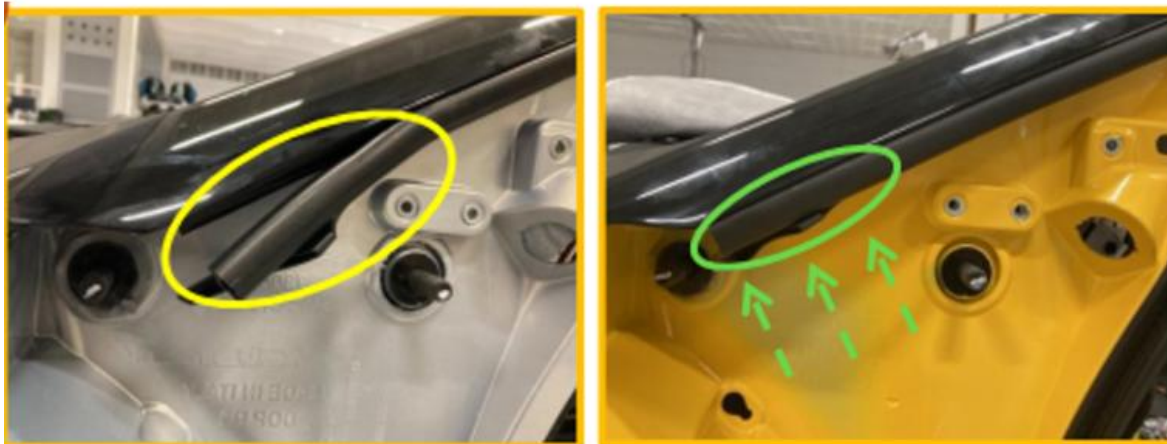
3. Once you begin to feel resistance and can no longer easily slide the seal, you can remove the end section of the seal and use this as a handle to continue sliding the seal down the cantrail.

**Care Point:** This may require a significant amount of force to slide the seal and may require another person's assistance. Additional lubrication may also be needed.

Take care when removing the "handle" section from the cantrail. Only pull on the hard section of the seal, as pulling on the soft section may result in damage.



4. Once the seal is fully engaged along the length of the cantrail, push fit the end "handle" section of the header seal into the cantrail.



5. Check the seal underside is fully engaged by running a finger along the inner lip and applying pressure to feel for lumps/waves. If any inconsistencies are felt, remove the cantrail seal and repeat steps 1-5.

6. Fit the primary seal section of the header seal. As per standard process, check the cantrail seal lip is folded over the top of the primary seal during fitment.

## Parts Information

CARBAFLO XTR 5F - Source in region

P80 Emulsion - International Products - Source in region

## Attachments

N/A

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