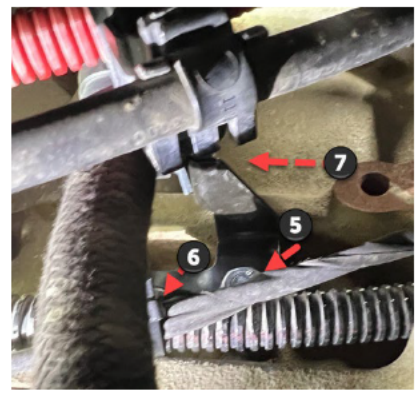
Gen 5 FLOCS Hose Relocation

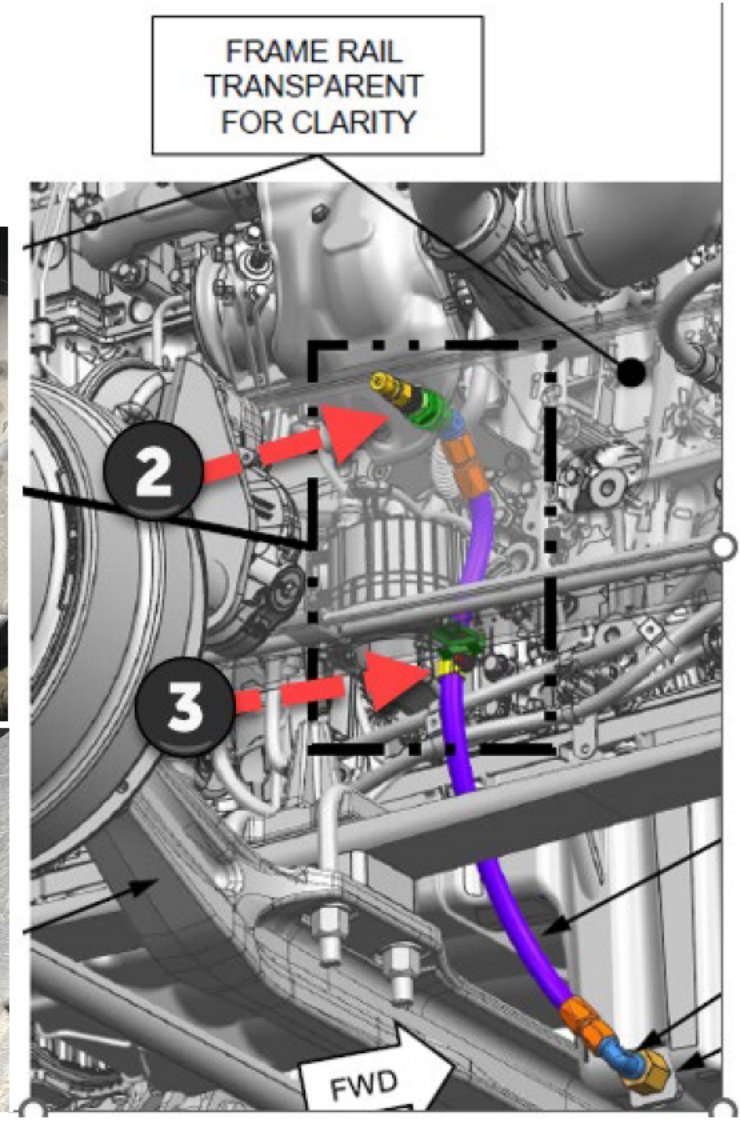
Topic Background:

- Gen 5 engines use molded drain insert – prior engines used treaded drain plug insert
- Increased failures with molded insert
- Freightliner released SS-3164. Relocate hose bracket from frame to engine, reduce stress
- Required Parts:
  - From Freightliner
    - 18-72639-000 (bracket lower) Qty 1
    - 23-09528-147 (P Clamp) Qty 1
    - 23-13345-020 M8x1.25x20 (Bolt for lower bracket) Qty 1
  - From stock
    - IMP-9144 (Blue Loctite)
    - Thread sealer
    - Nuts and bolts from imperial (to secure P Clamp to bracket)
    - M6x1.00x30mm (Imperial 12122)
    - M6-1.00 Nut (Imperial 12402)
    - M6 flat washer (Imperal12602) Qty 2
    - M6 Lock Washer (Imperial 12702)









Topic Resolution Information:

Progress Updates:

DAIMLER TRUCK
North America

DRIVING THE UPTIME REVOLUTION