



FIELD KIT

Vermeer Corporation

Environmental
Pella, Iowa 50219 USA

FIELD CAMPAIGN KIT #:	IK004661	DATE:	2026 February 26
For Dealer Reference: Service Bulletin #: SVC2026-034			

CAT Engine Serial Number Inspection

CAMPAIGN TYPE:	Mandatory - Product Compliance DEALER INSPECTION ONLY
CAMPAIGN CATEGORY:	Kit and Bulletin

MACHINE/ ATTACHMENT MODEL(S):	SERIAL NUMBERS:		
	Included	Excluded	Kit version
BC1000XL	24472, 26212, 28412, 35711	None	IK01
HG4000G2	101, 50031, 50066	None	IK01
HG6000	2005, 2014, 2017, 2021, 50014	None	IK01
HG6000TX	1087, 2015, 2018 – 2022, 2025	None	IK01
HG6800TX	131, 1103, 1137	None	IK01
LS3600TX	101, 104, 105, 108, 109, 114	None	IK01
SC48TX	112	None	IK01
SC60TX	2775, 2793, 4103, 4110, 4114, 4115	None	IK01
TG400ATX	208	None	IK01
TG5000	1021, 1023, 1024, 1032, 1039, 2002, 2011, 2015, 50001, 50013, 50016, 50021, 51008	None	IK01
TG7000	1070, 2014	None	IK01
WC2300XL	2002, 2027, 2028, 2031, 2033, 50005	None	IK01



PRODUCT COMPLIANCE ALERT

PURPOSE: SERIAL DATA MISSING OR MISRECORDED

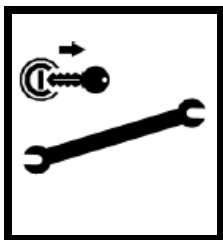
Affected units left the factory with missing or misrecorded serial data for the engine, exhaust aftertreatment module or DEF tank module.

IMMEDIATE MACHINE INSPECTIONS REQUIRED

IK004661 has been created to require inspection of affected units to collect and submit digital photos of serial tags for the aforementioned components. These inspections must be carried out as soon as possible.

Special tools and conditions:

- None



WARNING: Failure to use shutdown procedure can result in unexpected hazard(s). Death or serious injury could result due to entanglement, crushing, cutting, or other hazardous contact. Follow shutdown procedure after operating, before performing any service or maintenance, and before transporting.

Shutdown procedures:

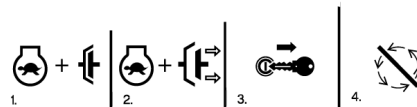
BC1000XL:

NOTICE: For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the chipper.

A variation of this procedure may be used if so instructed within this manual, or if an emergency requires it.

1. Return *upper feed control bar* to top stop position.
2. Slow the engine speed to low idle.

NOTICE: Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Consult machine's engine manual for details.

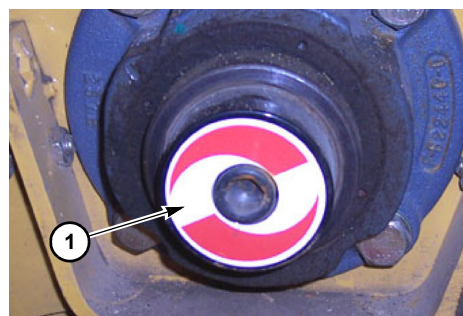


3. Wait for the cutter drum too slow.
4. Place *cutter engage lever* in the disengaged position.
5. Turn *ignition key* to off position.
6. Wait for the cutter drum and belt to stop.

NOTICE: Check cutter drum rotation by looking at the end of the shaft (1) on the left side of the cutter wheel housing. The cutter drum will continue to turn for a short time after the engine has stopped.

7. Remove ignition key.

Close and latch feed table.



HG4000G2:

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine.

A variation of this procedure may be used if instructed within this manual or if an emergency requires it.

Perform the following steps to ensure no ground material remains to impede subsequent mill/drum start-up.

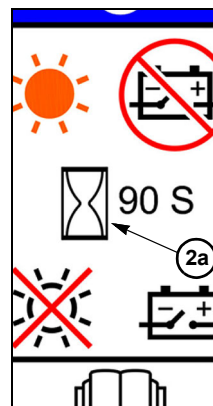
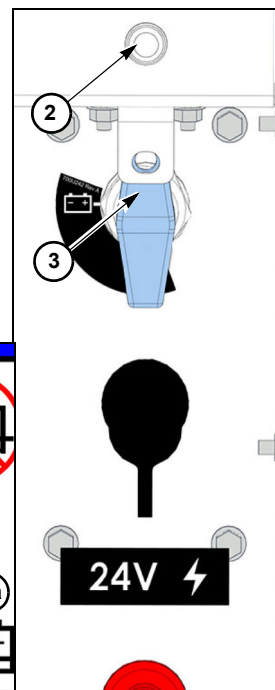
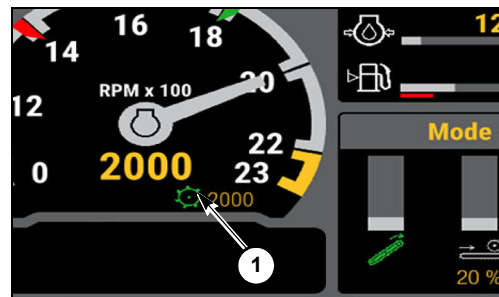
1. Ensure all material on infeed conveyor has been ground.
2. Shut off Auto Feed.
3. Disengage mill/drum and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. Wait for mill/drum rotation to stop. Confirm mill/drum has stopped completely using display work screen. Indicator (1) on display will turn gray when rotation has stopped. Indicator (1) will be shown in green anytime mill/drum speed is greater than zero.
5. When mill/drum has come to a complete stop and all ground material has been discharged, shut off discharge conveyor.
6. If remote control was in use, shut off remote.

NOTICE: Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Please consult Machine's Engine Manual for details.

7. Shut off engine and remove key.
8. Ensure DEF purge light (2) is off 90 seconds (2a) before moving *battery disconnect switch* (3) to off.
9. Move *battery disconnect switch* (3) to off at the end of the workday.



HG6000:

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine.

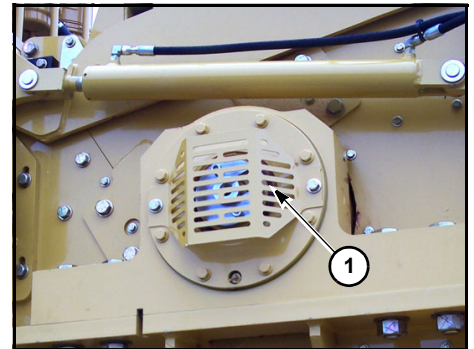
A variation of this procedure may be used if instructed within this manual or if an emergency requires it.

Perform the following steps to ensure no ground material remains to impede subsequent hammermill/chip drum startup.

1. Ensure all material on infeed conveyor has been ground.
2. Shut off Auto Feed.
3. Disengage mill/drum and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. If remote control was in use, shut off remote.
5. Wait for mill/drum rotation to stop. Indicator light on display will go out when rotation has stopped. Look at main mill/drum bearings behind shield (1) to confirm mill/drum has stopped.
6. In shingle grinding application, continue to run water system for five minutes after all ground product is discharged to cool any remaining material to prevent gluing. This ensures the belt does not stick to any heated material after shutdown. Turn water valve off.



Refer to "Dust Suppression - Water Controls (Shingle Grinding Dust Control Option)."

7. When mill/drum has come to a complete stop and all ground material has been discharged, shut off conveyor.
8. Shut off engine and remove key.

NOTICE: Move *battery disconnect switch* to **off** at the end of the workday.

9. Whenever practical and consistent with good safety practice, run engine without load for a few minutes before shutting it off. This allows engine temperatures to decrease and equalize, which will increase engine life and prevent turbocharger damage.



Unless indicated, new parts from kit have callouts with numbers. Callouts with letters indicate existing parts or general items.

HG6000TX:

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine.

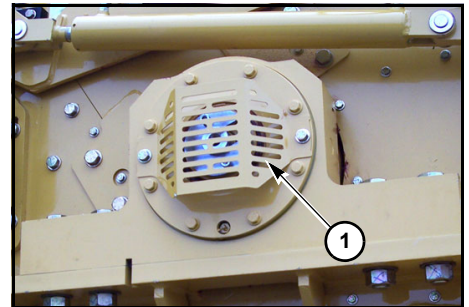
A variation of this procedure may be used if instructed within this manual or if an emergency requires it.

Perform the following steps to ensure no ground material remains to impede subsequent hammermill/chip drum startup.

1. Ensure all material on infeed conveyor has been ground.
2. Shut off Auto Feed.
3. Disengage mill/drum and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. If remote control was in use, shut off remote.
5. Wait for mill/drum rotation to stop. Indicator light on display will go out when rotation has stopped. Look at main mill/drum bearings behind shield (1) to confirm mill/drum has stopped.
6. When mill/drum has come to a complete stop and all ground material has been discharged, shut off conveyor.
7. Shut off engine and remove key.
8. Move *battery disconnect switch* to off at the end of the workday.



NOTICE: Whenever practical and consistent with good safety practice, run engine without load for a few minutes before shutting it off. This allows engine temperatures to decrease and equalize, which will increase engine life and reduce turbocharger damage.

HG6800TX:

For your safety and the safety of others, follow shutdown procedure before working on the machine for any reason, including servicing, maintaining, cleaning, unclogging, inspecting, or transporting the machine, or as otherwise directed in Operator's Manual.

A variation of this procedure may be used if so instructed within this manual or if an emergency requires it.

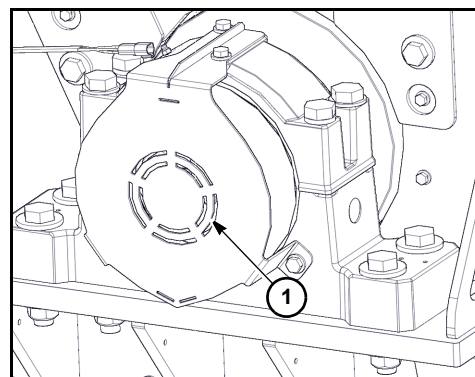
Perform the following steps to confirm no ground material remains to impede subsequent hammermill/chip drum startup.

1. Confirm all material on infeed conveyor has been ground.
2. Shut off Auto Feed.
3. Disengage mill/drum and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. If remote control was in use, shut off remote.
5. Wait for mill/drum rotation to stop. Indicator light on display will go out when rotation has stopped. Look at main mill/drum bearings behind shield (1) to confirm mill/drum has stopped.
6. When mill/drum has come to a complete stop and all ground material has been discharged, shut off conveyor.
7. Shut off engine and remove key.
8. Move *battery disconnect switch* to off at the end of the workday.

NOTICE: Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Please consult machine's Engine Manual for details.



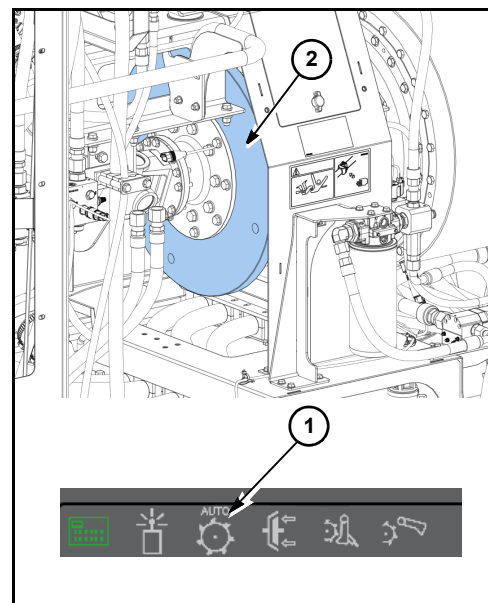
LS36000:

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting or transporting the machine.

A variation of this procedure may be used if so instructed within this manual or if an emergency requires it.

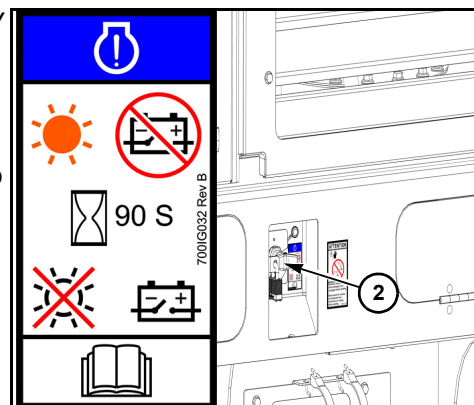
Perform the following steps to ensure no material remains to impede subsequent rotor startup.

1. Confirm all material in rotor box has been shredded and discharged by conveyor.
2. Shut off Auto Shred.
3. Wait for engine to reach idle.
4. Wait for rotor to stop turning. Indicator (1) on display will go out when rotation has stopped. Open left engine door, and look at flywheel (2) under shield to confirm rotor has stopped.
5. When rotor has come to a complete stop and all shredded material has been discharged, shut off conveyor.
6. Shut off remote.
7. Turn *ignition switch* to off and remove key.



8. Wait for DEF purge light to turn off (90 seconds), then move *battery disconnect switch (2)* to disconnect position at the end of the workday. Refer to "*Battery disconnect switch*," page - 5. Locking this switch may be used to help meet lockout/tagout requirements.

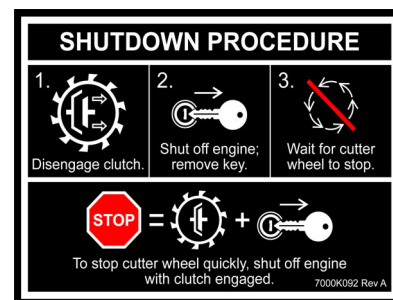
NOTICE: Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Please consult machine's Engine Manual for details.



SC48TX:

1. Disengage cutter drive.

NOTICE: Whenever practical and safe, allow the engine to idle for one to five minutes before shutting down after operating at full power. Consult Engine Operation Manual for details.



WARNING: The cutter wheel will continue to turn for a short time after the clutch has been disengaged.

2. Wait for the cutter wheel to stop turning.
3. Shut off engine and remove the key.
4. If equipped with a remote control, turn off the remote unit.

For your safety and the safety of others, use the shutdown procedure before servicing, cleaning, inspecting, or transporting the machine.

NOTICE: Do not shutdown engine when exhaust system cleaning is active unless continued operation poses safety risks or potential machine damage. Shutting off the machine when exhaust system cleaning is active prevents proper aftertreatment cleaning and can lead to aftertreatment failure.

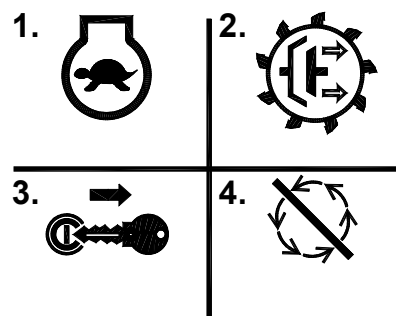


SC60TX:

1. Reduce engine speed to idle.

NOTICE: Whenever practical and safe, allow engine to idle for 1 to 5 minutes before shutting down after operating at full power. Please consult machine's engine manual for details.

2. Disengage cutter wheel drive clutch.



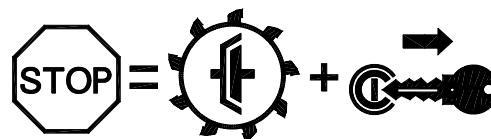
WARNING: The cutter wheel will continue to turn for a short time after the clutch has been disengaged.

3. Shut off engine and remove key.
4. Wait for the cutter wheel to stop turning.
5. If equipped with remote control, turn off remote unit.

For your safety and the safety of others, use shutdown procedure before servicing, cleaning, inspecting, or transporting the machine.

Stopping the Cutter Wheel Quickly - Operator Console Control

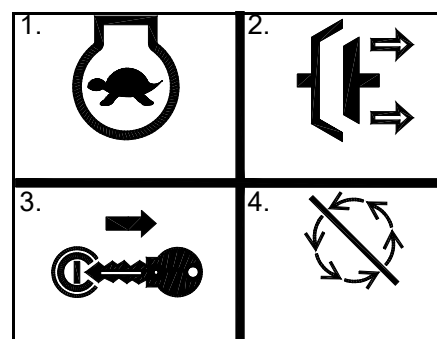
1. Leave cutter wheel drive engaged.
2. Shut off engine and remove key.
3. Wait for cutter wheel to stop turning.
4. Disengage cutter wheel drive clutch.



TG400ATX:

For your safety and the safety of others, use shutdown procedure before working on machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine.

- Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Consult machine's Engine Manual for details.
 - Use a variation of this procedure if instructed within this manual or if an emergency requires it.
 - Perform the following steps to ensure no ground material remains to impede mill/drum startup.
1. Ensure all material in tub has been ground.
 2. Move *tub rotation speed controls* to "OFF", and position *tub auto/manual control selector* to "MANUAL".
 3. Reduce engine speed to idle.



4. Disengage mill/drum.
5. Wait for mill/drum rotation to stop.
6. Reduce conveyor speed fully, then shut off conveyor, once mill/drum has come to a complete stop and all ground material has been discharged.
7. Shut off engine and remove key. Move *battery disconnect switch* to “OFF” at the end of the workday.

TG5000:

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine.

A variation of this procedure may be used if so instructed within this manual or if an emergency requires it.

Perform the following steps to ensure no ground material remains to impede subsequent mill/drum start-up.

1. Ensure all material in the tub has been ground.
2. Shut off tub rotation.
3. Disengage mill/drum, and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. Shut off remote control.
5. Wait for mill/drum rotation to stop.
6. When mill/drum has come to a complete stop and all ground material has been discharged by conveyor, shut off conveyor.

NOTICE: Ensure that mill/drum has stopped rotating before shutting off engine. Shutting off engine before hammer has stopped rotating can damage the clutch.

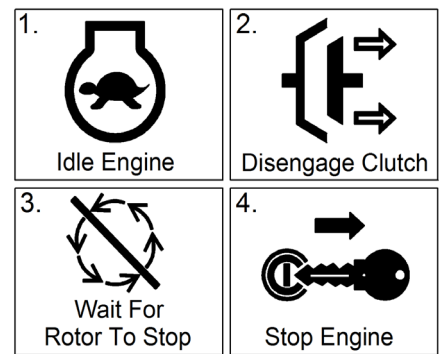
7. Shut off engine and remove key.
8. Move *battery disconnect switch* to off position at end of workday when LED turns off.

NOTICE: Whenever practical and consistent with good safety practice, run engine without load for a few minutes before shutting it off. This allows engine temperatures to decrease and equalize, which will increase engine life and prevent turbocharger damage.

TG7000:

For your safety and the safety of others, use shutdown procedure before working on machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting machine.

- Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Please consult machine's engine manual for details.
- A variation of this procedure may be used if so instructed within this manual or if an emergency requires it.
- Perform the following steps to ensure no ground material remains to impede mill/drum startup.



1. Ensure all material in the tub has been ground.
2. Shut off tub rotation.
3. Reduce engine speed to idle.
4. Disengage mill/drum and wait for rotation to stop.
 - If mill/drum is disengaged while engine is at full speed, microprocessor will automatically reduce engine speed to idle before clutch will disengage.
5. When mill/drum has come to a complete stop and all ground material has been discharged by conveyor, shut off conveyor.
6. Shut off engine and remove key. Move *battery disconnect switch* to off position at end of workday.
7. If remote control was in use, shut off remote.
8. Conduct post shutdown inspection and cleaning to remove potential fire hazards (refer to procedure on the following page).

TG9000:

For your safety and the safety of others, use shutdown procedure before working on machine for any reason, including servicing, cleaning, unclogging, inspecting or transporting machine.

A variation of this procedure is to be used within this manual or if an emergency requires it.

Perform the following steps to ensure no ground material remains to impede subsequent mill/drum startup.

1. Ensure all material in the tub has been ground.
2. Shut off tub rotation.
3. Disengage mill/drum and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. Wait for mill/drum rotation to stop.

5. When mill/drum has come to a complete stop and all ground material has been discharged by conveyors, shut off conveyors.
6. Shut off engine and remove key.
7. If remote control was in use, shut off remote.
8. Move *battery disconnect switch* to OFF position at end of workday.

NOTICE: Whenever practical and consistent with good safety practice, idle engine without load for a few minutes before shutting it off. This allows engine temperatures to decrease and equalize, which will increase engine life and prevent turbocharger damage.

WC2300XL:

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine. A variation of this procedure may be used if so instructed within this manual or if an emergency requires it. Perform the following steps to ensure no ground material remains to prevent subsequent cutter drum startup.

1. Ensure all material on infeed conveyor has been chipped.
2. Reduce engine speed to idle.

NOTICE: (Tier 4 Final Engine Option) Do not use battery disconnect until the light goes out. In the event the battery is disconnected with switch (before light goes off), the battery should be reconnected and the machine should be restarted as soon as safely possible. Then shut down properly so that the DEF system purge can take place. Refer to "Battery Disconnect Switch."

Whenever the Regeneration Active icon is displayed, continue running the engine until the icon turns off, unless there is an emergency. Stopping the engine while the icon is on could significantly reduce the DEF injector service life.

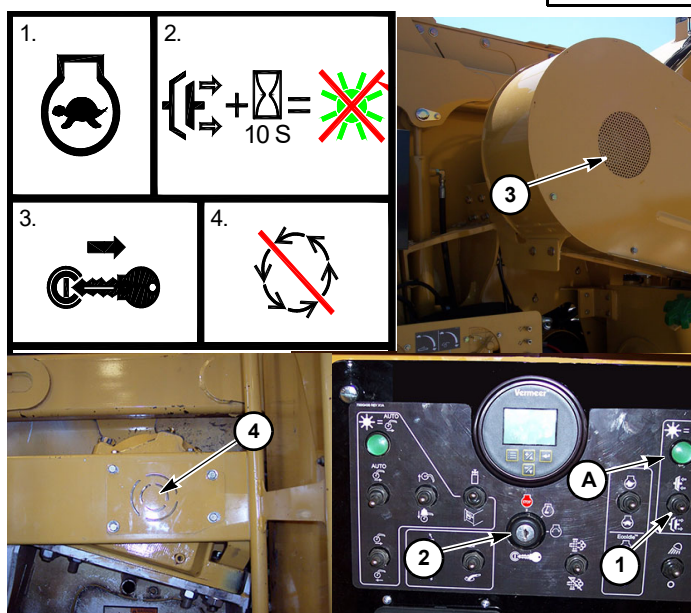


3. Disengage *cutter drum clutch switch (1)* and wait approximately 10 seconds for *clutch engaged light (A)* to turn off and for engine to return to idle speed.

Engine controller will automatically reduce engine speed to about 400 rpm before clutch will disengage.

4. Shut off engine and remove key (2).
5. Wait for drum rotation to stop. Look through viewing slots (3) or hole in access platform guard (4) to confirm that cutter drum has stopped.
6. If Remote Control was in use, shut off remote.

Move *battery disconnect switch* to OFF at the end of the workday, unless the optional Arctic Heater System is being used.



NOTICE: Whenever practical and consistent with good safety practice, run engine without load for a few minutes before shutting it OFF. This allows engine temperatures to decrease and equalize, which will increase engine life and prevent turbocharger damage.

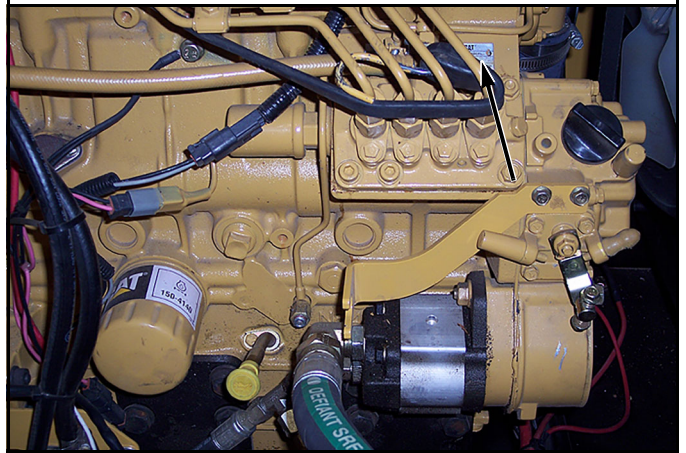
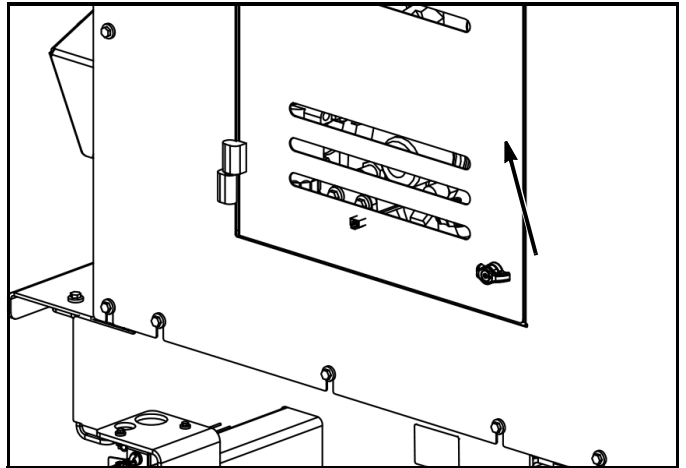
Tier 4 Final; The battery disconnect must not be disconnected by turning counterclockwise until the diesel exhaust fluid light turns off. Refer to "Battery Disconnect Switch."

This procedure is vital for Tier 4 Final engine to help prevent damage to diesel exhaust fluid injector.

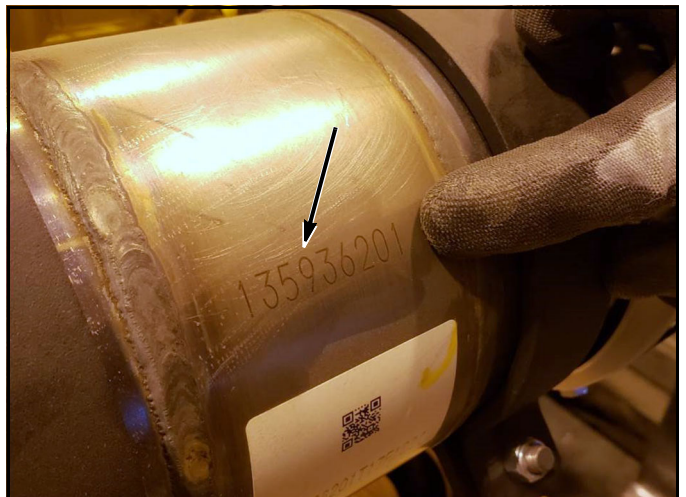
Procedure: Serial Number Tags Documentation

BC1000XL:

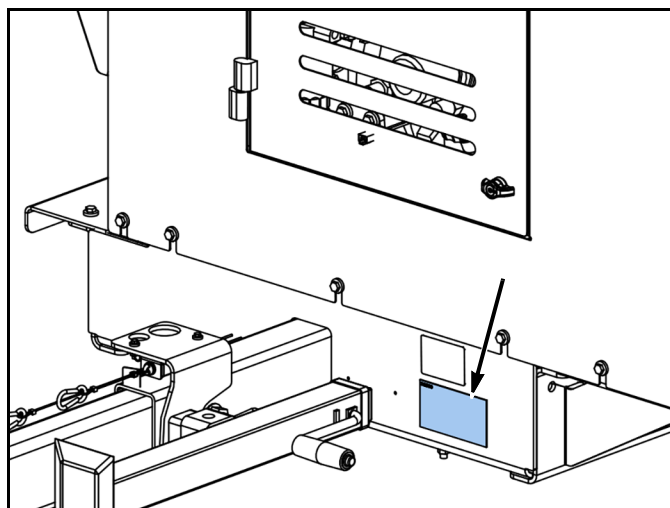
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

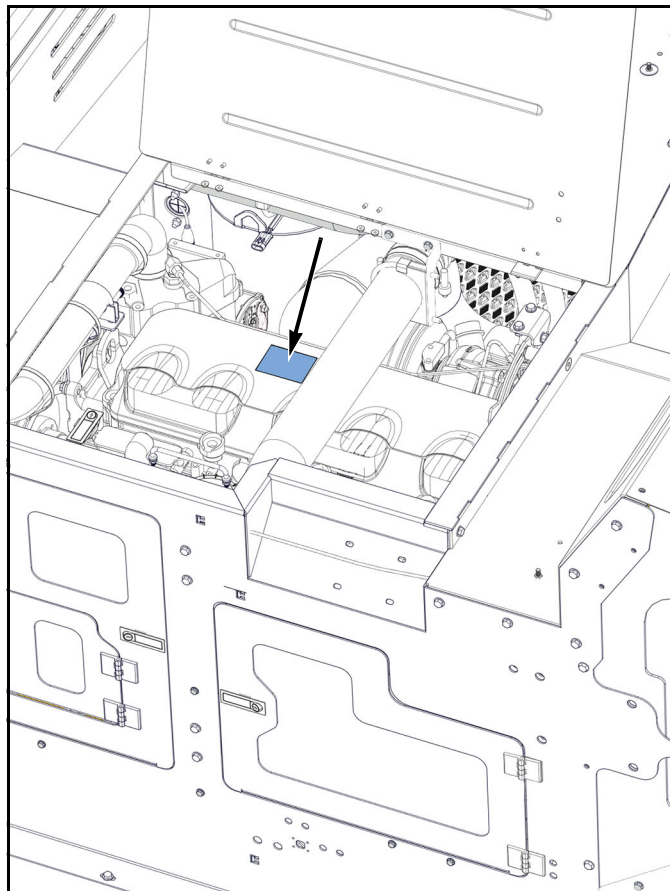


3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.

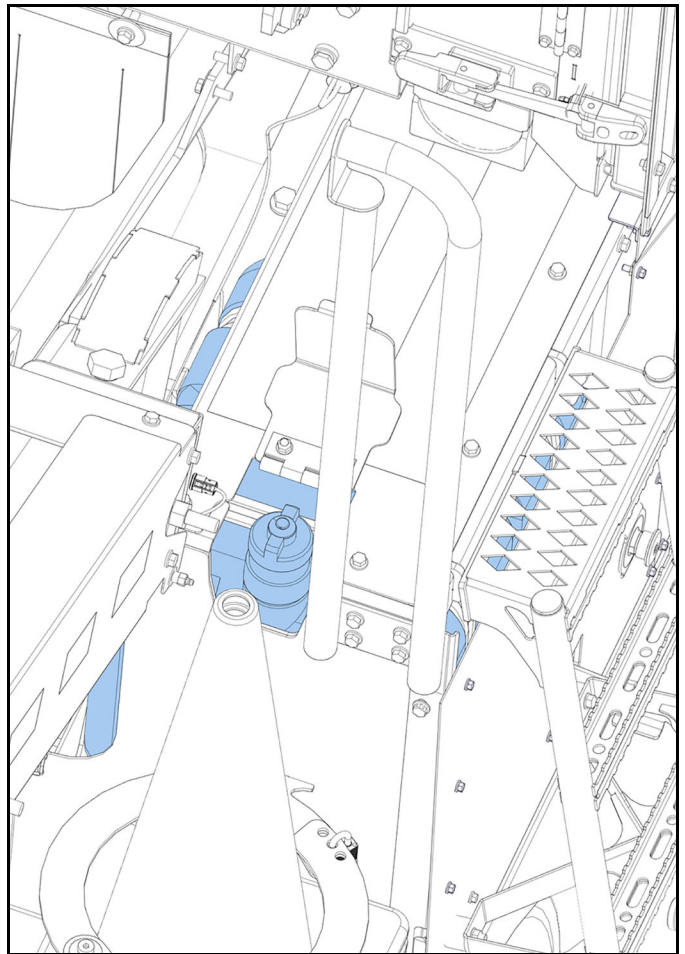


HG4000G2:

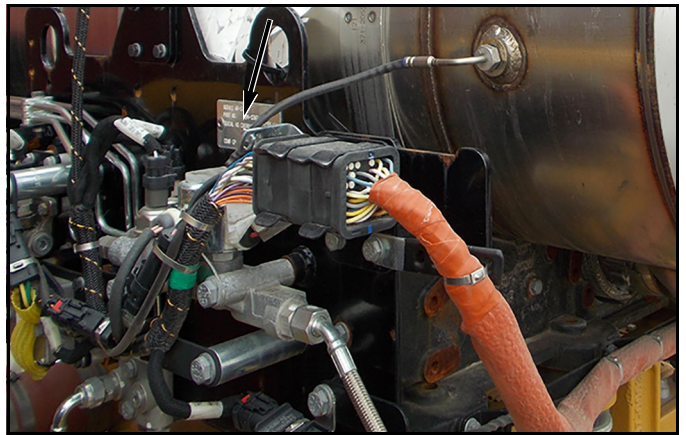
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document DEF serial tag. Ensure 10-digit DEF serial number is clearly readable in photo.



3. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

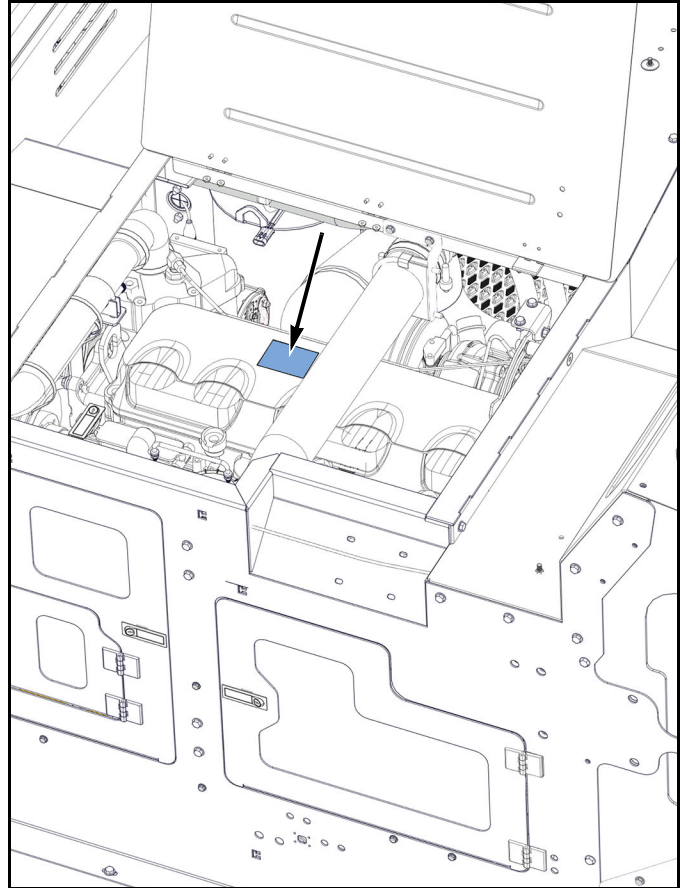


4. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
5. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



HG6000/HG6000TX:

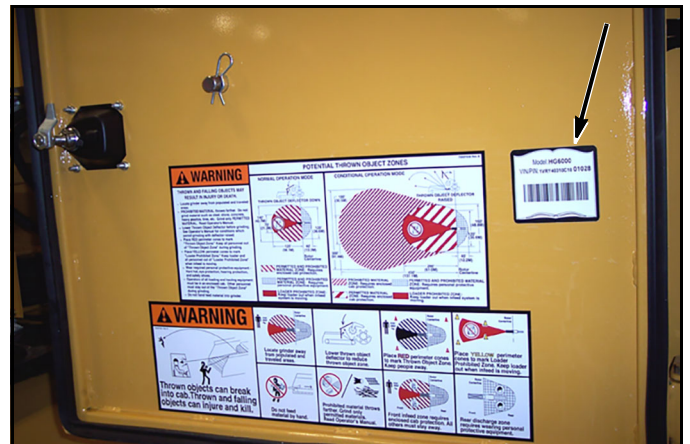
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.



3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



HG6800TX:

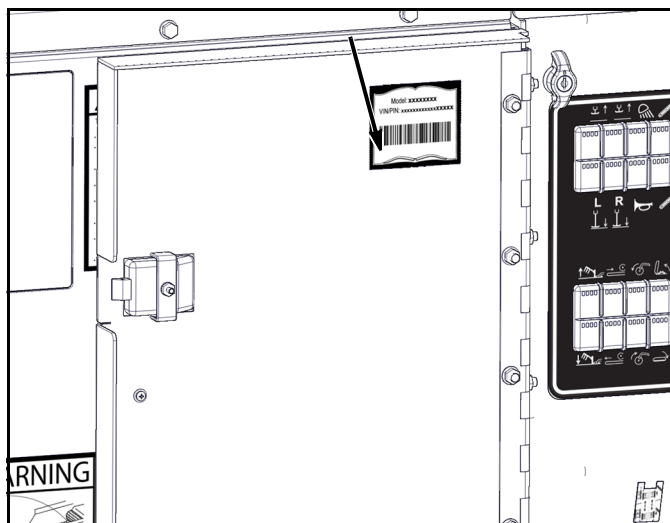
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

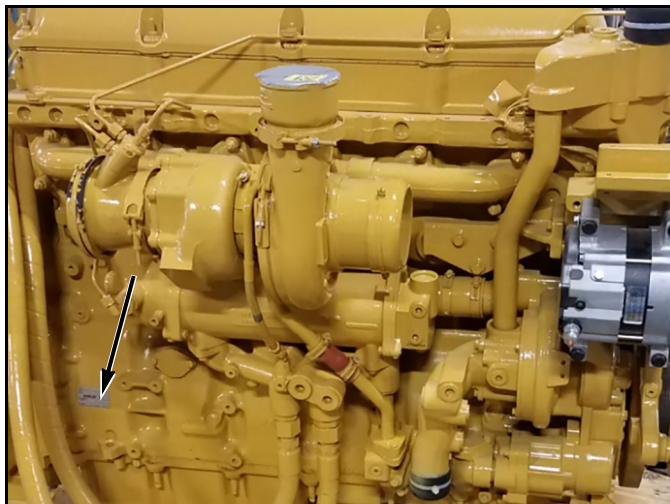


3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.

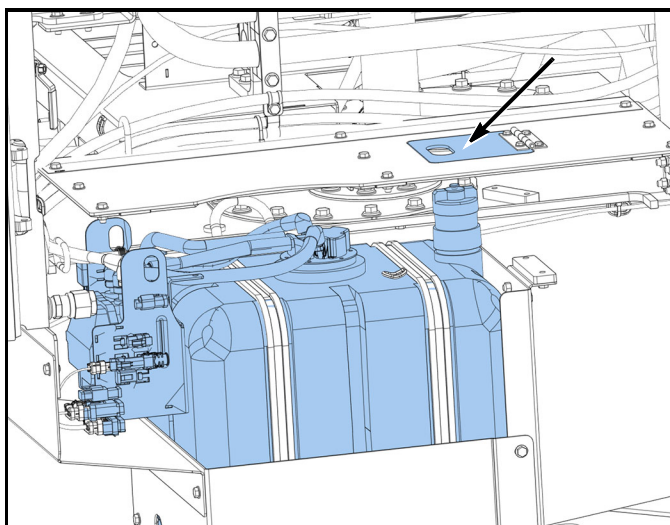


LS3600:

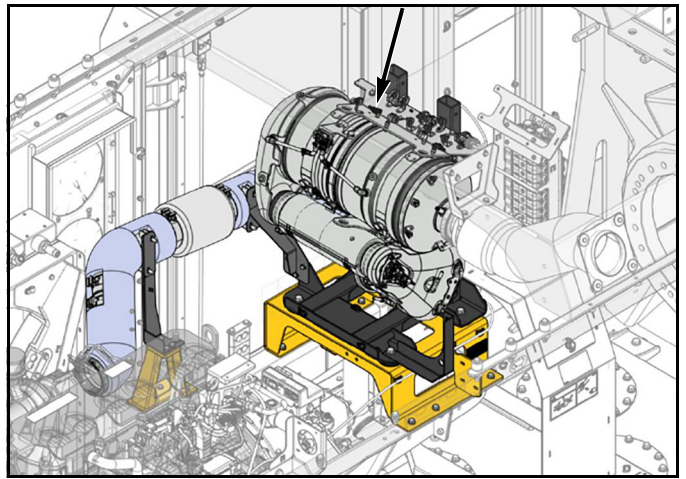
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



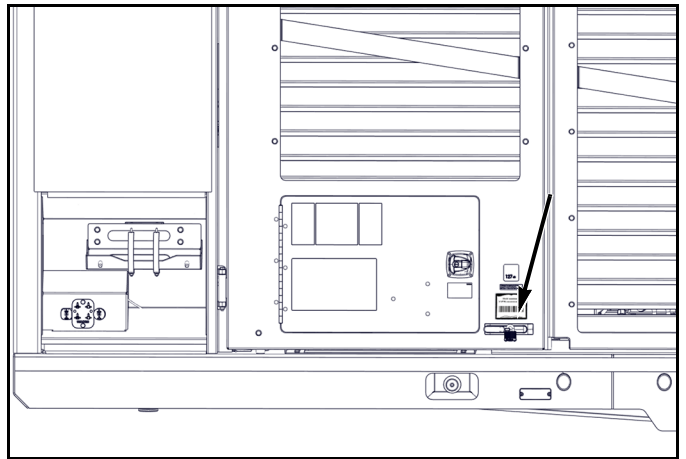
2. Locate and photo document DEF serial tag. Ensure 10-digit DEF serial number is clearly readable in photo.



3. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

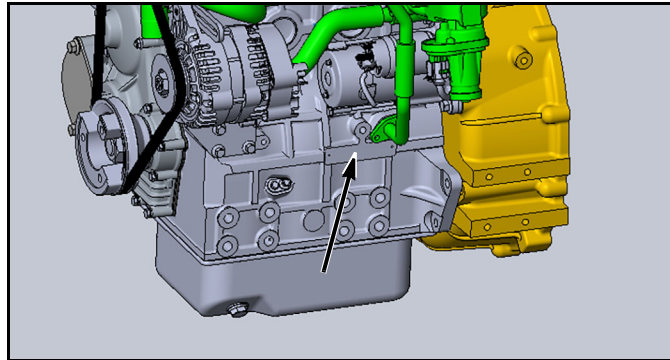


4. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
5. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



SC48TX:

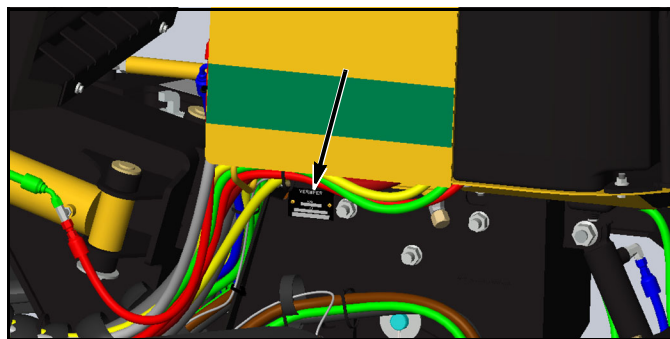
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

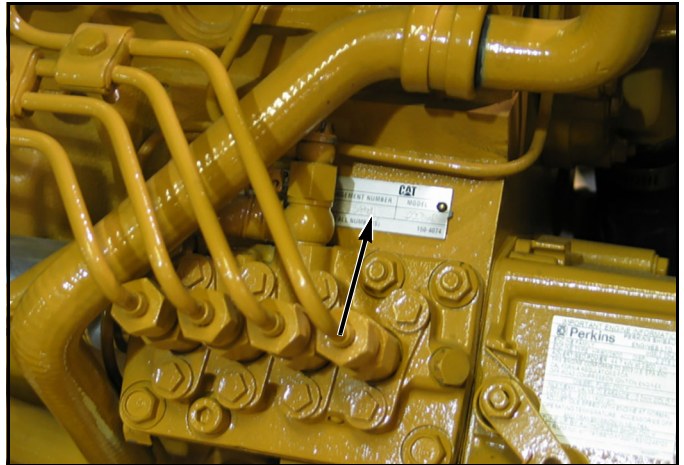


3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



SC60TX:

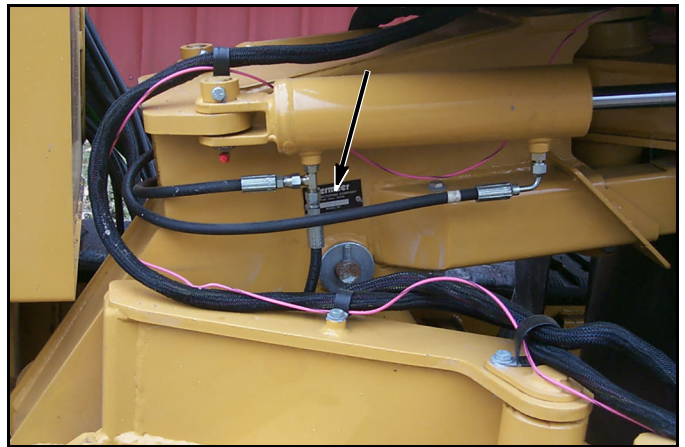
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

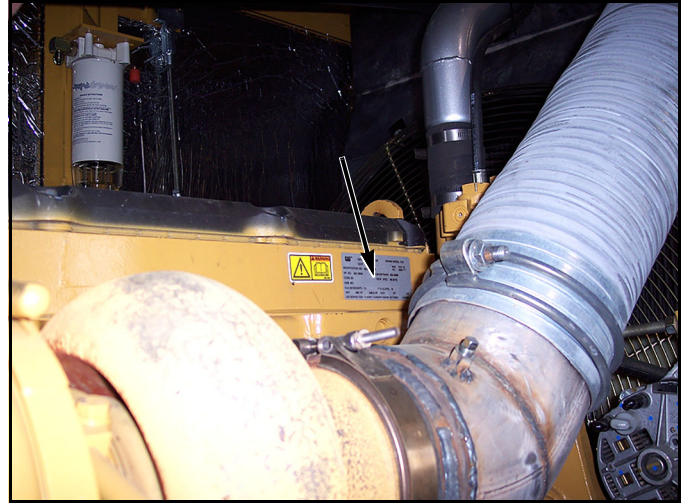


3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



TG400ATX:

1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
3. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.

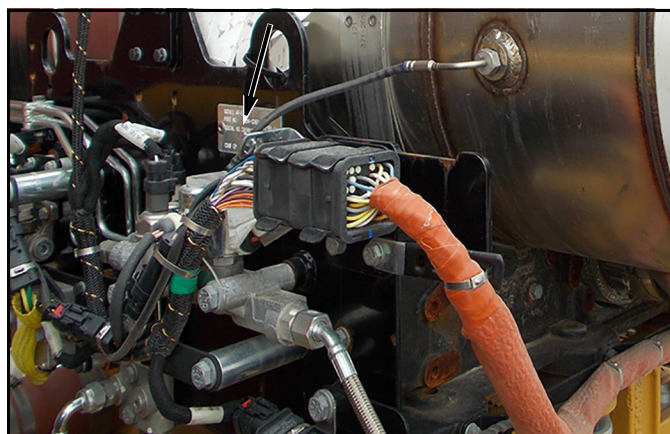


TG5000:

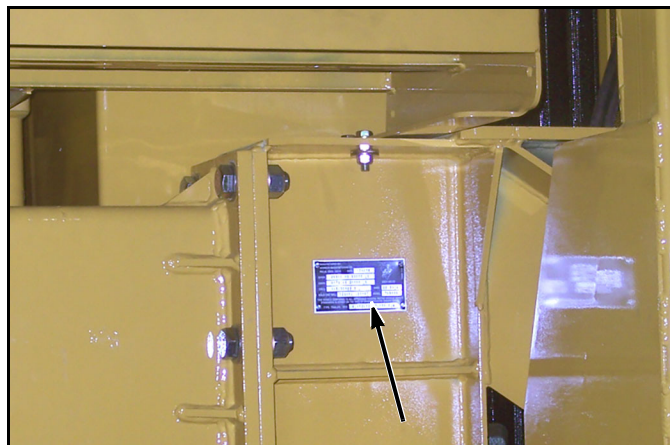
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.



3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



TG7000:

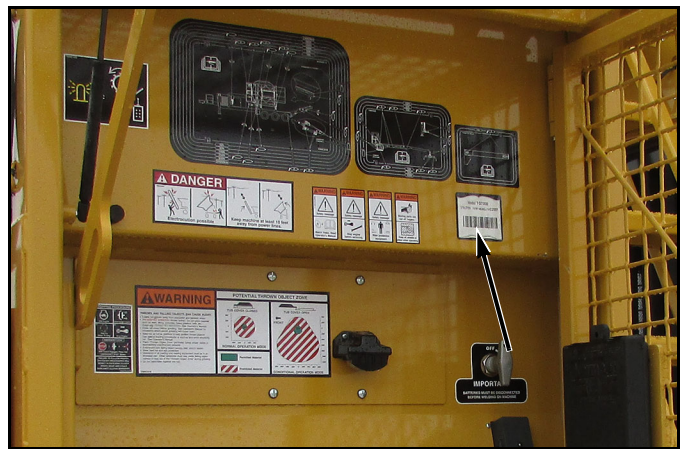
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

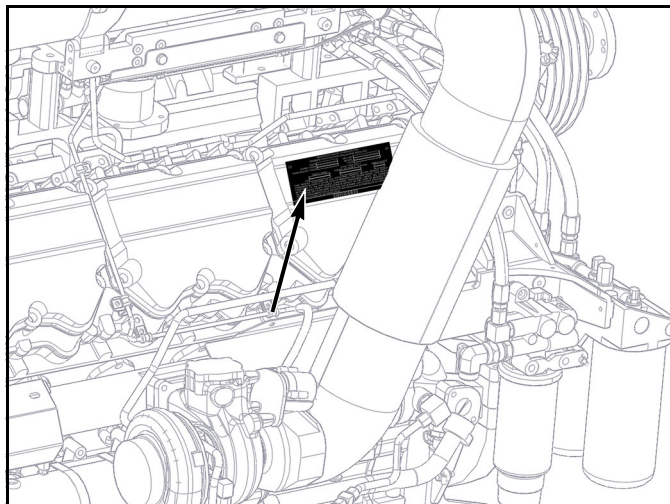


3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.



TG9000:

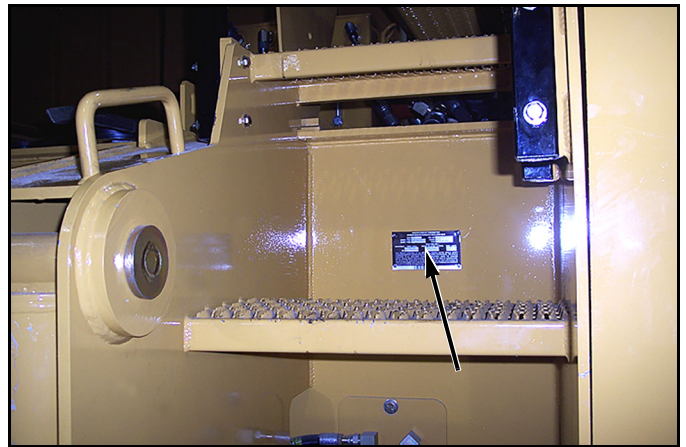
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.

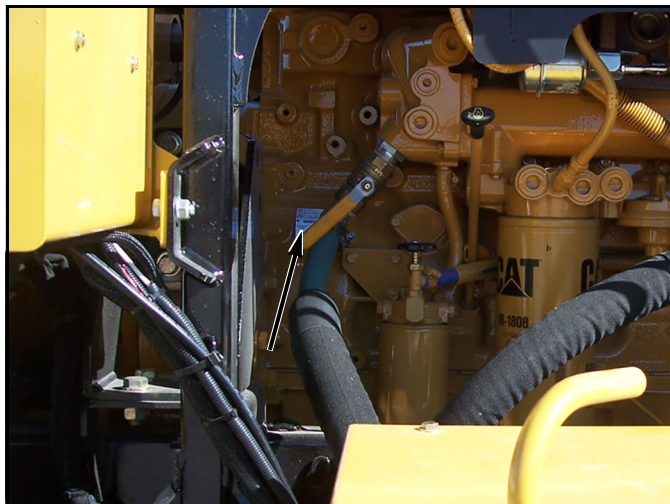


3. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
4. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.

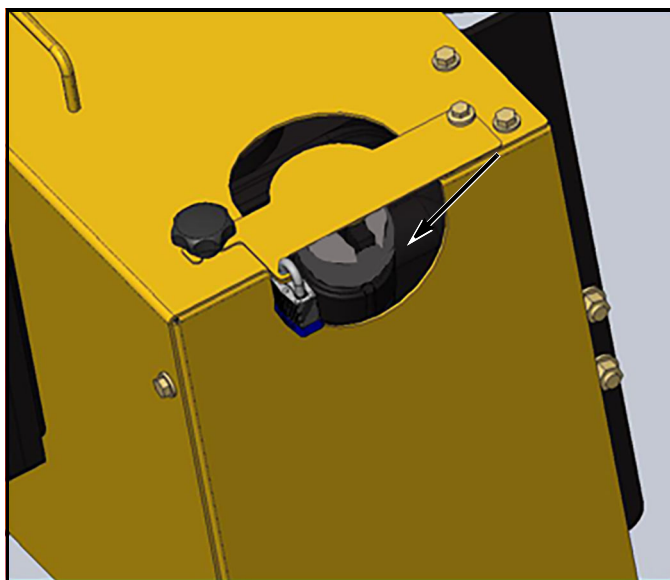


WC2300XL:

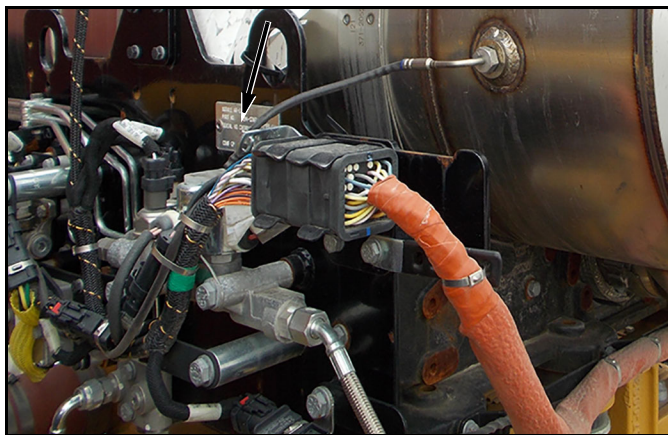
1. Locate and photo document engine serial tag. Ensure 8-digit engine serial number is clearly readable in photo.



2. Locate and photo document DEF serial tag. Ensure 10-digit DEF serial number is clearly readable in photo.



3. Locate and photo document exhaust aftertreatment serial tag. Ensure 10-digit aftertreatment serial number is clearly readable in photo.



4. Verify the serial date for the engine, exhaust aftertreatment module, and DEF tank module matches the 17-digit VIN/PIN number of machine.
5. Once all requested digital photos have been collected for the given unit, send photo set to safetyform@vermeer.com. If you are collecting photos for multiple machine units, send only one units' photo set per email.

