



# FIELD KIT

## Vermeer Corporation

Environmental  
Pella, Iowa 50219 USA

<b>FIELD CAMPAIGN KIT #:</b>	<b>IK004752</b>	<b>DATE:</b>	<b>2026 February 10</b>
<b>For Dealer Reference: Service Bulletin #: SVC2026-029</b>			

### Software Update

<b>CAMPAIGN TYPE:</b>	<b>Mandatory – Product Safety</b> <b>DEALER INSTALLATION ONLY</b>
<b>CAMPAIGN CATEGORY:</b>	<b>Kit and Bulletin</b>

<b>MACHINE/ ATTACHMENT MODEL(S):</b>	<b>SERIAL NUMBERS:</b>	
	<b>Included</b>	<b>Excluded</b>
<b>HG4000G2</b>	<b>101 – 50093</b>	<b>None</b>



### **Purpose: MILL/DRUM BELT TENSION AND SCREEN HOIST FUNCTIONS WILL UNINTENTIONALLY LATCH ON WHEN ACTIVATED FROM GROUND STATION DISPLAY**

When operating the mill/drum belt tension control or screen hoist controls from the ground station auxiliary function screen, each function will continue to operate after the operator releases the intended screen icon.

### **DEATH OR SERIOUS INJURY POSSIBLE**

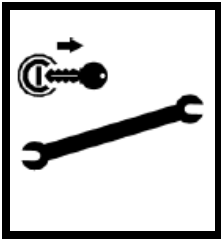
If machine movement continues, the machine component in motion can strike and crush the operator, crew member(s), or maintenance personnel, resulting in **death or serious injury**. Property damage may also occur.

### **Solution: IMMEDIATE MACHINE MODIFICATIONS REQUIRED**

IK004752 has been created to provide the necessary instructions to update the machine software. **This kit must be installed as soon as possible.**

### **Special tools and conditions:**

- None



**WARNING:** Failure to use shutdown procedure can result in unexpected hazard(s). Death or serious injury could result due to entanglement, crushing, cutting, or other hazardous contact. Follow shutdown procedure after operating, before performing any service or maintenance, and before transporting.

## Shutdown procedure: HG4000G2

### Stopping the Machine

For your safety and the safety of others, use the shutdown procedure before working on the machine for any reason, including servicing, cleaning, unclogging, inspecting, or transporting the machine.

A variation of this procedure may be used if instructed within this kit or if an emergency requires it.

Perform the following steps to ensure no ground material remains to impede subsequent mill/drum start-up.

1. Ensure all material on infeed conveyor has been ground.
2. Shut off Auto Feed.
3. Disengage mill/drum and wait for engine to reach idle.

Microprocessor will automatically reduce engine speed to idle before clutch will disengage.

4. Wait for mill/drum rotation to stop. Confirm mill/drum has stopped completely using display work screen. Indicator (1) on display will turn gray when rotation has stopped. Indicator (1) will be shown in green anytime mill/drum speed is greater than zero.



5. When mill/drum has come to a complete stop and all ground material has been discharged, shut off discharge conveyor.

6. If remote control was in use, shut off remote.

**NOTICE:** Whenever practical and safe, allow engine to idle for one to five minutes before shutting down after operating at full power. Please consult Machine's Engine Manual for details.

7. Shut off engine.

### Procedure:

1. Download 163822740\_Service.zip software package from Vermeer One (TM) and extract files locally. Install software package according to installation instructions found in SoftwareInstallation.docx.file.

