# [redacted] Load Lock Clamp

**Release: 1**

**Technician Skill Level:** A

**Revision Note:** Initial Release

**Market:** North America

**Service Category:** Service Department

**Applicability:** Please refer to VDA+

**Section:** Function Group 926

**Description:**
Volvo Trucks has identified faulty load lock clamps.

**Concern:**
The load-lock clamp could fail, causing debris to fall onto the roadway.

**Action:**
Inspect for a composite clamp and install a metal clamp.

**Warranty Information**

| This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process. | | | |
|---|---|---|---|
| Claim Type (used only when uploading from the Dealer Bus. Sys.) | | | **B** |
| **Labor Code** | | **Description** | **Hours** |
| **Main Code** | 9265-03-02-01 | Brackets, Load Lock, Replace | 0.4 |
| 1720-16-09-01 | | Campaign General - Drilling | 0.1 |
| **Causal Part** | | **78652107** | |
| **SCC Authorization Code** | | **S4756** | |
| **Expiration Date** | | **January 31, 2027** | |

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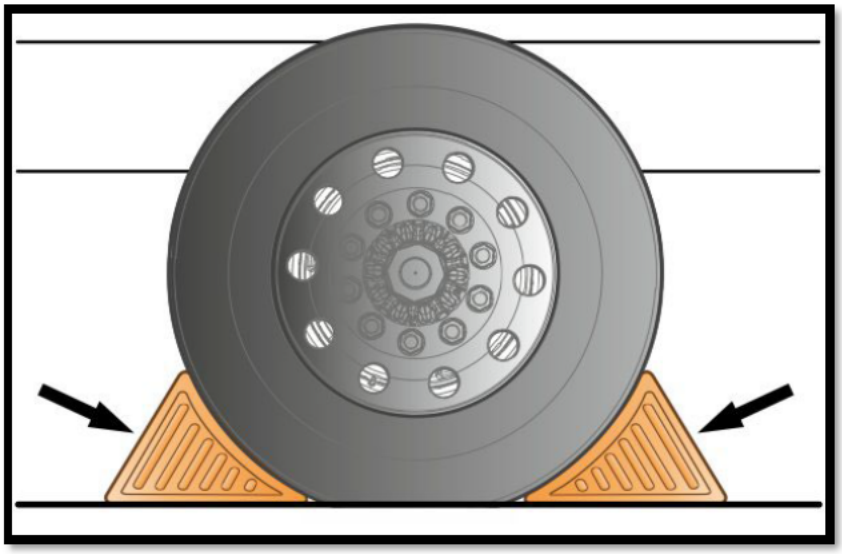
**Parts Information**

Order using the normal process

| Part Numbers | Part Names | Quantity |
|---|---|---|
| 3972856 | Clamp | 1 |
| 994797 | M6*25 | 2 |
| 990949 | Lock Nut | 3 |
| 60113317 | Washer | 3 |
| 994799 | M6*50 Flange Screw | 1 |

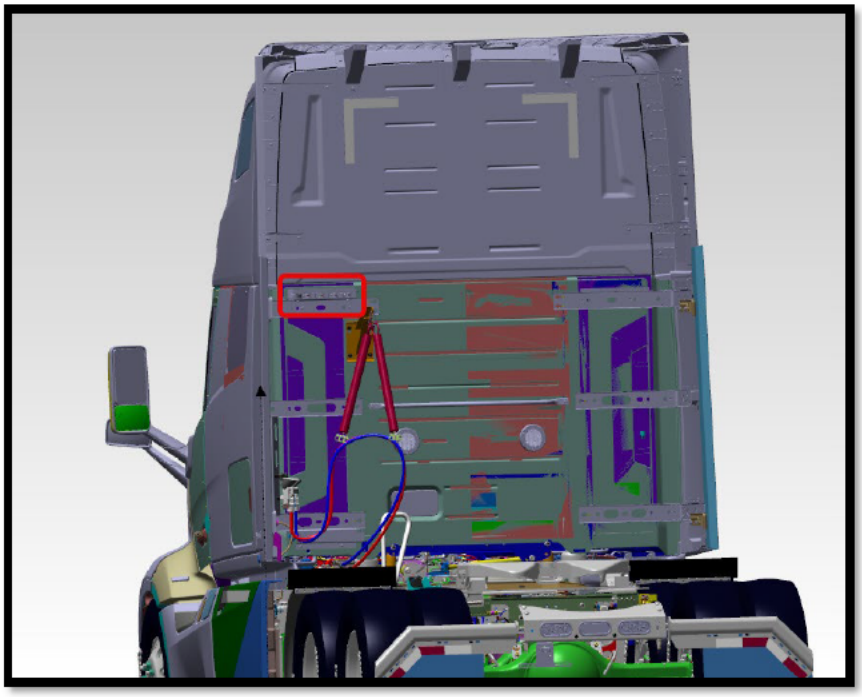
**Repair Procedure**

1. Secure vehicle for service.
2. Install wheel chocks.



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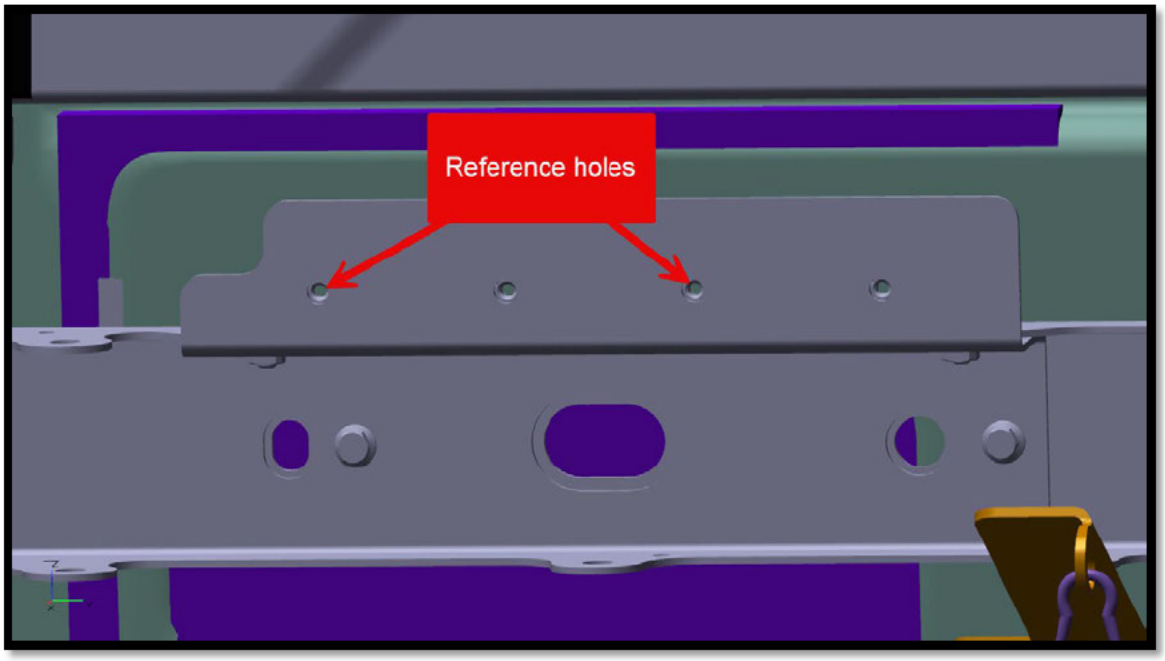
3. Locate the load lock clamp at back of cab.



**NOTE:** If a composite clamp is present, please perform RVXX2512 safety recall before continuing to step 4.

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4. Use the template on the last page of this document to drill three new 8mm mounting holes. (**Note:** Ensure template is printed on letter paper 8.5 x 11)



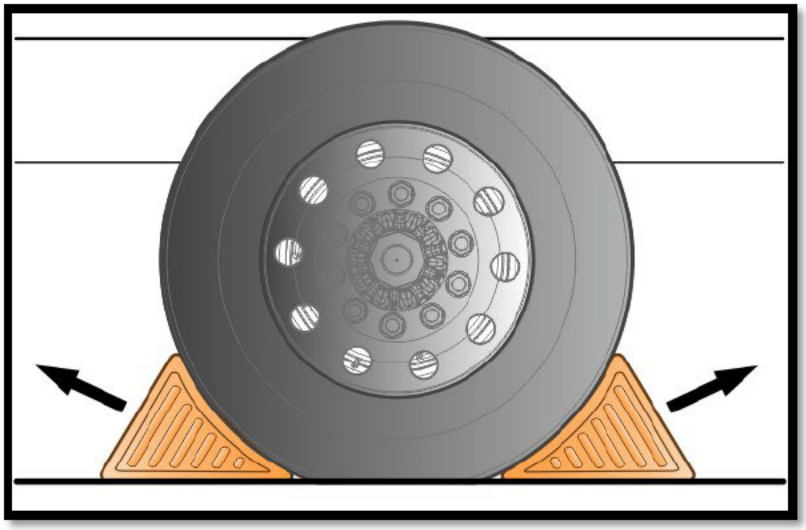

5. Once holes are drilled, install new clamp (P/N **3972856**).

6. Use 2x M6*25 bolt (P/N **994797**), 1x M6*50 (P/N **994799,** install bolt in the hole with the raised boss), 3x washer (P/N **60113317**), and 3x lock nut (P/N **990949**) to mount clamp to bracket.

7. Torque hardware to 10Nm (8lbf·ft).

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8. Remove wheel chocks.



9. Return vehicle to service.

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