

Technical Service Bulletin

Mazda North American Operations
Irvine, CA 92618-2922



Subject: GREEN RESIDUE ON OUTER SURFACE OF COOLANT RESERVE TANK	Bulletin No.: 01-005/26
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BULLETIN NOTES

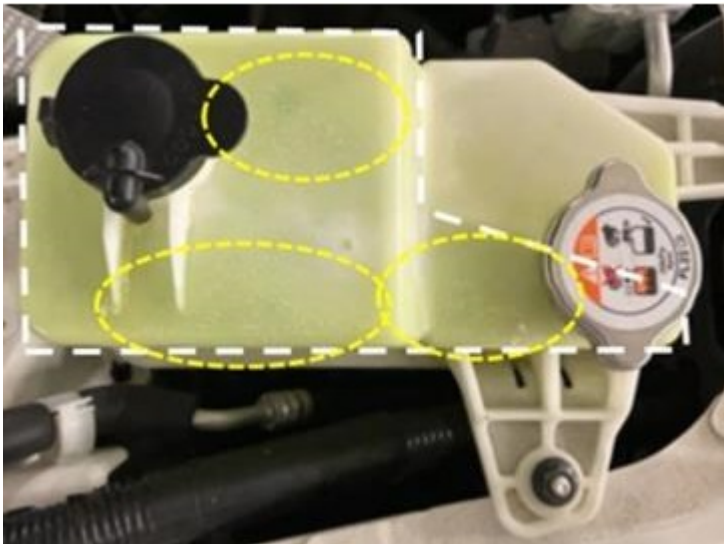
APPLICABLE MODEL(S)/VINS

2024-2026 CX-90 (All)

2025-2026 CX-70 (All)

DESCRIPTION

Some vehicles may exhibit green residue (yellow circle) on the outer surface of the coolant reserve tank, which appears to be coolant blowback.



This is caused by coolant seeping out and appearing as leakage from small pores (slight gaps) formed due to the deterioration of the coolant reserve tank (sub) material. To eliminate this concern, the material of the coolant reserve tank (sub) will be modified.

Customers having this concern should have their vehicle repaired using the following repair procedure.

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

REPAIR PROCEDURE

1. Verify the customer concern.
2. Replace the coolant reserve tank with a modified one according to the instructions in MGSS.

- CX-90 (ENGINE COOLANT RESERVE TANK REMOVAL/INSTALLATION [H3T])
- CX-90 (COOLANT RESERVE TANK REMOVAL/INSTALLATION [PYUL])
- CX-70 (ENGINE COOLANT RESERVE TANK REMOVAL/INSTALLATION [H3T])
- CX-70 (COOLANT RESERVE TANK REMOVAL/INSTALLATION [PYUL])

NOTE: Collect the coolant in a suitable container and re-use.

3. Verify the repair.

PARTS INFORMATION

Parts Number	Description	Qty.	Notes
PX28-15-351B	Tank, Sub-Radiator	1	
PX28-15-204	Gasket, Drain Cock	1	[R] for Radiator Drain Plug

[R]: Replacement parts

WARRANTY INFORMATION**NOTE:**

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A
Symptom Code	77
Damage Code	9E
Part Number Main Cause	PX28-15-351B
Quantity	1
Operation Number / Labor Hours:	XXX5AXRX / 1.0 Hrs.

NOTE: Claim the parts other than "Causal Parts No." as related parts.

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