

Working on High-Voltage Battery: Additional Photo Documentation Required when Removing the High-Voltage Battery (194/24)

Change overview:

Release	Date	Change
0	11/26/2024	▪ First publication
1	04/11/2025	▪ Photo documentation adapted
2	04/14/2025	▪ Update of Information: Conversion of mileage from km
3	06/04/2025	▪ Update of Work Procedure Step 6: Clarification of photo documentation procedure in PCSS
4	02/12/2026	▪ Update of pictures and steps for "Carry out photo documentation", work procedure

Model Line: **Taycan (Y1A/Y1B/Y1C)**

Model Year: **As of 2020 up to 2023**

Concerns: **High-voltage battery**

Information: **Additional photo documentation of defined areas of the high-voltage battery frame only needs to be provided in the course of repair work during which the high-voltage battery is opened.**



Information

The additional photo documentation is intended to collect information on the corrosive leakage of sealing adhesive at the frame corners of the high-voltage battery.

Action: When the high-voltage battery has been removed, carry out the photo documentation of the ACTUAL state of the frame corners with the cover of the high-voltage battery **removed**.



Information

This action affects vehicles produced before **June 30, 2022** with a mileage/km of **more than 18,641 Miles/30,000 km**.

Carry out photo documentation**Information**

The following areas of the high-voltage battery must be documented as part of the photo documentation with **the high-voltage battery cover removed** and the adhesive bead **cut back**:

- General overview of high-voltage battery when removed
- Detailed overview of frame at all four corners when removed
- Detailed view of the weld seams at all four frame corners when removed
- Detailed view of the cleaned weld seams at all four frame corners when removed

Work
Procedure:

The photo documentation is shown on the left side as an example; carry out the photo documentation on the left and right side of the high-voltage battery.

The pictures shown below serve as examples of the photo documentation.

- 1 Photograph the high-voltage battery rating plate.



High-voltage battery rating plate

- 2 Photograph the high-voltage battery in the following views.

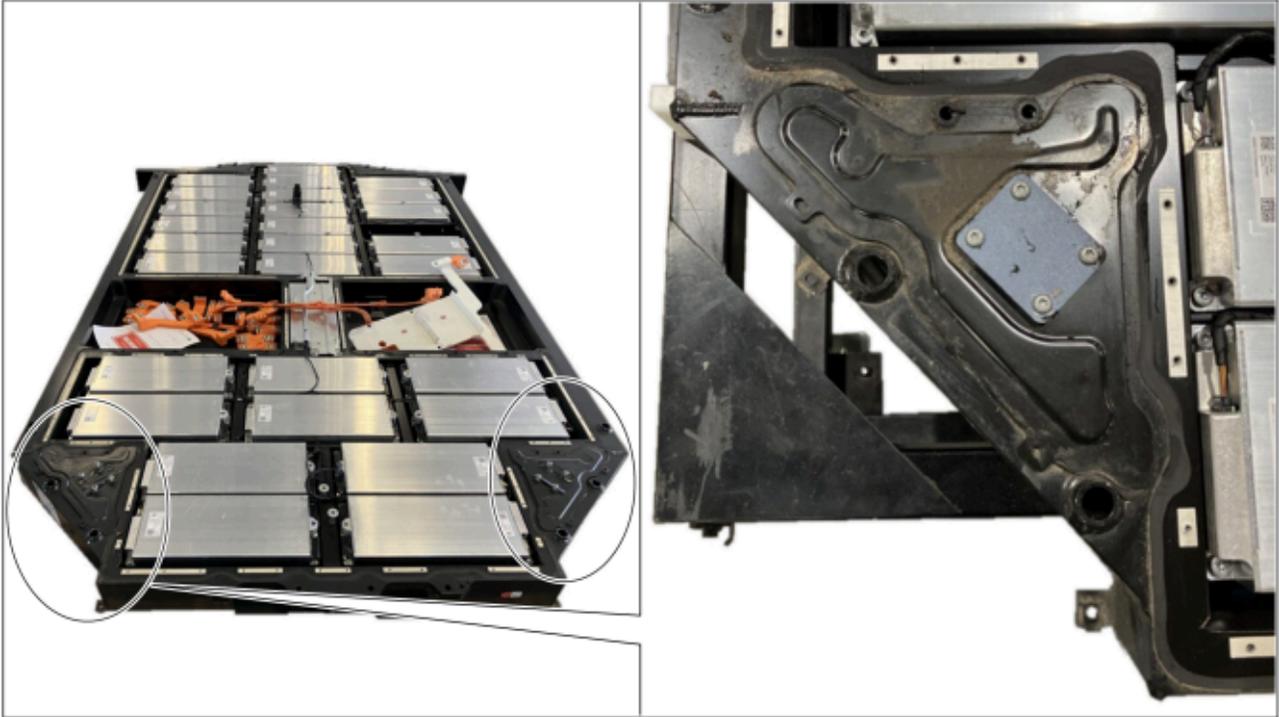


General overview of rear high-voltage battery

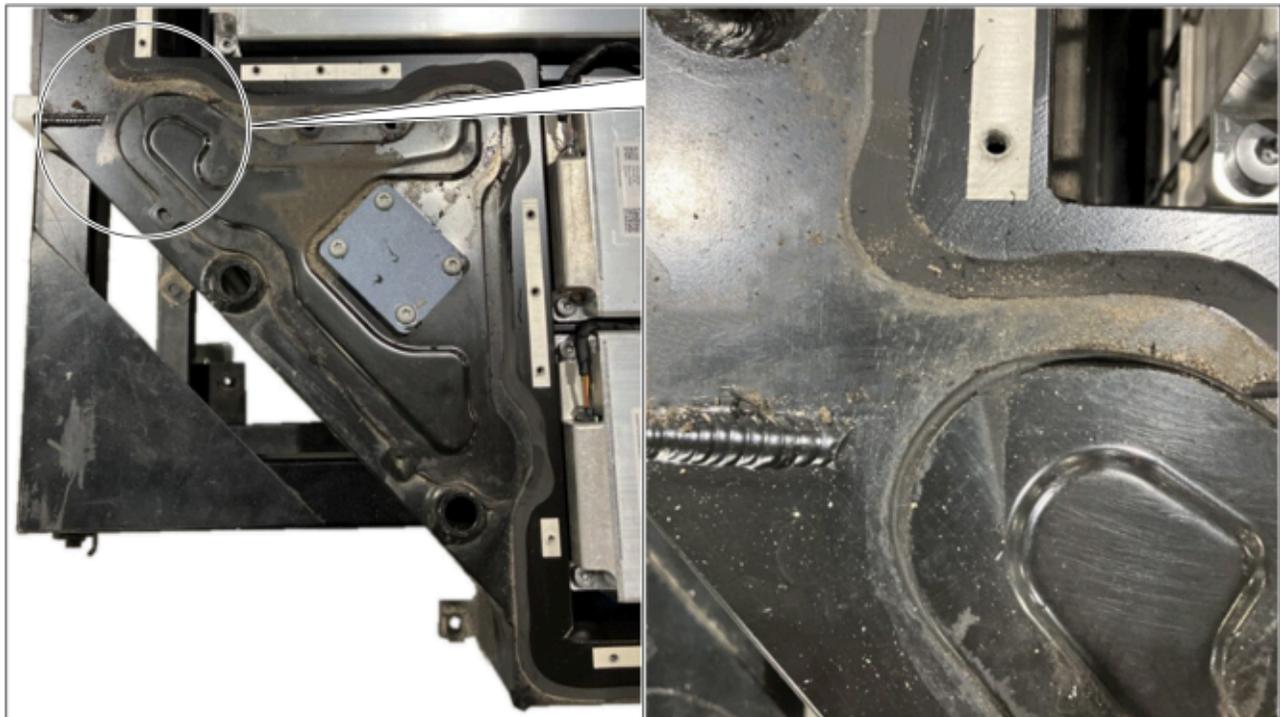


General overall overview of front high-voltage battery

- 3 Photograph the frame in the areas and views described below.



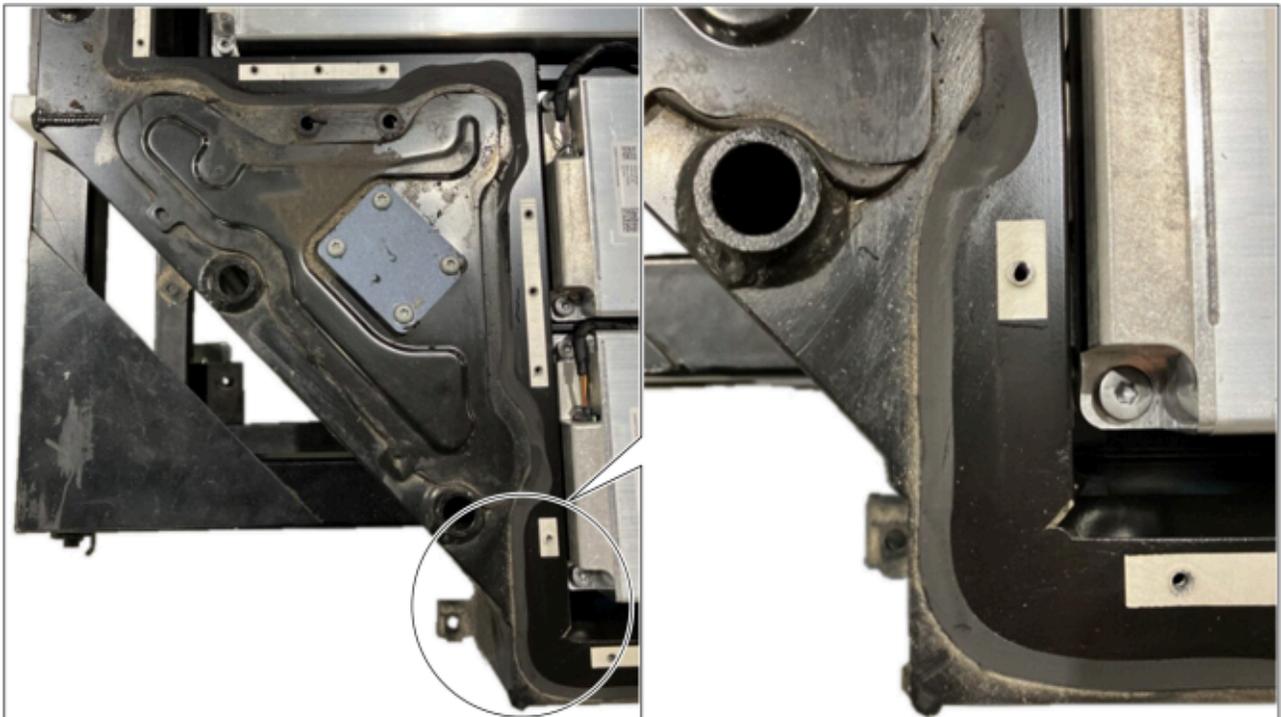
Overview of front frame corners



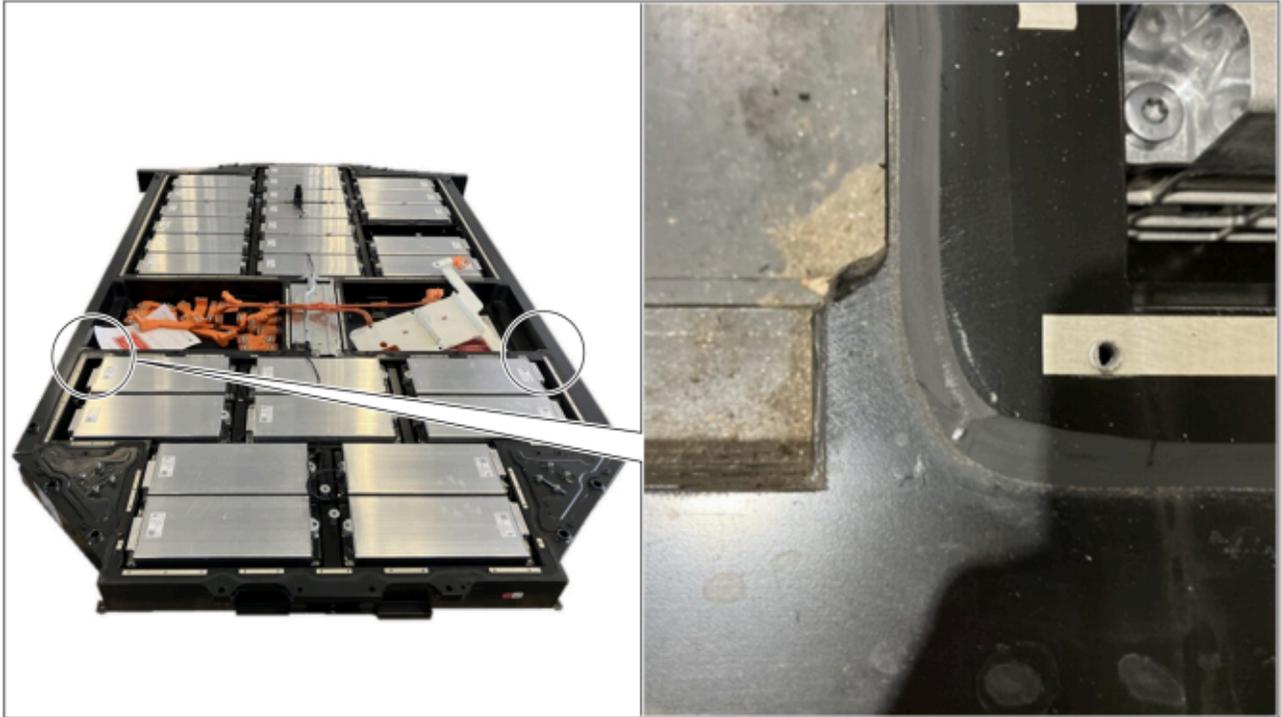
Overview of front frame corners



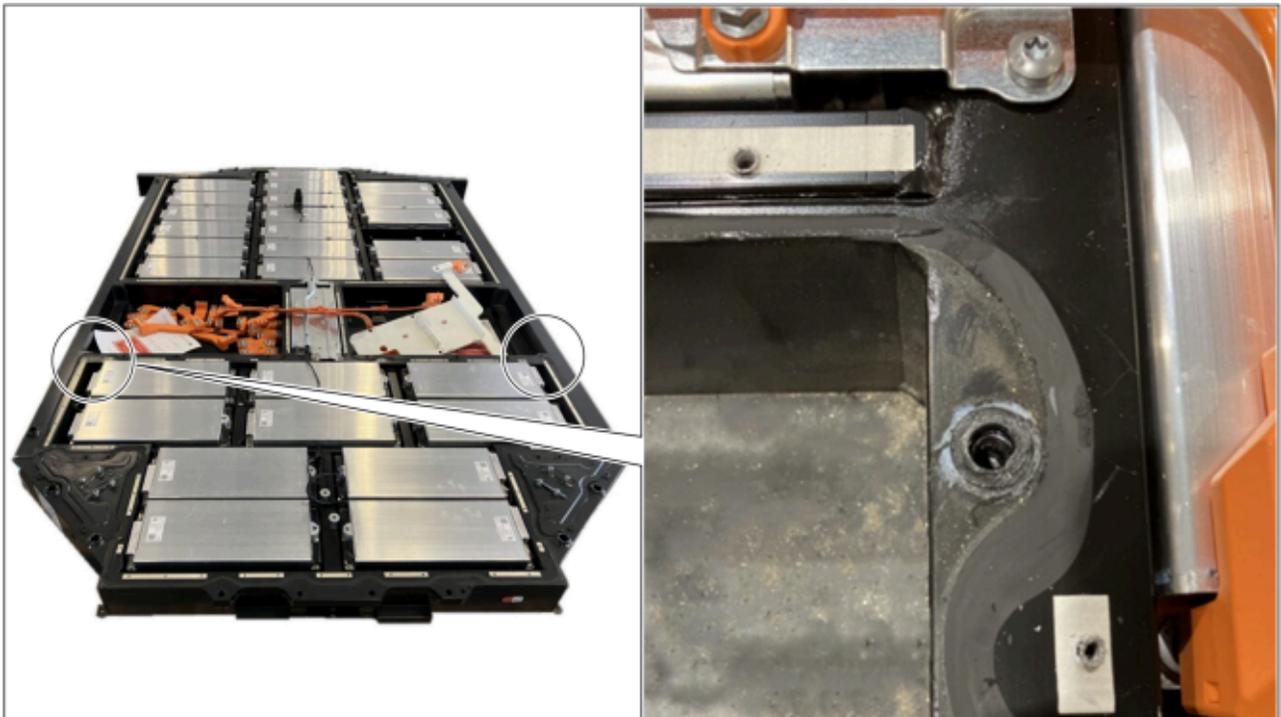
Overview of front frame corners



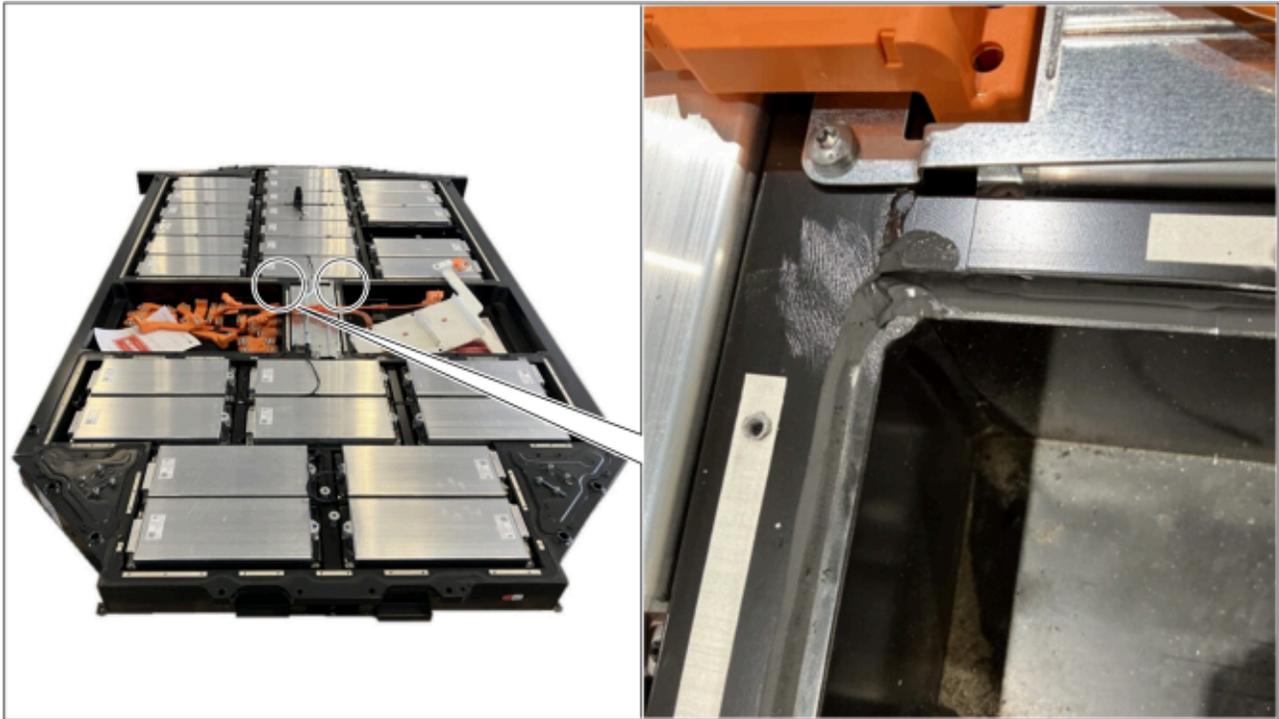
Overview of front frame corners



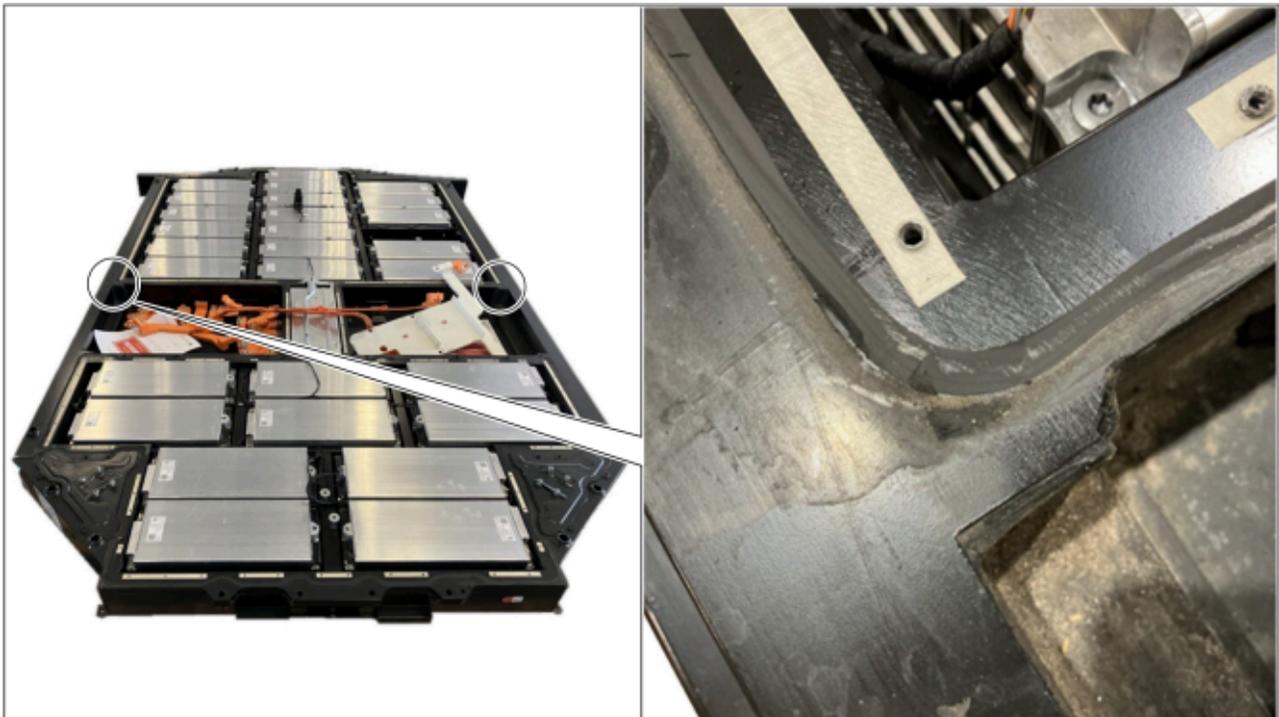
Overview of inner frame corners



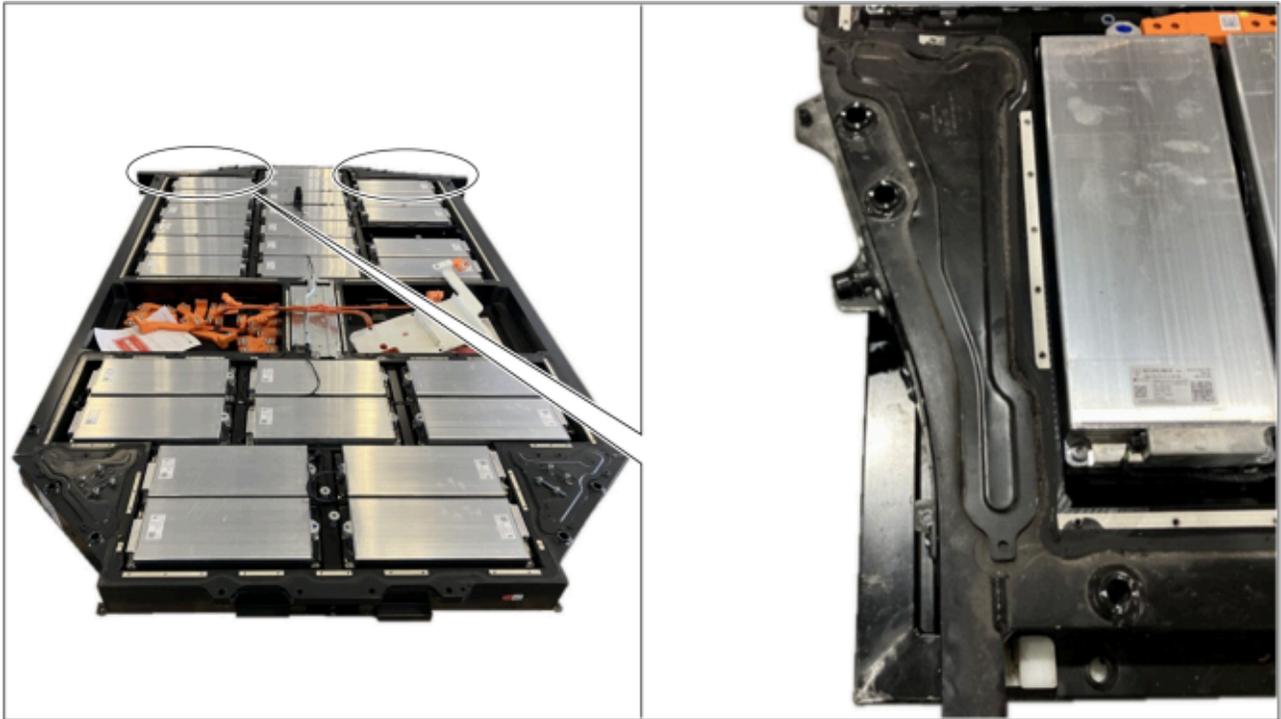
Overview of inner frame corners



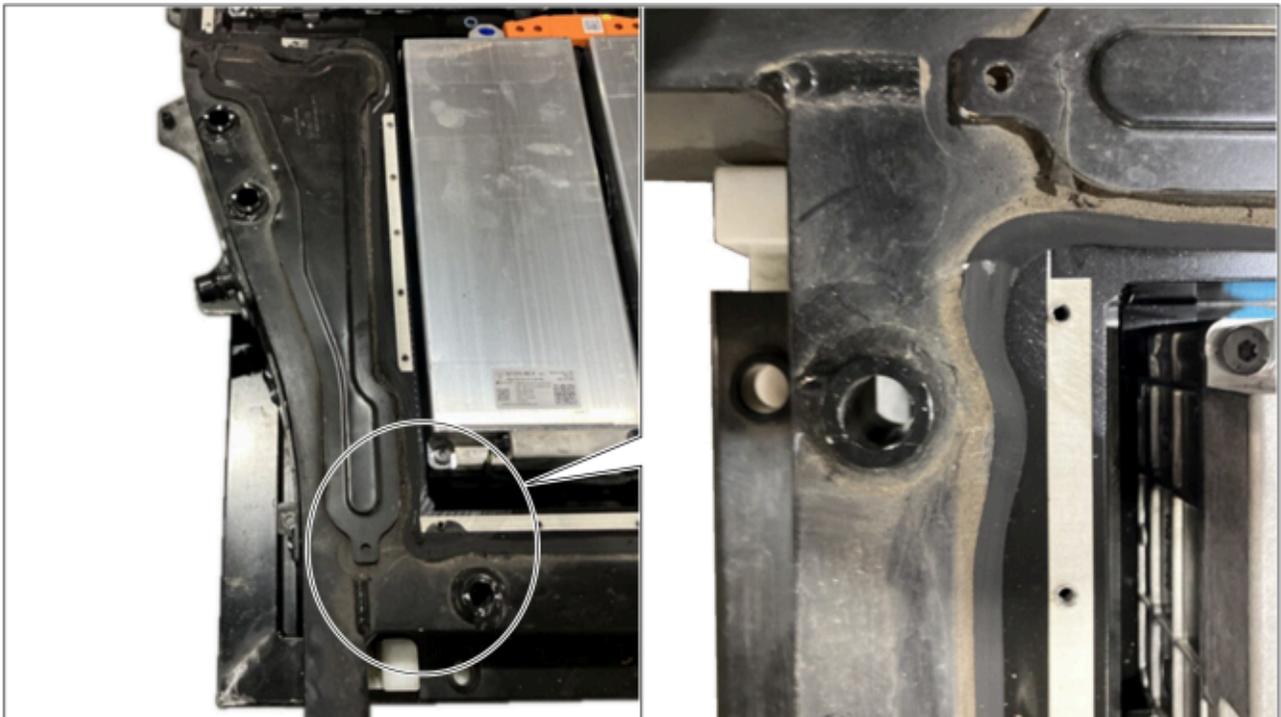
Overview of inner frame corners



Overview of inner frame corners



Overview of rear frame corners



Overview of rear frame corners



Overview of rear frame corners

- 4 Attach photo documentation to the process in PCSS.

Labor position and PCSS encryption

Labor position:

APOS	Labor operation	I No.
27080299*	Carry out photo documentation of the actual state of the frame corners	

PCSS encryption:

Location (FES5)	27080	High-voltage battery
Damage type (SA4)	9735	Repair according to PAG instructions

*20 TU may be claimed for 27080299

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