



GROUP	MODEL
Customer Satisfaction	2010-2022MY Multiple Models Listed
NUMBER	DATE
CS2312 (Rev 1, 02/18/2026)	December 2025

TECHNICAL SERVICE BULLETIN

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR AND DECAL INSTALLATION (CS2312)

SUBJECT:

NOTICE

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin area.

This bulletin provides information to install a Theft Deterrent Ignition Cylinder Protector on certain 2010-2022MY Kia vehicles outlined on page 20, which may not have been equipped with an immobilizer and whose Integrated Body Control Unit (IBU) / Body Control Module (BCM) did receive the Anti-Theft Software Logic upgrade under CS2301/02/03/04/05/06/07/08/09 TSBs. In an effort to help prevent thefts of Kia vehicles, a protective cover will be permanently affixed to the ignition cylinder. This Theft Deterrent Ignition Cylinder Protector prevents the removal of the key lock cylinder thereby preventing access to the ignition tumbler. Follow the procedure outlined in this publication to install the Theft Deterrent Ignition Cylinder Protector as described in the bulletin on the applicable vehicle.

Window decals should also be applied to both front windows in accordance with the instructions on page 18 to indicate this Theft Deterrent Ignition Cylinder Protector installation has been completed. **If the 'Kia Anti-Theft LOGIC' decal was not installed under CS2301/02/03/04/05/06/07/08/09 or the customer wishes to have it replaced, the 'Kia Anti-Theft PROTECTION' decal may be installed (unless a customer specifically requests that they not be installed).** An initial supply of window decals will be shipping directly to dealers. Should there be a delay in receipt of this supply, track any customers that may need window decals and arrange installation upon receipt of the decals.

NOTICE

To assure complete customer satisfaction, always remember to refer to KDealer+ Warranty Coverage (validation) Inquiry Screen (Service → Warranty Coverage → Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

SUBJECT: **CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)**

Kia Theft Deterrent Ignition Cylinder Protector & Decal Installation Waiver and Acknowledgement

Date:

Dealer Code:

VIN:	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>
Model:	<input style="width: 100%;" type="text"/>								Year:	<input style="width: 100%;" type="text"/>							

Customer Name:

Address:

City: <input style="width: 95%;" type="text"/>	State: <input style="width: 95%;" type="text"/>	Zip Code: <input style="width: 95%;" type="text"/>
Email: <input style="width: 95%;" type="text"/>		Phone: <input style="width: 95%;" type="text"/>

I authorize Kia America, Inc. (KUS) and the authorized dealer to perform the Customer Satisfaction TSB CS2312 - Theft Deterrent Ignition Cylinder Protector & Window Decal Installation which includes the installation of a permanent Theft Deterrent Ignition Cylinder Protector and application of the 'Kia Anti-Theft Protection' window decal(s) to the inside of the front door (left & right side) window glass.

I understand that my vehicle may be equipped with an illuminated ignition switch key ring and that the installation of the Theft Deterrent Ignition Cylinder Protector cover will permanently remove the key illumination ring from my vehicle (if equipped). In addition, any future replacement of the ignition switch (tumbler and related parts) will require the complete replacement of the ignition cylinder assembly and reinstallation of a new Theft Deterrent Ignition Cylinder Protector to comply with this Customer Satisfaction TSB (CS2312). Any reinstallation of a new Theft Deterrent Ignition Cylinder Protector will be at no cost to you.

I understand that any additional diagnosis/inspection of the condition of my vehicle is not included in this procedure.

I agree to the sharing of my information with KUS and its authorized dealers and service providers.

The Kia America, Inc. Privacy Policy is available at: <https://www.kia.com/us/en/privacy>.

Customer Signature: _____

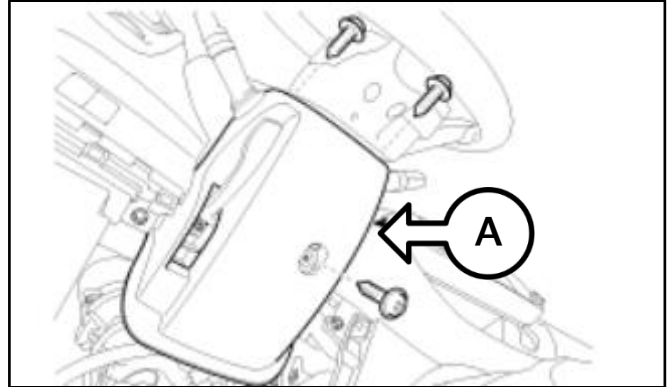


SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

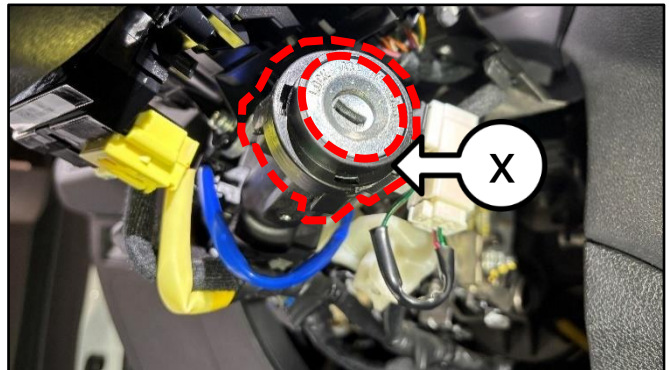
Installation Procedure: (ALL Models, except VQ on Pg. 10)

1. Disconnect the negative (-) battery terminal.
2. Loosen the three (3) screws to remove the steering column shroud panel (A).



Sorento (UMa) ONLY:

- 3a. Remove the plastic sleeve (X) from ignition switch end and discard it.



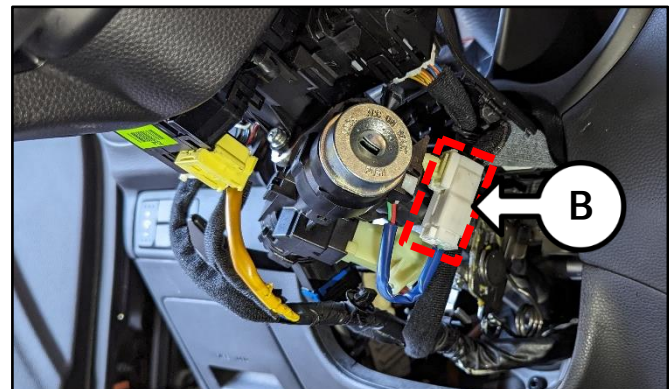
- 3b. Disconnect the ignition switch connector (B).

Sorento (UMa) ONLY:

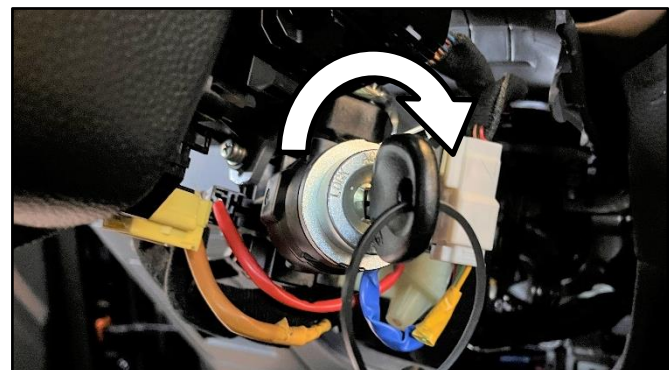
Removal of the ignition switch assembly is not required, proceed to:

- Skip to step 13-14 and then skip to step 22-28.

All other models, continue to step 4.



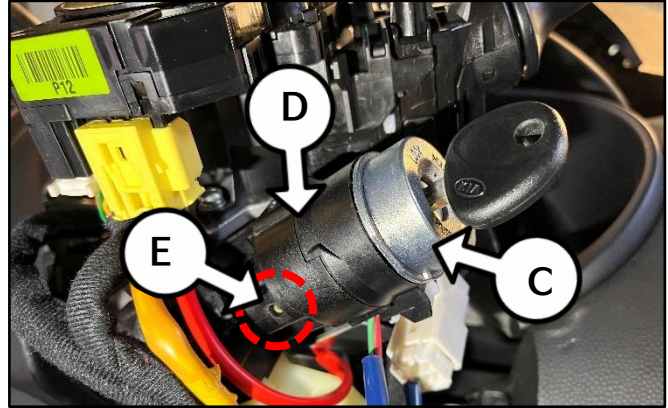
- 4a. Insert the key into the ignition switch.
- 4b. Turn the ignition/key to the 'ACC' position.



SUBJECT:

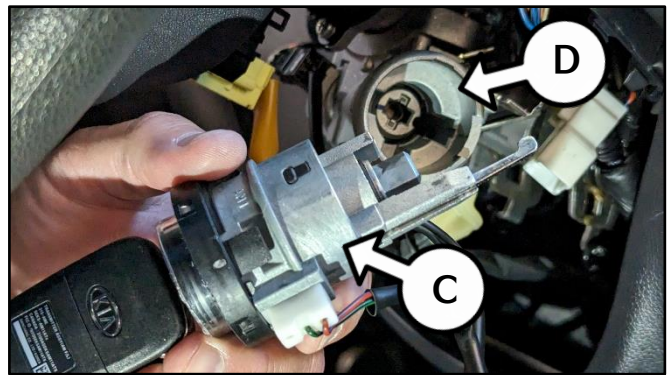
CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

- 5a. Remove the lock cylinder (C) from the ignition housing (D) using a pick or small screwdriver by pressing the removal/installation button (E) inward, located on the bottom of the ignition housing (D).



- 5b. Remove the key lock cylinder (C) from the ignition housing (D) by sliding it outward while pressing down on the removal/installation button (E)1.

Note: To remove the key from the lock cylinder, turn the key to the 'OFF' position and slide out.

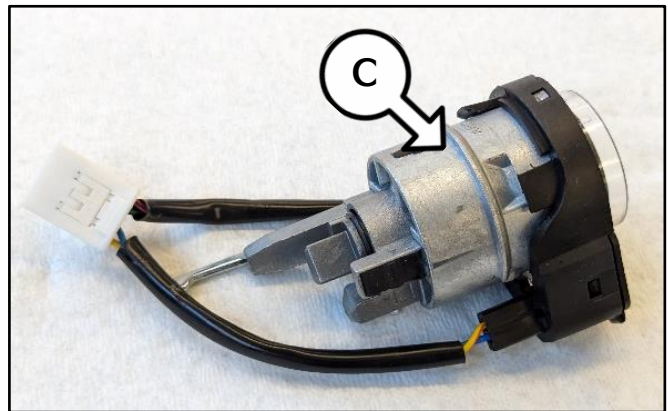


6. Place the key lock cylinder (C) on a table with a clean surface.

Note: The illuminated key ring lock cylinder is shown on the right for reference use only.

- 7a. If the vehicle you are working on IS NOT equipped with an illuminated key ring, then skip to step 13 on page 6.

- 7b. If the vehicle you are working on IS equipped with an illuminated key ring, proceed below to step 8.

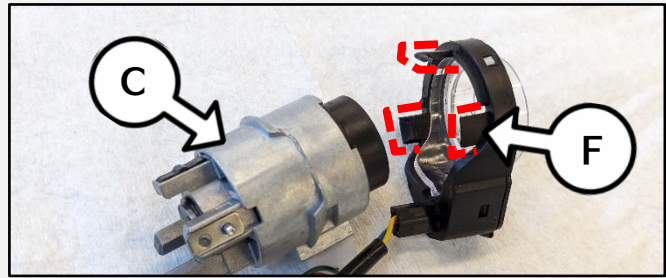


SUBJECT:

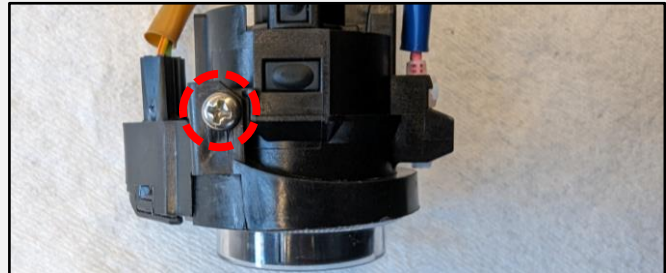
CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

illumination Key Ring Removal (if equipped, follow steps 8-12)

- 8a. Lift/release the three (3) illumination key ring retaining tabs (F) from the key lock cylinder (C) to separate the two parts.



- 8b. **Some illumination key rings may be secured with a screw.** Loosen the screw to remove the key illumination ring from the lock cylinder.

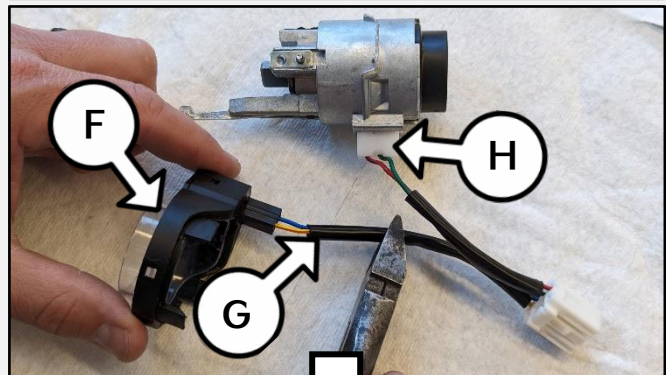


- 9a. Using a wire cutter, cut the illumination ring connector wires (G) in the area shown.

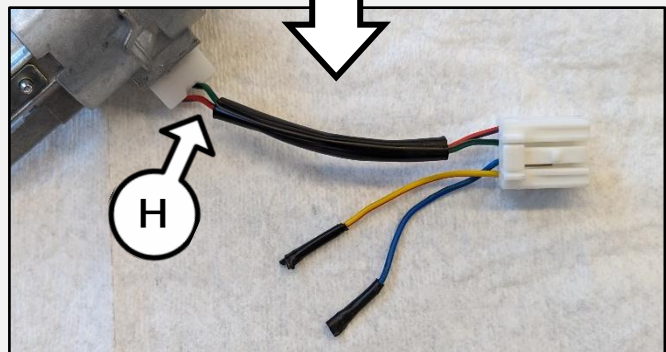
- 9b. Discard the key illumination ring (F).

CAUTION

DO NOT cut off the 'key warning' lock cylinder wires (H) connector side.



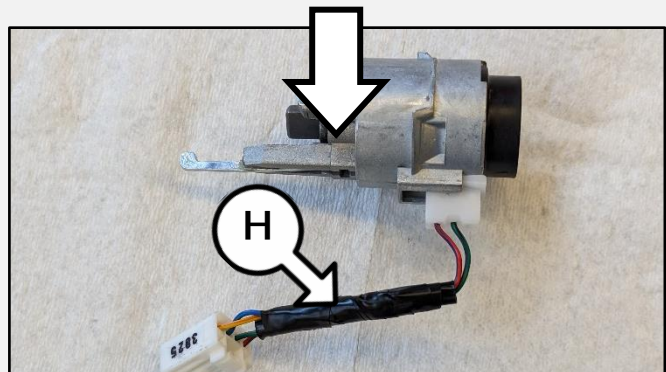
10. Remove the existing heat shrink from the cut illumination ring wires to expose the two (2) wires. DO NOT remove the 'key warning' connector (H) or wire heat shrink.



11. Wrap electrical tape around each end of both key illumination ring wires as shown.

- 12a. Join the two wires and wrap an additional layer of electrical tape around both.

- 12b. Secure the wires to the 'key warning' lock cylinder wires (H) by wrapping electric tape as shown.



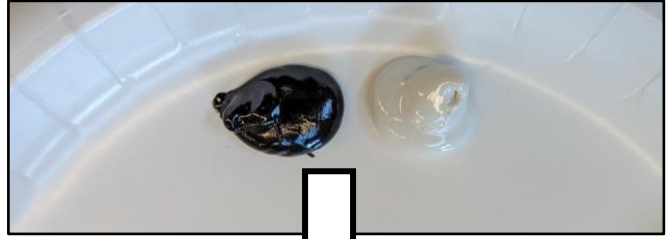
SUBJECT:

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13. Mix 1/3 of the provided Loctite® 2-part bonding compound or J-B Weld 2-part Epoxy tubes onto a clean disposable cardboard (or equivalent) with a plastic utensil or applicator.

ⓘ IMPORTANT

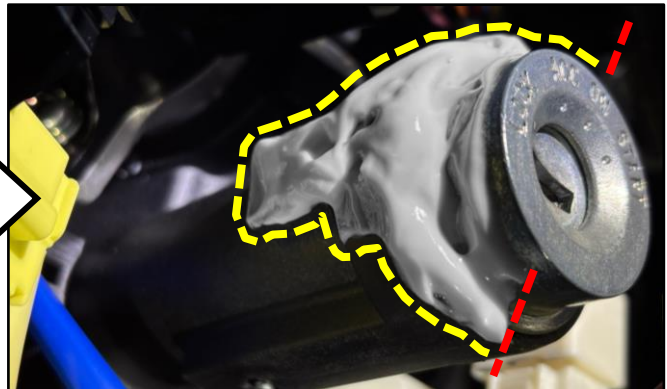
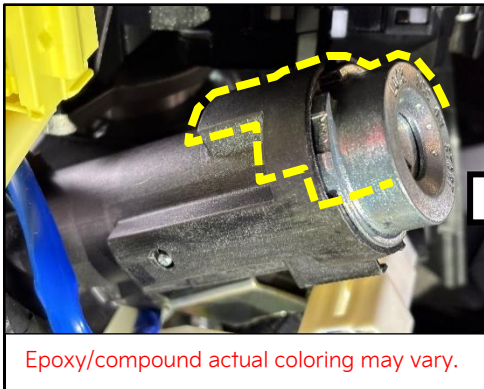
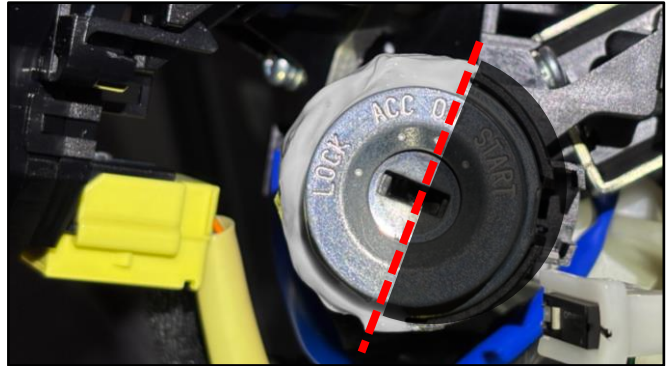
Follow the instructions for the compound/epoxy product. The drying time is limited so be sure to complete the remaining steps within 5 minutes.



Sorento (UMa) ONLY:

- 14a. Facing the ignition switch on the right, apply a 2mm thick bead of the compound/epoxy to ONLY the 180° area shown, and then expand the product along the side area shown below.

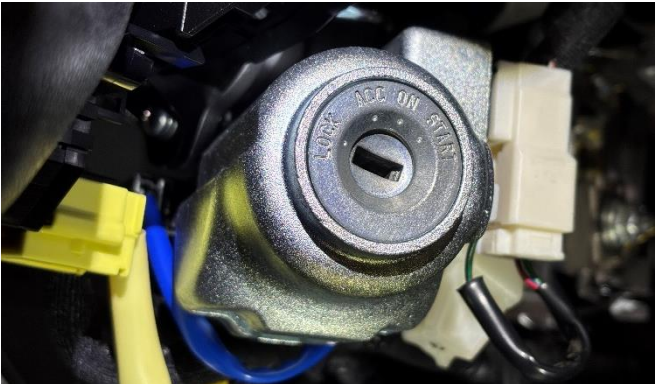
All other models proceed to step 15.



Sorento (UMa) ONLY:

- 14b. Carefully align and insert the deterrent ignition cylinder protector over the ignition switch.
- 14.c. Skip to step 22.

Note: Steps 15-21 (All other models)



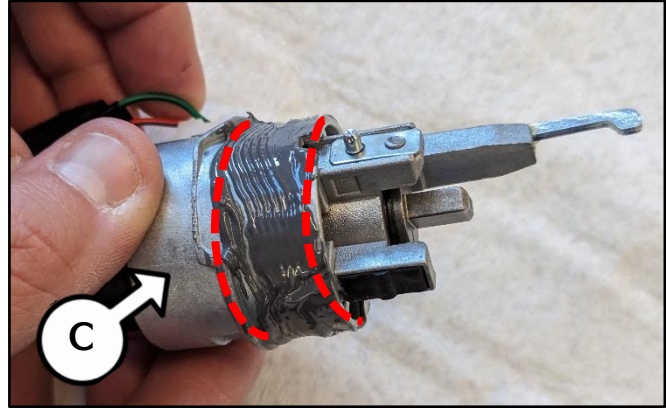
SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

- 15a. Carefully, apply a light 1mm thick bead of the mixed bonding compound or epoxy to the outer key lock cylinder (C) area shown.

⚠ CAUTION

DO NOT apply any bonding compound or epoxy inside the key lock cylinder (C) mechanism.

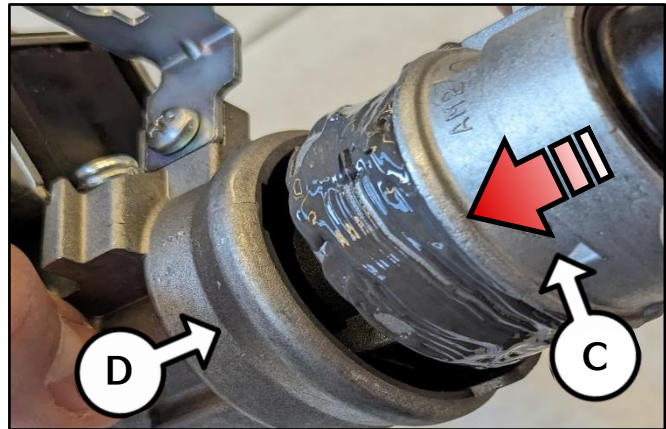


- 15b. Partially, insert the key lock cylinder (C) into the ignition housing (D).

Note: The ignition housing (D) does NOT need to be removed.

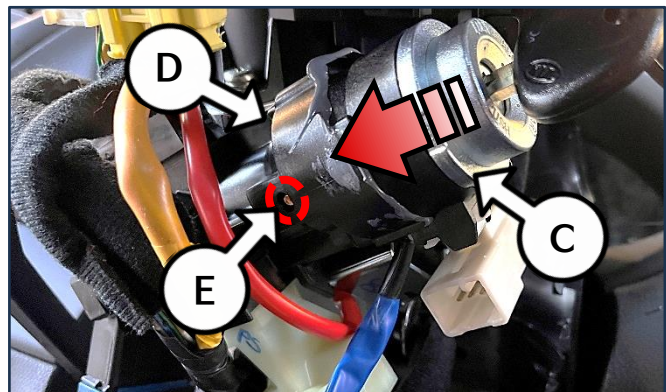
⚠ CAUTION

Be careful not to contaminate any surrounding parts with the bonding compound or epoxy (ex. wire harness, trim, panel and/or the carpet). If so, wipe immediately using a clean cloth.



The ignition housing (D) shown above was removed for illustration purposes ONLY. Refer to the image below.

- 16a. Insert the key into the key lock cylinder (C) and turn the key to the 'ACC' position.
- 16b. Insert the key lock cylinder (C) with key into the ignition housing (D) until an audible locking button (E) 'click' is heard.
- 16c. Once the key lock cylinder is secured, turn the key to the 'OFF' position and remove the key from the key lock cylinder (C).



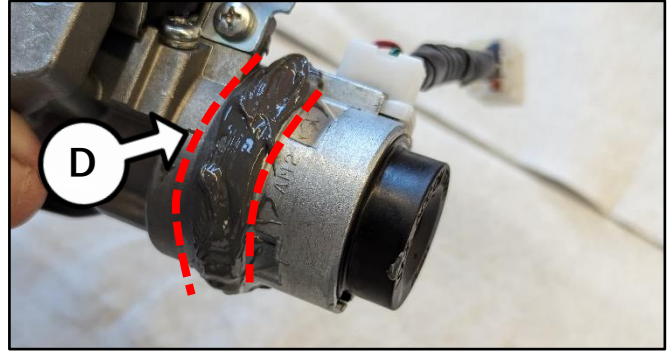
SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

- Apply a 3mm thick bead of the mixed bonding compound or epoxy to the outer top area of the ignition housing (D) as shown.

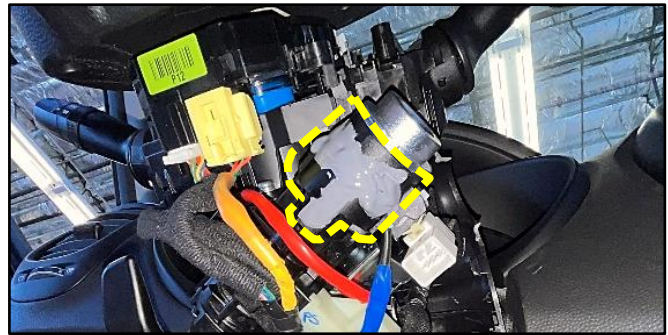
CAUTION

Be careful not to contaminate any surrounding parts with the bonding compound or epoxy (ex. wire harness, trim, panel and/or the carpet). If so, wipe immediately using a clean cloth.

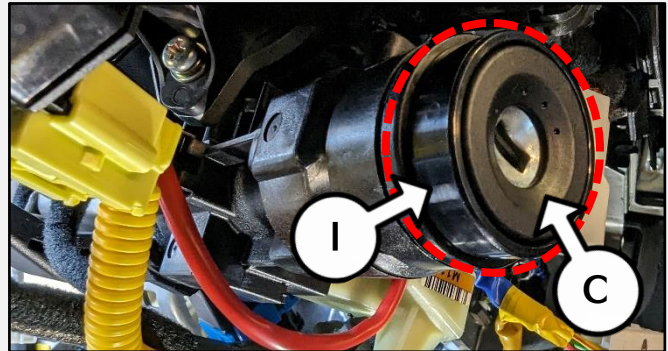


The ignition housing (D) shown above was removed for illustration purpose ONLY. Refer to the image below.

- Apply a 3mm thick bead of the mixed bonding compound or epoxy to the outer bottom area of the ignition housing (D) as shown.



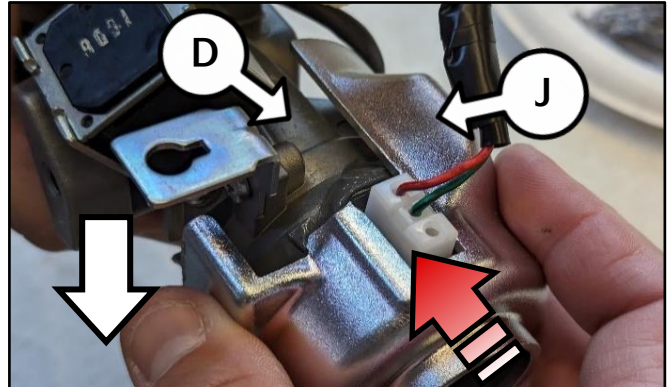
- If the vehicle was originally equipped with a key illumination ring, install the provided deco-ring (I) over the end of the key lock cylinder (C) as shown.



- Align the applicable theft deterrent ignition cylinder protector (J) in front of the ignition housing (D).

- Slide the theft deterrent ignition cylinder protector (J) inward and over the ignition housing (D).

Note: The ignition housing (D) does NOT need to be removed. Refer to the parts table on page 21 to select the applicable 'Theft Deterrent Ignition Cylinder Protector' (J) for the applicable vehicle being worked on.



The ignition housing (D) shown above was removed for illustration purpose ONLY.



SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

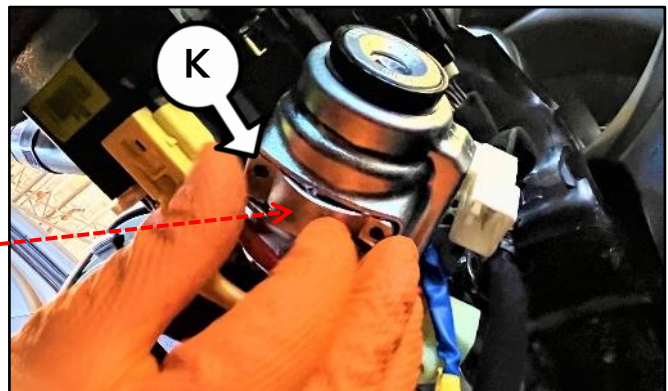
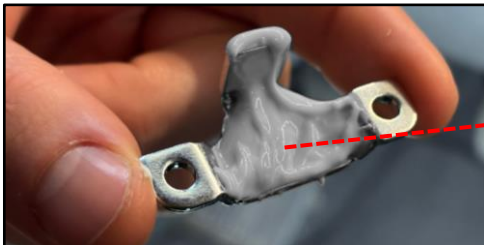
22. Apply the mixed bonding compound or epoxy to the protector locking tab cavity area shown.

⚠ CAUTION

Be careful not to contaminate any surrounding parts with the bonding compound or epoxy (ex. wire harness, trim, panel and/or the carpet). If so, wipe immediately using a clean cloth.



23. Insert the provided locking tab (K) into the protector locking tab cavity area.



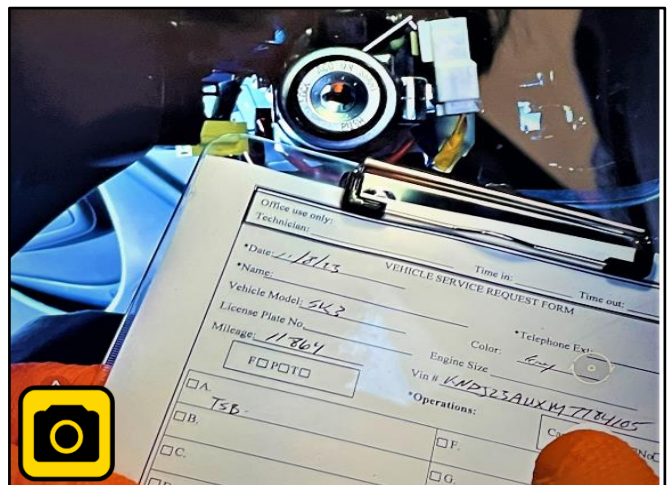
24. Insert and tighten the two (2) provided breakaway screws until the screw head separates from the shank, as shown below.



25. Using the KDS Tablet [Warranty Claim Attachment](#) tab, take a photo of the following two (2) items:

- The installed Theft Deterrent Ignition Cylinder Protector.
- The hard copy of the RO/VIN detail

Note: The RO number, repair date, and VIN number must be visible and legible in the photo submitted.



Printed TSB copy is for reference only; information may be updated at any time. Always refer to KGIS for the latest information.

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SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

26. Reinstall all removed parts in reverse order of removal.



Sample A: Standard ignition ring.



Sample B: Deco-ring.

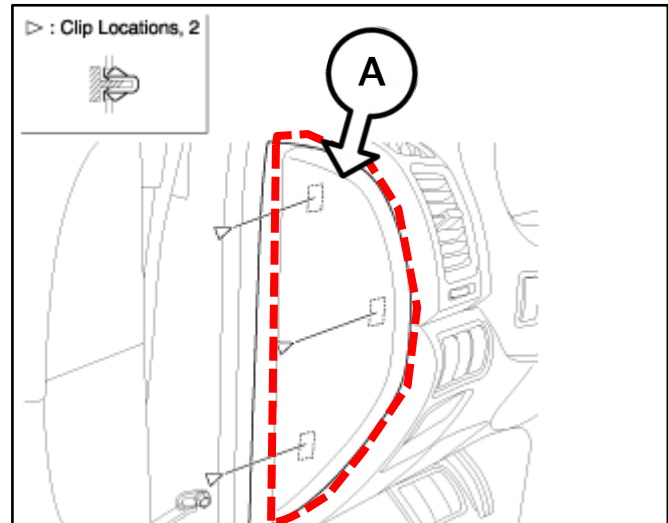
27. Insert the key and **'Start'** the vehicle.
28. Confirm normal ignition switch operation from **'LOCK → ACC → ON → START'**.

SUBJECT:

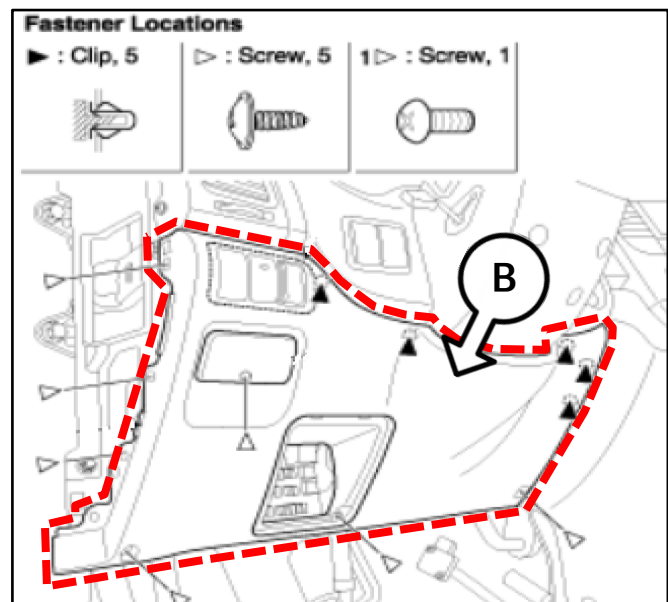
CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

Installation Procedure: (VQ Only)

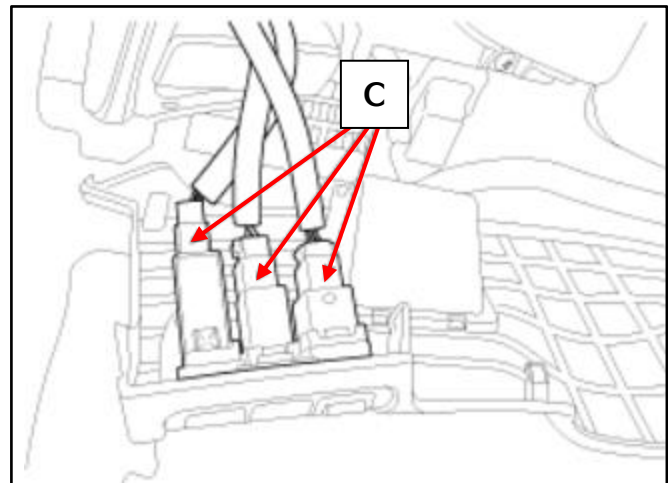
1. Disconnect negative (-) battery terminal.
2. Disengage the three (3) clips to remove the crash pad side cover (A).



3. Loosen the six (6) screws and disengage the five (5) clips to remove the crash pad lower panel (B).

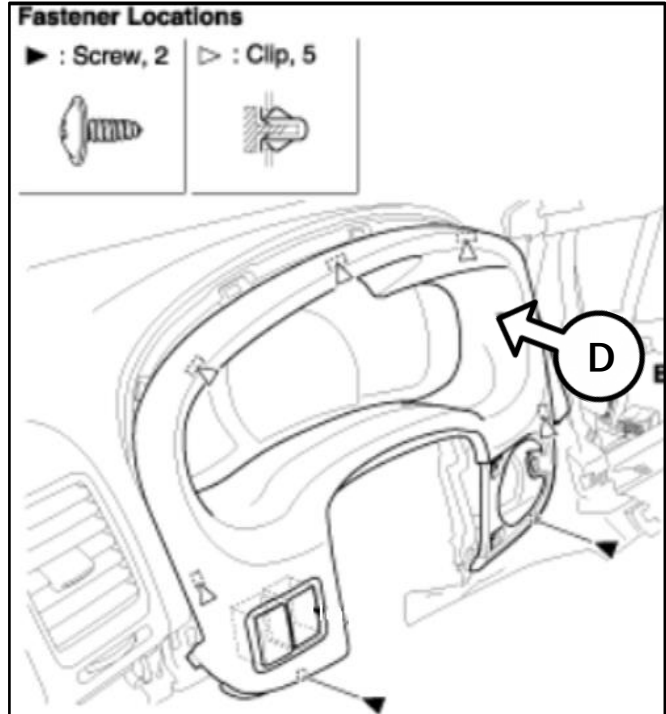


4. If equipped, disconnect the connector(s) (C).

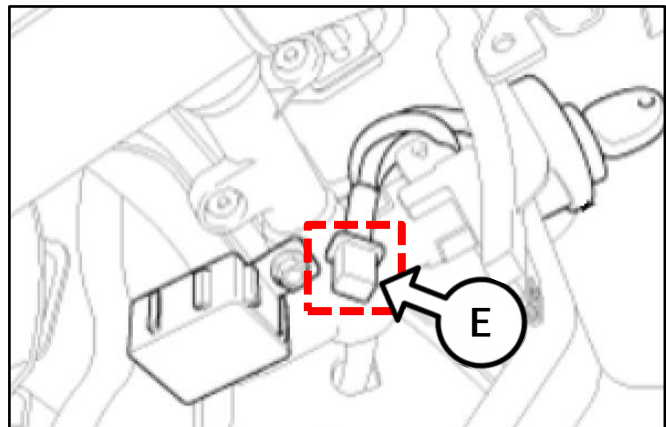


SUBJECT: **CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)**

- 5. Loosen the two (2) screws to remove the crash fascia panel (D).



- 6. Disconnect the ignition switch connector (E).



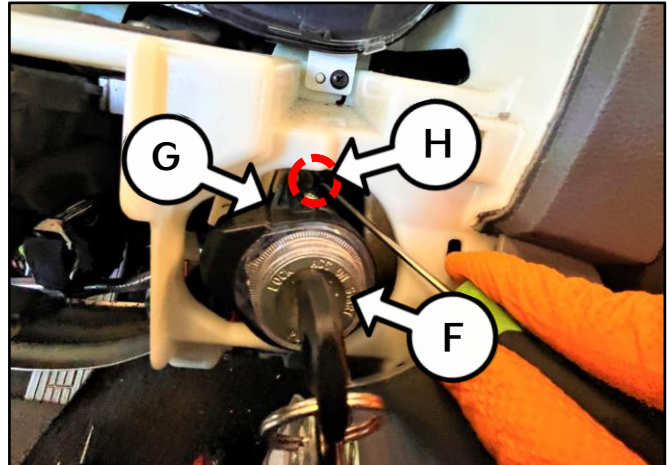
- 7a. Insert the key into the ignition switch.
- 7b. Turn the ignition/key to the 'ACC' position.



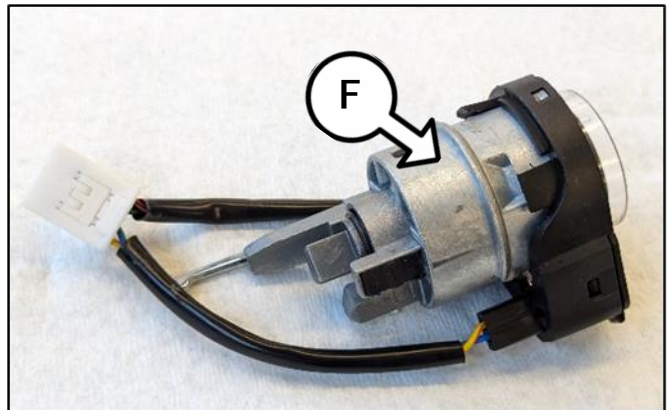
SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

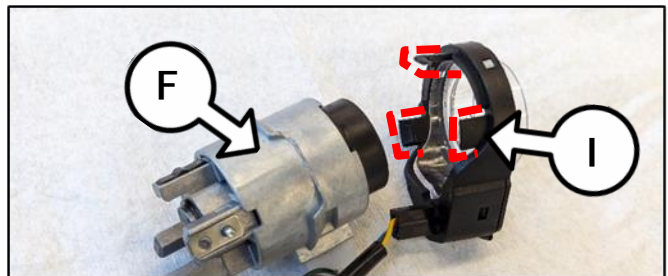
8. Remove the lock cylinder (F) from the ignition housing (G) using a pick or small screwdriver by pressing the removal/installation button (H) inward, located on the top of the ignition housing (G).



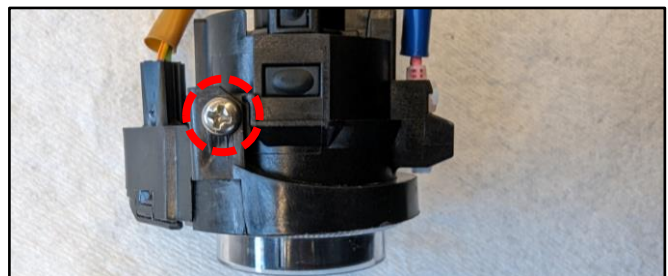
9. Place the key lock cylinder (F) on a table with a clean surface.



10. Lift/release the three (3) illumination key ring retaining tabs (I) from the key lock cylinder (F) to separate the two parts.

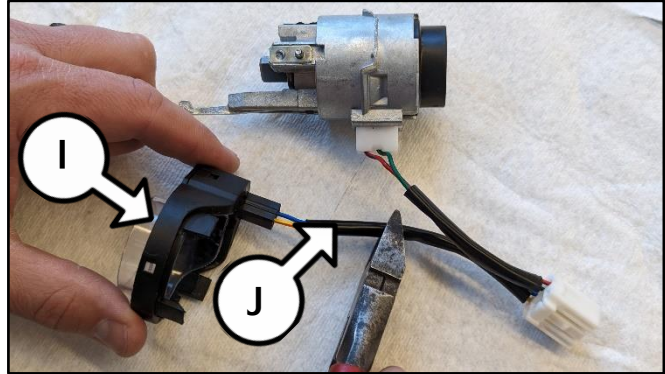


Note: Some illumination key rings may be secured with a screw. Loosen the screw to remove the key illumination ring from the lock cylinder.



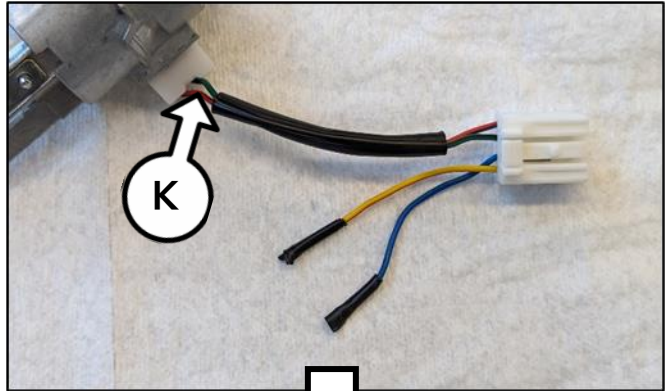
SUBJECT: **CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)**

- 11a. Using a wire cutter, cut the illumination ring connector wires (J) in the area shown.
- 11b. Discard the key illumination ring (I).

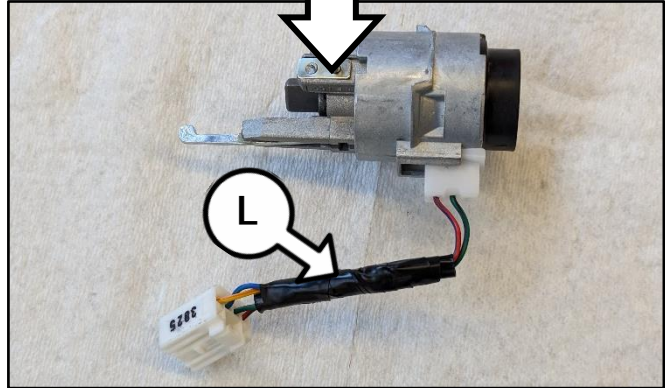


⚠ CAUTION
DO NOT cut off the 'key warning' lock cylinder wires (H) connector side.

- 12a. Remove the existing heat shrink from the cut illumination ring wires to expose the two (2) wires. DO NOT remove the 'key warning' connector (K) or wire heat shrink.
- 12b. Wrap electrical tape around each end of both key illumination ring wires as shown.



- 13a. Join the two wires and wrap an additional layer of electrical tape around both.
- 13b. Secure the wires to the 'key warning' lock cylinder wires (L) by wrapping electric tape as shown.



- 14. Mix 1/3 of the provided Loctite® 2-part bonding compound or J-B Weld 2-part Epoxy tubes onto a clean disposable cardboard (or equivalent) with a plastic utensil or applicator.



Note: Be sure to read and follow the product instructions.

ⓘ IMPORTANT
 Compound/epoxy drying time is limited so be sure to complete the remaining steps within 5 minutes.



SUBJECT:

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15. Carefully, apply a light 1mm thick bead of the mixed bonding compound or epoxy to the outer key lock cylinder (F) area shown.

⚠ CAUTION

DO NOT apply any bonding compound or epoxy inside the key lock cylinder (F) mechanism.

16. Partially, insert the key lock cylinder (F) into the ignition housing (G).

Note: The ignition housing (G) does NOT need to be removed.

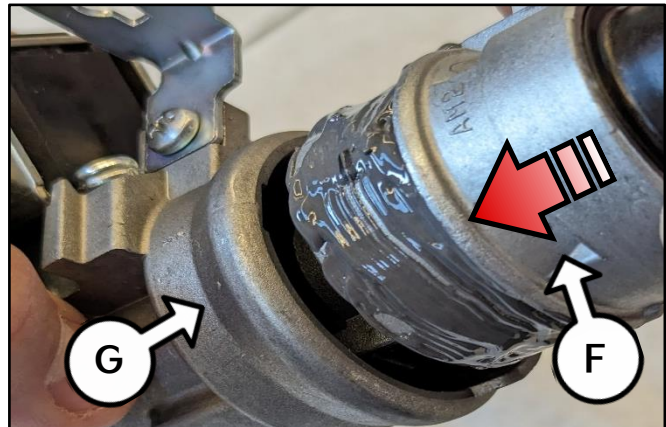
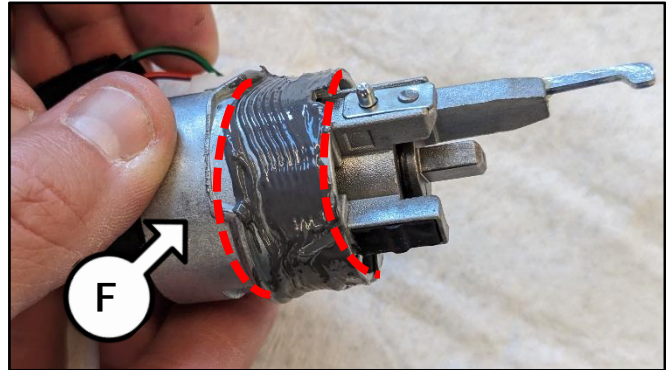
⚠ CAUTION

Be careful not to contaminate any surrounding parts with the bonding compound or epoxy (ex. wire harness, trim, panel and/or the carpet). If so, wipe immediately using a clean cloth.

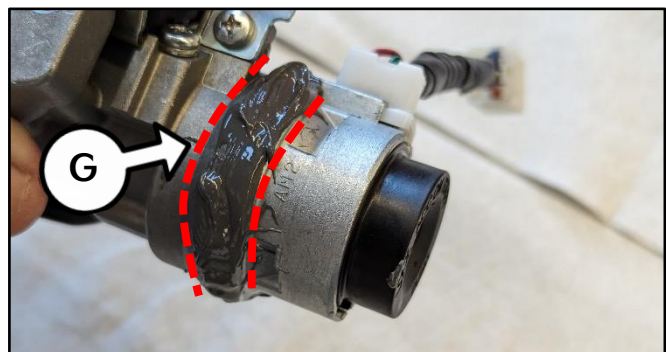
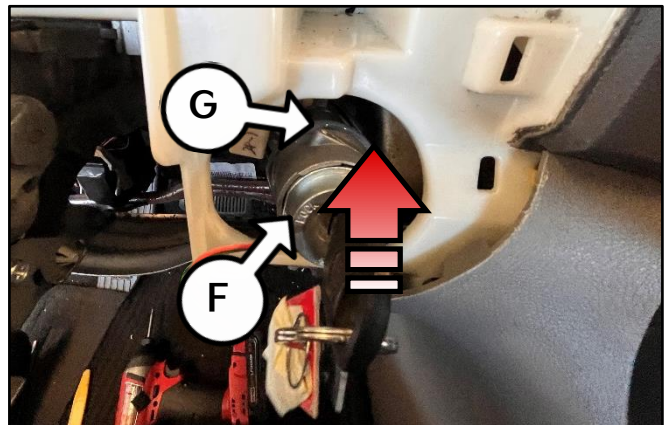
- 17a. Insert the key into the key lock cylinder (F) and turn the key to the 'ACC' position.
- 17b. Insert the key lock cylinder (F) with key into the ignition housing (G) until an audible locking button 'click' is heard.
- 17c. Once the key lock cylinder is secured, turn the key to the 'OFF' position and remove the key from the key lock cylinder (F).
18. Apply a 3mm thick bead of the mixed bonding compound or epoxy to the outer top area of the ignition housing (G) as shown.

⚠ CAUTION

Be careful not to contaminate any surrounding parts with the bonding compound or epoxy (ex. wire harness, trim, panel and/or the carpet). If so, wipe immediately using a clean cloth.



The ignition housing (G) shown above was removed for illustration purposes ONLY. Refer to the image below.



The ignition housing (G) shown above was removed for illustration purpose ONLY. Refer to the image below.

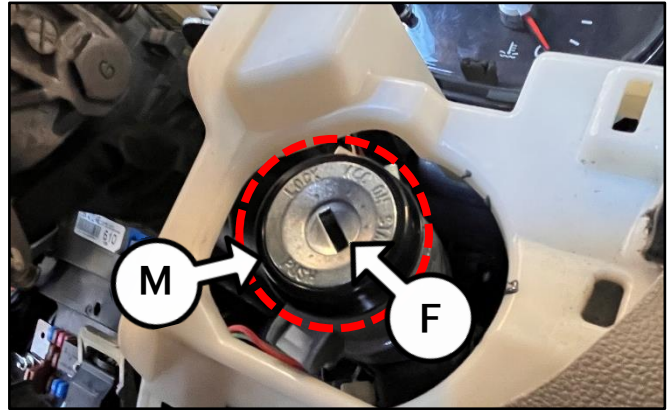
SUBJECT: **CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)**

- 19. Apply a 3mm thick bead of the mixed bonding compound or epoxy to the outer bottom area of the ignition housing (G) as shown.



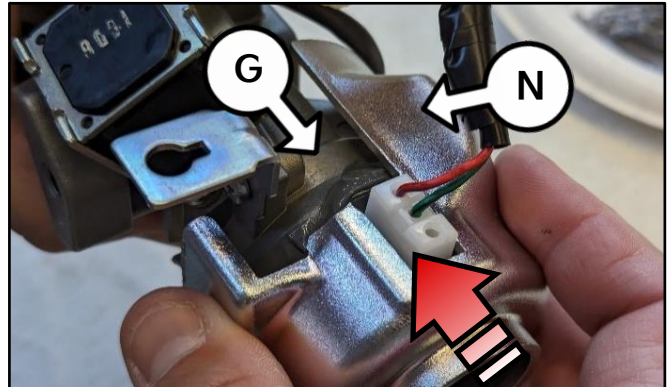
Soul (PS) is shown for illustration purpose ONLY.

- 20. Install the provided deco-ring (M) over the end of the key lock cylinder (F) as shown.



- 21a. Align the applicable theft deterrent ignition cylinder protector (N) in front of the ignition housing (G).

- 21b. Slide the theft deterrent ignition cylinder protector (N) inward and over the ignition housing (G).



The ignition housing (G) shown above was removed for illustration purpose ONLY.

Note: The ignition housing (G) does NOT need to be removed. Refer to the parts table on page 21 to select the applicable 'Theft Deterrent Ignition Cylinder Protector' (N) for the applicable vehicle being worked on.

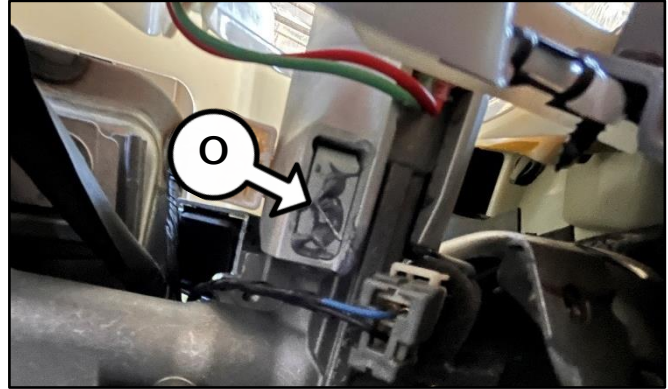
- 22. Apply the mixed bonding compound or epoxy to the protector locking tab (O) shown.



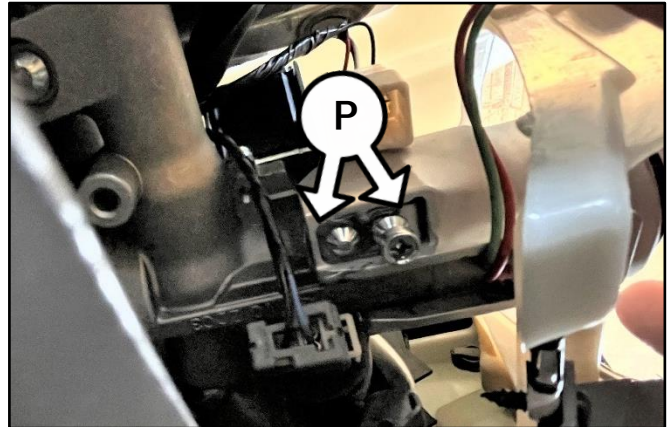
SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

23. Insert the provided locking tab (O) into the protector locking tab cavity area.



24. Insert and tighten the two (2) provided breakaway screws (P) until the screw head separates from the shank, as shown below.



25. Using the KDS Tablet [Warranty Claim Attachment](#) tab, take a photo of the following two (2) items:

- The installed Theft Deterrent Ignition Cylinder Protector.
- The hard copy of the RO/VIN detail

Note: The RO number, repair date, and VIN number must be visible and legible in the photo submitted.



26. Reinstall all removed parts in reverse order of removal.
27. Insert the key and 'Start' the vehicle.
28. Confirm normal ignition switch operation from 'LOCK → ACC → ON → START'.

SUBJECT: CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

Decal Installation Procedure:

1. Print two (2) copies of this page to 100% scale.
2. Cut out two (2) separate template sheets (A & B) along the dotted lines and use the applicable template for the vehicle you are working on. Fold the bottom of the sheet along the solid line.



(Save the template for future use on other vehicles)

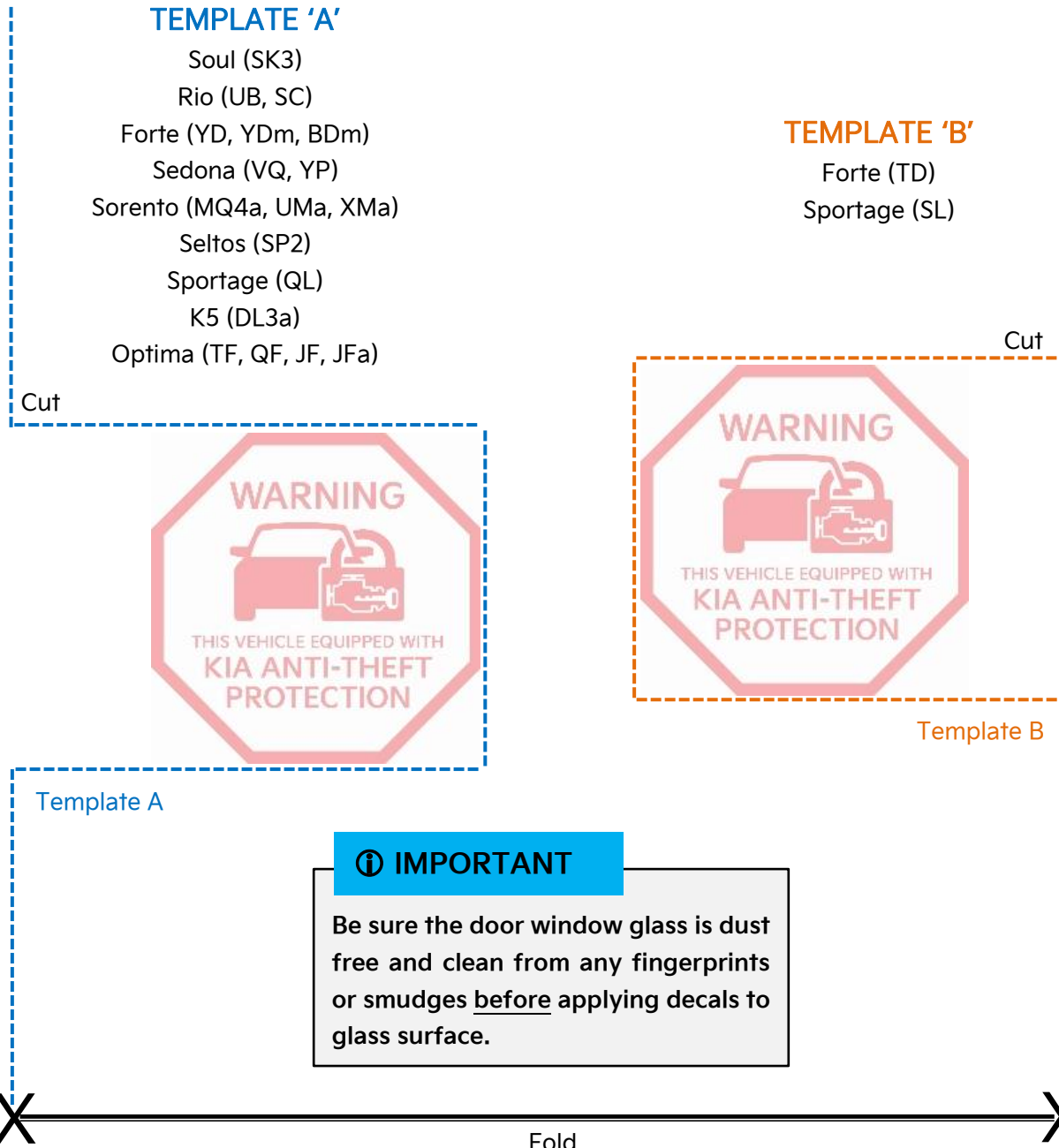
Two (2) decals required per vehicle

TEMPLATE 'A'

- Soul (SK3)
- Rio (UB, SC)
- Forte (YD, YDm, BDm)
- Sedona (VQ, YP)
- Sorento (MQ4a, UMa, XMa)
- Seltos (SP2)
- Sportage (QL)
- K5 (DL3a)
- Optima (TF, QF, JF, JFa)

TEMPLATE 'B'

- Forte (TD)
- Sportage (SL)



ⓘ IMPORTANT

Be sure the door window glass is dust free and clean from any fingerprints or smudges before applying decals to glass surface.

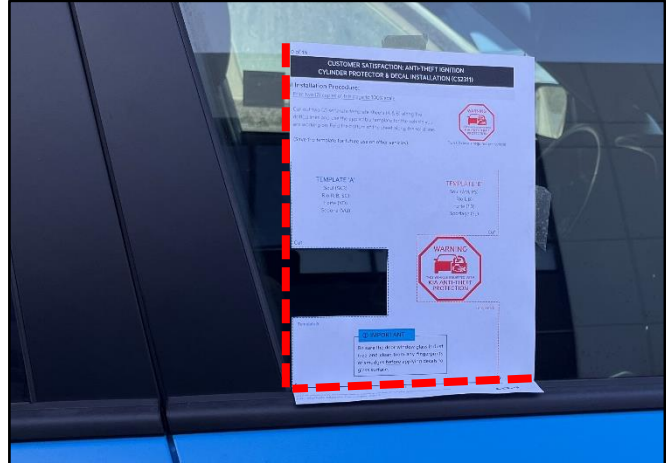


SUBJECT:

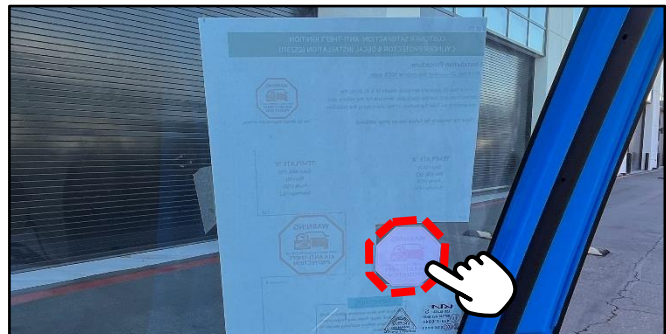
CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

- 3a. Confirm that the door glass is completely in the up position.
- 3b. Using masking tape (or similar no-residue tape), adhere the template sheet to the outside of the right passenger, front door glass as shown.

Note: Be sure that the template outlined edges are flush against the inner corner and bottom of the door window trim.



- 4a. Carefully expose leading edge of label adhesive by simultaneously pulling back on liner and pushing leading edge of label forward. **DO NOT TOUCH ADHESIVE.**
- 4b. Once approximately half of the label is removed from the liner, position the label on the INSIDE of the passenger right door window (aligned to template box).



Note: Images shown are for demonstration purpose only. The actual decal will be transparent with a red outlined image.

- 5a. From the outside of the vehicle, confirm that the decal is perfectly aligned inside the template box.
- 5b. From the inside, begin to press on the decal in a forward direction (pushing any air bubbles out) until the label is fully applied to the window.
6. Remove the template sheet from the door glass and prepare for use on the driver side.
7. Repeat steps 3-5 for the driver side door glass.



SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

Other things to consider:

Kia Theft Deterrent Ignition Cylinder Protector & Decal Installation Waiver and Acknowledgement:

Be sure to get customer's approval to install the 'Kia Theft Deterrent Ignition Cylinder Protector'. Dealers must have the customer sign the 'Kia Theft Deterrent Ignition Cylinder Protector & Decal Installation Waiver and Acknowledgement' and attach the signed copy to the claim.

Vehicles equipped with 'aftermarket' window tint:

Be sure to get the customer's approval to install the 'Kia Anti-Theft Protection' decals if the vehicle has aftermarket window tint installed as they will adhere to the tint film surface and not the door glass surface, and alert customer that the 'Kia Anti-Theft Protection' decals may not be visible through the tint film from outside the vehicle.

For 'California' state vehicles only:

The Proposition 65 decal may still be present on the inner front door glass. Be sure to get the customer's approval to remove this decal from the inner door glass before installing the 'Kia Anti-Theft Protection' decals.














AFFECTED VEHICLE RANGE:

Model	Production Date Range
Sportage (SL)	May 6, 2010 to November 16, 2015
Rio (UB)	June 21, 2011 to March 31, 2017
Rio (SC)	June 1, 2017 to October 29, 2021
Sedona (VQ)	February 26, 2013 to April 4, 2014
Forte (YD, YDm)	November 7, 2012 to July 18, 2016
Forte (TD)	August 18, 2010 to March 22, 2013
Soul (SK3)	December 27, 2018 to April 19, 2021
Sportage (QL)	December 10, 2015 to December 7, 2021
Optima (JF)	February 2, 2016 - April 5, 2018
Optima (JFa)	August 28, 2015 to June 23, 2020
Forte (BDm)	July 9, 2018 to October 22, 2021
Sedona (YP)	July 29, 2014 to July 8, 2020
Seltos (SP2)	November 21, 2019 to February 28, 2022
K5 (DL3a)	March 27, 2020 to December 21, 2021
Sorento (MQ4a)	September 10, 2020 to December 1, 2021
Optima (TF)	August 12, 2010 to July 23, 2015
Optima (QF)	August 12, 2011 to October 2, 2015
Sorento (UMa)	October 27, 2014 to November 4, 2020
Sorento (XMa)	October 24, 2009 to December 11, 2014

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

SUBJECT:

REQUIRED PART:

Model	Part Name	Part Number	Figure	Qty.
All	'Kia Anti-Theft Protection Decal**	SO230 WARN**		1 (Auto-shipped to dealers in a roll containing 500 qty.)
All	Loctite® Bonding Compound**	UM023 CH273**		1 Pack Services (3) Vehicles MUST Be Ordered Through Kia Chemicals .
	J-B Weld Epoxy**	UM024 CH275**		
SK3	Theft Deterrent Ignition Cylinder Protector Kit	81921 B2000QQK		1
SC		81921 H9000QQK		1
YD		81921 A7000QQK		1
UB		81921 1W000QQK		1
SL		81921 3W000QQK		1
VQ		81921 4D000QQK		1
QL		81921 D9000QQK		1
JFa				
JF				
BDm				
YP				
SP2				
DL3a				
MQ4a		81921 R5000QQK		1
TF		81921 2T000QQK		1
QF				
Uma		81921 C6000QQK		1
XMa	81921 1U000QQK		1	

****Note:** Additional orders may be made through Archway (866) 542-6268. Please track any customers that may require window decals if unavailable at the time of the Theft Deterrent Ignition Cylinder Protector installation.

****Note:** Loctite® bonding compound (PN UM023 CH273) or J-B Weld Epoxy (PN UM024 CH275) **MUST** be used to complete this repair and **MUST** be ordered and obtained through the [Kia Chemicals](#) website. Dealers can use locally sourced Loctite® bonding compound or J-B Weld Epoxy **ONLY IF** PN's UM023 CH273 and UM024 CH275 are **NOT in stock** through the [Kia Chemicals](#) website. Use sublet code 'X1' with a maximum allowed amount of \$4.10 per vehicle for bonding compound.



CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

SUBJECT:

WARRANTY INFORMATION: (WITHOUT ILLUMINATION RING)

N Code: N99 C Code: C99

Claim Type	Model	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.	
V	SL	81905 2K020	0	(CS2312) Theft Deterrent Ignition Cylinder Protector + Decal(s) Installation <i>(w/o Illumination Ring)</i>	2312SLR0*	0.4 M/H	81921 3W000QQK	1	
	UB				2312UBR0*		81921 1W000QQK		
	SC				2312SCR0*		81921 H9000QQK		
	YD				2312YDR0*		81921 A7000QQK		
	YDm				2312YMR0*		81921 B2000QQK		
	SK3				2312SKR0*		81921 D9000QQK		
	QL				2312QLR0*				
	JFa				2312JFR0*				
	JF				2312JAR0*				
	BDm				2312BDR0*				
	YP				2312YPR0*				
	SP2				2312SPR0*				
	DL3a				2312DLR0*				81921 L3000QQK
	MQ4a				2312MQR0*				81921 R5000QQK
	TF				2312TFR0*				81921 2T000QQK
	QF				2312QFR0*		81921 C6000QQK		
	UMa				2312UMR0*		81921 1U000QQK		
	XMa				2312XMR0*	81921 4D000QQK			
VQ	2312VQR0*	0.5 M/H	81921 4D000QQK						
All			Customer Declined Theft Deterrent Ignition Cylinder Protector + Decal(s) Installation	CS2312IO	0.1 M/H	NA	0		

Note: When substitute transportation is provided, manually enter sublet code 'X2' for rental expense reimbursement or one roundtrip rideshare expense.

*A KVID photo of the installed Theft Deterrent Ignition Cylinder Protector MUST be attached to the claim using KDS Tablet Warranty Claim Attachment Tab 'XX - Other' for LOPs 2312SLR0, 2312UBR0, 2312SCR0, 2312YDR0, 2312YMR0, 2312SKR0, 2312VQR0, 2312QLR0, 2312JFR0, 2312JAR0, 2312BDR0, 2312YPR0, 2312SPR0, 2312DLR0, 2312MQR0, 2312TFR0, 2312QFR0, 2312UMR0 and 2312XMR0. **If the photo is not submitted, claims will be subject to chargeback.** Dealers must have the customer sign the 'Kia Theft Deterrent Ignition Cylinder Protector & Decal Installation Waiver and Acknowledgement' and attach the signed copy to the claim.



SUBJECT:

CUSTOMER SATISFACTION: THEFT DETERRENT IGNITION CYLINDER PROTECTOR & DECAL INSTALLATION (CS2312)

WARRANTY INFORMATION: (WITH ILLUMINATION RING)

N Code: N99 C Code: C99

Claim Type	Model	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.	
V	SL	81905 2K020	0	(CS2312) Theft Deterrent Ignition Cylinder Protector + Decal(s) Installation + Key Illumination Ring Removal	2312SLR1*	0.5 M/H	81921 3W000QQK	1	
	UB				2312UBR1*		81921 1W000QQK		
	SC				2312SCR1*		81921 H9000QQK		
	YD				2312YDR1*		81921 A7000QQK		
	YDm				2312YMR1*		81921 B2000QQK		
	SK3				2312SKR1*		81921 D9000QQK		
	QL				2312QLR1*				
	JFa				2312JFR1*				
	JF				2312JAR1*				
	BDm				2312BDR1*				
	YP				2312YPR1*				
	SP2				2312SPR1*				
	DL3a				2312DLR1*				81921 L3000QQK
	MQ4a				2312MQR1*				81921 R5000QQK
	TF				2312TFR1*				81921 2T000QQK
	QF				2312QFR1*		81921 C6000QQK		
	UMa				2312UMR1*		81921 1U000QQK		
	XMa				2312XMR1*		81921 4D000QQK		
	VQ				2312VQR1*	0.6 M/H	81921 4D000QQK		
All			Customer Declined Theft Deterrent Ignition Cylinder Protector + Decal(s) Installation	CS2312IO	0.1 M/H	NA	0		

Note: When substitute transportation is provided, manually enter sublet code 'X2' for rental expense reimbursement or one roundtrip rideshare expense.

*A KVID photo of the installed Theft Deterrent Ignition Cylinder Protector MUST be attached to the claim using KDS Tablet Warranty Claim Attachment Tab 'XX - Other' for LOPs 2312SLR1, 2312UBR1, 2312SCR1, 2312YDR1, 2312YMR1, 2312SKR1, 2312VQR1 2312QLR0, 2312QLR1, 2312JFR1, 2312JAR1, 2312BDR1, 2312YPR1, 2312SPR1, 2312DLR1, 2312MQR1, 2312TFR1, 2312QFR1, 2312UMR1 and 2312XMR1. **If the photo is not submitted, claims will be subject to chargeback.** Dealers must have the customer sign the 'Kia Theft Deterrent Ignition Cylinder Protector & Decal Installation Waiver and Acknowledgement' and attach the signed copy to the claim.

