

## ACCOUNT TEAM COVERAGE

**Please Deliver To:** Service Managers and Warranty Decision Makers

**FROM:** Cummins Global Warranty Administration Communications

**Subject:** X12 CM2350 X119B/CM2450 X137B Turbocharger Actuator Replacement ATC for SeaGrave

**Number:** Atc7229

**Date:** 20-Jan-2026

**Expires:** 30-Jun-2027 (U.S./Canada)

30-Jun-2027 (International)

**Attention:** U.S. / Canadian Distr./Branches and Div. Offices (Auto)

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

### DESCRIPTION:

This ATC is being issued to address Variable Geometry Turbocharger actuator failures on certain X12 CM2350 X119B and X12 CM2450 X137B engines installed in SeaGrave Fire units. This ATC authorizes certified Cummins repair locations to proactively replace Turbocharger Actuator along with its calibration.

### ACTION:

In order to qualify for repair under this field action, an engine:

- 1 will be covered Regardless of coverage status, and
- 2 **must** show as OPEN on QuickServe® Online for this field action.

**NOTE:** The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

**NOTE:** Refer to Service Manual #5467515 for X12 CM2350 X119B and Service Manual #5659705 for X12 CM2450 X137B.

- 1 Replace the Variable Geometry Turbocharger Actuator with part listed. Please refer to service procedure 010-134 Variable Geometry Turbocharger Actuator, Electric in the appropriate service manuals.
- 2 Conduct the appropriate Turbocharger Actuator Calibration following procedure 010-150 Turbocharger Actuator Calibration Code in the appropriate service manual.

### MATERIAL DISPOSITION:

Where applicable, items removed should be returned to ReCon for core credit. Unless otherwise indicated, items with no core liability can be scrapped.

### REIMBURSEMENTS:

#### **Parts:**

**NOTE:** All parts listed are OPTIONAL. Select **only** the parts required to complete the repair. Miscellaneous Cummins parts, such as o-rings, gaskets, and fasteners, that are **not** in the Parts list but are required to perform the repair **MUST** be claimed using their part numbers, filed under the parts section of the claim and justified in the claim narrative. Please note any non-Cummins parts (locally sourced items, including engine oil) in the claim narrative. Non-Cummins parts are **NOT** claimable under the normal parts screens for this field action. Parts reimbursement for locally sourced items can **ONLY** be filed under Other Claimables section of the claim submission.

The following parts are covered under this field action:

Part Number	Quantity	Description
392472500	1	SCR,CNR
647615700NX	1	KIT,ACT

**NOTE:** SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

**NOTE:** All SRTs listed are OPTIONAL. Select **ONLY** the appropriate SRTs for the repair performed.

**Labor using applicable Access Code and Time:**

<b>SRT Code</b>	<b>Description</b>	<b>Time</b>
00-400	Steam Clean - Single Component Repair	
00-902	Technician Administrative Time - Road/Field Repair (OPTIONAL)	
00-90F	Technician Administrative Time - Field Action Service Events	
10-0DP	Air Intake Piping - Remove and Install, Each (CMI)	
10-0FS	Variable Geometry Turbocharger Actuator, Electric - Remove and Install - X12 CM2350 X119B (OPTIONAL)	
10-0UL	Variable Geometry Turbocharger Actuator, Electric - Remove and Install - X12 CM2450 X137B (OPTIONAL)	

**Travel:**

Travel is covered under this field action. Towing is **not** covered under this field action.

**Other Claimables:**

Consumables are covered under this field action.

**NOTE:** Miscellaneous Cummins parts, such as o-rings, gaskets, and fasteners, that are **not** in the Parts list but are required to perform the repair **MUST** be claimed using their part numbers, filed under the parts section of the claim and justified in the claim narrative. Further, please note that any non-Cummins parts (locally sourced items) used to complete the repair are **NOT** claimable under the normal parts screens for this field action. Parts reimbursement for locally sourced items can **ONLY** be filed as "Campaign Supplies", under Other Claimables section. Please consolidate all parts and consumables and claim them as one line item in Other Claimables titled CAMPAIGN SUPPLIES. Please include brief summaries on the details of items claimed. A lack of documentation in the narrative may result in a reduction in claim reimbursement or claim denial.

**Claim Instructions:**

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: ..... 27  
Pay Code: ..... North America Distributor = X  
Pay Code: ..... North America Dealer = D  
Pay Code: ..... International Distributor = I  
Pay Code: ..... International Dealer = R  
Failure Code: ..... WTHACV

Attachments  
atc7229\_esn-list.xlsx