SUBJECT: LOOSE WINDSHIELD GLASS GARNISH SEAL (SERVICE CAMPAIGN T84G)

This TSB supersedes 25-01-077G to expand the ending production date for applicable GV70 (JK1) vehicles from 07/19/2025 to 08/20/2025.

★ IMPORTANT

Retailers must perform this service campaign on all affected vehicles prior to retail delivery to a guest and whenever an affected vehicle is in the shop for any maintenance or repair.

Access the "Vehicle Information" screen via WebDCS to identify open campaigns.

Description: Certain GV70 (JK1), GV80 (JX1), and GV80 Coupe (JX1) vehicles may exhibit a loose windshield glass garnish seal. This bulletin provides instructions to remove the old garnish and install new parts.

Applicable Vehicles (Certain):

Model Year	Model	Production Dates
2026	GV70 (JK1)	05/15/2025 – 08/20/2025
2025 - 2026	GV80 (JX1)	05/15/2025 – 07/19/2025
	GV80 Coupe (JX1)	05/15/2025 – 07/18/2025

Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

Parts Information:

Model	Part Name	Part Number	Figure
GV70 (JK1)	Garnish Assy – Windshield Glass Kit	86130-AR400QQH	
GV80 & GV80 Coupe (JX1)		86130-T6400QQH	

NOTE: 1 kit contains both garnishes for each side.

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
GV80 & GV80 Coupe (JX1)	50D222R1	Windshield Glass Garnish Replacement (Both Sides)	0.3 M/H	86130-T6000	B31	ZZ7
GV70 (JK1)	50D222R2			86130-AR000		

NOTE 1: Submit claim on Claim Entry Screen as "Campaign" type.

NOTE 2: If a part is found in need of replacement while performing this campaign and the affected part is still under warranty, submit a separate claim using the same repair order. If the affected part is out of warranty, submit a Prior Approval request for goodwill consideration prior to performing the work.

NOTE 3: This TSB includes repair validation photos. Op times include VIN, mileage, and repair validation photo(s) as outlined in the Digital Documentation Policy.

NOTE 4: The incident parts are subject to callback through the normal Warranty Technical Center (WTC) parts return process. **Claim is subject to debit if the part is not returned.**

Service Procedure:
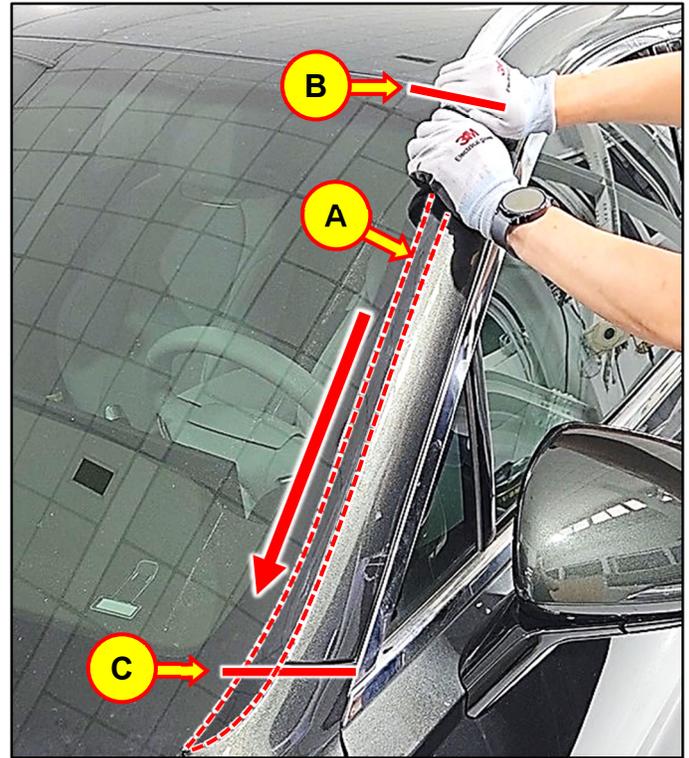
DIGITAL DOCUMENTATION 📷

This TSB includes repair validation photos. Refer to the latest Warranty Digital Documentation Policy for requirements.

1. Lift the windshield glass garnish (A) to separate the clips, starting at the top of the windshield (B). Continue lifting the garnish towards the bottom of the windshield (C).
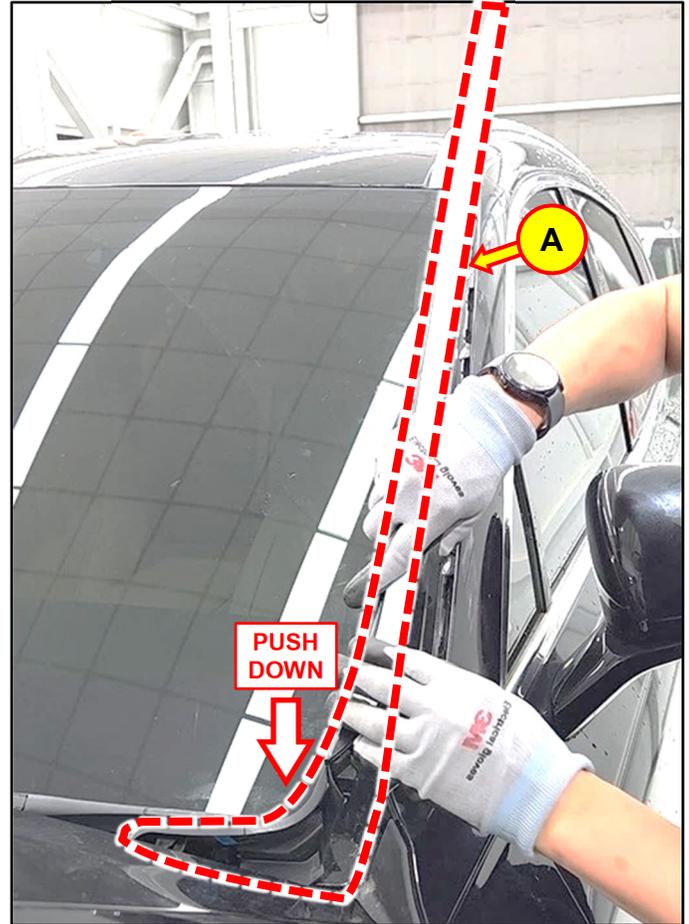
   ℹ️ **Information**

   Refer to the link or QR code below for a demonstration of removal and installation of the windshield glass garnish:

   GV70/GV80 Windshield Glass Garnish Replacement Demonstration

2. Push the lower end of the garnish downward to separate it from the cowl top cover and remove it from the vehicle.
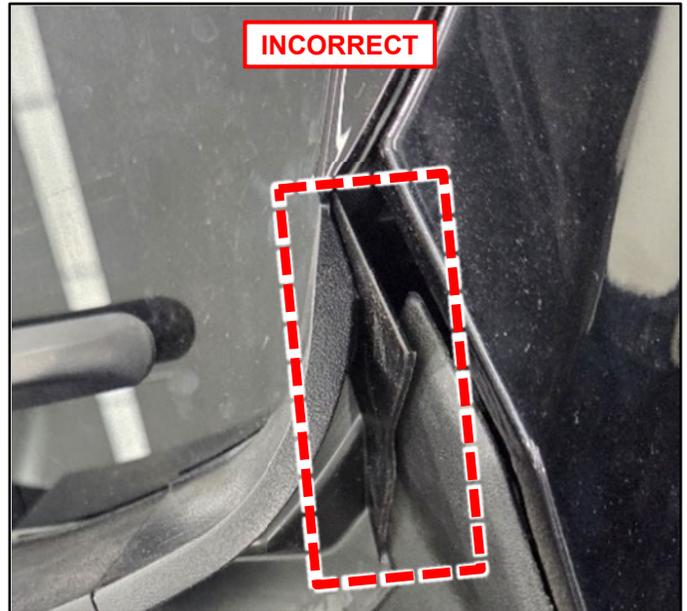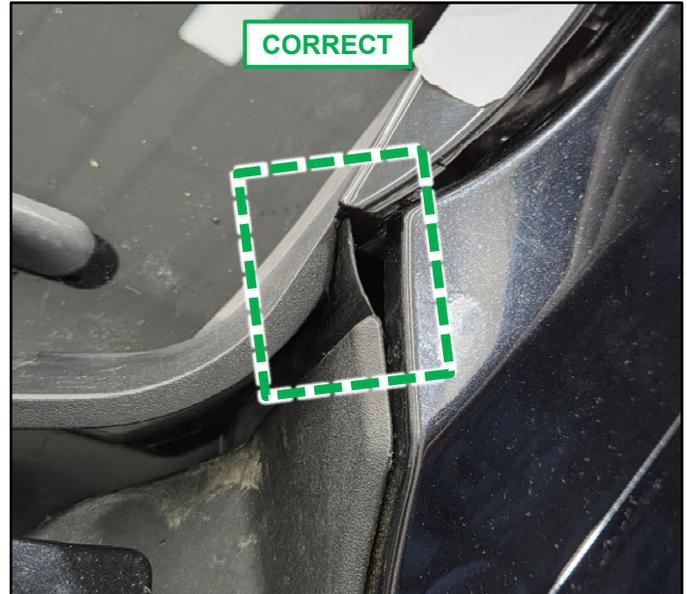

i **Information**

Ensure that the locking tab (D) at the bottom of the garnish is fully disconnected before removing the garnish from the vehicle.

3.   Install the new windshield glass garnish in the reverse order of removal.

Refer to the photos for examples of correct and incorrect installation:

- **CORRECT:** Lower end of garnish is inserted between the cowl top cover and fender panel.

- **INCORRECT:** Lower end of garnish is **NOT** inserted between the cowl top cover and fender panel.

4.   Press down firmly on the entire garnish to ensure all clips are fully secured.

5.   Remove any assembly protection film.

6.

DIGITAL DOCUMENTATION 📷

Using the STUI camera function, take a photo of the new windshield glass garnish installed on the vehicle.

Upload the photo to STUI.

NOTE: If the STUI camera function is **NOT** used, write the last 6 digits of the VIN and date of repair on a piece of paper to include in the photo.

7. Repeat steps 1-6 on the opposite side.

8. The service procedure is now complete.