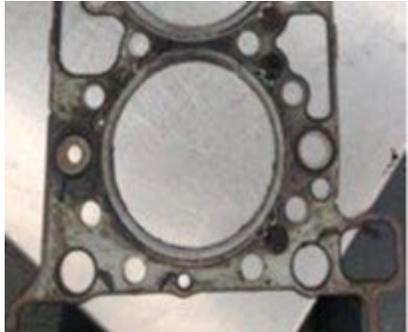
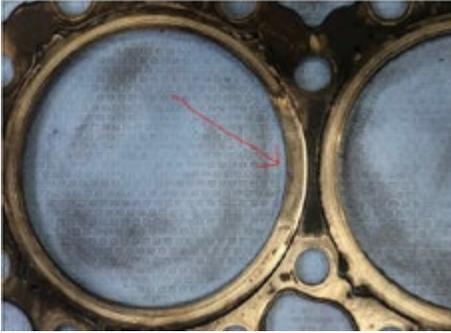


HDEP Cylinder Head Gasket Seal Issues



Topic Background:

1. Customer complaint will be a coolant leak at the block/head joint.

Progress Updates:

1. Quality has found a potential relationship between the machining of the liner flange and the compression seal.

Topic Resolution Info:

1. Quality has requested the cylinder liner be replaced whenever a cylinder has a confirmed seal failure. Piston can be reused.
2. The head gasket inspection section of the DD15 Gen 5 Workshop manual is currently being updated to reflect this direction,
3. A TSB letter is also in process to advise the service network of this change in repair direction