



TEMESA

SERVICE BULLETIN

Subject: TS45 Camera Connection Improvement

Bulletin Type: Field Fix Conditional

Bulletin No: TS45-FC-2523

PQR No: 500000007779

Rev No:00

Ref. No: 700004855

Vehicle Model: TS45

Flat Rate Time / Code: 60 min

Date of issue: 25.12.2025

Modify Before: 25.12.2028

What to do with off coming parts:

- Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

What to do with outstanding parts of previous revision:

- Scrap
- Return
- Use with additional parts
- On consignment
- No outstanding parts

Description of the modification:

This bulletin aims to check and improve Camera connections.

Bulletin Responsible: Ahmet Altın

Published & Approved By: Esin Arısoy



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SAFETY INSTRUCTIONS

1. Mechanical Requested Dress Code

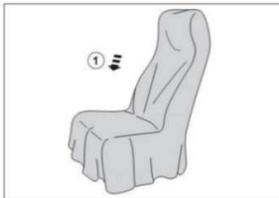


WARNING:

- Dress properly to avoid personal injury and damage to the vehicle

- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

2. Protect Seats when Mechanic Starts Working



- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

3. Welding on the Chassis

- Always disconnect the batteries (starting with the negative lead).
- Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 2 meters away from the chassis part to be welded or the earth terminal of the welding equipment.
- The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- The contact switch must not be in the accessory or contact position. The contact key should be removed.
- Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.



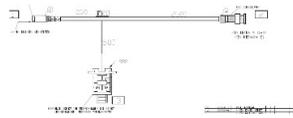
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INCLUDING PART LIST

PART NUMBER	PART DESCRIPTION	SYMBOL	QTY	Unit
RP554159	REAR VIEW CAMERA VEHICLE CON. HARNESS		1	piece
9401-372	CABLE 1.0mm W-TXL		5	meter
9402-152	T-FEMALE TERMINAL-0,5-1,0 mm2		1	piece
9402-78Y	T-MALE-0.75-1 mm2		2	piece
9402-96Y	T-MALE-0,5-1,0 mm2		1	piece
9404-94Y	CABLE PROTEC.SLOTTED SPIRAL PA6		5	meter
64426-60030-01Y	IZOLEBANT (19*33M*0.15)		1	piece
9440-001Y	FUSE 3A AUTOMATIC		1	piece

REMOVED PART LIST

PART NUMBER	PART DESCRIPTION	SYMBOL	QTY	Birim
HD554131Y	REAR VIEW CAMERA VEHICLE CON. HARNESS		1	Piece



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APPLICATION STEPS

HARDWARE (INSTALLATION) APPLICATION

Relay Panel Connection

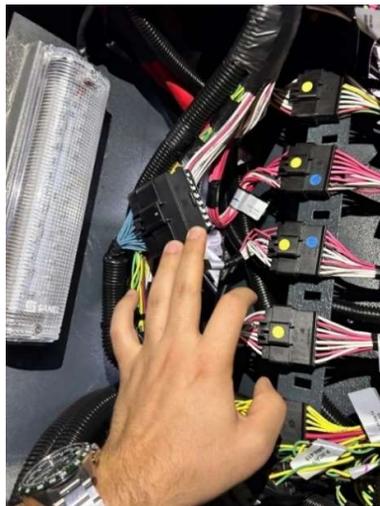
Before starting the hardware application, disconnect the battery from the vehicle's power supply by turning the accumulator circuit breaker off. You can turn the accumulator circuit breaker on again after modification process is complete.

1. Cut the white cable numbered 9401-372, which is 5 meters long, into two pieces, one 2 meters long and the other 3 meters long.
2. Insert the 9402-152 terminal into the 2-meter-long white cable numbered 9401-372 Temsa.
3. Connect the cable with the terminal connection to pin 7 of socket P01A006-201_1A, to which fuse F110 is connected.
4. Insert terminal number 9402-78Y into the free end of the cable.
5. Put the cable attached to the terminal through the slotted spiral numbered 9404-94Y and route the cable to the location of the relay panel transition sockets.

Transition Sockets Location: Behind the relay panel.

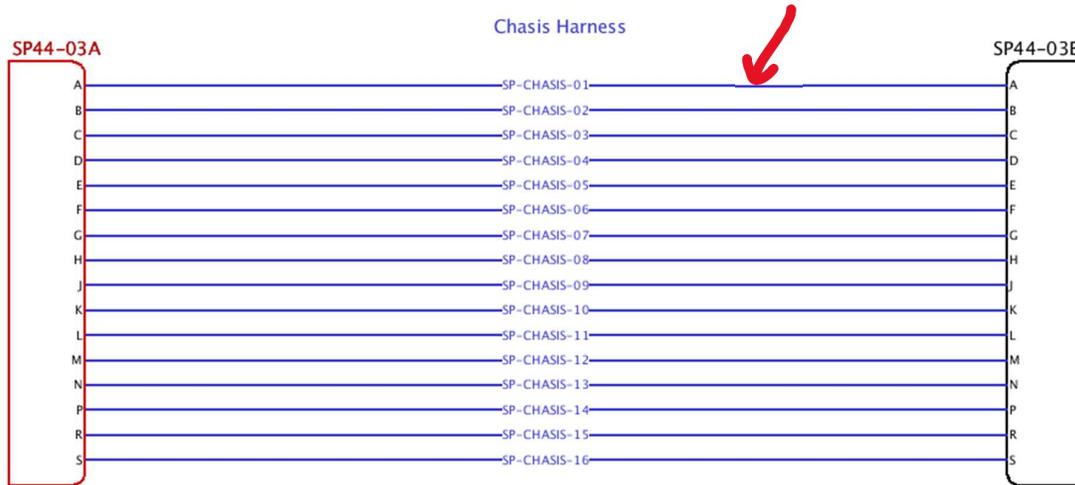


6. In the area where the relay panel transition sockets are located, find socket number SP44-03B, where the spare cables are connected.



7. Remove the white plug on the A pin of the mating socket.
8. Connect the cable labeled with terminal number 9402-78Y to the A pin with the plug removed.

Note: Pay attention to the cable number connected to the A pin on the socket. The SP-CHASIS-01 cable connection is located on the A pin of the SP44-03B and SP44-03A sockets. Spare cables have blue color.



Switchbox Connection:

1. Remove the cover of the switchbox by unscrewing.





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2. Find the spare cable socket numbered SP44-03A located in the switchbox area.



3. Disconnect the white plug on the A pin of the mating socket.
4. Insert the 9402-78Y terminal into the white cable with part number 9401-372, which is 3 meters long.
5. Connect cable number 9401-372, plugged into terminal number 9402-78Y, to pin A with the plug removed.

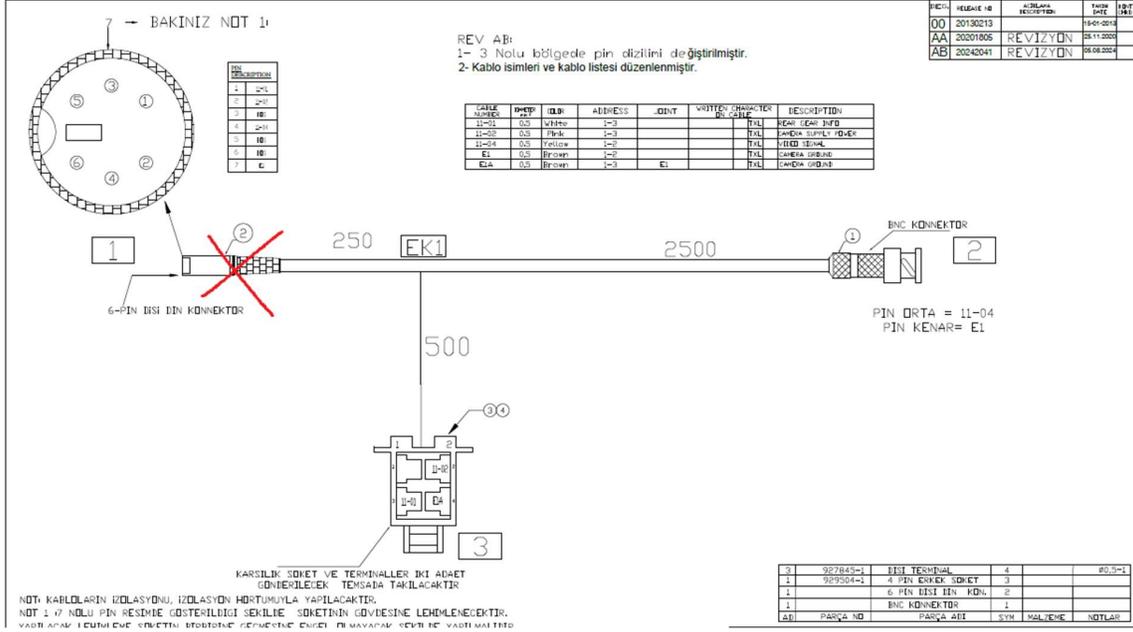
Note: The SP-CHASIS-01 cable connection is located on pin A of socket SP44-03B

Front Body-Dashboard Camera Connection

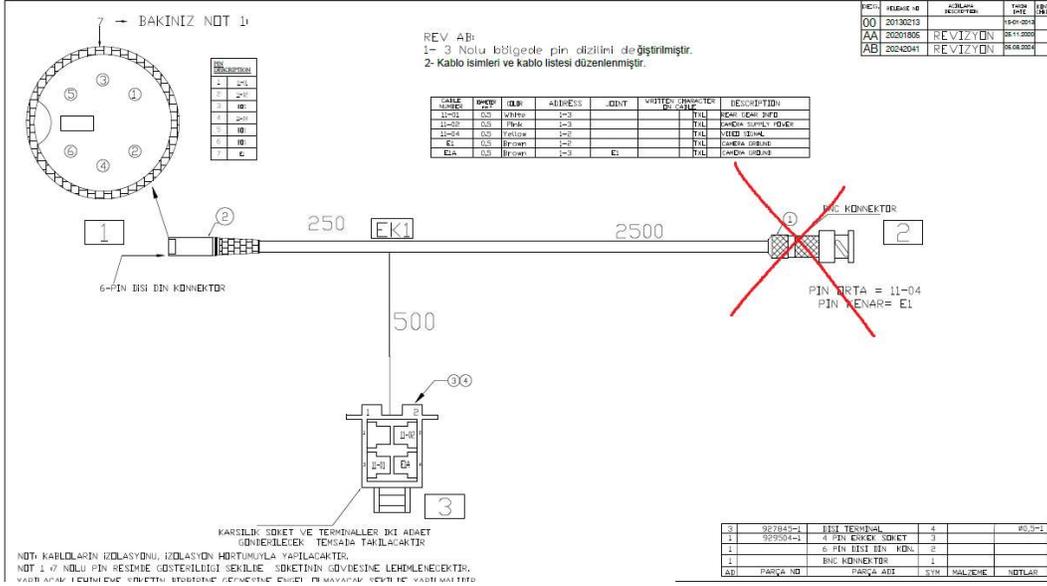
1. Remove the cover section under the dashboard by unscrewing the screws.
2. Find the vehicle connection wiring for the rearview camera numbered HD554131Y located in the front body compartment.



- Find the RP999155 cable on the device that connects to the camera, and disconnect the socket connection shown in the diagram between the RP999155 and HD554131Y 6 pin S-Video Connector.

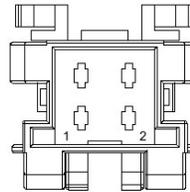


5. Disconnect the BNC socket from the Multiviu.



- The harness numbered HD554131Y will be scrapped.
- Connect the 9402-96Y terminal to the leading end of the 3-meter-long white cable with part number 9401-372. Pass the cable through the 9404-94Y slotted spiral.
- Route the cable from the switchbox area to the front body area
- Disconnect the cable labeled 17A083-(+15)-8 from pin 2 of socket P9300. Isolate the cable on the vehicle.
- Connect the 3-meter cable passing from the Switchbox area to the front body area to Pin 2 of socket P9300.

Name



- Find the RP999155 cable on the device that connects to the camera. Connect the socket connection shown in the figure between the RP999155 and RP554159, 6 pin S-Video Connector.





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12. Connect the four-pin socket connection numbered 929504-1 of the installation numbered RP554159 to the socket numbered P9300.
13. Connect the BNC connector to the BNC input on the Multiviu (MVP12).



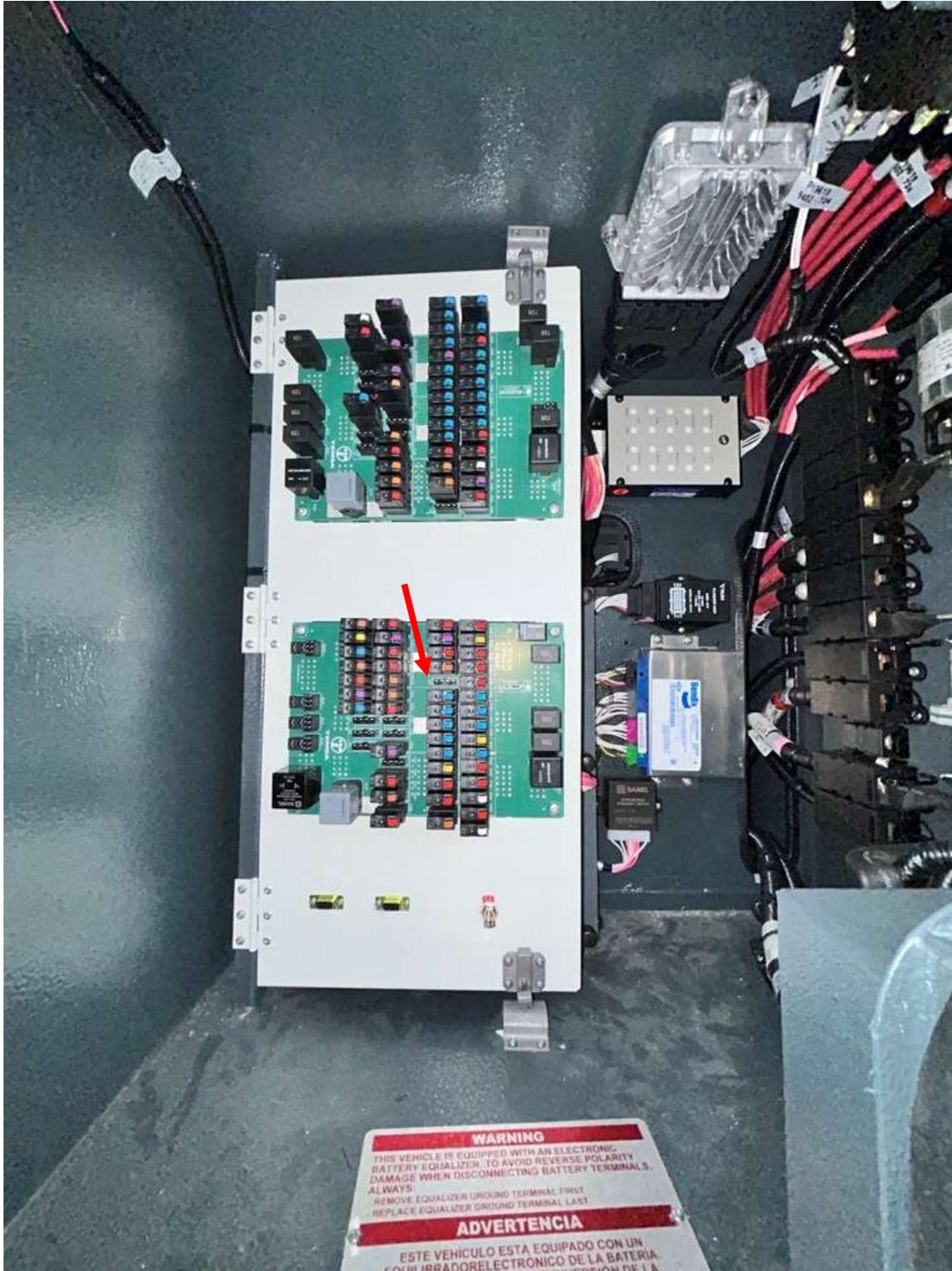
14. Install the 9440-001Y numbered fuse with a value of 3A into the F110-numbered fuse slot on the 01A006-numbered fuse card located in the relay panel area.



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Front Relay Panel Image





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LABOR BREAKDOWN

Application	Time
Hardware Installation	60
Total Labor Time	60



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AFFECTED VEHICLE LIST

No	Otpa No	Model	Chassis No	Country
1.	OA17885	TS45	NLTEJXA90R1000464	USA
2.	OA18163	TS45	NLTEJXA9XR1000505	USA
3.	OA18160	TS45	NLTEJXA94R1000502	USA
4.	OA18197	TS45	NLTEJXA97R1000509	USA
5.	OA18154	TS45	NLTEJXA92R1000496	USA
6.	OA18199	TS45	NLTEJXA95R1000511	USA
7.	OA18201	TS45	NLTEJXA99R1000513	USA
8.	OA18161	TS45	NLTEJXA96R1000503	USA
9.	OA18198	TS45	NLTEJXA93R1000510	USA
10.	OA18202	TS45	NLTEJXA90R1000514	USA
11.	OA18203	TS45	NLTEJXA92R1000515	USA
12.	OA18204	TS45	NLTEJXA94R1000516	USA
13.	OA18254	TS45	NLTEJXA96R1000520	USA
14.	OA18270	TS45	NLTEJXA95R1000525	USA
15.	OA18256	TS45	NLTEJXA9XR1000522	USA
16.	OA18227	TS45	NLTEJXA96R1000517	USA
17.	OA18258	TS45	NLTEJXA93R1000524	USA
18.	OA18229	TS45	NLTEJXA9XR1000519	USA
19.	OA18228	TS45	NLTEJXA98R1000518	USA
20.	OA18255	TS45	NLTEJXA98R1000521	USA
21.	OA18294	TS45	NLTEJXA92R1000529	USA
22.	OA18271	TS45	NLTEJXA97R1000526	USA
23.	OA18272	TS45	NLTEJXA99R1000527	USA
24.	OA18257	TS45	NLTEJXA91R1000523	USA
25.	OA18295	TS45	NLTEJXA99R1000530	USA
26.	OA18293	TS45	NLTEJXA90R1000528	USA
27.	OA18364	TS45	NLTEJXA92R1000532	USA
28.	OA18365	TS45	NLTEJXA94R1000533	USA
29.	OA18349	TS45	NLTEJXA90R1000531	USA
30.	OA18366	TS45	NLTEJXA96R1000534	USA
31.	OA18367	TS45	NLTEJXA98R1000535	USA
32.	OA18368	TS45	NLTEJXA9XR1000536	USA
33.	OA18369	TS45	NLTEJXA91R1000537	USA
34.	OA18394	TS45	NLTEJXA91R1000540	USA
35.	OA18370	TS45	NLTEJXA93R1000538	USA
36.	OA18433	TS45	NLTEJXB98S1000541	USA
37.	OA18434	TS45	NLTEJXB9XS1000542	USA
38.	OA18461	TS45	NLTEJXB90S1000548	USA
39.	OA18435	TS45	NLTEJXB91S1000543	USA
40.	OA18464	TS45	NLTEJXB90S1000551	USA
41.	OA18437	TS45	NLTEJXB95S1000545	USA
42.	OA18462	TS45	NLTEJXB92S1000549	USA
43.	OA18439	TS45	NLTEJXB99S1000547	USA



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45.	OA18463	TS45	NLTEJXB99S1000550	USA
46.	OA18465	TS45	NLTEJXB92S1000552	USA
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48.	OA18476	TS45	NLTEJXB9XS1000556	USA
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65.	OA18587	TS45	NLTEJXB98S1000572	USA
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69.	OA18640	TS45	NLTEJXB99S1000581	USA
70.	OA18478	TS45	NLTEJXB93S1000558	USA
71.	OA18671	TS45	NLTEJXB93S1000589	USA
72.	OA18616	TS45	NLTEJXB99S1000578	USA
73.	OA18618	TS45	NLTEJXB97S1000580	USA
74.	OA18642	TS45	NLTEJXB92S1000583	USA
75.	OA18614	TS45	NLTEJXB95S1000576	USA
76.	OA18667	TS45	NLTEJXB96S1000585	USA
77.	OA18617	TS45	NLTEJXB90S1000579	USA
78.	OA18669	TS45	NLTEJXB9XS1000587	USA
79.	OA18615	TS45	NLTEJXB97S1000577	USA
80.	OA18701	TS45	NLTEJXB99S1000595	USA
81.	OA18719	TS45	NLTEJXB94S1000598	USA
82.	OA18699	TS45	NLTEJXB95S1000593	USA
83.	OA18698	TS45	NLTEJXB93S1000592	USA
84.	OA18700	TS45	NLTEJXB97S1000594	USA
85.	OA18612	TS45	NLTEJXB91S1000574	USA
86.	OA18643	TS45	NLTEJXB94S1000584	USA
87.	OA18668	TS45	NLTEJXB98S1000586	USA
88.	OA18613	TS45	NLTEJXB93S1000575	USA



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91.	OA18697	TS45	NLTEJXB91S1000591	USA
92.	OA18641	TS45	NLTEJXB90S1000582	USA
93.	OA18735	TS45	NLTEJXB90S1000601	USA
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96.	OA18720	TS45	NLTEJXB96S1000599	USA
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100.	OA18718	TS45	NLTEJXB92S1000597	USA
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177.	OA19325	TS45	NLTEJXB90T1000681	USA
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190.	OA19460	TS45	NLTEJXB95T1000692	USA
191.	OA19463	TS45	NLTEJXB90T1000695	USA
192.	OA19464	TS45	NLTEJXB92T1000696	USA
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203.	OA19555	TS45	NLTEJXB91T1000706	USA
204.	OA19556	TS45	NLTEJXB93T1000707	USA
205.	OA19583	TS45	NLTEJXB93T1000710	USA
206.	OA19584	TS45	NLTEJXB95T1000711	USA
207.	OA19585	TS45	NLTEJXB97T1000712	USA
208.	OA19622	TS45	NLTEJXB90T1000714	USA
209.	OA19623	TS45	NLTEJXB92T1000715	USA
210.	OA19625	TS45	NLTEJXB96T1000717	USA
211.	OA19621	TS45	NLTEJXB99T1000713	USA
212.	OA19624	TS45	NLTEJXB94T1000716	USA
213.	OA19632	TS45	NLTEJXB98T1000718	USA
214.	OA19669	TS45	NLTEJXB9XT1000719	USA
215.	OA19671	TS45	NLTEJXB98T1000721	USA
216.	OA19670	TS45	NLTEJXB96T1000720	USA
217.	OA19695	TS45	NLTEJXB93T1000724	USA
218.	OA19744	TS45	NLTEJXB95T1000725	USA
219.	OA19784	TS45	NLTEJXB90T1000731	USA
220.	OA19786	TS45	NLTEJXB94T1000733	USA
221.	OA19694	TS45	NLTEJXB91T1000723	USA
222.	OA19693	TS45	NLTEJXB9XT1000722	USA
223.	OA19745	TS45	NLTEJXB97T1000726	USA



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224.	OA19746	TS45	NLTEJXB99T1000727	USA
225.	OA19775	TS45	NLTEJXB90T1000728	USA
226.	OA19777	TS45	NLTEJXB99T1000730	USA
227.	OA19788	TS45	NLTEJXB98T1000735	USA
228.	OA19832	TS45	NLTEJXB91T1000737	USA
229.	OA19776	TS45	NLTEJXB92T1000729	USA
230.	OA19785	TS45	NLTEJXB92T1000732	USA
231.	OA19787	TS45	NLTEJXB96T1000734	USA
232.	OA19789	TS45	NLTEJXB9XT1000736	USA
233.	OA19833	TS45	NLTEJXB93T1000738	USA
234.	OA19834	TS45	NLTEJXB95T1000739	USA
235.	OA19838	TS45	NLTEJXB97T1000743	USA
236.	OA19887	TS45	NLTEJXB98T1000749	USA
237.	OA19836	TS45	NLTEJXB93T1000741	USA
238.	OA19841	TS45	NLTEJXB92T1000746	USA
239.	OA19835	TS45	NLTEJXB91T1000740	USA
240.	OA19837	TS45	NLTEJXB95T1000742	USA
241.	OA19840	TS45	NLTEJXB90T1000745	USA
242.	OA19839	TS45	NLTEJXB99T1000744	USA
243.	OA19956	TS45	NLTEJXB99T1000758	USA
244.	OA19889	TS45	NLTEJXB96T1000751	USA
245.	OA19888	TS45	NLTEJXB94T1000750	USA
246.	OA19878	TS45	NLTEJXB96T1000748	USA
247.	OA19893	TS45	NLTEJXB93T1000755	USA
248.	OA19892	TS45	NLTEJXB91T1000754	USA
249.	OA19894	TS45	NLTEJXB95T1000756	USA
250.	OA19890	TS45	NLTEJXB98T1000752	USA
251.	OA19955	TS45	NLTEJXB97T1000757	USA
252.	OA20094	TS45	NLTEJXB92T1000777	USA
253.	OA20095	TS45	NLTEJXB94T1000778	USA
254.	OA20093	TS45	NLTEJXB90T1000776	USA
255.	OA20092	TS45	NLTEJXB99T1000775	USA
256.	OA20091	TS45	NLTEJXB97T1000774	USA
257.	OA19891	TS45	NLTEJXB9XT1000753	USA
258.	OA19967	TS45	NLTEJXB99T1000761	USA
259.	OA19968	TS45	NLTEJXB90T1000762	USA
260.	OA20254	TS45	NLTEJXB96T1000782	USA
261.	OA20255	TS45	NLTEJXB98T1000783	USA
262.	OA20258	TS45	NLTEJXB93T1000786	USA
263.	OA19957	TS45	NLTEJXB90T1000759	USA
264.	OA20257	TS45	NLTEJXB91T1000785	USA
265.	OA19969	TS45	NLTEJXB92T1000763	USA
266.	OA20014	TS45	NLTEJXB98T1000766	USA
267.	OA19971	TS45	NLTEJXB96T1000765	USA
268.	OA19970	TS45	NLTEJXB94T1000764	USA



TEMSA

SERVICE BULLETIN

269.	OA20015	TS45	NLTEJXB9XT1000767	USA
270.	OA19877	TS45	NLTEJXB94T1000747	USA
271.	OA19966	TS45	NLTEJXB97T1000760	USA
272.	OA20279	TS45	NLTEJXB97T1000788	USA
273.	OA20251	TS45	NLTEJXB96T1000779	USA
274.	OA20259	TS45	NLTEJXB95T1000787	USA
275.	OA20086	TS45	NLTEJXB93T1000769	USA
276.	OA20088	TS45	NLTEJXB91T1000771	USA
277.	OA20252	TS45	NLTEJXB92T1000780	USA
278.	OA20253	TS45	NLTEJXB94T1000781	USA
279.	OA20089	TS45	NLTEJXB93T1000772	USA
280.	OA20016	TS45	NLTEJXB91T1000768	USA
281.	OA20087	TS45	NLTEJXB9XT1000770	USA
282.	OA20090	TS45	NLTEJXB95T1000773	USA
283.	OA20256	TS45	NLTEJXB9XT1000784	USA
284.	OA20533	TS45	NLTEJXB99T1000789	USA
285.	OA20534	TS45	NLTEJXB95T1000790	USA
286.	OA20679	TS45	NLTEJXB91T1000804	USA
287.	OA20680	TS45	NLTEJXB93T1000805	USA