

Subject: Repair of the fender assembly

Bulletin Type: FC

Bulletin No: TS45-FC-2521

PQR No: 400000008874

Rev No: 00

Ref. No: 700004845

Vehicle Model: TS45

Flat Rate Time / Code: 1 Hour

Date of issue: 28.11.2025

Modify Before: 28.11.2028

What to do with off coming parts:

- Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

What to do with outstanding parts of previous revision:

- Scrap
- Return
- Use with additional parts
- On consignment
- No outstanding parts

Description of the modification: This document describes the repair and reinforcement of broken profiles.

Bulletin Responsible: Kurtuluş TAŞ

Published & Approved By: Esin Arısoy

SAFETY INSTRUCTIONS

1. Mechanical Requested Dress Code

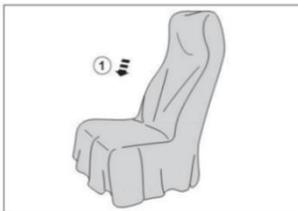


WARNING:

- Dress properly to avoid personal injury and damage to the vehicle

- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

2. Protect Seats when Mechanic Starts Working

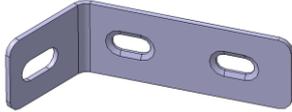
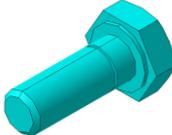
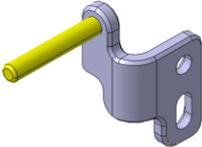


- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

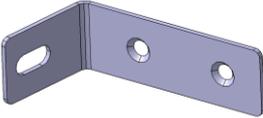
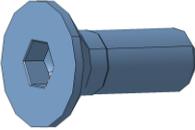
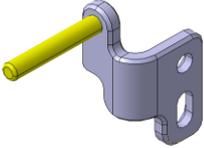
3. Welding on the Chassis

- a. Always disconnect the batteries (starting with the negative lead).
- b. Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 2 meters away from the chassis part to be welded or the earth terminal of the welding equipment.
- c. The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- d. The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- e. Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- f. The contact switch must not be in the accessory or contact position. The contact key should be removed.
- g. Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.

LIST OF MATERIALS INCLUDE

No	Part Number	Part Name	Picture	PCS	Unit
1	9320-5761Y	L BRACKET, FENDER		2	Adet
2	MF100026Y	BOLT (M6x1x14-8,8)		4	Adet
3	9105-07Y	WASHER SPRING.B8		4	Adet
4	4664-LPE-02Y	FLAP HINGE (NEW VERSION - AE)		2	Adet
5	4664-LPE-08Y	FLAP HINGE (NEW VERSION - AC)		2	Adet

OUTPUT MATERIALS LIST

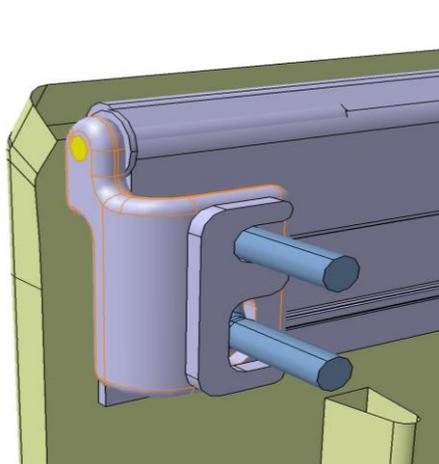
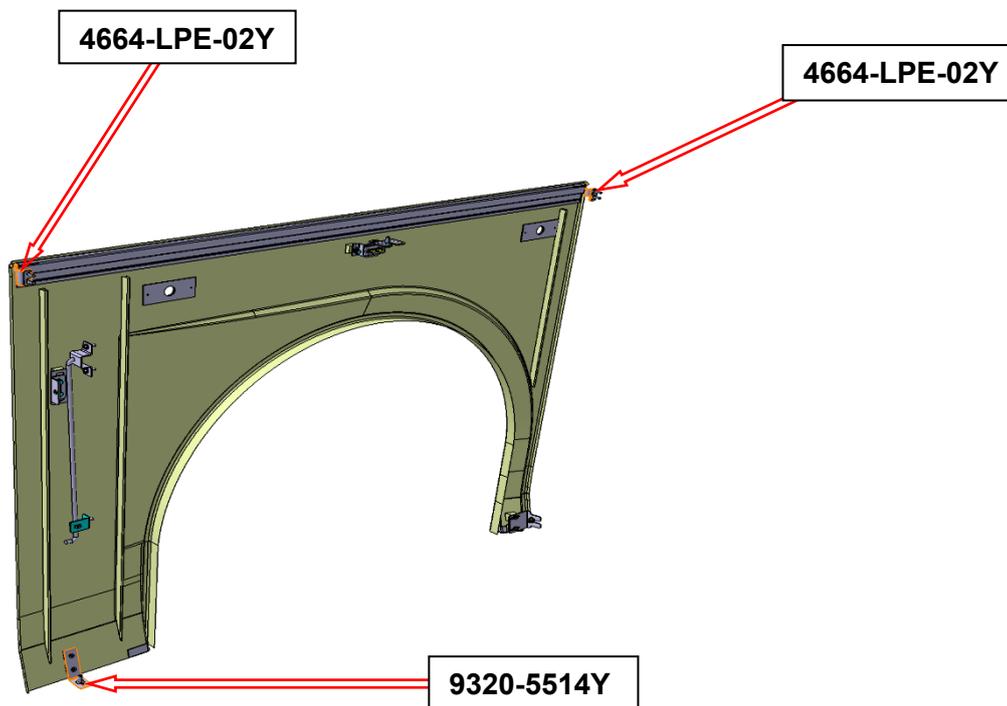
No	Part Number	Part Name	Picture	PCS	Unit
1	9320-5514Y	L BRACKET, FENDER		2	Adet
2	MF201692Y	ALLEN HEAD BOLT		4	Adet
4	4664-LPE-02Y	FLAP HINGE (OLD VERSION - AC)		2	Adet
5	4664-LPE-08Y	KAPAK MENTEŞESİ (OLD VERSION - AB)		2	Adet

IMPLEMENTATION STEPS

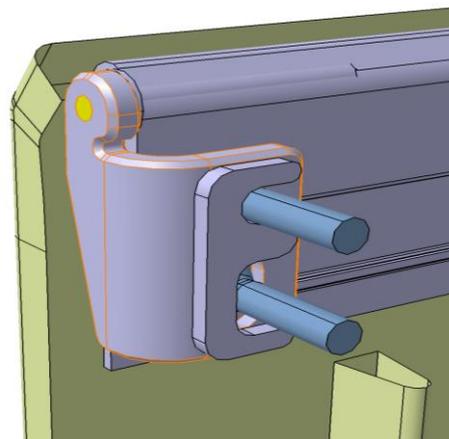
Fender Assembly Changing Material Applications

1. Assembly: RP150085-01Y FENDER MOUNTING FRONT LEFT & RIGHT.

Hinges numbered **4664-LPE-02Y** and **4664-LPE-08Y** will be removed and the same coded, updated version parts will be installed.



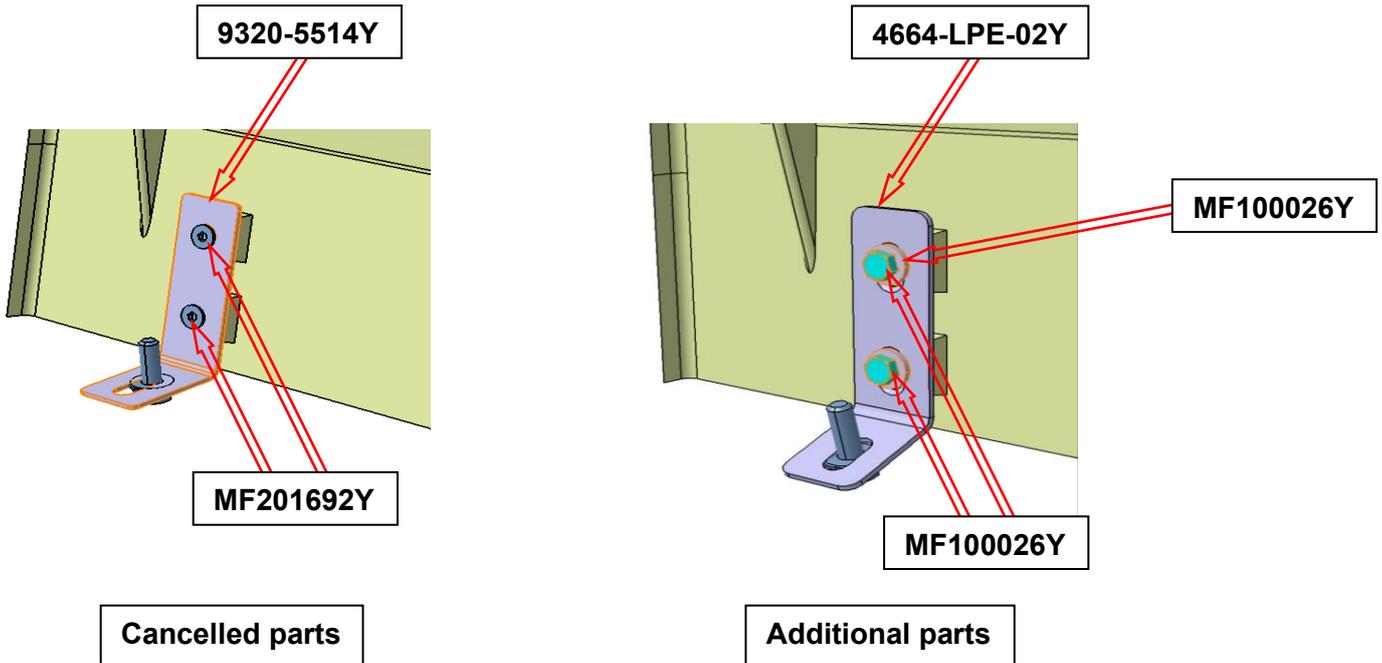
OLD VERSION



NEW VERSION

2. Assembly: RP150085-01Y FENDER MOUNTING FRONT LEFT & RIGHT.

Bracket numbered **9320-5514Y** will be removed and bracket numbered **4664-LPE-02Y** will be installed in its place. Two AKB bolts numbered **MF100026Y** and a washer numbered **MF100026Y** will be used instead of two Allen-head bolts numbered **MF201692Y** used as mounting fasteners.



APPLICATION	TIME
Hinge Replacement Installation	30 min.
Bracket Replacement Installation	30 min.
TOPLAM	1 Hour

AFFECTED VEHICLE LIST

CHASSIS NUMBERS
NLTEJXA95R1000539
NLTEJXB94S1000553
NLTEJXB96S1000554
NLTEJXB98S1000555
NLTEJXB91S1000557
NLTEJXB93S1000558
NLTEJXB91S1000560
NLTEJXB93S1000561
NLTEJXB95S1000562
NLTEJXB97S1000563
NLTEJXB99S1000564
NLTEJXB90S1000565
NLTEJXB92S1000566
NLTEJXB94S1000567
NLTEJXB96S1000568
NLTEJXB98S1000569
NLTEJXB94S1000570
NLTEJXB96S1000571
NLTEJXB98S1000572
NLTEJXB9XS1000573
NLTEJXB91S1000574
NLTEJXB93S1000575
NLTEJXB95S1000576
NLTEJXB97S1000577
NLTEJXB99S1000578
NLTEJXB90S1000579
NLTEJXB97S1000580
NLTEJXB99S1000581
NLTEJXB90S1000582
NLTEJXB92S1000583
NLTEJXB94S1000584
NLTEJXB96S1000585
NLTEJXB98S1000586
NLTEJXB9XS1000587
NLTEJXB91S1000588
NLTEJXB93S1000589
NLTEJXB9XS1000590
NLTEJXB91S1000591
NLTEJXB93S1000592
NLTEJXB95S1000593

NLTEJXB97S1000594
NLTEJXB99S1000595
NLTEJXB90S1000596
NLTEJXB92S1000597
NLTEJXB94S1000598
NLTEJXB96S1000599
NLTEJXB99S1000600
NLTEJXB90S1000601
NLTEJXB92S1000602
NLTEJXB94S1000603
NLTEJXB96S1000604
NLTEJXB98S1000605
NLTEJXB9XS1000606
NLTEJXB91S1000607
NLTEJXB93S1000608
NLTEJXB95S1000609
NLTEJXB91S1000610
NLTEJXB93S1000611
NLTEJXB95S1000612
NLTEJXB97S1000613
NLTEJXB99S1000614
NLTEJXB90S1000615
NLTEJXB92S1000616
NLTEJXB94S1000617
NLTEJXB96S1000618
NLTEJXB98S1000619
NLTEJXB94S1000620
NLTEJXB96S1000621
NLTEJXB98S1000622
NLTEJXB9XS1000623
NLTEJXB91S1000624
NLTEJXB93S1000625
NLTEJXB95S1000626
NLTEJXB97S1000627
NLTEJXB99S1000628
NLTEJXB90S1000629
NLTEJXB97S1000630
NLTEJXB99S1000631
NLTEJXB90S1000632
NLTEJXB92S1000633
NLTEJXB94S1000634
NLTEJXB96S1000635
NLTEJXB98S1000636
NLTEJXB9XS1000637
NLTEJXB91S1000638
NLTEJXB93S1000639

NLTEJXB9XS1000640
NLTEJXB91S1000641
NLTEJXB93S1000642
NLTEJXB95S1000643
NLTEJXB97S1000644
NLTEJXB99S1000645
NLTEJXB92S1000647
NLTEJXB94S1000648
NLTEJXB96S1000649
NLTEJXB92S1000650
NLTEJXB94S1000651
NLTEJXB96S1000652
NLTEJXB98S1000653
NLTEJXB9XS1000654
NLTEJXB91S1000655
NLTEJXB93S1000656
NLTEJXB95S1000657
NLTEJXB97S1000658
NLTEJXB99S1000659
NLTEJXB95S1000660
NLTEJXB97S1000661
NLTEJXB99S1000662
NLTEJXB90S1000663
NLTEJXB92S1000664
NLTEJXB94S1000665
NLTEJXB96S1000666
NLTEJXB98S1000667
NLTEJXB9XS1000668
NLTEJXB91S1000669
NLTEJXB98S1000670
NLTEJXB9XS1000671
NLTEJXB91S1000672
NLTEJXA97P1000393
NLTEJXA99P1000394
NLTEJXA90P1000395
NLTEJXA92P1000396
NLTEJXA92P1000401
NLTEJXA94P1000402
NLTEJXA94P1000433
NLTEJXA96P1000434
NLTEJXA96P1000403
NLTEJXA98P1000404
NLTEJXA9XP1000405
NLTEJXA91P1000406
NLTEJXA95P1000408
NLTEJXA97P1000409

NLTEJXA93P1000410
NLTEJXA95P1000411
NLTEJXA97P1000412
NLTEJXA99P1000413
NLTEJXA90P1000414
NLTEJXA92P1000415
NLTEJXA94P1000416
NLTEJXA96P1000417
NLTEJXA94R1000418
NLTEJXA96R1000419
NLTEJXA92R1000420
NLTEJXA94R1000421
NLTEJXA96R1000422
NLTEJXA9XR1000424
NLTEJXA91R1000425
NLTEJXA93R1000426
NLTEJXA95R1000427
NLTEJXA97R1000428
NLTEJXA99R1000429
NLTEJXA95R1000430
NLTEJXA97R1000431
NLTEJXA99R1000432
NLTEJXA94R1000435
NLTEJXA96R1000436
NLTEJXA98R1000437
NLTEJXA9XR1000438
NLTEJXA91R1000439
NLTEJXA98R1000440
NLTEJXA9XR1000441
NLTEJXA91R1000442
NLTEJXA93R1000443
NLTEJXA95R1000444
NLTEJXA97R1000445
NLTEJXA99R1000446
NLTEJXA90R1000447
NLTEJXA92R1000448
NLTEJXA94R1000449
NLTEJXA90R1000450
NLTEJXA92R1000451
NLTEJXA94R1000452
NLTEJXA96R1000453
NLTEJXA98R1000454
NLTEJXA9XR1000455
NLTEJXA91R1000456
NLTEJXA93R1000457
NLTEJXA95R1000458

NLTEJXA97R1000459
NLTEJXA93R1000460
NLTEJXA95R1000461
NLTEJXA97R1000462
NLTEJXA99R1000463
NLTEJXA90R1000464
NLTEJXA92R1000465
NLTEJXA94R1000466
NLTEJXA96R1000467
NLTEJXA98R1000468
NLTEJXA9XR1000469
NLTEJXA96R1000470
NLTEJXA98R1000471
NLTEJXA9XR1000472
NLTEJXA91R1000473
NLTEJXA93R1000474
NLTEJXA95R1000475
NLTEJXA97R1000476
NLTEJXA99R1000477
NLTEJXA90R1000478
NLTEJXA92R1000479
NLTEJXA99R1000480
NLTEJXA90R1000481
NLTEJXA92R1000482
NLTEJXA94R1000483
NLTEJXA96R1000484
NLTEJXA98R1000485
NLTEJXA9XR1000486
NLTEJXA91R1000487
NLTEJXA93R1000488
NLTEJXA95R1000489
NLTEJXA91R1000490
NLTEJXA93R1000491
NLTEJXA95R1000492
NLTEJXA97R1000493
NLTEJXA99R1000494
NLTEJXA90R1000495
NLTEJXA92R1000496
NLTEJXA94R1000497
NLTEJXA96R1000498
NLTEJXA98R1000499
NLTEJXA90R1000500
NLTEJXA92R1000501
NLTEJXA94R1000502
NLTEJXA96R1000503
NLTEJXA98R1000504

NLTEJXA9XR1000505
NLTEJXA91R1000506
NLTEJXA93R1000507
NLTEJXA95R1000508
NLTEJXA97R1000509
NLTEJXA93R1000510
NLTEJXA95R1000511
NLTEJXA97R1000512
NLTEJXA99R1000513
NLTEJXA90R1000514
NLTEJXA92R1000515
NLTEJXA94R1000516
NLTEJXA96R1000517
NLTEJXA98R1000518
NLTEJXA9XR1000519
NLTEJXA96R1000520
NLTEJXA98R1000521
NLTEJXA9XR1000522
NLTEJXA91R1000523
NLTEJXA93R1000524
NLTEJXA95R1000525
NLTEJXA97R1000526
NLTEJXA99R1000527
NLTEJXA90R1000528
NLTEJXA92R1000529
NLTEJXA99R1000530
NLTEJXA90R1000531
NLTEJXA92R1000532
NLTEJXA94R1000533
NLTEJXA96R1000534
NLTEJXA98R1000535
NLTEJXA9XR1000536
NLTEJXA91R1000537
NLTEJXA93R1000538
NLTEJXA91R1000540
NLTEJXB98S1000541
NLTEJXB9XS1000542
NLTEJXB91S1000543
NLTEJXB93S1000544
NLTEJXB95S1000545
NLTEJXB97S1000546
NLTEJXB99S1000547
NLTEJXB90S1000548
NLTEJXB92S1000549
NLTEJXB99S1000550
NLTEJXB90S1000551



SERVICE BULLETIN

NLTEJXB92S1000552

NLTEJXB9XS1000556

NLTEJXB95S1000559

Total 273 vehicles are effected.