

GENERAL MOTORS  
DCS7415  
URGENT - DISTRIBUTE IMMEDIATELY

Date: January 26, 2026

Subject: REVISION: N252530430-01 – Service Update  
RESS Diagnostic Calibration Update  
Revised Service Procedure, Warranty Information Table

Models: 2020-2023 Chevrolet Bolt EV  
2020-2023 Chevrolet Bolt EUV

This bulletin is being revised to update the service procedure and warranty information table. Please discard all previous copies of bulletin N252530430.

END OF MESSAGE

# Service Update

## N252530430 RESS Diagnostic Calibration Update



**Release Date:** January 2026

**Revision:** 01

**Revision Description:** This bulletin is being revised to update the service procedure and warranty information table. Please discard all previous copies of bulletin N252530430.

**Attention:** This service update includes vehicles in dealer inventory and customer vehicles that return to the dealership for any reason. This bulletin will expire January 31, 2028.

**This is a phased launch.**

For EV Involved Vehicles: The repairs outlined in this bulletin must only be completed at an authorized EV dealer and repairs must be performed by a technician who has successfully completed the applicable technical training required to perform this repair.

**Investigate Vehicle History (IVH) in the GM Global Warranty Management system MUST always be checked to confirm vehicle involvement and MUST be in OPEN status prior to beginning any required inspections and/or repairs. DO NOT use Service Information with VIN search, as it will not verify the VIN eligibility for field actions.**

Make	Model	Model Year	
		From	To
Chevrolet	Bolt EV	2020	2023
Chevrolet	Bolt EUV	2022	2023

Investigate Vehicle History (IVH) in the GM Global Warranty Management system MUST always be checked to confirm vehicle involvement and MUST be in OPEN status prior to beginning any required inspections and/or repairs. DO NOT use Service Information with VIN search, as it will not verify the VIN eligibility for field actions.

<b>Condition</b>	Certain vehicles listed above may have a condition where a false diagnostic trouble code (DTC) is set.
<b>Correction</b>	Dealers are to reprogram the Hybrid Powertrain Control Module 2.

### Parts

No parts are required for this repair.

### Warranty Information

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9108073*	Verified Module Software or Calibration Level: Module Is Programmed with Same Level Software or Calibration	0.2	ZFAT	N/A
9108074*	Hybrid Powertrain Control Module 2 Reprogramming with SPS ADD: VIN Reconfiguration (RESS pack not previously replaced)	0.4 0.3		

**Important:** \* To avoid warranty transaction rejections, carefully read and follow the instructions below:



- The Warranty Claim Code from the programming event must be accurately entered in the "Warranty Claim Code" field of the transaction.
- When more than one Warranty Claim Code is generated for a programming event, it is required to document all Warranty Claim Codes in the "Correction" field on the job card. Dealers must also enter one of the codes in the

# Service Update

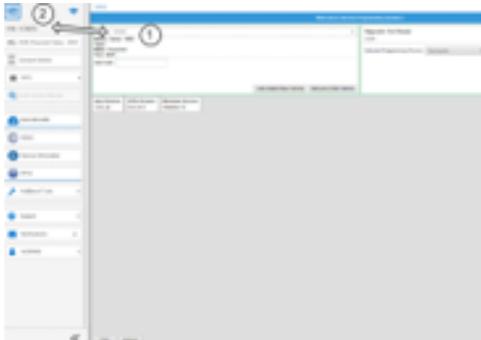
## N252530430 RESS Diagnostic Calibration Update



“Warranty Claim Code” field of the transaction, otherwise the transaction will reject. It is best practice to enter the FINAL code provided by SPS2.

- For more information about Warranty Claim Codes and retrieving a lost code, refer to *25-NA-281 Information on SPS Warranty Claim Code Submission and Retrieval* in SI.

### Service Procedure



7001095

**IMPORTANT:** The service technician always needs to verify that the VIN displayed in the left side drop down menu (1) and the top center window (2) match the VIN plate of the vehicle to be programmed prior to using Service Programming System 2 (SPS2) for programming or reprogramming a module.

**IMPORTANT:** Failure to follow all notes and cautions within the programming and setup document may result in programming errors.

1. Verify whether or not the RESS (High-Voltage Battery Pack) has been replaced using IVH.
  - If the RESS has been replaced, proceed to step 2.
  - If the RESS has not been replaced, refer to 23-NA-157 for further instructions, then return here and proceed to step 3.
2. Reprogram the Hybrid Powertrain Control Module 2. Refer to *K114B Hybrid/EV Powertrain Control Module 2: Programming and Setup* in SI. Carefully read the programming and setup document for further instructions.



7001097

**Important:** To avoid warranty transaction rejections, you **MUST** record the warranty claim code provided on the Warranty Claim Code (WCC) screen shown above on the job card. Refer to callout 1 above for the location of the WCC on the screen.

3. Record SPS Warranty Claim Code on job card for warranty transaction submission. Refer to *25-NA-281 Information on SPS Warranty Claim Code Submission and Retrieval* in SI.

**Note:** Clear DTCs after programming is complete. Clearing powertrain DTCs will set the Inspection/Maintenance (I/M) system status indicators to NO.

### Programming/Techline Support:

For assistance, Techline Customer Support Center (TCSC) can be contacted using the applicable methods below:

# Service Update

## N252530430 RESS Diagnostic Calibration Update



- **For US ONLY:** Assistance can be provided by using the Dealer Case Management (DCM) portal in GlobalConnect. If additional support is needed once the DCM case is created, contact TCSC at 1-800-828-6860. For US only a DCM case is required for phone support.
- **For Canada:** Contact TCSC at 1-800-828-6860 (English) or 1-800-503-3222 (French).
- **For all other regions:** Contact your regional Technical Assistance team for Global Techline Support.

### Dealer Responsibility

Whenever a vehicle subject to this service update enters your vehicle inventory or is in your facility for service through the end date as noted in the Attention box, you must take the steps necessary to be sure the service update correction has been made before selling or releasing the vehicle.

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this field action must be held and inspected/repared per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

### Dealer Reports – For USA and Export

The Inventory tab of the Open Vehicle Report will contain Service Update Bulletin VINs that apply to this field action. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will not contain Service Update Bulletin VIN data because the intent of a Service Update Bulletin is to not inconvenience a customer with a special trip for service. Service Update Bulletins are to be completed when the customer is in for a regularly scheduled visit.

