

Title: Mirror Cap Replacement

Applicability: Revero GT and GTS, GS-6, MY25 Revero

Market Region: All

PRIORITY: See provided list

PURPOSE: A supplemental instruction to remove the mirror caps

In order to aid service centers in repair of the mirror caps or replacement when a carbon fiber or other color is desired. The mirror cap can be removed while on the vehicle, removal of the mirror assembly is not necessary. The mirror in this guide was placed on a work bench for clarity.

It may help to move the mirror glass with your hands to open the gap to the housing.

Using a plastic panel tool (Fig. 1) insert into one side of the mirror, and pry one corner or side outwards (Fig 2). This may take some gentle yet controlled force. To aid in removal of the glass frame out walk the tool, or fingers, around the mirror, applying some pressure. Pulling too hard on the outside area of the mirror is more likely result in breaking glass, start from the side closest to the vehicle.

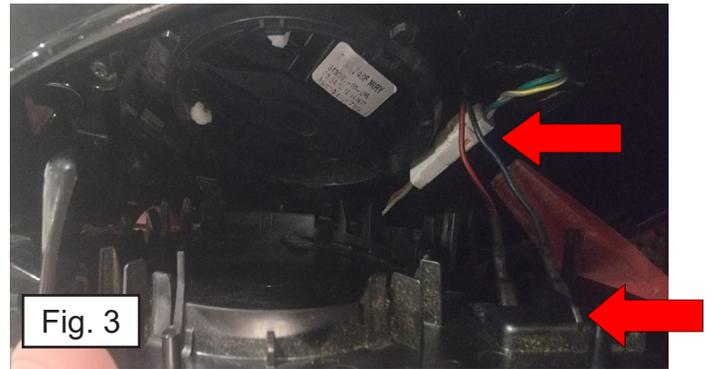


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Once the mirror glass is loose, carefully lower it to expose the connectors (Fig.3) and disconnect those from the glass; two connectors on the glass backing and one white connector (Fig 4).



With the mirror glass removed, undo the screws for the surround housing (4, T20 screws reassembly torque is 1.5Nm). This will provide easier access to the scalp clips, to remove and replace.



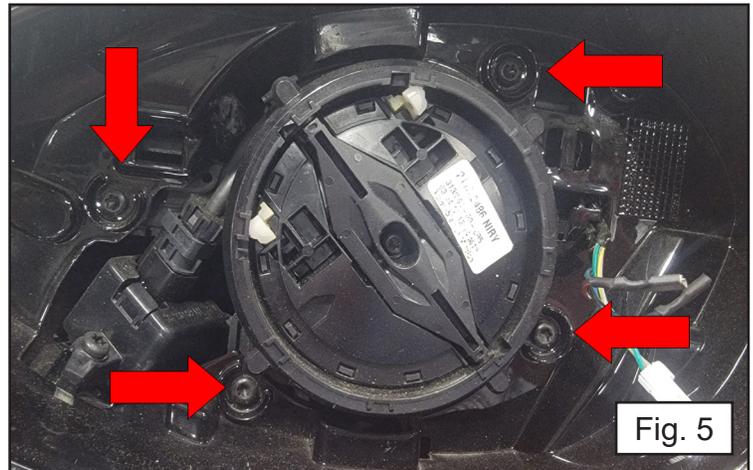
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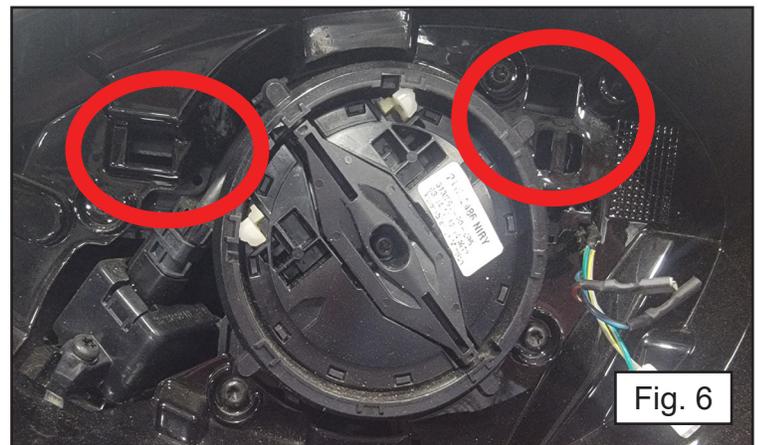
Market Region: All

Four screw locations (Fig. 5).



The scalp's clip locations can be seen (Fig.6).

Use a small tool to help un-clip from the housing.

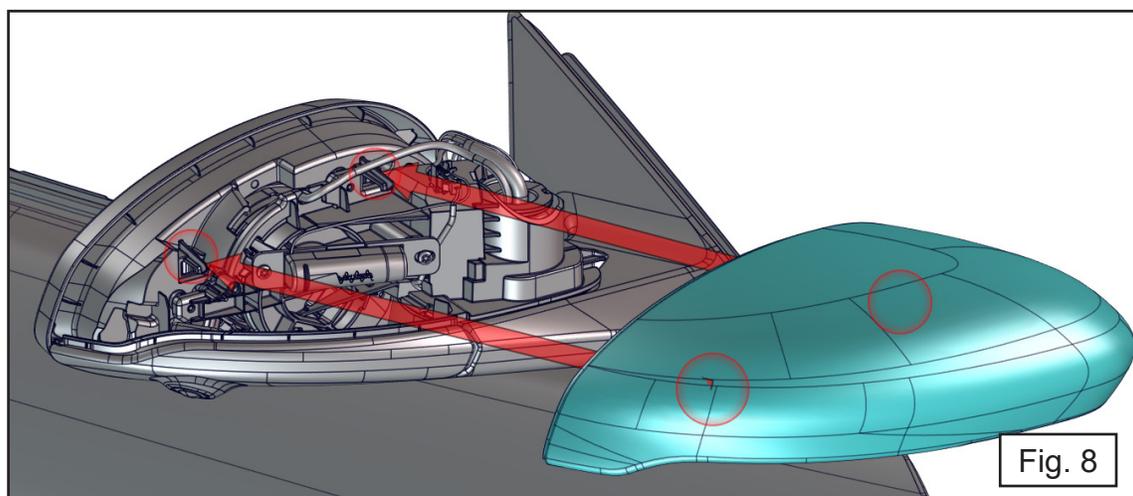
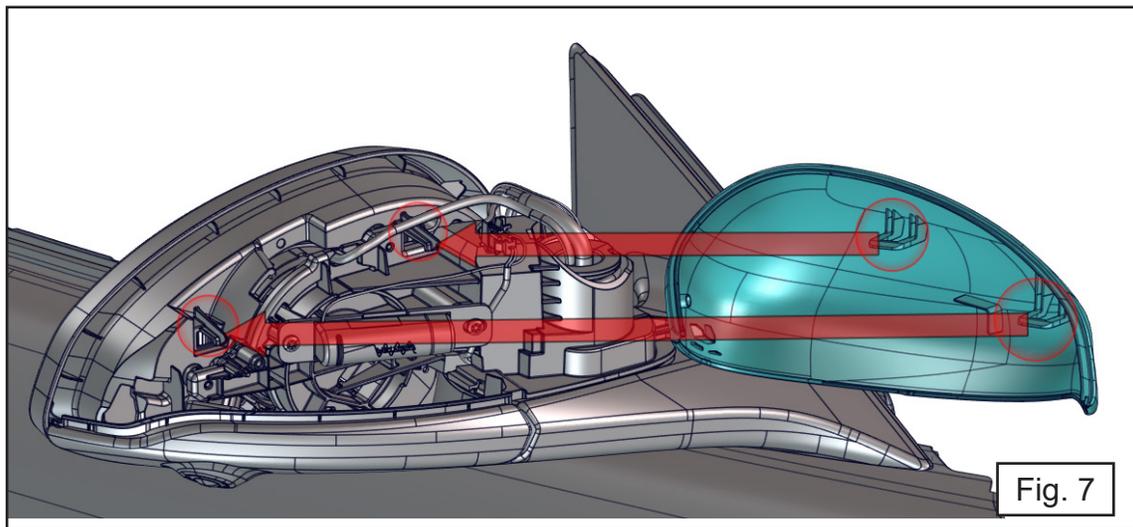


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Replace the mirror caps with the new replacement parts. Line up the scalp tabs to the mirror sub-assembly surround snap features. An audible “snap” is heard when both parts are fully engaged. Check the gap consistency to the frame for confirmation of proper installation (fig 7 and fig 8).



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When the scalp replacement is complete and mirror glass is reinstalled, confirm correct operation of the mirror. Mirror controls for both sides are located in touch panel, accessed by the left side mirror symbol (Fig.9).



Fig. 9

The control page will open for adjustments (Fig. 10). Test the mirror movements on the virtual control pads, and the self close function action by pressing in the center symbol indicated here by the arrow.



Fig. 10

Type: Communication

Year: 2026

System: Exterior Fitting (78)

Sequence: 01

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PARTS REQUIRED:

PART NUMBER	DESCRIPTION	QUANTITY
N/A	N/A	N/A

Please contact the parts department (parts@karmaautomotive.com) and order this part by email if not available in on-line at time of repair.

SHOP SUPPLIES:

DESCRIPTION
N/A

SPECIAL TOOLS:

DESCRIPTION
N/A

CAUSAL PART: (use one of the parts for the complaint)

PART NUMBER	DESCRIPTION
C131166101901WD	Scalp - Body Color Mirror Shell Cover LH

LABOR CODES: (use one appropriate for the part(s) replaced)

CODE	DESCRIPTION	TIME	DEFECT CODE
78-40-01-20	Mirror cap replacement both	0.8	78-40-01-17
78-40-01-18	Mirror cap replacement LH	0.4	78-40-01-15
78-40-02-18	Mirror cap replacement RH	0.4	78-40-02-16

SUBLET:

CODE	DESCRIPTION	AMOUNT
N/A		

WARRANTY DISPOSITION: This repair is covered under the New Vehicle Limited Warranty, in effect for four (4) years from the in-service date or 50,000 miles for Model Year 2025 Revero

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