



SIB 54 06 25

DELIVERY STOP: SUNROOF WATER DRAIN HOSE

2026-01-02

This Service Information Bulletin (Revision 1) replaces SI B54 06 25 dated December 2025

What's New (Specific text highlighted):

- Situation updated
- Cause added
- Correction added
- Procedure added
- Parts Information added
- Claim Information added

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Production Date
G60	5 Series Sedan & i5 Sedan	October 9, 2023 - October 21, 2025

SITUATION

BMW AG has issued a Delivery Stop (effective December 3, 2025) on certain Model Year 2024 - 2026 BMW vehicles that were produced between October 9, 2023, and October 21, 2025.

Do not deliver to a customer a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

Through quality checks, it has been detected that the **front left** water drain hose for the slide/tilt sunroof is not connected.

CAUSE

A possibly unconnected sunroof front left drain hose can cause water ingress via the A-pillar. As a result, the floor, trim, and other components in the area of the left A-pillar may be damaged.

CORRECTION

1. Re-attach the disconnected front left water drain hose for the sunroof.
2. Check the area of the vehicle for water ingress and renew the water damaged components.

Note: The right front drain hose is already properly attached and is not affected.

PROCEDURE



- Lower the headlining as described in **REP 5144925 Lowering the headlining with slide/tilt sunroof**
- Arrow points to the general area of the headliner
- Attach the left front water drain hose to sunroof cassette outlet

PARTS INFORMATION

When required for Claim Information Expanded WP “A,” to determine the part number below that applies to the specific vehicle being repaired, enter the VIN/chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the vehicle.

Part Number	Description (Color-Specific)	Quantity
51 47 5 A36 B75	Front floor trim cover	1 (if required)
51 47 5 A36 B76	Front floor trim cover	1 (if required)
51 47 5 B31 020	Front floor trim cover	1 (if required)
51 47 5 B31 022	Front floor trim cover	1 (if required)
51 47 5 B31 025	Front floor trim cover	1 (if required)
51 47 5 B31 571	Front floor trim cover	1 (if required)

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants (in sublet), one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group’s resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the work package information below that applies. and when required, performing the additional work together with the related part numbers.
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Plusposition (+)	Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair, identified by the “ (Plusposition) ” reference in the descriptions below.
Main work	The vehicle arrives for this Action, no other Main work will be performed/claimed during this workshop visit, identified by the “ (Main work) ” reference in the descriptions below
Associated work	Additional/expanded job/work task(s) that are beyond the scope of the preliminary job/work task (Plusposition or Main)

Only one Main work flat rate labor operation code can be claimed per workshop visit.

Repair Code:	0054630100	G60 Checking slide/tilt sunroof water drain hose and reworking if necessary
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Below are the special flat rate labor operation code choices for this action.

Work Package	Labor Operation	Description	Labor Allowance
# 1	00 79 599	Checking/attaching the SHD water drain hose and checking the vehicle for water ingress (Plusposition)	31 FRU
Or:			
# 2	00 79 080	Checking/attaching the SHD water drain hose and checking the vehicle for water ingress (Main work)	33 FRU

And when required:

Additional Work with WP 1 or 2

Expanded WP	Labor Operation	Description (Associated work)	Labor Allowance
A	00 79 600	Additional work, replacing the (wet) front floor trim	40 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician’s RO notes, and in the claim comments (For example: B54 06 25 Check/refit slide/tilt sunroof water drain hose WP 1), unless otherwise required by State law.

When applicable, explain the additional work that was required to be performed.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI B01 29 16 for additional information.

FEEDBACK REGARDING THIS BULLETIN

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Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

