



SIB 16 02 25

SERVICE ACTION: REPLACE THE FUEL TANK

2026-01-16

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Production Date
G60	5 Series Sedan	October 18, 2023 – February 8, 2024[AM1]

AFFECTED VEHICLES

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

The assembly cover on the left side of the fuel tank may not have been properly plastic welded. This could lead to a smell of fuel after refueling or service engine soon light (MIL) for an evaporative leak in the fuel system.

CORRECTION

Replace the fuel tank.

PROCEDURE

Replace the fuel tank following in Repair Instructions **REP 16 11 031 Removing and installing/replacing the fuel tank.**

PARTS INFORMATION

Use and invoice the applicable part numbers below.

Part Number	Description	Quantity
16 11 5 A27 D49	Fuel tank repair kit	1
07 12 9 952 117	Hose clamp	2

51 71 5 A11 DD1	Sealing cap, floor panel, rear	1
16 11 7 188 567	O-ring	1
07 11 9 906 672	Hexagon bolt	4
33 12 7 607 158	Recessed nut repair kit, blue	1
26 11 7 523 708	Hexagon bolt	3
26 12 7 536 563	Self-locking hexagon nut	3
18 30 5 A22 701	Clamp	1 _[AM2]
07 14 5 A67 B87	Hexagon nut	3

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants (in sublet), one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group's resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, and the part number listed above.

Repair Code:	0016940200	G60 B48 B58 Replacing fuel tank
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Below are the special flat rate labor operation code choices for this action.

The vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 79 582	Replace the fuel tank with suctioning and returning the fuel	40 FRU (540i xDrive); 42 FRU (530i All)

Or:

The vehicle arrives at your center, and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Package	Labor Operation	Description (Main work)	Labor Allowance
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# 2	00 79 065	Replace the fuel tank with suctioning and returning the fuel	41 FRU (540i xDrive); 44 FRU (530i All)
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Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B16 02 25 Replace fuel tank WP 1), unless otherwise required by State law.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

