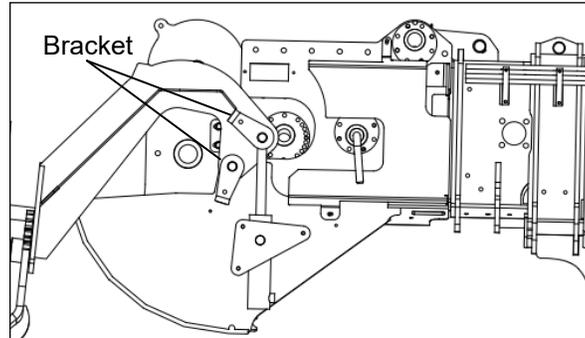


**DT85 Pole Guide Pin Weldment**

**Units Affected:** Certain DT85H and DT85E derricks built from November 2020 to June 2025. Verify your unit is affected by reviewing the attached list or accessing Altec Connect.

**Background:** Altec has designed new pole guide pin brackets to reinforce the pole guide assembly and help prevent fatigue and assembly damage on affected units (refer to Figure 1).



**Figure 1 — Installed Pole Guide Pin Brackets**

**Customer Action:** At your cost, you can order and install the Pole Guide Pin Weldment Kit, part number 992015622. Installation of this kit will reinforce the pole guide assembly and could help prevent fatigue and assembly damage.

**Ask your service provider to check for any outstanding notices at your next appointment.**

**Requirements:** A forklift or lifting device with appropriate rigging rated for at least 2,000 lbs will be required for this repair. All welds must be applied by a welder having the AWS D1.1 3F and 4F qualification for horizontal welding on steel using one of the following approved methods.

- FCAW-G—gas shielded flux core wire (E71T-1M/9M)
- FCAW-S—gasless self-shielded flux core wire (E71T-11)
- SMAW—stick electrode (E7018 H4R)

**No Warranty:** This notice is informational only. There is no warranty associated with this notice. No further action is needed to document completion of this notice.

**Altec Contact Info:**

Phone: 1-877-GO ALTEC (1-877-462-5832) — Altec Connect Customer Portal: [altec.com/altec-connect/](https://altec.com/altec-connect/)

Altec Use Only	
Inspection labor	N/A
Repair labor	N/A
Account #	N/A
Travel	Not included
NHTSA code	90
Prime fail P/N	991052325, 991052908
Kit instructions	992012857

Altec Use Only			
Description	Part No.	Qty	Warranty
Pole guide pin weldment kit	992015622	1	No